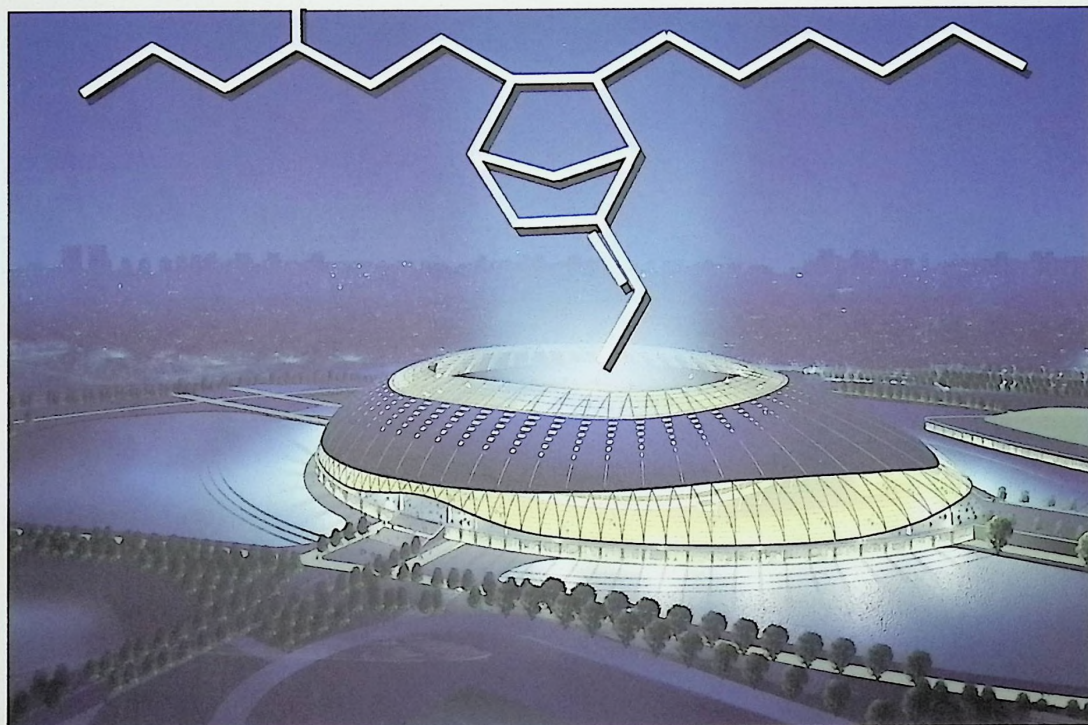




河北惠森橡胶制品科技有限公司
HeBei HuiSen Rubber Technology Co., Ltd.

中国·河北
HEBEI OF CHINA

作为引领行业的高新企业
我们始终把对品质的把握放在企业发展的首位
历经每一步严谨的作业流程
历经每一步严谨的检测工艺
惠森的每一个产品出现在客户的生产线上
我们坚信
唯有完美的品质
才能成就客户 更能成就自己





用心血融铸经营理念
让企业文化生生不息

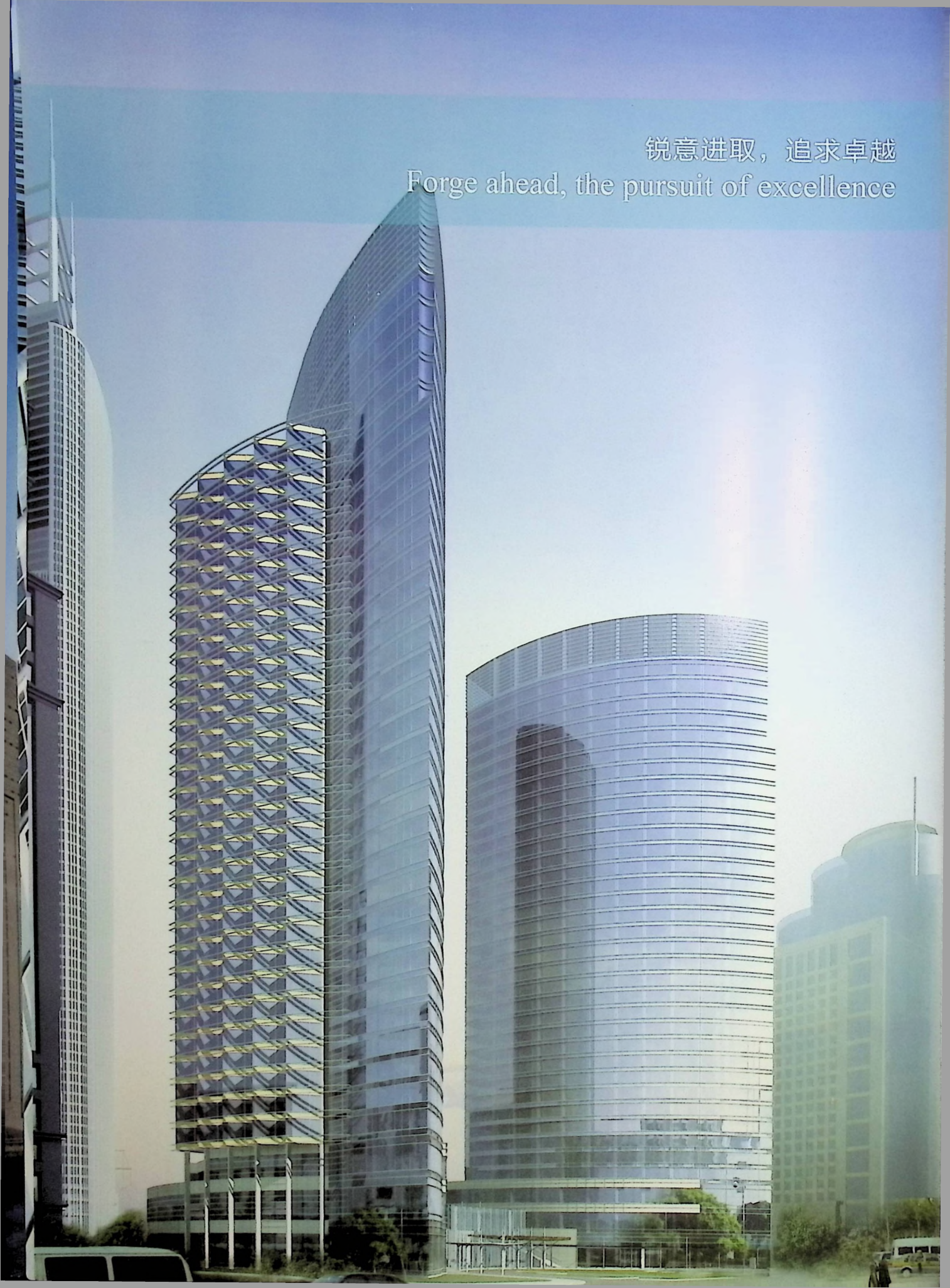




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锐意进取，追求卓越
Forge ahead, the pursuit of excellence



Company 公司简介 Introduction

河北惠森橡胶制品科技有限公司是河北亿豪密封件有限公司成立的专业制造高端门窗幕墙密封条的分公司，坐落于河北省清河县城西工业区，惠森团队是一支富有朝气的团队。团队虽然年轻，但是所有成员在橡胶挤出及模压行业都有十余年的工作经历，惠森公司将担负着为门窗密封行业创造美好明天的历史使命。

河北惠森橡胶制品科技有限公司是生产高端三元乙丙（EPDM）复合密封条的专业厂家，专注于细节的完善，以专业的水准，一流的服务，屹立于同行业中。2005年获得2008北京奥运会场馆密封件指定供应商，同时产品销售辐射全国各地及海外多个国家和地区。

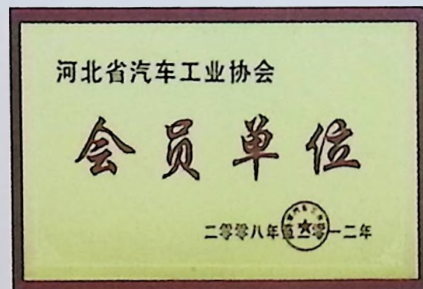
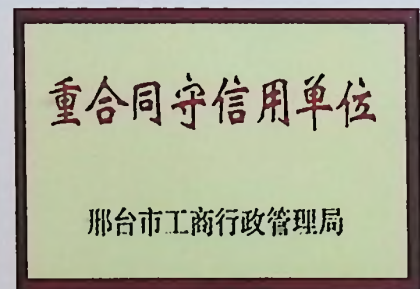
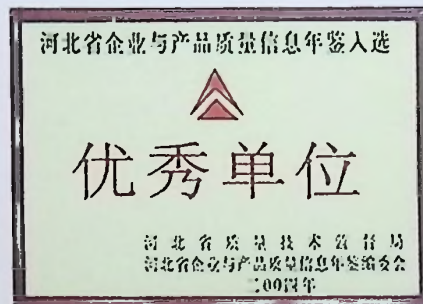
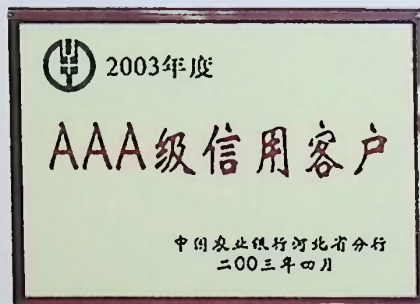
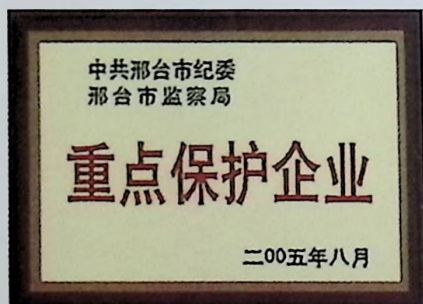
在中国经济高速发展之际，公司将始终以“质量为本，顾客至上”为宗旨；“诚信经营，追求卓越”为企业理念。以前所未有的激情，顽强的拼搏精神迎接市场新的挑战，不断制造精品奉献新老客户！为您提供更多的合作机会！互惠互利，共同发展！



资质荣誉

BRAND CULTURE

Enterprise culture is in modern production and the development of the market economy step by step based on the result of a modern scientific management as the foundation of new management theory and management thoughts. The staff is also in the business and development process of cultivating formation and abide by the highest goal, value stand





中国海关报关注册登记证



国家化学建筑材料测试中心
测试报告



国家化学建筑材料测试中心
测试报告1



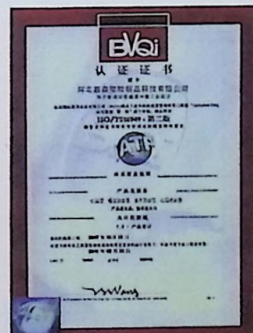
国家化学建筑材料测试中心
测试报告2



国家化学建筑材料测试中心
测试报告3



对外贸易经营者备案登记表



ISO 16949: 2002 国际质量管理
体系认证



ISO 16949: 2002 国际质量管理
体系认证



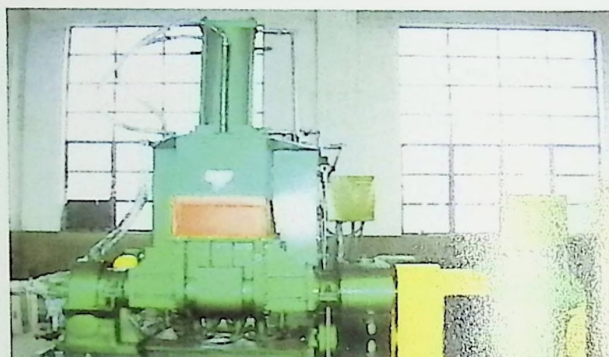
ISO 16949: 2002 国际质量管理
体系认证



ISO 16949: 2002 国际质量管理
体系认证

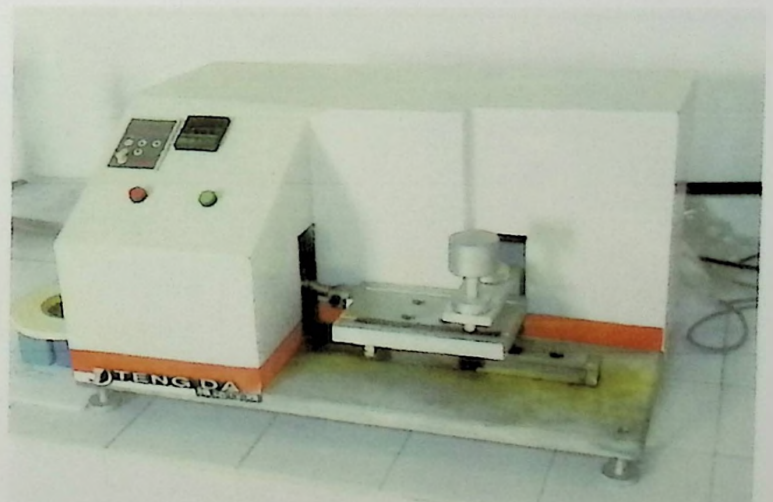
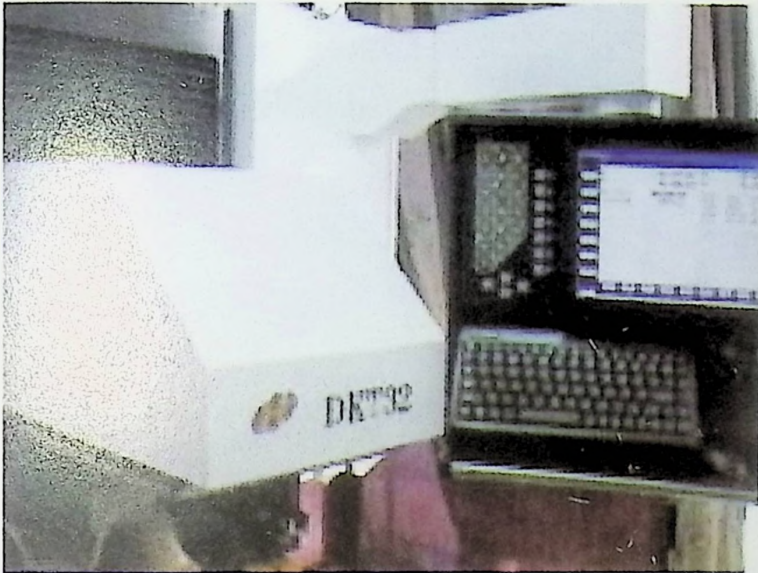
W

生产设备
working machine



T 检测设备

esting equipment



► 三元乙丙（EPDM）橡胶密封条特性

EPDM (EPDM) rubber sealing strip

优异的耐臭氧性和耐氧化性:

EPDM的分子结构中的主链不含双键，能够完全抵抗空气中臭氧的进攻，在臭氧浓度为 100×10^{-6} 的环境中，2430H不出现龟裂。

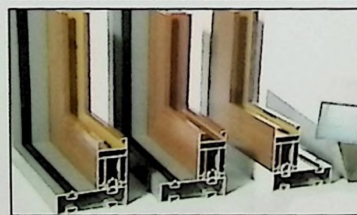
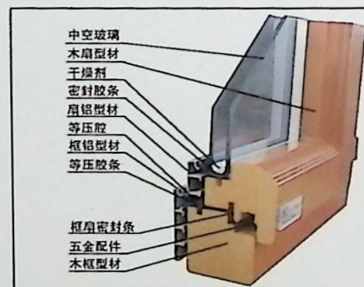
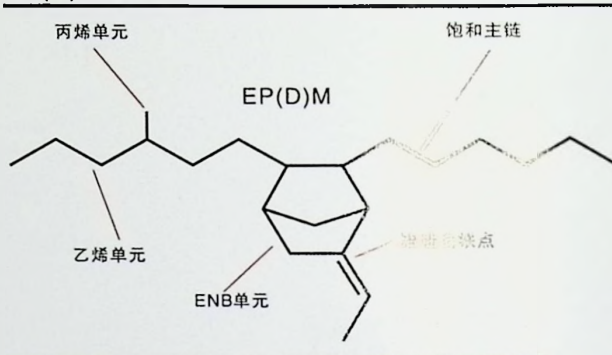
优异的耐候性:

EPDM可长期在阳光、潮湿，寒冷的自然环境下使用，在阳光下暴晒十年不会出现龟裂，物理机械性能变化也很小，使用温度范围为-35℃~70℃。

耐化学药品性能:

EPDM耐多种极性溶质，如刹车油，强酸，强碱，酒精。EPDM几乎是所有合成橡胶中相对密度最轻的一种，所以其成品比重较轻；还具有优良的电绝缘性，良好的应力、应变特性，良好的耐磨性和耐水蒸气性。

EP(D)M的分子结构



综合上述优点，三元乙丙（EPDM）被誉为无裂纹，抗老化，耐低温等性能最稳定的橡胶，是世界上公认的生产密封产品的最佳材质。广泛应用于建筑门窗，汽车，火车，轮船，飞机的玻璃密封及门窗开启部位。

三元乙丙（EPDM）执行标准 EPDM (EPDM) standards

本公司生产的三元乙丙（EPDM）橡胶密封条，采用国际先进的微波连续硫化生产技术，装备有11条挤出生产线，年生产能力为壹亿伍仟万米，工艺上，产品质量上已具国内领先水平，各项技术指标均达到或超过部级标准（见下表）。并通过ISO16949：2002国际质量管理体系认证。形成集研发，生产，市场推广、配送为一体的快捷管理模式，向广大客户提供优质的产品。

执行化工部 HG/T3088-99

检验标准

检验项目			单位	标准要求	检验结果	判定
硬度，邵尔A			度	60±5	61	合格
拉伸强度，		最小	Mpa	7	8	合格
扯断伸长率，		最小	%	300	315	合格
撕裂强度，		最小	KN/m	15	24	合格
热空气老化 70℃×70h	硬度变化	最大	度	10	+3	合格
	拉长强度变化率	最大	%	-25	+4	合格
	拉断伸长率变化率	最大	%	-35	-19	合格
脆性温度		不高于	℃	-35	-38	合格
耐臭氧老化性40℃×72h，50pphm拉伸20%			—	无龟裂或异常现象	无龟裂或异常现象	合格
压缩永久变形70℃×22h		最大	%	50	45	合格

本公司所供应产品 以权威检测结果为依据



EPDM软硬复合密封条性质介绍

EPDM compound hard and soft sealing properties is introduced

材质: EPDM合成橡胶

Material: EPDM synthetic rubber

颜色: 黑色复合

Color: black compound

工艺: 双挤出复合微波流化

Process: double extrusion composite microwave fluidization

用途: 汽车、设备、门窗防尘等

Application: automobile, equipment, doors and Windows, dust, etc

硬度: 软15-35, 硬55-80低硬度

Hardness: soft 15 to 35, 55-80 low hardness

EPDM软硬复合密封条是采用本公司一种软硬结合体。产品具有更加完善有效的密封效果及装。均用100%全新的原胶为基料,添加一定的发泡剂和催化剂,再经过两台机器同时挤出,通过模具合。一系列工工序,微波硫化发泡而成的一边软一边硬的软硬复合体,因此称为橡胶软硬复合密封条,软的部分密封效果严,硬的部分安装容易、效果好。

EPDM compound hard-soft sealing strip is a combination. Product has to be more perfect effective sealing effect and convenient assembly. We Adopt 100% new collagen base makings, add a certain amount of foaming agent and catalyst, let it extruded by two machines at the same time from the mould synthesis of a series of processing operations, such as microwave curing foaming. It becomes soft-hard complex, therefore is called soft-hard compound sealing strip. soft part of the sealing effect,easy to install; the hard part ,with good effect.

及时 有效 贴心 站在客户的立场 创造有价值的产品





船用橡胶制品



火车、高铁用橡胶制品



车用橡胶制品



建筑用橡胶制品

EPDM软硬复合密封条性能特点：

- 1、环保安全、绝缘性好、耐高温、压缩形变小、回弹性强；
- 2、表面平整、发泡密度均匀；
- 3、耐酸碱、抗老化、无毒；
- 4、良好的表层不粘性、透气性好；
- 5、采用100%优质橡胶原料，并经过严格检测，符合环保要求。
- 6、无刺激性气味、不挥发、绿色环保产品。隔热、隔音、密封性能好，寿命可达更高；
- 7、抗老化性：高分子原料、防老剂、紫外线吸收剂、屏蔽剂有效抵制恶劣环境的侵蚀

EPDM compound hard and soft sealing performance characteristics:

- 1 Environmental safety, good insulation, high temperature resistance, low compression deformation, strong resilience;
- 2 Surface smooth, uniform foam density;
- 3 Acid and alkali, anti aging, non-toxic;
- 4 Good surface is not sticky, good permeability;
- 5 Using 100% high quality rubber raw materials, and through strict testing, in line with environmental protection requirements.
- 6 Non irritating odor, non volatile, green environmental protection products. Heat insulation, sound insulation, good sealing performance, life expectancy up to a higher;
- 7 Anti aging: polymer materials, antioxidant, ultraviolet absorbent, shielding agent effective against erosion of bad environment

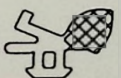
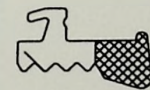
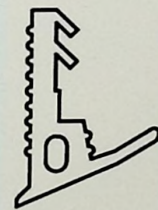
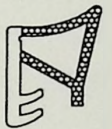
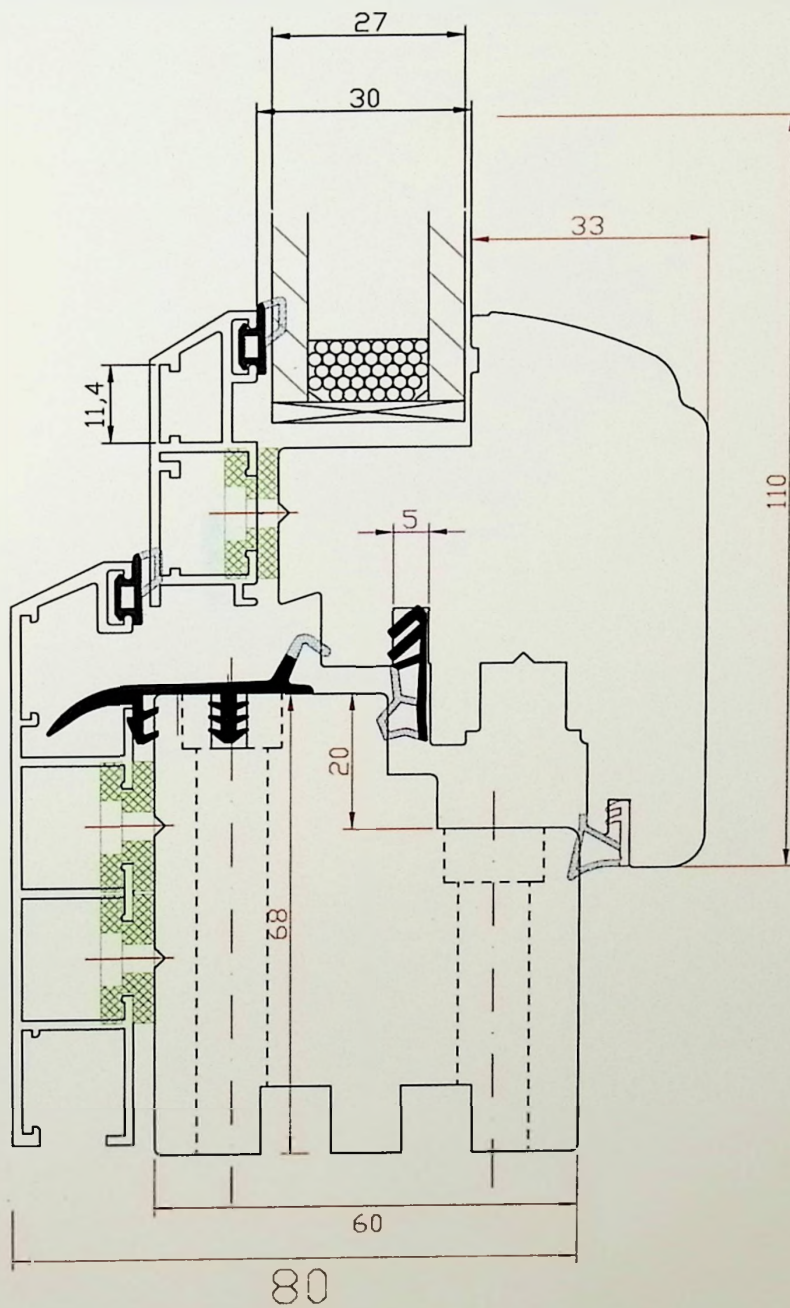
► 铝木复合系列

Aluminum wood composite series



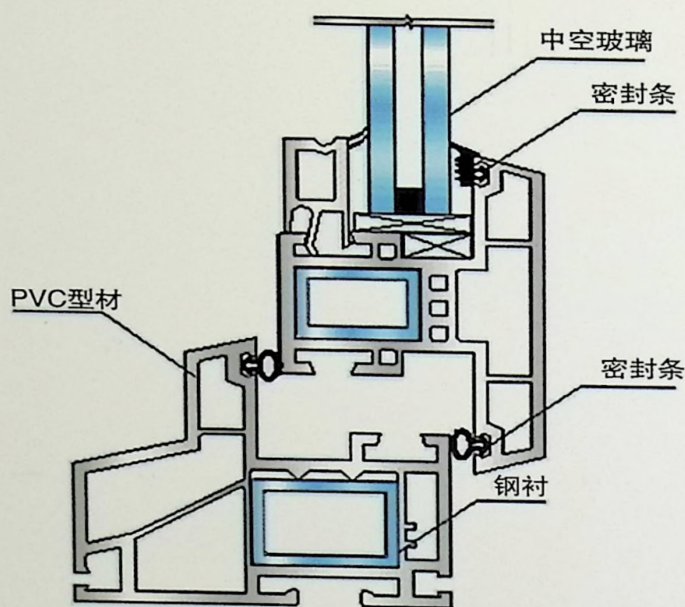
► 铝木复合系列

Aluminum wood composite series



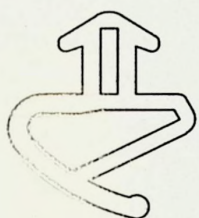
► 塑钢门窗密封条系列

Window of model steel door sealing strip series

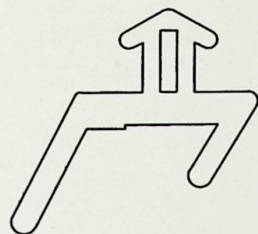


► 塑钢门窗密封条系列

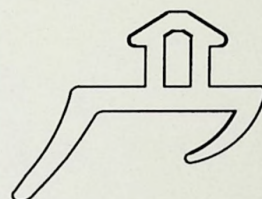
Window of model steel door sealing strip series



HS-S-001



HS-S-002



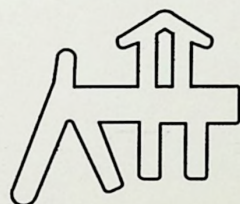
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HS-S-004



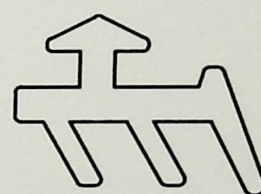
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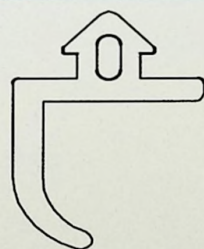
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HS-S-007



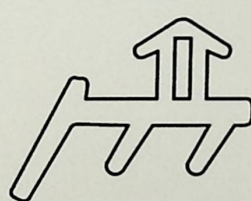
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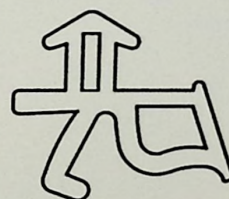
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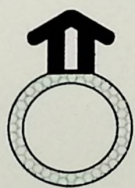
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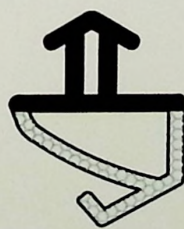
HS-S-011



HS-S-012



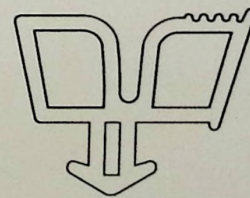
HS-S-013



HS-S-014



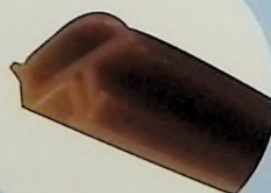
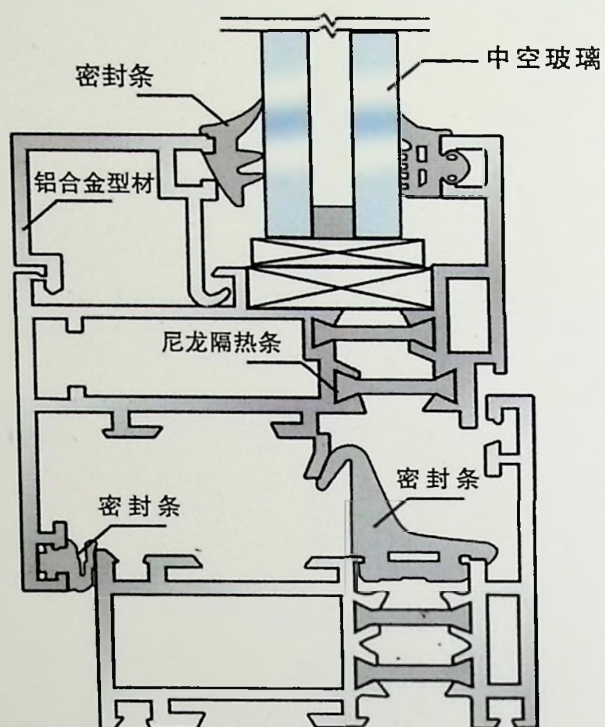
HS-S-015



HS-S-016

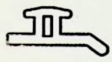
► 隔热断桥密封条系列

Heat insulation broken bridge sealing strip series

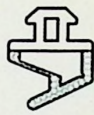


► 隔热断桥密封条系列

Heat insulation broken bridge sealing strip series



HS-C-001



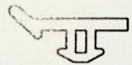
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HS-C-003



HS-C-004



HS-C-005



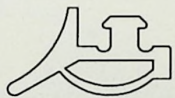
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HS-C-007



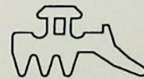
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HS-C-009



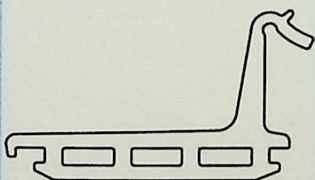
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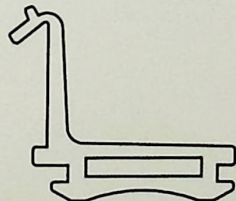
HS-C-011



HS-C-012



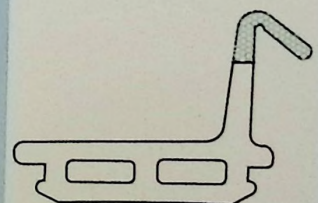
HS-C-013



HS-C-014

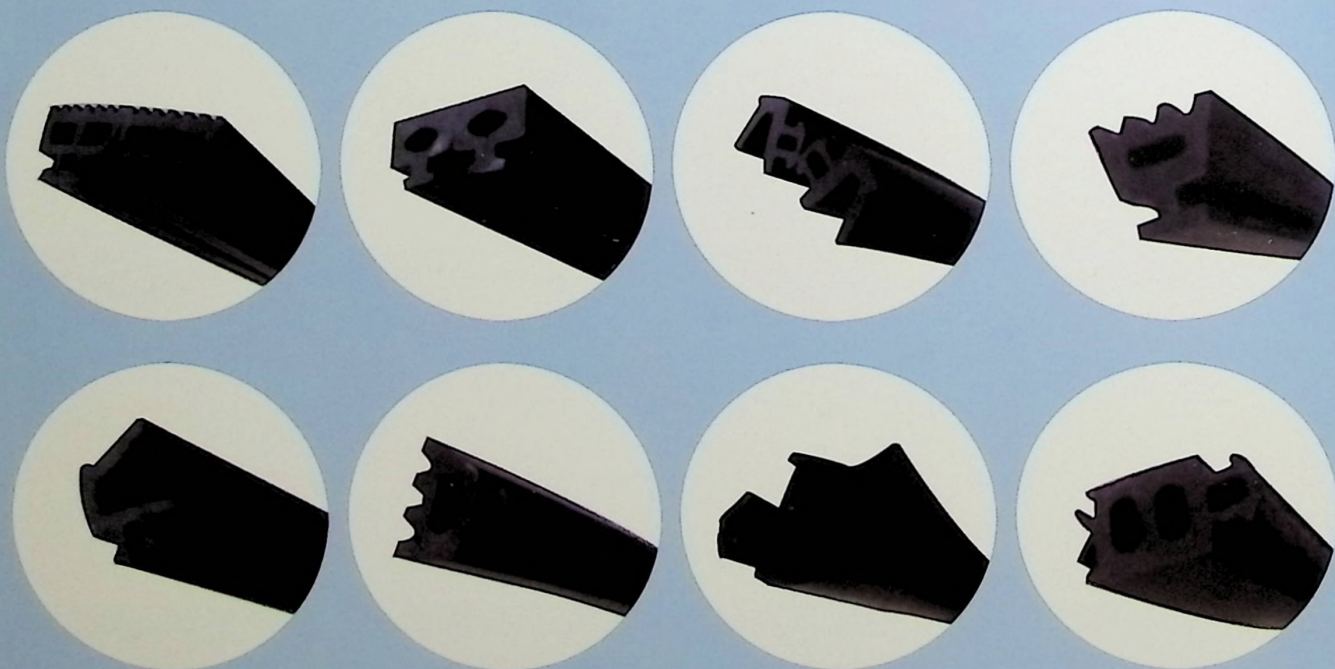
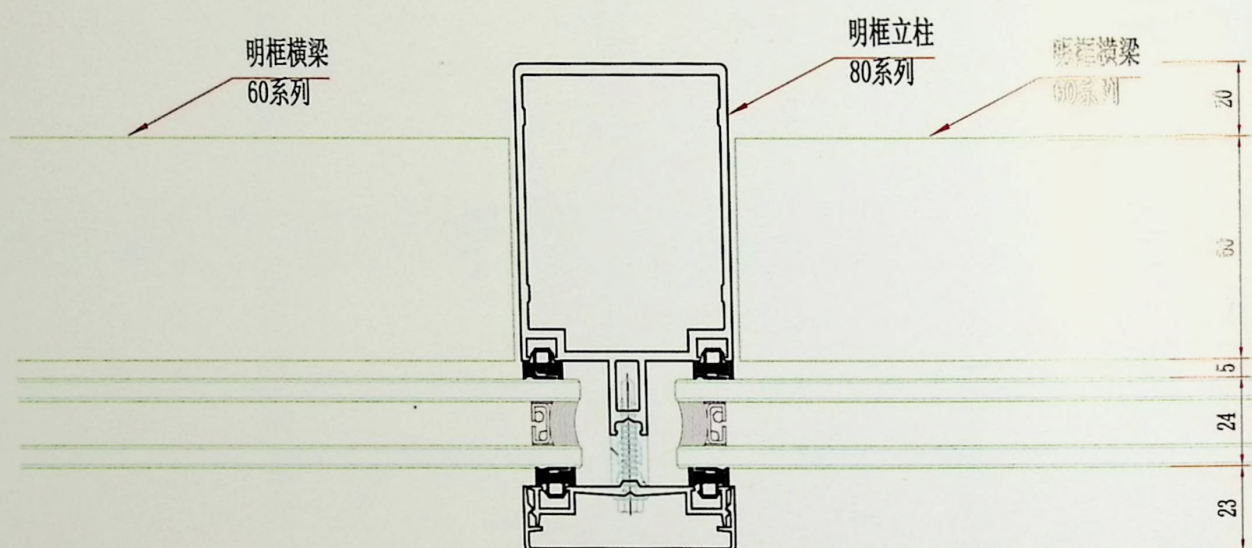


HS-C-015



HS-C-016

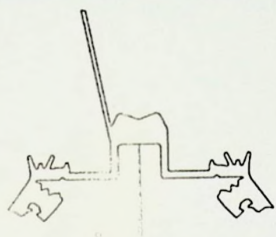
► 幕墙密封条系列 Curtain wall sealing strip series





幕墙密封条系列

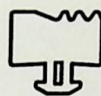
Curtain wall sealing strip series



HS-M-001



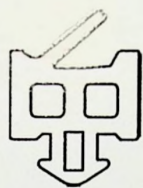
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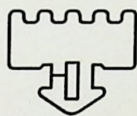
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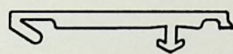
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HS-M-005



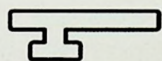
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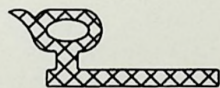
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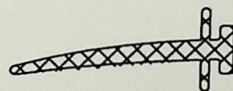
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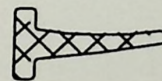
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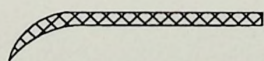
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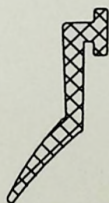
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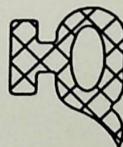
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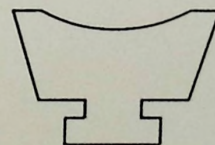
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HS-M-014



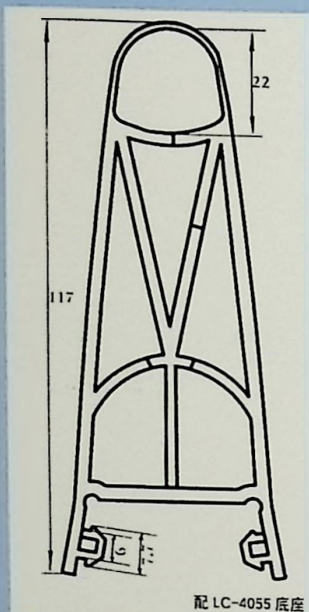
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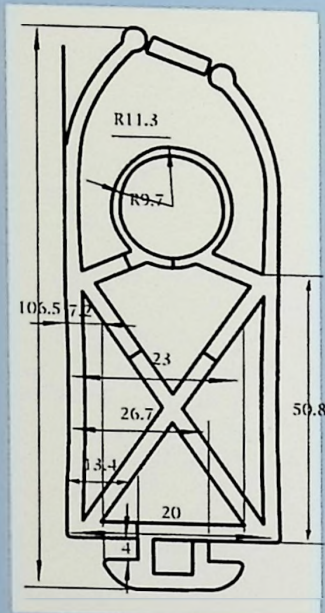
HS-M-016

► 旋转门密封条系列

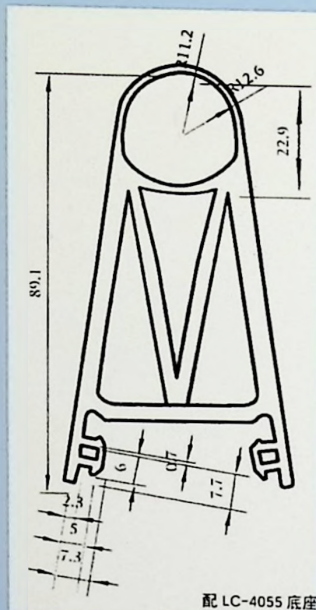
The revolving door sealing strip series



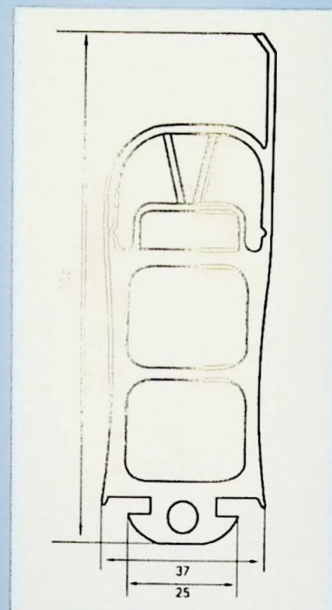
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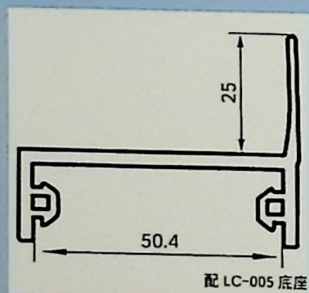
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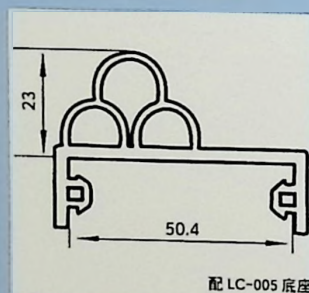
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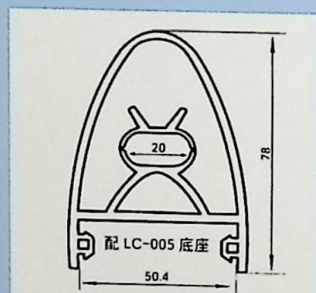
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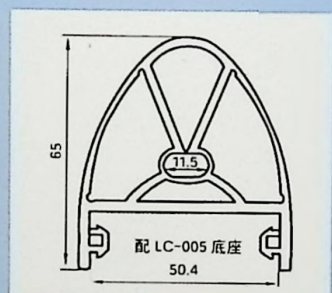
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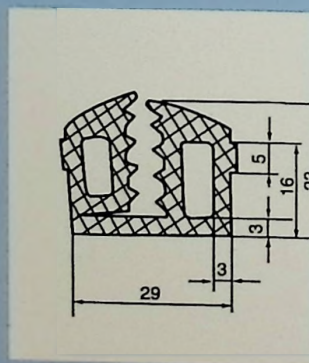
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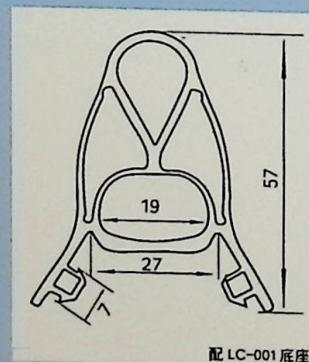
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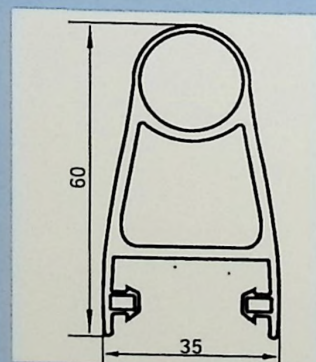
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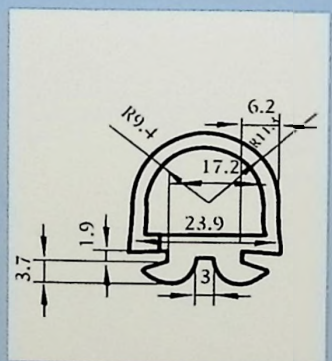
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HS-D-010



HS-D-011

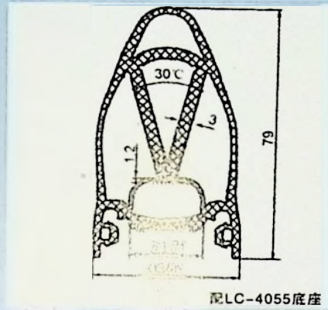


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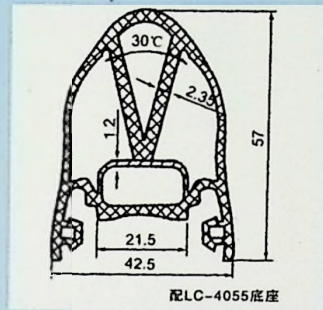


旋转门密封条系列

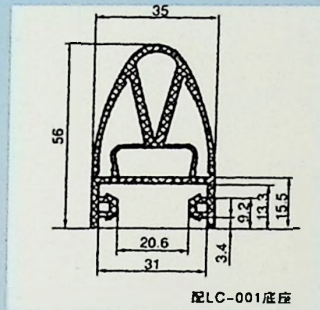
The revolving door sealing strip series



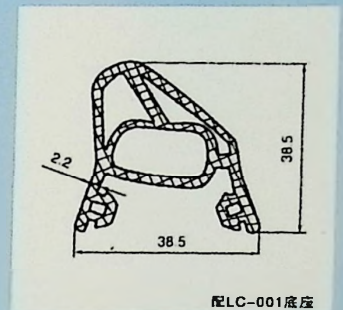
HS-D-013



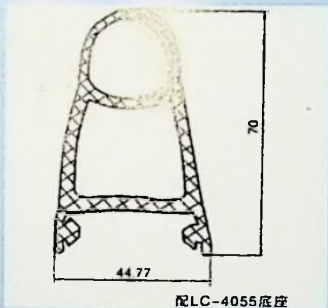
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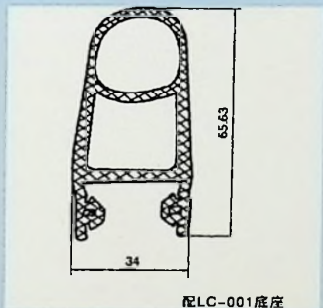
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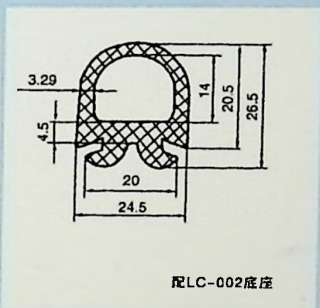
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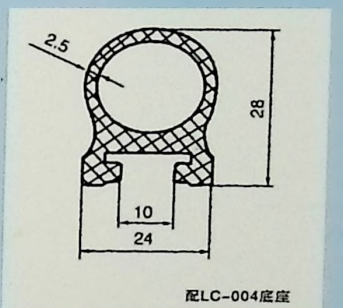
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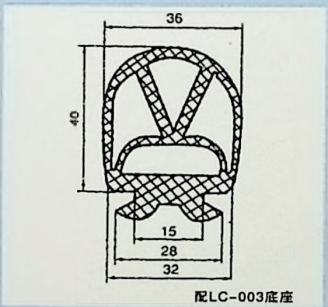
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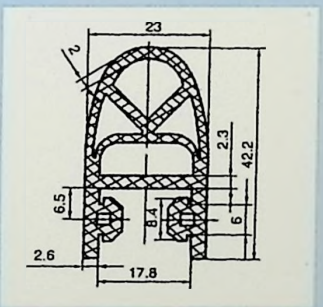
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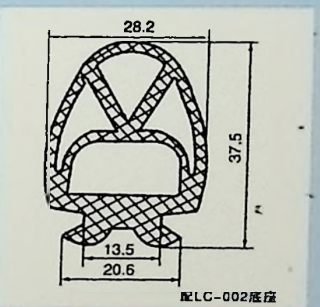
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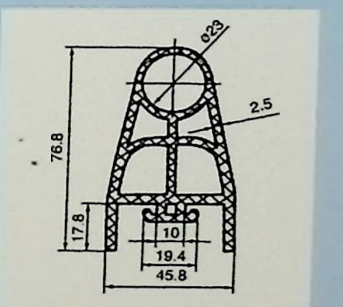
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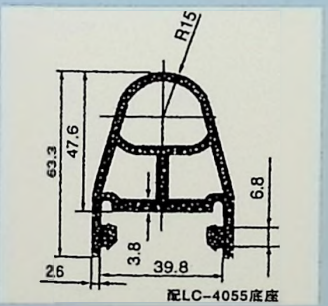
HS-D-022



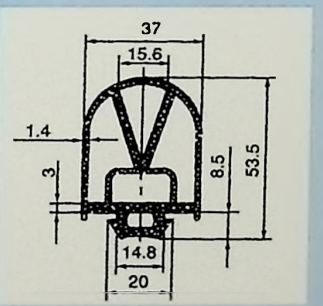
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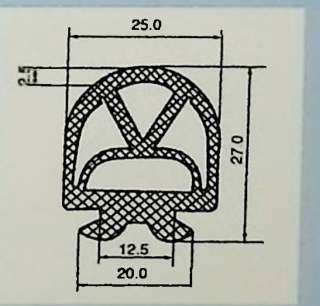
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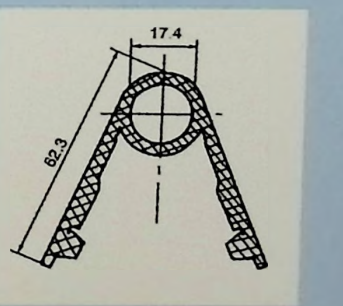
HS-D-025



HS-D-026



HS-D-027



HS-D-028

自强不息 勇于超越





桥梁止水带

Bridge water stop

产品介绍 Product introduction

桥梁止水带是以三元乙丙橡胶与各种合成橡胶为主要原料，掺加各种助剂及填充料，经塑炼、混炼、压制成型，其品种规格较多，具有良好的弹性、耐磨性、耐老化性和抗撕裂性能，适应变形能力强、防水性能好，温度使用范围为 $-45^{\circ}\text{C}\sim+60^{\circ}\text{C}$ ，当温度超过 70°C ，以及橡胶止水带受强烈的氧化作用或受油类等有机溶剂侵蚀时，均不得使用橡胶止水带。

Bridge water-stop belt takes EPDM and all kinds of synthetic rubber as the principal raw materials, adds all kinds of auxiliaries and packing material and takes shape by the means of plastication, mixing and compression molding; it has various descriptions and has good elasticity, abrasive resistance, ageing resistance and tear resistance and strong adaptive deformability and good water-proof, the range of application temperature is $-45^{\circ}\text{C}\sim+60^{\circ}\text{C}$, when the temperature is over 70°C and the rubber water stop is eroded by the strong oxidation or oils and other organic solvents, the rubber water-proof belt shall not be applied.

橡胶止水带都有哪些作用

What are the roles of the rubber water-stop belt

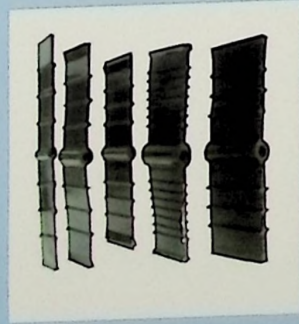
桥梁止水带是利用其高弹性能，在各种荷载下会产生弹性形变，遇水后会发生体积膨胀，因此其能起到坚固密封作用，既能防治建筑物外部水进入建筑物内部，又能防止建筑物内部水渗到外界，同时还能起到减震缓冲作用。

Bridge water-stop belt which makes use of its high elasticity can lead to elastic deformation under various loads and volume expansion when mixing with water, therefore it can have a strong sealing effect, which not only can prevent the external water of the building from entering into the building interior, but also can prevent the internal water of the building from oozing to surrounding, at the same time can play a role in cushioning.

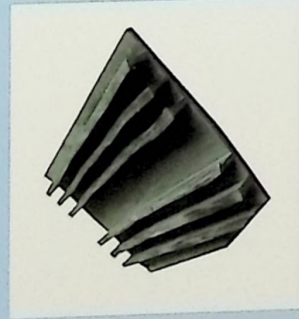


桥梁止水带

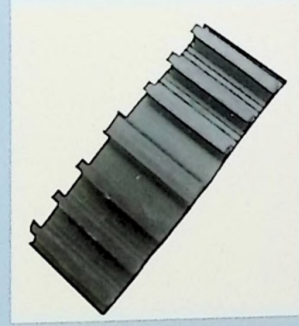
Bridges water stop



HS-K-001



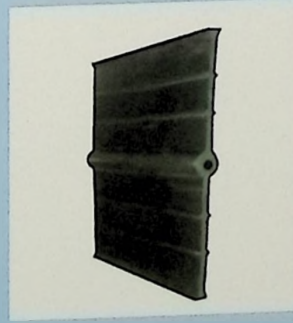
HS-K-002



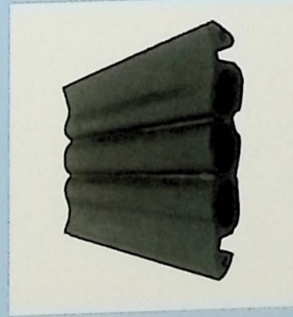
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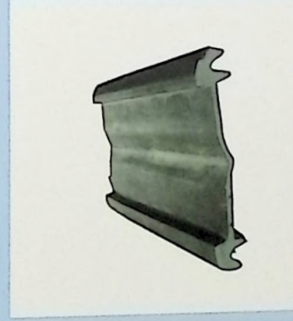
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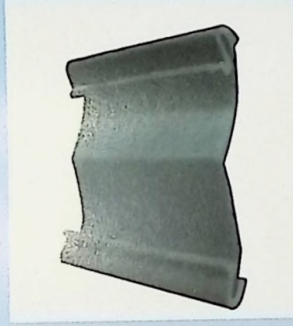
HS-K-005



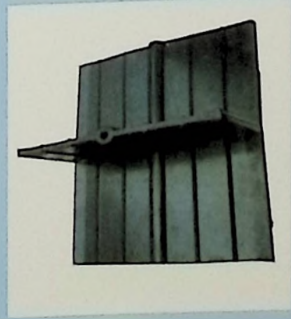
HS-K-006



HS-K-007



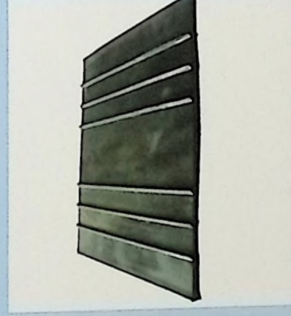
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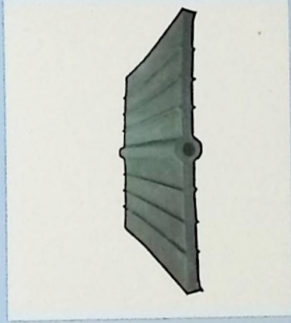
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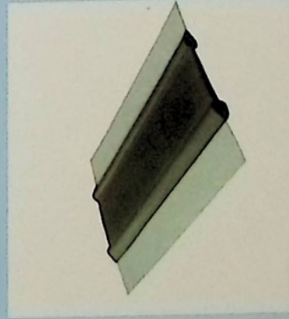
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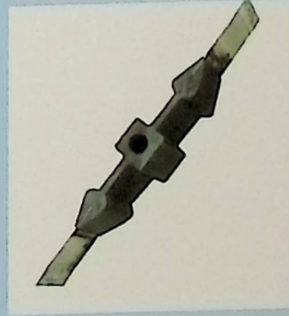
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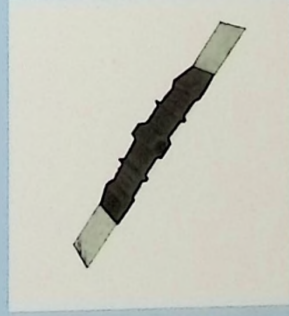
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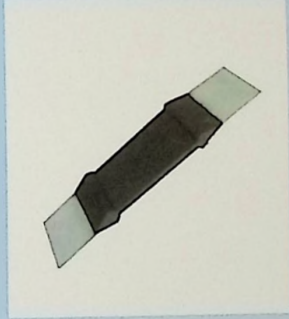
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HS-K-014



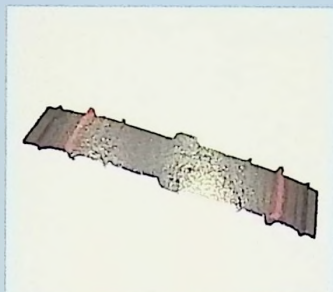
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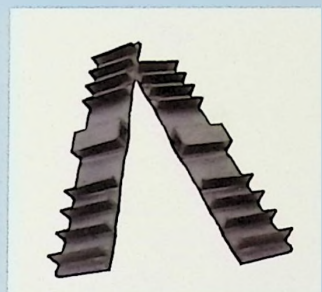
HS-K-016

► 桥梁止水带

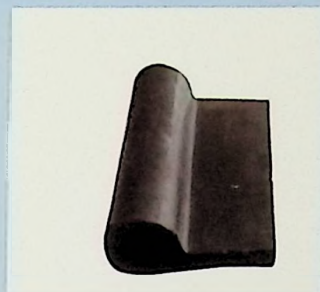
Bridges water stop



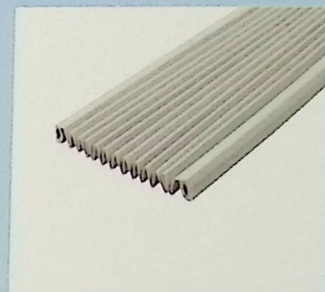
HS-K-017



HS-K-018



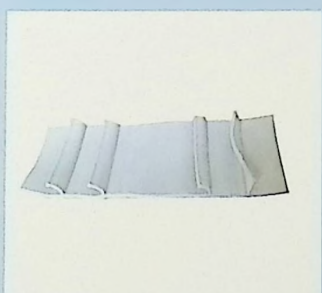
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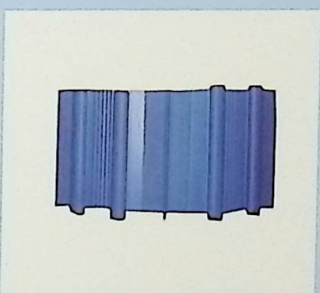
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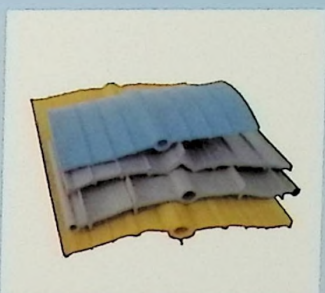
HS-K-021



HS-K-022



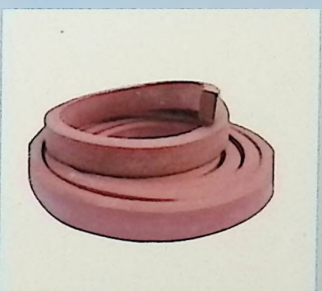
HS-K-023



HS-K-024



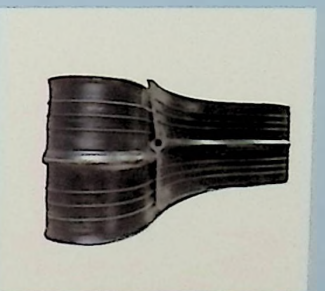
HS-K-025



HS-K-026



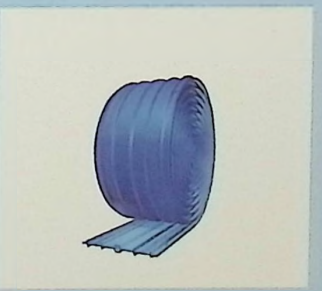
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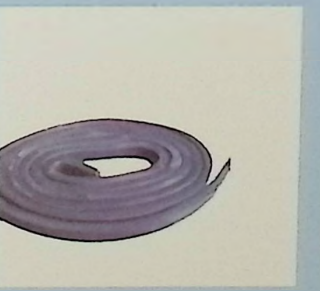
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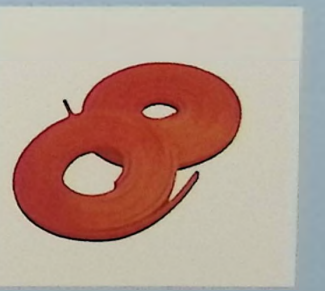
HS-K-029



HS-K-030



HS-K-031



HS-K-032



技術服務市場 創新引領未來

Technical service market
Innovation leads the future



包覆式发泡密封条系列

Coated foam sealing strip series

产品介绍 Product introduction:

功能持久装配效率提高30%

自粘式及快速插入式设计，仅在拐角处剪切即可
能够迅速而简单的安装。

优越的弹性使窗户的误差降至最低，
在寒冷的条件下仍然保持极佳的弹性，
隔音降噪干性操作、无胶涂层。

Durable function with the production efficiency prompted, 30%

Designed with auto-adhesion & rapid insertion feature,

It can be shorn the corner and installed fast and easily

Excellent elasticity allows minimum error for windows

Perfect elasticity is still kept in chill environment

It can damp the sound and reduce noises via dry operation without glue coating

特点和用途 Features and uses

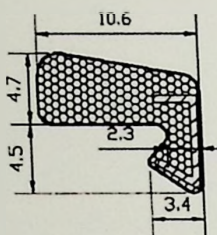
该产品为高性能包覆发泡密封条，引进先进生产设备自主开发研制而成。它是在软软的密封材料外包覆一层防水、耐磨、抗老化的复合膜，延长了密封材料的寿命，它可直接用于各种门窗的缝隙密封，适合各种高级家具、高档门窗系统密封、隔音、减震的性能颇为突出。

This product for high performance foam sealing strip cladding, the introduction of advanced production equipment independently developed. Cover a layer of waterproof is the soft sealing material composite membrane, wear resistance, anti-aging, prolong the service life of sealing material, it can be applied directly to the aperture of all kinds of doors and Windows sealed, suitable for all kinds of high-grade furniture, high-grade doors and Windows sealing, sound insulation, shock absorption system performance is outstanding.

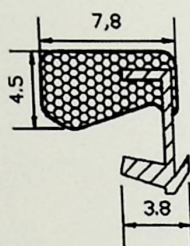


► 包覆式发泡密封条系列

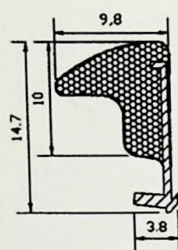
Coated foam sealing strip series



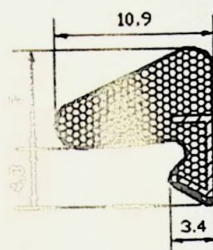
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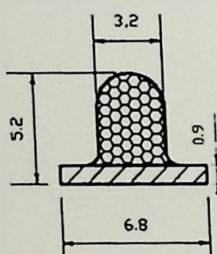
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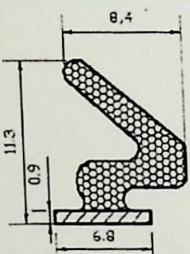
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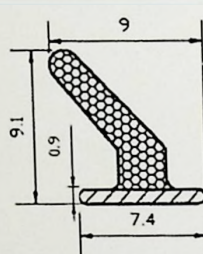
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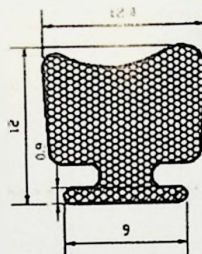
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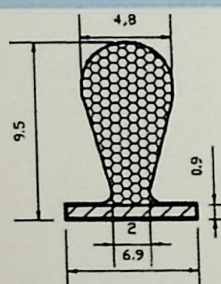
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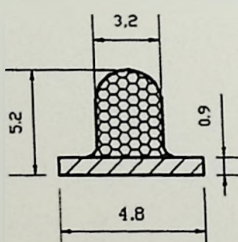
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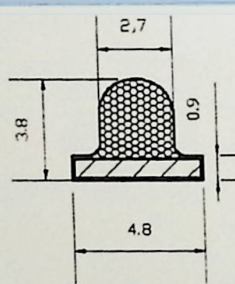
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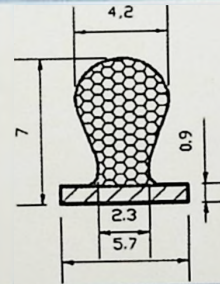
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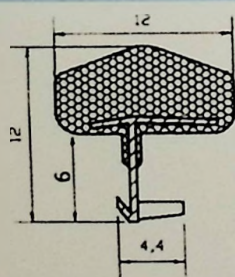
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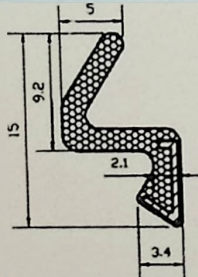
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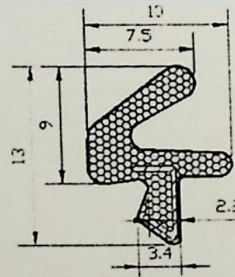
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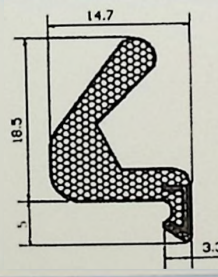
HS-F-013



HS-F-014

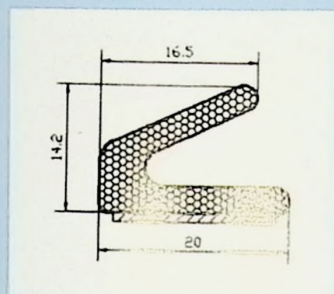


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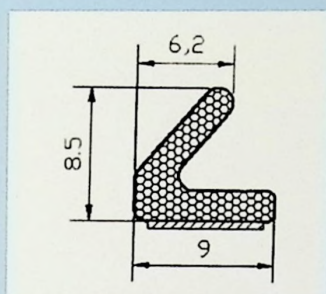


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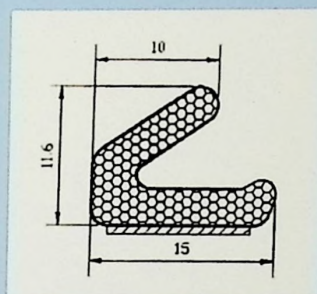
► 包覆式发泡密封条系列 Coated foam sealing strip series



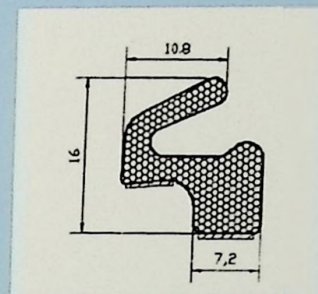
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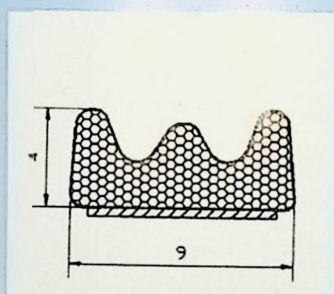
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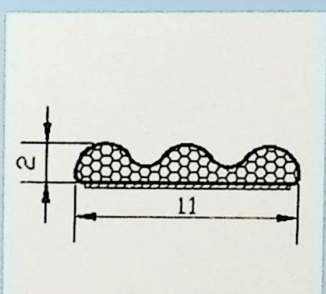
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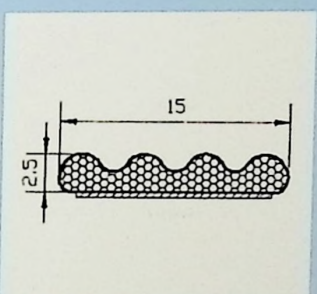
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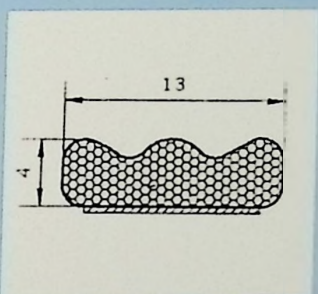
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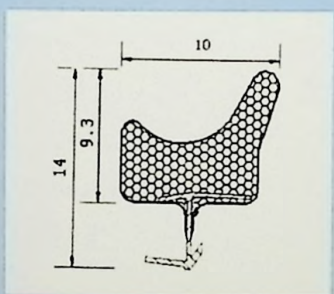
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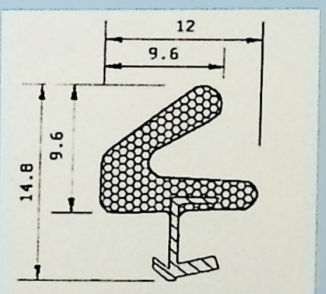
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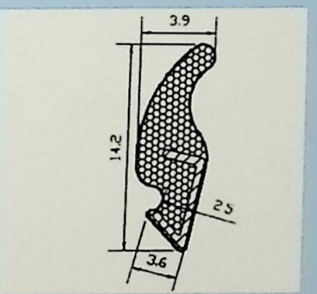
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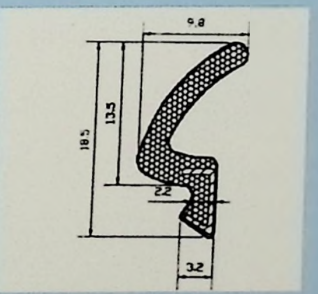
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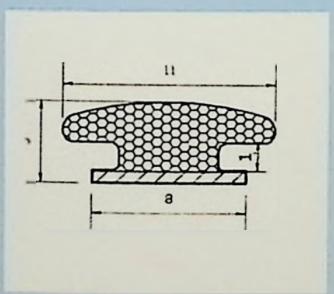
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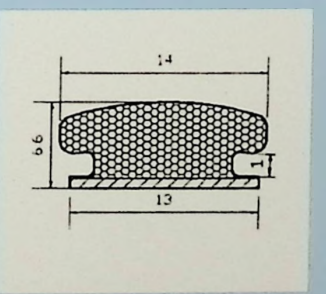
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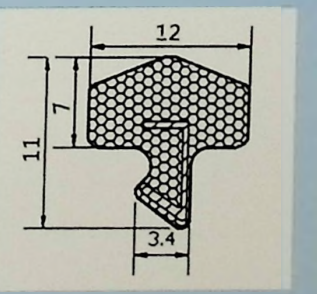
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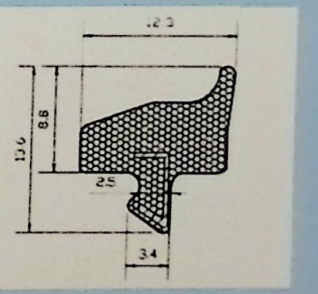
HS-F-029



HS-F-030



HS-F-031



HS-F-032



工程实例

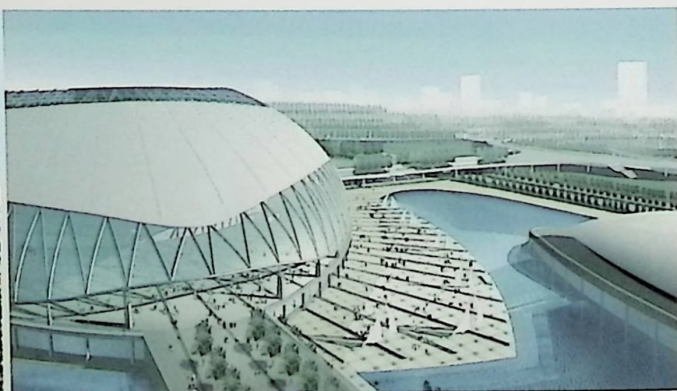
An engineering example



奥林匹克体育场（天津水滴）



奥林匹克体育场（天津水滴）



奥林匹克体育场（天津水滴）



工程实例

An engineering example



奥林匹克体育场（五棵松篮球场）



天津植物园



上海世博中心



► 工程实例

An engineering example



天津五一阳光花园



天津万科东丽湖



安徽医科大学附属医院



温州鹿城 广场

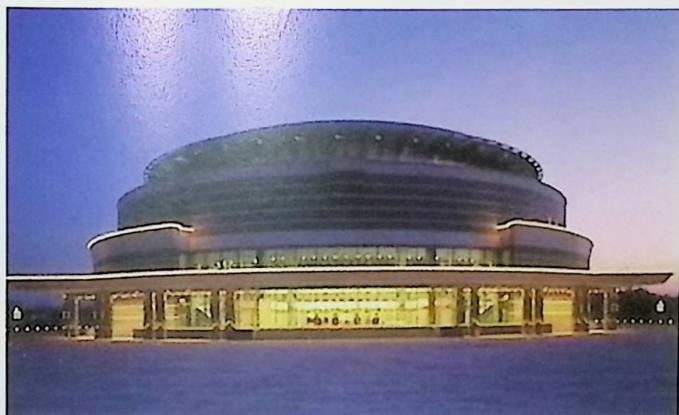


工程实例

An engineering example



华彬大厦



北京会议中心



济南汉峪金谷



天津津塔

► 工程实例

An engineering example



东方星城



万科魅力之城



时代奥城

济南恒大城



天津车站



工程实例

An engineering example



济南 隆广场



无锡润华国际大厦



医
科
大
学
附
属
医
院



哈尔滨星光耀广场



无锡市民中心

► 工程实例

An engineering example



盛世天城



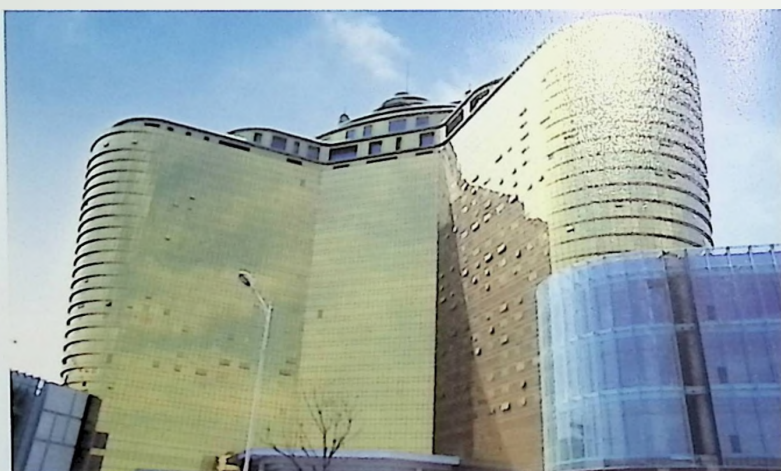
金基晓庐



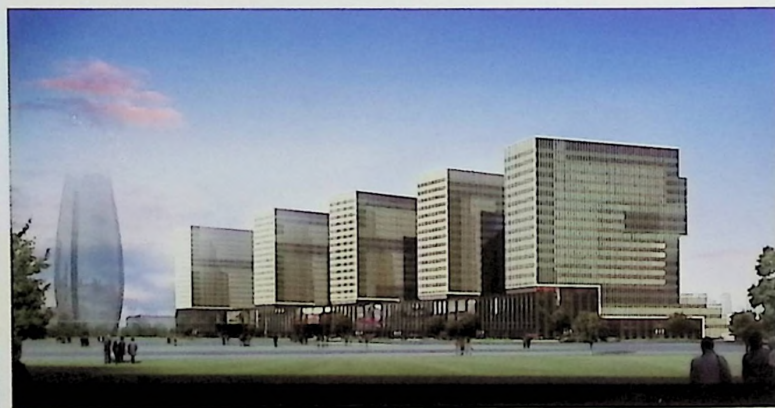
西安龙湖曲江盛景别墅



万银国际



金泉广场



和丰创意广场



工程实例

An engineering example



昆仑国际中心



石家庄国际城



江胜大厦



尔湖湾小区



杭州高新产业大楼

追求卓越无止境

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