



巨冲机械
JUCHONG MACHINE

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济南巨冲机械设备有限公司

JINAN JUCHONG MACHINERY EQUIPMENT CO., LTD.



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巨冲机械

JUCHONG MACHINE

铝门窗幕墙加工设备 / 塑钢门窗设备 / 中空玻璃设备

Aluminum Windows and Doors Curtain Wall Equipment /

PVC Window and Door Equipment /

Insulating Glass Equipment /

济南巨冲机械设备有限公司
JINAN JUCHONG MACHINERY EQUIPMENT CO., LTD.

品牌——源于高效、快捷的服务

品质——源于专业、精密的制造

Brand-Originated from Efficient and Fast Service

Quality-Originated from Professional and Precision Manufacturing



企业简介 /

COMPANY PROFILE

济南巨冲机械设备有限公司，是由具有多年行业经验的高级管理及优秀的技术员工组成，是集生产、科研、开发、销售于一体的高新技术企业，是国内研制生产工业铝型材加工设备、铝门窗幕墙加工设备、铝木门窗加工设备、塑钢门窗加工设备、中空玻璃加工设备、光伏太阳能加工设备专业制造商。

公司以雄厚的技术开发实力，先进的加工工艺，完善的售后服务，严格的管理一直为“全力打造行业第一品牌”的目标而努力。公司生产的工业铝型材加工设备、铝门窗幕墙加工设备、铝木门窗加工设备、塑钢门窗加工设备、中空玻璃加工设备、光伏太阳能加工设备凝聚着高科技的结晶，引导着门窗设备制造业的潮流，产品具有性能稳定、高效、节能、环保、耐用、易操作等优点。

我们始终秉承“科技领先，无忧服务”的宗旨，为客户提供高品质门窗设备和一流的服务，赢得了广大客户的一致好评！

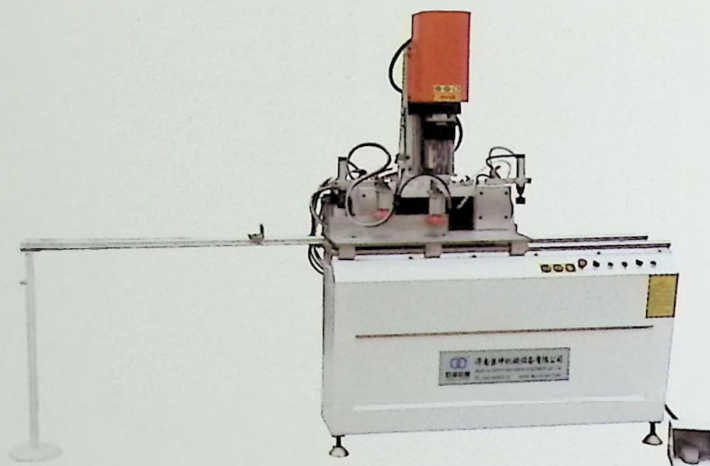
Jinan Juchong Machinery Equipment Co., Ltd is composed of senior management has many years of industry experience and excellent technical staff, is a high-tech enterprise integrating production, research, development and sales, domestic development and production of industrial aluminum processing equipment and aluminum curtain wall windows processing equipment, aluminum processing equipment, wood windows and doors, steel doors and windows insulating glass processing equipment, processing equipment, processing equipment manufacturer of photovoltaic solar energy.

Company to strong technological development strength, advanced processing technology, perfect after-sales service, strict management has been "to build the industry's first brand" goal and efforts. The company production of industrial aluminum processing equipment and aluminum curtain wall windows processing equipment, aluminum processing equipment, wood plastic doors and windows and doors processing equipment, hollow glass processing equipment, processing equipment, photovoltaic solar energy condensing high-tech equipment manufacturing industry, leading the trend of the doors and windows, the product has the advantages of stable performance, high efficiency, energy saving, environmental protection, durable easy to operate.

We have always been adhering to the "scientific and technological leadership, worry free service" purpose, to provide customers with high-quality door and window equipment and first-class service, has won the praise of our customers!

JCZX-1800 钻铣一体机 (铣筋/锁盒/中挺钻)

Drilling and Milling Machine (Milling Rib/Lock Box/Middle Bar Drill)

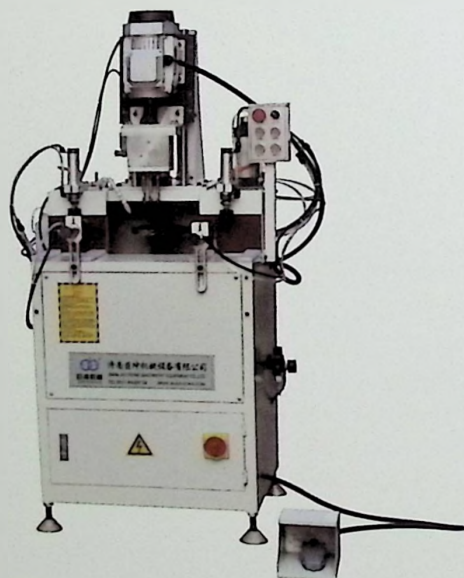


性能特点 Equipment Features

- 用于铝塑型材铣筋及锁盒和钻孔 (可钻中挺连接孔, 根据孔距自行调节尺寸) 的加工, 适应不同面型材的加工。
- 一次铣削成型, 效率高。
- 刀具可作上下调整, 前后自动定位。
- 可加工不同型材, 工作台可根据锁盒长短磁性定位自行调整 (工作台左右自动运行)。
- 刀具直径大, 切割速度快, 加工面质量好。
- 所有进给系统全部采用气顶油进给方式, 切割进给平稳, 切削精度和表面质量好。
- It is used for milling ribs, locking boxes and drilling holes of aluminium-plastic profiles, which can be drilled with middle tappet connection holes and adjust the size according to the hole spacing. It is suitable for the processing of profiles with different faces.
- Once milling forming, high efficiency.
- The cutter can be adjusted up and down and positioned automatically before and after.
- Different profiles can be processed, and the worktable can be adjusted according to the length and magnetic location of the lock box (the worktable runs automatically from left to right).
- The tool diameter is large, the cutting speed is high, and the processing surface quality is good.
- All feeding systems adopt gas-cap oil feeding mode, with smooth cutting feeding, good cutting accuracy and surface quality.

JCSH-100 锁盒机 (锁盒中挺钻一体机)

Lock box machine (integrated drilling machine in lock box)



性能特点 Equipment Features

- 用于铝塑型材锁盒和钻孔 (更换钻包可钻中挺连接孔, 根据孔距自行调节尺寸) 的加工, 适应不同面型材的加工。
- 一次铣削成型, 效率高。
- 刀具可作上下调整, 前后自动定位。
- 可加工不同型材, 刀具直径大, 切割速度快, 加工面质量好。
- 所有进给系统全部采用气顶油进给方式, 切割进给平稳, 切削精度和表面质量好。
- It is used for the processing of lock boxes and drilling holes of aluminium-plastic profiles (replacing the drill bag can drill the middle tappet connection holes, adjusting the size according to the hole spacing), and is suitable for the processing of profiles with different faces.
- One-time milling and high efficiency.
- The cutter can be adjusted up and down and positioned automatically before and after.
- It can process different profiles, with large tool diameter, high cutting speed and good surface quality.
- All feed systems use a gas-top oil feed mode with smooth cutting feed, good cutting accuracy and good surface quality.

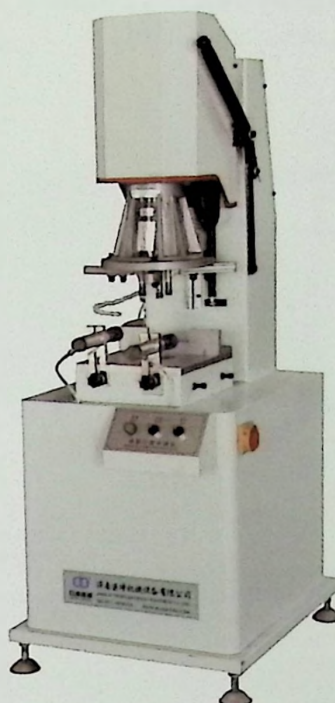
型号	Model	JCZX-1800	JCSH-100
输入电源	Input power	380V 50HZ	380V 50HZ
电机总功率	Total motor power	3.7KW	2.6KW
电机转速	Motor speed	2800/min	2800/min
气源工作压力	Gas source working pressure	0.5-0.8MPa	0.5-0.8MPa
主轴直径	Spindle diameter	Φ32mm	Φ32mm
铣刀直径	Milling cutter diameter	Φ160-220mm	Φ160-220mm
工作台进给行程	Worktable feed stroke	0-600mm	/
工作台尺寸	Working desk size	800×320mm	650×280mm
电机调整行程	Motor adjustment stroke	0-85mm	0-85mm
开槽最大尺寸	Maximum size of opening	580mm	185mm
外形尺寸	Dimensions	1650×1100×1850mm	900×900×1650mm
重量	Weight	480kg	285kg

JCZTZ-3 中挺钻

Medium drill

性能特点 Equipment Features

- 用于铝塑型材钻铣边框中挺连接孔（根据孔距自行调节尺寸）的加工，适应不同面型材的加工。
- 一次钻孔成型，效率高。
- 刀具可作上下调整、上下自动定位。
- 可加工不同型材。
- It is used for the processing of the connecting holes (adjusting the size according to the distance of holes) in the drilling and milling of aluminium-plastic profiles, for the processing of different profiles.
- Once milling forming, high efficiency.
- Tools can be adjusted from top to bottom and positioned automatically.
- It can process different profiles.

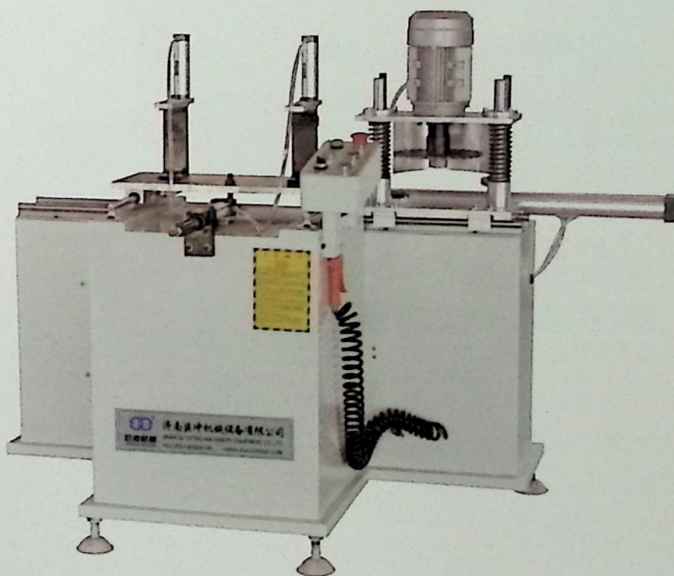


JCXJ-120 铝型材铣筋机

Aluminum Profile Milling Machine

性能特点 Equipment Features

- 用于铝塑型材铣筋功能（根据孔距自行调节尺寸）适应不同面型材的加工。
- 一次铣削成型，效率高。
- 刀具可作上下调整、前后自动定位。
- 可加工不同型材。
- 刀具直径大，切削速度高，加工面质量好。
- 所有进给系统全部采用气顶油进给方式，切削进给平稳、切削精度和表面质量好。
- It is used for milling rib function of aluminium-plastic profiles (adjusting dimension according to hole spacing) to suit processing of profiles with different surfaces.
- Once milling forming, high efficiency.
- The cutter can be adjusted up and down and positioned automatically before and after.
- It can process different profiles.
- The tool diameter is large, the cutting speed is high, and the processing surface quality is good.
- All feeding systems adopt gas-cap oil feeding mode, with smooth cutting feeding, good cutting accuracy and surface quality.



技术参数 Technical Parameter

型号	Model	JCZTZ-3	JCXJ-120
输入电源	Input power	380V 50Hz	380V 50Hz
电机总功率	Total motor power	1.1KW	1.1KW
电机转速	Motor speed	2800r/min	2800r/min
气源工作压力	Gas source working pressure	0.5~0.8MPa	0.5~0.8MPa
主轴直径	Spindle diameter	/	F32mm
铣刀直径	Milling cutter diameter	/	F160~200mm
工作台进给行程	Worktable feed stroke	/	0~600mm
工作台尺寸	working desk size	/	800×320mm
电机调整行程	Motor adjustment stroke	/	0~85mm
开槽最大尺寸	Maximum size of opening	/	580mm
外形尺寸	Dimensions	780×780×1820mm	1100×950×1520mm
重量	Weight	280kg	270kg

JCBC-01 百叶窗数控冲床

CNC Punch Machine for Louvers



性能特点 Equipment Features

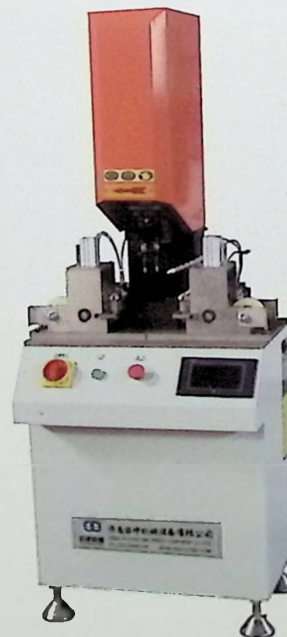
- 用于铝合金百叶窗工字铝、角铝和铝条的自动冲孔加工。
- 孔间距需根据型材定做模具，冲孔行距可任意调整。
- 冲孔速度可根据需要调整，替代传统人工画线及手电钻单个钻孔等多道复杂工序。
- 降低工人劳动强度，提高效率和质量数倍。
- 数控，人机界面操作，操作简单，模具更换方便。
- For the automatic punching Aluminum Alloy Louvers work.
- According to the custom profile hole spacing mould, punching spacing can be adjusted.
- Punching speed can be adjusted according to the need, to replace the traditional manual line drawing and drill hole single multi-channel complex process.
- Reduce the labor intensity of workers, improve the efficiency and quality of several times.
- CNC, man-machine interface, simple operation, convenient replacement of mold.

JCBZ-02 百叶窗数控钻床

Louver NC Drilling Machine

性能特点 Equipment Features

- 本机代替人工划线及手电钻单个钻孔等多个复杂工序，高效提高加工质量和数倍的工作效率，每天钻孔 600 平米左右，大幅度降低工人的劳动强度。钻孔间距及速度都可任钻头调整距离：19~90mm，钻孔尺寸 3~12mm。
- This machine replaces manual marking and single borehole drilling of pistol and other complex processes, effectively improves the processing quality and several times the work efficiency, drills about 600 square meters per day, and reduces the worker's labor productivity by a high margin. The drilling distance and speed can be adjusted by the bit: 19 to 90 mm, and the drilling size is 3 to 12 mm.

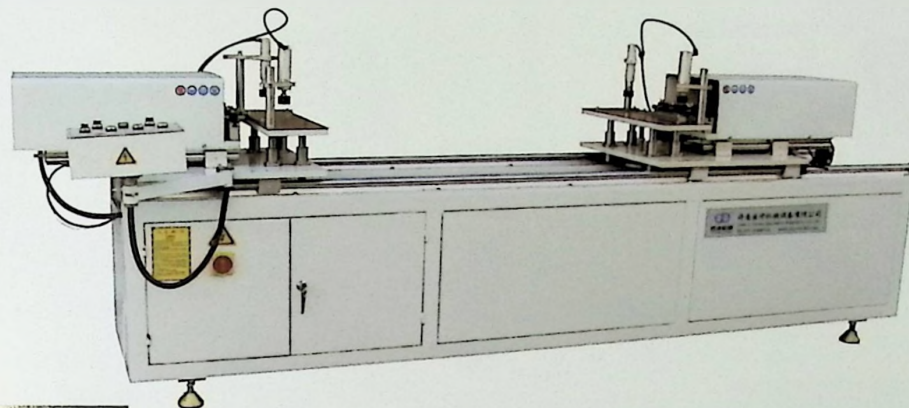


技术参数 Technical Parameter

型号	Model	JCBC-01	JCBZ-02
输入电源	Power supply	220V 50Hz	220V 50Hz
电机功率	Motor power	0.45Kw	1.1Kw
冲压厚度	Stamping thickness	0.6~3.5mm	0.6~2.3mm
工作压力	Working presture	0.3~0.6MPa	0.4~0.6MPa
外形尺寸(长×宽×高)	Contour dimension (L×W×H)	1600×600×1500mm	1600×500×1350mm
工作电压	Working voltage	220V 50Hz	220V 50Hz

JCJLZ-2000 门窗铰链卧式双头钻床

Horizontal Double-Head Drilling Machine for Door and Window Hinges



性能特点 Equipment Features

- 该机主要用于门窗铰链位置的钻孔。
- 自动送料、送料快、效率高、加工准确。
- 拖板等导轨采用直线导轨，机头运动灵活、平稳。
- 特别适合于大批量生产，减少劳动力，降低劳动强度。
- 钻头间距可调整。

- The machine is mainly used for drilling the sash hinge position.
- A molding, high speed, high efficiency, accurate processing.
- Dragging plate and guide rail use linear motion, head move flexible and smooth.
- Particularly suitable for high-volume processing sash, reduce labor, reduce labor intensity.
- The drill bit spacing can be adjusted.

JCMD-1500×2400 全自动门窗打胶机

Fully automatic door and window gluing machine



JCMD-1500×2700 全自动门窗打胶机

Fully automatic door and window gluing machine



性能特点 Equipment Features

- 操作系统采用领先的 NC 或 PLC 数控系统，触摸屏人机界面，设备操作简单方便。
- 整机钢结构采用了线切割处理，精密焊接、退火处理、保证机架永久不变形。
- 轨道采用台湾进口方轨齿条传动，运行速度更加平稳牢固。
- 采用自动检测尺寸系统，自动拐角系统。
- 每个拐角出胶量可以单独调整，拐角前后打胶宽度一样，拐角后胶不会溢出。打胶密度高于业内产品。
- 拐角前后供胶时间、开关胶时间可调。
- 特制的供胶及压胶装置，避免了传统供胶不稳、压胶盘溢胶的现象。
- 采用尺寸自动补偿系统，弥补：门窗对角线不等影响打胶效果。

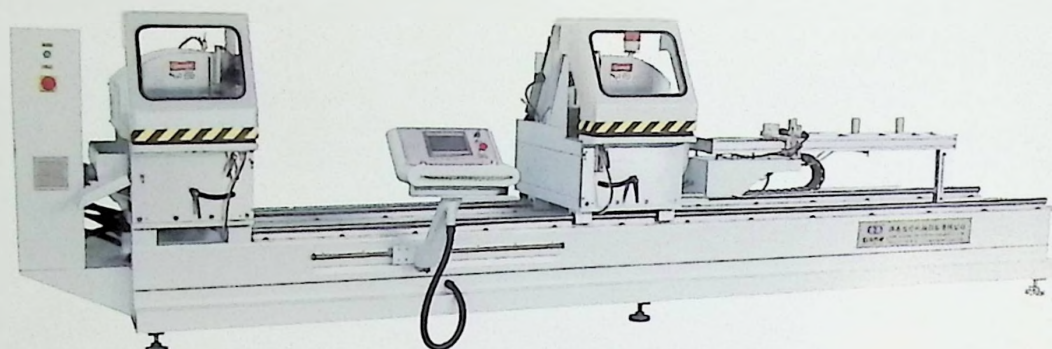
- PLC control system, touch screen man-machine interface, equipment operation is simple and convenient.
- Automatic measuring dimension system, automatic corner system.
- The time of glue supply and the time of switch glue are adjustable before and after the corner.
- The special glue and glue pressure device can avoid the phenomenon of traditional glue unstable and adhesive tape.
- Adopt the automatic size compensation system to make up for: the diagonal of doors and windows may not affect the sealant gluing effect.

技术参数 Technical Parameter

型号	Model	JCJLZ-2000	JCMD-1500×2400 (JCMD-1500×2700)
输入电源	Power supply	380V 50Hz	220V 50Hz
电机转速	Motor's rotation speed	1400r/min	/
电机功率	Total power for motor	3.0Kw	2Kw
工作气压	Air pressure	0.5~0.8MPa	0.6MPa
两钻孔最大距离	Max. distance between two drilling holes	240mm	/
每组孔最小距离	Min. distance between each group holes	20mm	300×300mm
钻孔孔径	Drilling aperture	Φ3~Φ15mm	/
钻头进给行程	Drilling head feeding travel	60mm	/
外形尺寸(长×宽×高)	Contour dimension (L×W×H)	3000×800×1000mm	3000×2200×1500mm
重量	Weight	400Kg	500Kg
打胶速度	Glue speed	/	90mm/s

LJZ₂-CNC-500×4200 重型数控双头切割锯

Double-head Precision Cutting Saw CNC



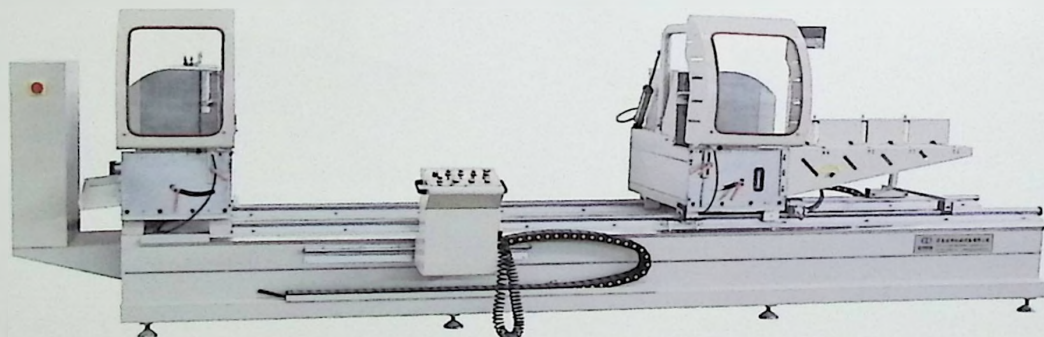
性能特点 Equipment Features

- 本机用于铝门窗、幕墙型材的切割下料。
- 两锯头可以 90°、45°、67.5°(22.5°) 自由转换。
- 切割尺寸通过高精度滚珠丝杠控制，传动精度高定位准确，右锯头可自动移动到设定的位置。右机头可自动送料，实现角码和型材的切割。
- 采用进口数控系统，包括 PLC、伺服电机、伺服驱动器、触摸屏、光电开关、开关电源等，使操作简单、使用稳定可靠。
- 气压阻尼缸实现进给速度均匀，运行平稳。
- 锯片进给系统采用进口直线导轨运动副，精度高，稳定性好。自动起落防护罩，使工作安全方便。

- Used for profiles such as aluminum profile, curtain wall.
- Two heads cutting angle 90° 45° 67.5° (22.5°) freely available.
- Cutting dimension controlled by screw with high accuracy driving and locating. Right head can achieve the setting dimension automatically. Right head feed the profiles automatically, realize use for cutting aluminum connectors.
- Imported numerical control system, including PLC, servo motor, servo drive, touch screen, photoelectric switch, switching power supply, easy operation, stable and reliable to use.
- Uniform speed feeding and smooth motion due to air-draulic damping
- Saw blade feeding system adopts imported linear guide kinematic pair results high accuracy.

ZJS₂-500×4200(5000) 铝门窗数显精密锯/铝门窗双头精密切割锯

Digital Display Precision Cutting Saw for Aluminum Door & Window



性能特点 Equipment Features

- 数字显示系统自动显示切割长度尺寸，重复定位精度高，操作方便。
- 中置自动感应拖料架，及右机头随动拖料架，使型材定位，装夹方便可靠。
- 机床床身导轨采用直线导轨副，机头进给运动采用直线导轨副，机床运动精度高，使切割构件精度得以保证。
- 进给系统采用进口直线方导轨运动副，精度高，稳定性好。
- 机床专用高精度主轴使锯片运转稳定。
- 液压阻尼缸实现进给调速均匀，锯片切割平稳。
- 两锯头可自动实现 45°、90° 型材的切割角度转换。
- 自动开合防护罩使工作安全方便。

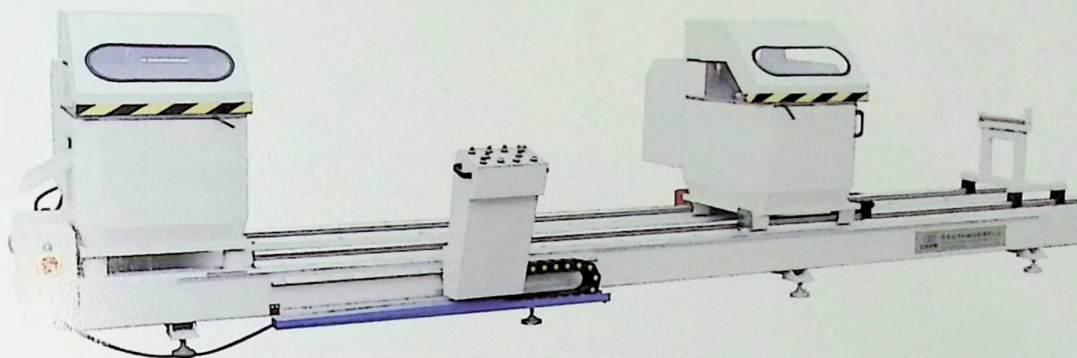
- Imported digital display system, auto show the cutting length, High precise repeat locating and convenient operation.
- Auto-induction middle profile supporter and following profile supporter of right head made the locating and clamping convenient.
- High accurate machine moving due to the linear guide pair, ensured cutting accuracy.
- Feeding system adopt imported linear guide pair, with high accuracy and stable performance.
- Saw blade rotate smoothly due to high accuracy main spindle.
- Uniform speed feeding angle of 45°, 90°.
- Auto-opening guard shield ensured safety safety operation.

技术参数 Technical Parameter

型号	Model	LJZ ₂ -CNC-500×4200	ZJS ₂ -500×4200(5000)	型号	Model	LJZ ₂ -CNC-500×4200	ZJS ₂ -500×4200(5000)
输入电压	Input voltage	380V 50Hz	380V 50Hz	锯切宽度	Cutting width	10~130mm	140mm
输入功率	Input power	6.0Kw	2.2Kw×2	锯切高度	Cutting height	10~300mm	200mm
工作压力	Air pressure	0.4~0.6MPa	0.5~0.8MPa	锯切角度	Cutting angle	90° 45° 67.5°	90° 45°
耗气量	Air consumption	200L/min	200L/min	进刀速度	Saw feeding speed	0~3m/min	/
电机转速	Motor rotation speed	3100r/min	2800r/min	锯片规格	Saw blade standard	Φ500×4.4×Φ30×Z120	Φ500×4.4×Φ30×Z120
锯切长度	Cutting length	400~4200mm	500~4200mm	外形尺寸	Overall dimensions	5500(6300)×1700×1600mm	5500×1400×1550mm

LJG-500×4200 重型铝型材双头切割锯

Heavy Duty Aluminum Double-head Cutting Saw

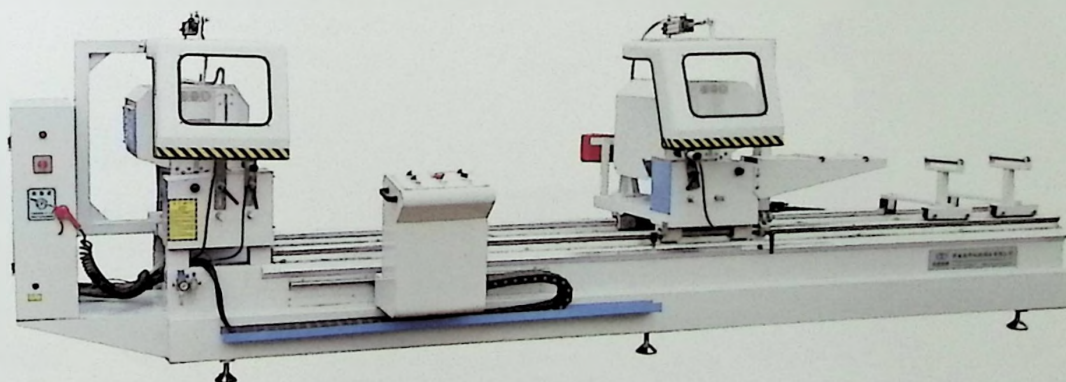


Features

- 主要用于铝型材、塑料的切割下料，也可用于塑料型材的切割下料。
- 使用硬质合金刀片，线速度高，加工精度高。
- 两机头可同时切割，也可单独切割。
- 锯片由下而上切割更安全可靠。
- 锯切尺寸大。
- 本机床可选择加装数显装置。
- Mainly used for cutting aluminum alloy curtain wall, window material cutting, the cutting blanking can also be used for plastic material.
- Using hard alloy saw blade, high linear velocity, high machining accuracy.
- Two head can cut at the same time, also can be cut separately.
- Saw blade is cut at the bottom of more safe and reliable.
- Cutting width size big.
- The machine can choose equipped with digital display device.

LJC-450 铝门窗双头切割锯

Aluminium Door and Window Double Head Cutting Saw



性能特点 Equipment Features

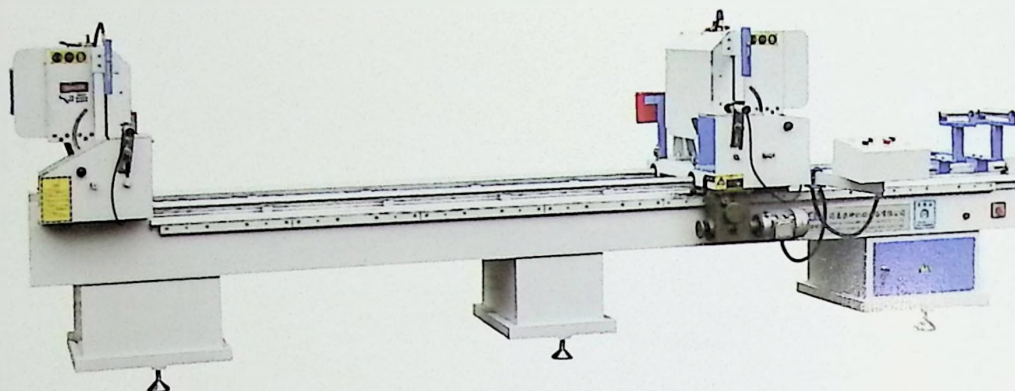
- 采用进口铝合金专用切割锯片，保证切割精度。
- 高精度主轴使锯片转动稳定。
- 自动开合防护罩使工作安全方便。
- 活动机头采用进口直线轴承运动副，工作精度高。
- 随动托料架使型材定位、装夹方便可靠。
- The imported saw blade have high cutting precision.
- The high precision main shaft makes cutting stably.
- The safeguard cover guarantee safety of the workers.
- Imported linear bearing motion pair guarantee processing accuracy.
- The profile supporting arm make it easier to set cutting size.

技术参数 Technical Parameter

型号	Model	LJG-500×4200	LJC-450	型号	Model	LJG-500×4200	LJC-450
电源	Voltage	380V 50Hz	380V 50Hz	锯切长度	Cutting length	450-4200mm	550-3700mm
功率	Power	2.2Kw×2	2×2.2Kw	锯切宽度	Cutting width	150mm	≤ 120mm
工作压力	Air pressure	0.6-0.8MPa	0.4-0.6MPa	锯切高度	Cutting height	300mm	≤ 200mm
转速	Speed	3850r/min	2800r/min	锯切角度	Cutting angle	90° 45°	90° 45°-45°
耗气量	Air consumption	200L/min	200L/min	外形尺寸	Overall dimensions	5460×1350×1380mm	5070×1100×1600mm
锯片规格	Blade specification	Φ 500×Φ 30	Φ 450×4×Φ 30×Z120				

LJZ₂-450×3700 铝塑型材双角切割锯

Double-head Cutting Saw for Aluminum Door and Window



性能特点 Equipment Features

- 用于铝型材 45°、90°、-45° 的双头切割。
- 专用硬质合金锯片，保证切割面质量和耐用度。
- 高精度主轴，使锯片运动平稳、最大切割截面：120×220mm。
- 两锯头即可单独工作、也可同时工作。

- Used for the double-head cutting of aluminum profile in the angle of 45°, 90° and -45°.
- Specialized hard alloy saw blades ensure the accuracy and durability of the cutting surface and its durable exterior.
- High-precision spindle can make the saw blade move smoothly. Its biggest cutting area is up to 120×220mm.
- Two saw heads can work individually as well as simultaneously.

JCDT-550 单头切割机

Single head Cutting Machine

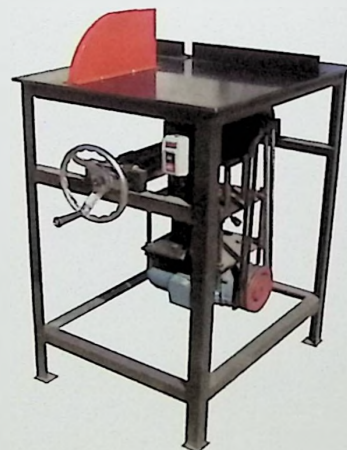


性能特点 Equipment Features

- 适用于铝门窗及幕墙型材的切割，硬质合金锯片，加工精度高，耐用度高，锯片可摆成 90°-45° 需要角度，自动开合防护罩使工作安全方便。
- It is suitable for cutting profiles of aluminium doors, windows and curtain walls. The carbide saw blade has high processing accuracy and durability. The saw blade can be set at 90°-45°. It can automatically open and close the protective cover to make the work safe and convenient.

LSDJ-100 多功能手动锯床

Multi-function Manual Saw



技术参数 Technical Parameter

型号	Model	LJZ ₂ -450×3700	JCDT-550
输入电源	Input voltage	380V 50Hz	380V
输入功率	Input power	2×1.5Kw+0.55Kw	2.2Kw
工作压力	Air pressure	0.5-0.8MPa	0.6-0.8MPa
耗气量	Air consumption	200L/min	/
电机转速	Motor rotation speed	3087r/min	2840r/min
锯切长度	Cutting length	580-3700mm	360-3800mm
锯切角度	Cutting angle	45°、90°、-45°	90°-45°
锯片规格	Saw blade standard	Φ450×Φ30	Φ550×Φ25.4×4mm
外型尺寸	Overall dimensions	4500×1100×1400mm	1200×1300×1500mm

JCRJ-550 单头任意角切割机

Single-head Arbitrary Angle Cutting Saw

性能特点 Equipment Features

- 锯切角度准确，精度高，切面光洁无毛刺，高效率。
- 隐蔽式锯片由下往上锯切，可单支或多支材料同时锯切。
- 压料系统采用精密镀铬滑轨带动，由独立空压缸控制，压料稳定性高，可依据材料类型单独调整压料压力，防止重压而造成材料损伤。
- 可依据材料大小单独设定压料高度及速度和锯切高度及速度。
- 精密强制润滑系统，提升润滑及冷却效果，降低故障率，延长锯片寿命。
- 可做 22.5°~90° 任意角度锯切，角度调整方便准确。
- Cutting angle accurate, high precision, smooth cut surface without burr, high efficiency.
- Hidden by the cutting blade up, it can be single or multi-branch materials while sawing.
- Binder system using precision linear slide driven by a pneumatic cylinder control independently, high stability binder, can be individually adjusted depending on the material type nip pressure to prevent the weight caused material damage.
- It can be based on material size and thickness, set the binder height and speed and cutting height and speed.
- Precision mandatory fuel injection system, improve lubrication and cooling effect, reduce the failure rate and prolong blade life.
- Do 22.5°~90° cut at any angle, convenient and accurate angle adjustment.



JC-45 专切45° 切割机

Special Cutting 45 Degree Cutting Machine

性能特点 Equipment Features

- 本机适用于平开门，吊销门，平开窗，纱窗，镜框料，专业 45° 切割它采用固定刀片 45° 切割，用户不需要调角度，切割方便角度精准（可加装 18 寸调片，切割更高更宽）。
- This machine is suitable for flat open door, lifting door, flat open window, screen window, mirror frame material, professional 45 degree cutting. It adopts fixed blade 45 degree cutting, users do not need to adjust angle, cutting convenient and accurate angle (can add 18 inch adjusting blade, cutting higher and wider).



技术参数 Technical Parameter

型号	Model	JCRJ-550	JC-45	型号	Model	JCRJ-550	JC-45
工作电压	Working voltage	/	380V 220V	锯片规格	Saw blade specification	Φ550×Φ30mm	Φ400×Φ25.4×4mm
锯切角度	Cutting angle	22.5°~90°	45°	外形尺寸	Overall dimension	1100×1200×1800mm	830×620×860mm
转速	Motor rotary speed	2800r/min	2800r/min	重量	Weight	约 600kg	280kg
锯切尺寸	Sawing size	/	300×150mm				

LJMJ-CNC-500(450) 铝门窗角码数控切割锯床

Aluminum CNC Automatic Corner Connector Cutting Saw



性能特点 Equipment Features

- 用于铝门窗角码的切割，属全自动型。数控伺服送料系统装置，只需一次安装型材，加工过程自动完成。主轴加工中心由专业主轴厂家生产。导向压紧装置，确保切割 3mm 长的角码无残余尖角。液压阻尼气缸切割进给；机身整体结构，刚性好。电路系统中安装了电动机相序与缺相保护器，提高了系统的安全性。
- It is an automatic machine specially designed to cut the corner connector of the aluminum profile. It only needs to be installed once to place the profile and all the other operations are completed automatically. The main spindle is manufactured by the specialized main spindle manufacturer, and the clamp device ensures no residual sharp corner even cutting 3mm corner connector. The system includes a motor protector of lack of phase or phase sequence to improve the security of the system.

LJMJ-450A(500) 铝门窗角码自动切割锯

Corner Connector Auto Cutting Saw for Alu-door and Window



性能特点 Equipment Features

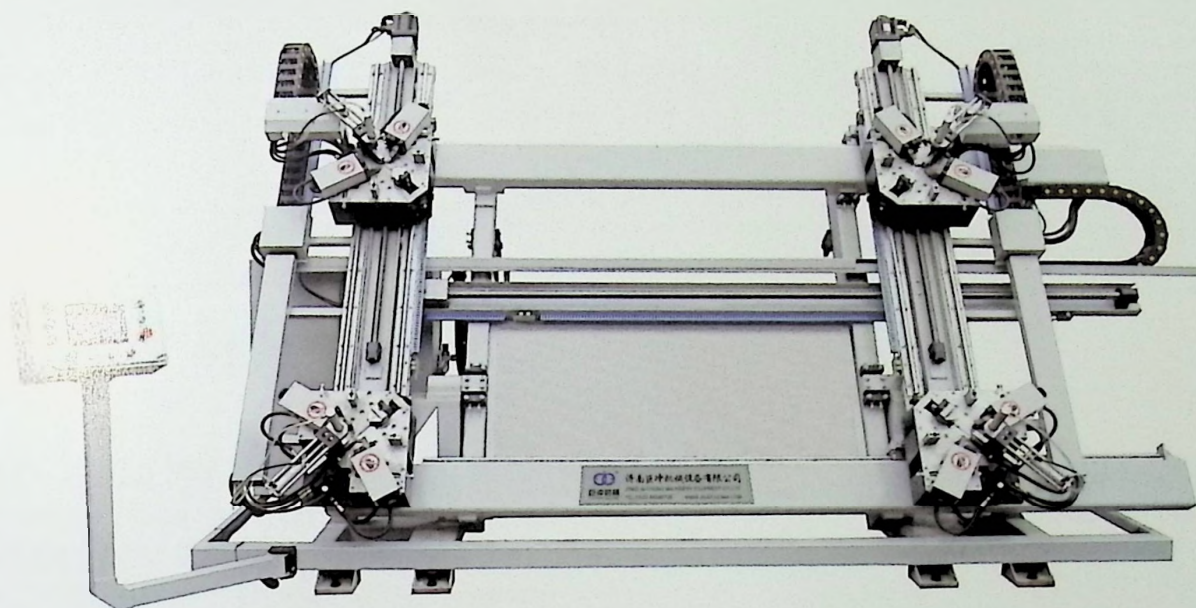
- 专用于铝门窗角码的切割，自动输入切割件数；属自动机型，人工只需一次安装型材，所有的加工过程由机器自动完成；进口直线轴承运动副，保证稳定的进给精度；专用硬质合金锯片，液压阻尼气缸推动切割进给。
- Specially used in the mitre cutting of the aluminum windows & doors, The cutting figure on work can be displayed by nc system; The machine can complete all processing procedure automatically in case that the profiles are assembled by manual work. Imported liner bearing pair can guarantee a reliable feeding accuracy. Specialized hard alloy saw blades. The feed movement of saw blade is droved by hydraulic damping cylinder.

技术参数 Technical Parameter

型号	Model	LJMJ-CNC-500 (450)	LJMJ-450A (500)
电源	Power supply	380V 50Hz	380V 50Hz
电机功率	Cutting motor power	3.0Kw	2.2Kw
工作气压	Operation air pressure	0.5-0.8MPa	0.5-0.8MPa
电机转速	Motor rotary speed	2800r/min	3087r/min
锯片规格	Blade specification	Φ 500×4.4×Φ 30×108T	Φ 450×4.4×Φ 30mm
锯切范围	Cutting range	135×300mm	140×140mm
外形尺寸	Overall dimensions	5670×1770×1840mm	1500×1200×1600mm

LJJZ₄-CNC-100×1800×3000 数控四头组角机

For mitre Corner Combining Machine CNC

**性能特点 Equipment Features**

- ◆ 该机用于铝门窗组装，可一次完成一个窗框（扇）的组装，生产效率高；
- ◆ 压紧装置自动前后移动；
- ◆ 采用液压系统，使得系统操作及维护方便；
- ◆ 组角刀前后左右调整方便，适应不同的型材；
- ◆ 低压进给，高压工进，使得工作稳定；
- ◆ 组装最大框尺寸：1800 × 3000mm；
- ◆ 组装最小框尺寸：450 × 450mm；
- ◆ 组角缸运动行程：5 ~ 50mm。

- ◆ Used in the assembly of Aluminum Windows & Doors. It can complete the assembly of one window frame wholly with a high efficiency.
- ◆ The compacting device can move forward and backward automatically.
- ◆ Adopted hydraulic system is convenient for the operation and maintenance of the machine.
- ◆ Corner crimping blades can be adjusted on all sides, widely used in the processing of different profiles.
- ◆ Feeding in a low-voltage and advancement in a high-voltage can guarantee a reliable work.
- ◆ The biggest assembled size of window frame: 1800×3000mm.
- ◆ The smallest assembled size of window frame: 450×450mm.
- ◆ The movement distance of corner crimping cylinder: 5~50mm.

技术参数 Technical Parameter

输入电源	Input power source	380V 50Hz	油箱容量	Oil capacity	60L
总功率	Total power	7.5Kw	组角缸运动行程	Cylinder movement stroke	0~60mm
额定油压	Rated oil pressure	15MPa	适应型材最大宽度	Max. width of profile	90mm
工作气压	Working air pressure	0.4~0.6MPa	加工尺寸	Processing size	550×550~1800×3000mm
耗气量	Air consumption	50L/min	外形尺寸	Overall dimensions	4700×2200×2500mm

LZJ-120 铝门窗单头组角机

Single-head Corner Crimping Machine for Aluminum Door and Window

LZJ-120A(200A) 铝门窗组角机

Corner Crimping Machine For Aluminum Door and Window

性能特点 Equipment Features

- 该机用于铝门窗90°的角码连接。通过组角刀的调整,可实现多位组角。
- 内定位可降至工作台以下,便于取放料。有液压系统提供动力,使工作平稳可靠。
- 左右冲头采用机械式同步机构使调整更简单方便。
- 操作简单、性能可靠、技术先进、易于维护保养。
- Used for 90° corner combining. Adjustable corner combining tool that achieve multi-position corner combining.
- Inner locator can sit below the worktable, easy operation. Hydraulic system supplied large punching and riveting force.
- Left and right punching heads adopt hard synchronous feeding device, thus makes the connection more firmly.
- It has features of easy operation, reliable performance, advanced technique and convenient maintenance.

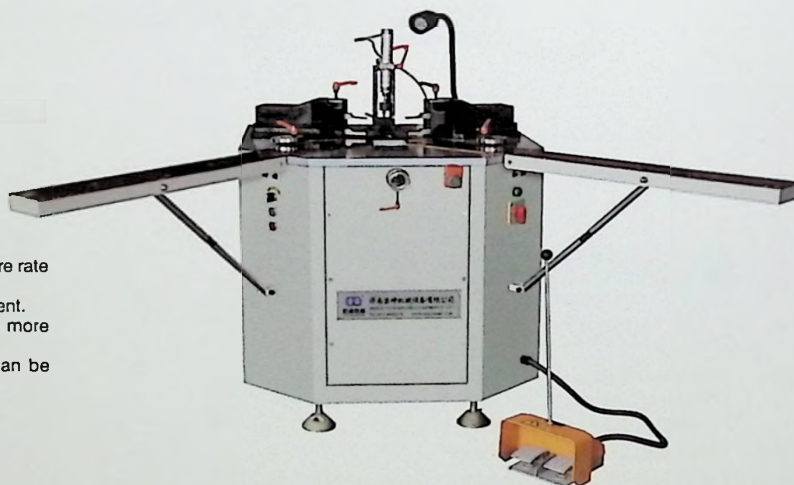


LMB-160C 组角机

Corner Combining Machine

性能特点 Equipment Features

- 加强型机架及机械结构,工作更稳定故障率低。
- 新式可调握刀座,调刀快捷方便。
- 自动升降式内定位,令材料进出更方便。
- 专用液压站功率大。冲铆力更大,可加工大端面,大壁厚型材。
- 工作台面安置LED射灯,既美观实用又人性化。
- Reinforced rack and mechanical structure, work more stable failure rate is low.
- New adjustable knife knife seat, adjust the knife fast and convenient.
- Automatic lifting within the positioning, so that materials and more convenient access.
- Dedicated hydraulic station power. Brushed force greater, can be processed large end, large wall thickness profile.
- Workplace placement LED lighting, both beautiful and practical.



技术参数 Technical Parameter

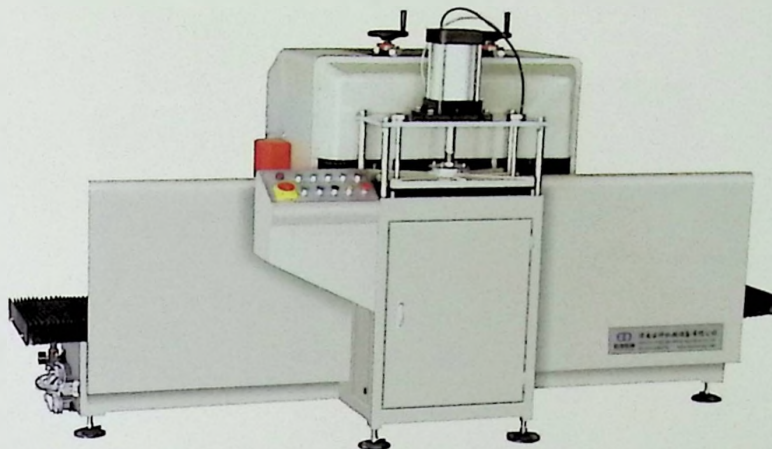
设备型号	Model	LZJ-120	LZJ-120A (200A)	LMB-160C
输入电源	Input voltage	380V 50Hz	380V 50Hz	380V/50HZ
输入功率	Input power	1.5Kw	1.5Kw (2.2Kw)	2.2KW
工作气压	Air pressure	0.5~0.8MPa	0.4~0.6MPa	0.6~0.8MPa
耗气量	Air consumption	20L/min	50L/min	/
油箱容量	Oil capacity	20L	20L	/
加工型材宽度	Profile width	≤ 120mm	≤ 120mm (≤ 200mm)	120mm
组角缸运动行程	Combining cylinder movement	98mm	75mm	100mm
主定位块调整范围	Locator adjustment range	70mm	50mm	100mm
外形尺寸	Overall dimensions	1100×1100×1300mm	1850×1680×1210mm	1000×1200×1100mm

LXDZ-250×5 铝型材超效走刀式自动端面铣床（五刀）

End-milling Machine for Aluminum Door and Window

性能特点 Equipment Features

- 用于铝型材端面加工，以适应不同端面型材的配合。
- 一次铣削多根型材，效率高。
- 刀具可作上下、左右调速以适应不同形状尺寸的加工。
- 可调的刀具使加工不同型材时，不必订制刀具，从而缩短生产准备，周期和降低成本。
- 刀具直径大，切削速度高，加工面质量好。
- 可根据客户要求高度定制加工。
- Used for aluminum profile end processing, and suitable for various profiles.
- Clamp one time can process multi-piece profiles, which increased the processing efficiency.
- Convenient tool adjustment to meet different processing requirement.
- Need not ordering tools when process various profiles thus can decrease cost and save time.
- Large tool diameter, high milling speed and good processing result.
- According to customer requirements of highly customized machine.



LXD-250A 铝门窗重型自动排料调刀端面铣床（五刀）

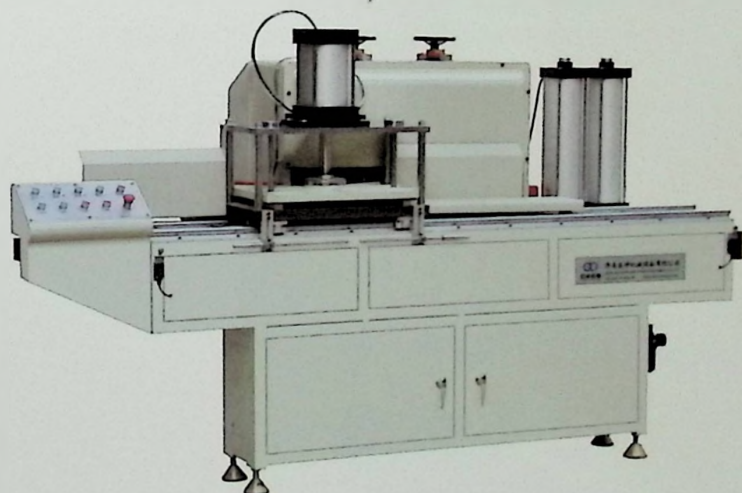
End-milling Machine for Aluminum Door and Window

LXD-250(250B) 铝门窗超效自动端面铣床（四刀）

End-milling Machine for Aluminum Door and Window

性能特点 Equipment Features

- 用于铝型材端面加工，以适应不同端面型材的配合。
- 一次铣削多根型材，效率高。
- 刀具可作上下、左右调速以适应不同形状尺寸的加工。
- 可调的刀具使加工不同型材时，不必订制刀具，从而缩短生产准备，周期和降低成本。
- 刀具直径大，切削速度高，加工面质量好。
- 可根据客户要求高度定制加工。
- Used for aluminum profile end processing, and suitable for various profiles.
- Clamp one time can process multi-piece profiles, which increased the processing efficiency.
- Convenient tool adjustment to meet different processing requirement.
- Need not ordering tools when process various profiles thus can decrease cost and save time.
- Large tool diameter, high milling speed and good processing result.
- According to customer requirements of highly customized machine.

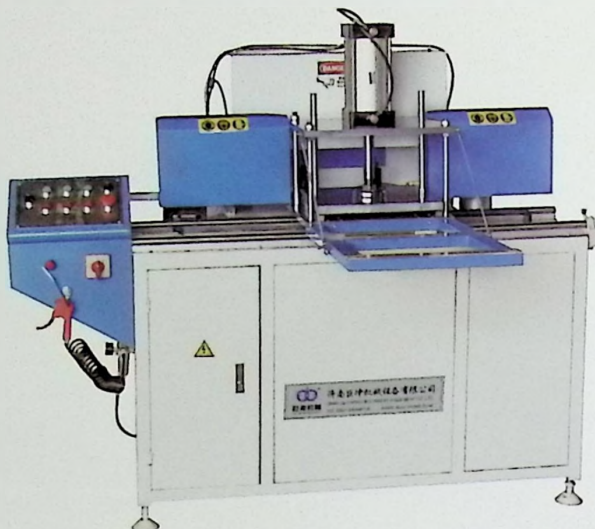


技术参数 Technical Parameter

设备型号	Model	LXDZ-250×5	LXD-250A (LXD-250B)
输入电源	Input voltage	380V 50Hz	380V 50Hz
输入功率	Input power	4×2.2Kw	4×2.2Kw
电机转速	Motor rotation speed	2800r/min	2850r/min
锯片规格	Saw blade standard	φ 32	φ 32
外形尺寸	Overall dimensions	2400×980×1650mm	2900×1100×1640mm
重量	Weight	1850Kg	1000Kg

LXD-200Z 铝门窗新型四刀端面铣

End-milling Machine for Aluminum Door and Window



性能特点 Equipment Features

- 用于加工铝合金中挺型材。超强功能，一次铣削多根型材，工作效率高。铣削型材端面，加工出阶梯状搭接头。刀具上下、前后调整，可加工出台阶面、长方形槽及榫头等不同结构。刀具直径大，切削速度高，加工面质好。
- It is suitable for processing mullion of aluminum profile. Clamping one time can be processed multi-plies profiles which increased the processing efficiency with superior function. Milling the ending of profile processing the ladder-shape joint. The cutter can be adjusted which can cut profiles with different sections. Big diameter cutter with high speed that makes the processing accurate and quality.

技术参数 Technical Parameter

电源	Power supply	380V 50Hz
电机功率	Motor power	2×2.2Kw
电机转速	Motor rotary speed	2850r/min
工作气压	Working air pressure	0.5~0.8MPa
锯片规格	Saw blade specification	Φ300×Φ32
刀具调整行程	Cutter adjustment	75mm
外形尺寸	Overall dimensions	2600×1050×1520mm

LXD-200 铝型材端面铣床

End-milling Machine for Aluminum Door and Window



性能特点 Equipment Features

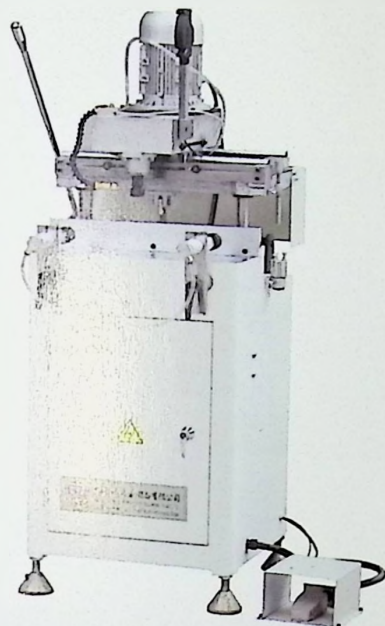
- 适用于各种型材端面，台阶面及端面槽等的成型加工；
- 工作台上下可调，适用多种型材；
- 刀具进给采用直线运动副，使工作性能稳定。
- 加工端面粗糙度：Ra12.5 μm
- Used in processing the side surface, stepped surface and end groove of different profiles;
- The feeding of cutters is automatically droved by cylinder, which makes the machine work stably;
- Processing roughness: Ra12.5μm

技术参数 Technical Parameter >>

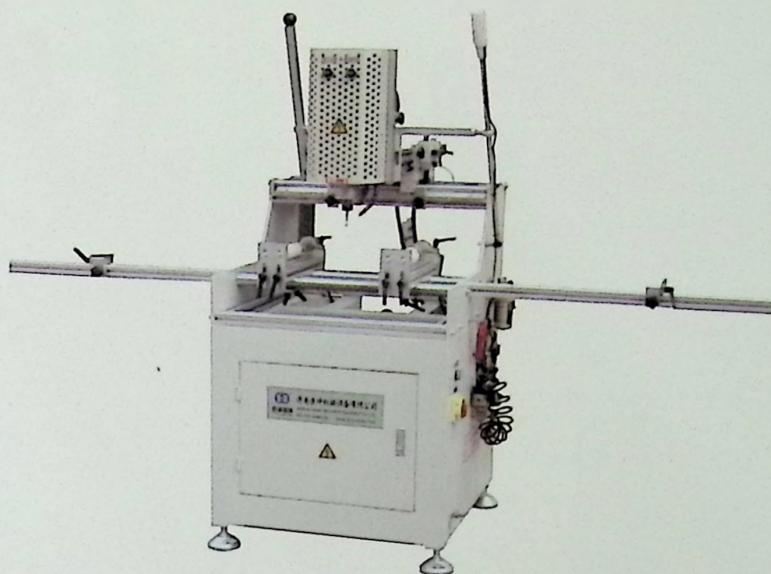
输入电源	Input power source	380V 50Hz
总功率	Total power	1.5Kw
工作气压	Working air pressure	0.5~0.8MPa
铣刀直径	Diameter of milling cutter	Φ115mm~Φ180mm
主轴转速	Principal axis rotate speed	2800r/min

LFX-120G 铝塑型材单轴仿形铣床

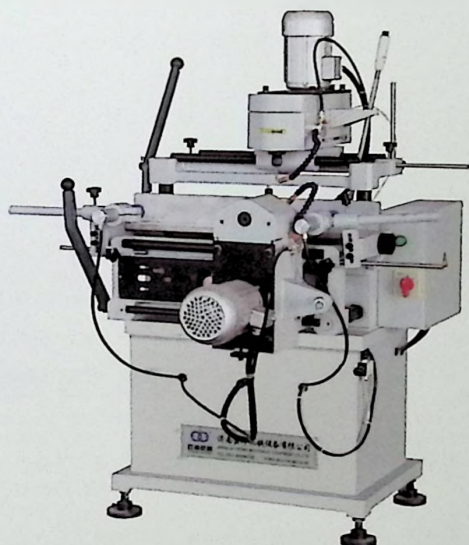
Single Head Copying Routing Machine for Aluminum and PVC Profile

**LXFB-370×125 铝合金幕墙、门窗高速仿形铣床**

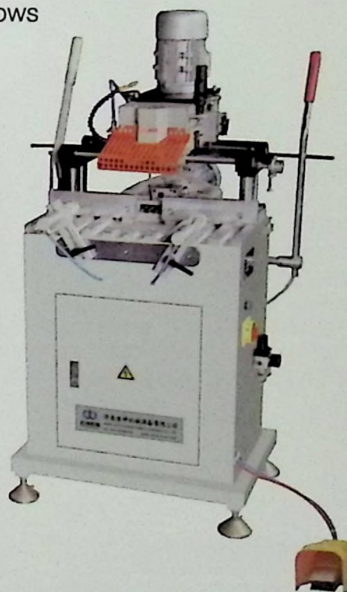
Fast Copy-routing Milling Machine for Aluminum Walls

**LFX-300×100 铝塑型材双轴仿型铣床**

Single-head Copy-routing Milling Machine

**LSKC03-120 铝塑门窗锁孔槽加工机**

Lock-hole Processing Machine for Aluminum and PVC Windows

**技术参数 Technical Parameter**

型号	Model	LFX-120G	LXFB-370×125	LFX-300×100	LSKC03-120
电源	Power supply	380V 50Hz	380V 50Hz	380V 50Hz	380V 50Hz
输入功率	Input power	1.1Kw	1.5Kw	0.75Kw	0.75Kw
工作气压	Air pressure	0.5-0.8MPa	0.5-0.8MPa	0.4-0.6MPa	0.4-0.6MPa
仿形铣头直径	Diameter of copy-routing head	Φ5 mm, Φ8 mm	Φ5 mm, Φ8 mm	Φ5 mm, Φ8 mm	Φ5 mm, Φ8 mm
仿形范围	Copy-routing range Vertical	290×100mm	12000r/min	290×100mm	11000r/min
机床外形尺寸	Contour dimension	870×700×1500mm	850×740×1300mm	1100×950×1500mm	2000×1130×1550mm

TLXF-CNC-1200 高速铝型材数控钻铣中心

CNC Milling Machine for Aluminum Profile



性能特点 Main Feature

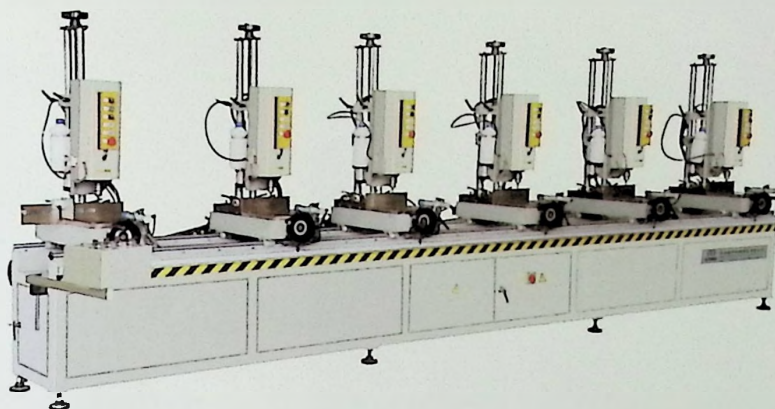
- 适用于铝合金型材的孔、槽、圆孔、异型孔、平面雕刻等加工。
- 系统采用台湾新代 CNC 数控系统。
- 采用电主轴，精度高、安全性好、可靠性高。
- X 轴采用高精度斜齿轮、斜齿条，Y 轴、Z 轴采用高精度滚珠丝杠传动，传动平稳，精度高。
- 通过编程软件自动转换加工 G 代码，操作简单、效率高、劳动强度低。
- 工作台旋转 180°，为 -90°~0°~+90°，型材一次装夹可以实现三面加工，加工深通孔（异型孔）时，通过工作台旋转实现深孔加工，效率高、精度高。
- Applicable for drilling holes, milling grooves, processing circular holes and special-shaped holes, plane engraving of aluminium alloy profiles.
- System adopts Taiwan Syntec CNC controller.
- Adopting electric spindle; high precision, high safety and reliability.
- X axis adopts high-precision helical gear and rack; Y and Z axis adopt high-precision ball screw transmission; steady transmission and high precision.
- By using programming software to automatically transform and process G code; easy operation; high efficiency and low labour intensity.
- Workbench can turn 180°,-90°~0°~+90°; it can realize three-sides' processing by clamping one time; it can process deep and special-shaped holes through workbench; high efficiency and precision.

技术参数 Technical parameter

电源	Power supply	380V 50Hz	Z 轴行程	Z-way range	280mm
主轴功率	Input power	3KW	加工范围	Processing range	100×140mm
主轴转速	Spindle Speed	18000rpm	刀柄类型	Handle type	ER25×Φ8
工作气压	Working Pressure	0.5~0.6MPa	外形尺寸（长×宽×高）	Machine Size	2200×1500×1950mm
X 轴行程	X-way range	1200mm	重量	Weight	610kg
Y 轴行程	Y-way range	300mm			

SFZ₆-13 多头组合钻床

Multi-head Combination Drilling Machine



性能特点 Features

- 适用于铝门窗幕墙、铝型材的钻孔，特别适用于长料及大批量生产。
- 适用于截面不超过 250 的型材，加工长度最大到 5000mm。
- 可调整多头钻座，满足不同组群孔的加工。

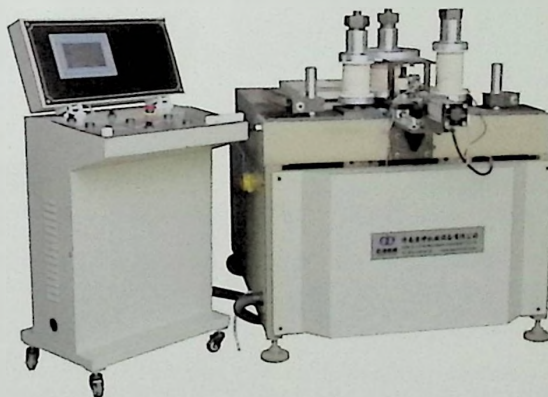
- This machine is used for drilling all kinds of holes on aluminum curtain wall profiles, window door profiles, suit for long profiles and large production.
- Can process profiles not more than 250(width)X250mm(height), max. processing length is 5000mm.
- Can fix multi-heads drilling position, meet multi groups processing.

技术参数 Technical Parameter

型号	Model	SFZ-13	最大钻孔直径	Max drilling diameter	16mm
电源	Voltage	380V 50Hz	工作气压	Working pressure	0.5~0.8MPa
工作台尺寸	Worktable dimension	120mm	两钻孔最大距离	Max distance between 2 milling cutter	5000mm
额定功率	Power	6×0.75Kw	外形尺寸	Overall dimension	5500×1300×1900mm
钻头进给行程	Milling cutter feeding range	125mm	每组孔最小距离	Max distance between each group holes	300mm

SFY-CNC 铝型材数控弯圆机

Aluminum CNC Bending Machine



性能特点 Main Features

- 最大液压力可达 13 吨，能轻松弯曲各种铝型材。
- 三组滚轮均由 CNC 数控装置控制，平稳移动并能精确定位。
- 设备可存储一定量的程序（视内存空间），并可在程序中输入尽可能详细的信息以便下次利用时的方便轻松的识别。
- 可以手动或自动控制，操作灵活。
- 每个程序步骤中可设置多种不同的进给速度，极大提升了工件的品质和满足生产率要求。

- The max. hydraulic pressure can be 13ton, can bend all kinds of aluminum profiles.
- The roller controlled by CNC system, working stably and have high positioning precision.
- The machine can save programs, when you use, just need to find what you need in the program.
- This machine has manual and CNC type, operation is easy.
- Every program can set different feeding speed, improve working efficiency.

技术参数 Technical Parameter

最小弯圆半径	Min bending radius	180mm	滚轮间距离	Distance of roller	260mm
型材最大宽度	Maxi. width of profile	260mm	工作电压	Voltage	380V 50Hz
滚轮直径	Roller Diameter	65mm	上滚轮精度	Precision of upper roller	0.02mm
油压马达功率	Power	4.5Kw	前轮最大行程	Max working range of front roller	180mm
工作模式	Working mode	CNC type	上滚轮最大运动轨迹	Max working range of upper roller	400mm
油压	Oil pressure	20T	外形尺寸	Dimension	1700×1450×1450mm

LFH01 铝型材复合机

Rolling Machine



性能特点 Equipment Features

- 三组六个滚压轮组件，将已穿入隔热条的铝合金型材槽口压紧，型材连接强度高。
- 采用三组高精度数字检测，准确测出在关押中型材的每组压力。每组滚压轮可单独调节。
- Three groups of six rolling roller assembly, will have penetrated the insulation strips of aluminum profiles notch compression, high strength connection profiles.
- Using three sets of high-precision digital detector accurately measured in custody profiles for each group pressure. Each set of rolling wheel can be adjusted individually.

技术参数 Technical Parameter

电压	Voltage	380V 50Hz
总功率	Power	3.5Kw
驱动方式	Driving method	六速
滚刀直径	Knurling blade diameter	Φ220mm
型材进给速度	Profile feeding speed	0-50m/min(可调)
可加工型材端面	Processable profile end face (W×H)	250×380mm
左右辅助托料架尺寸	Left, right supporting frame size	4800×550×850mm
外形尺寸	Overall dimensions	1700×950×1600mm

LKC01 开齿穿条一体机

Strip-inserting Machine



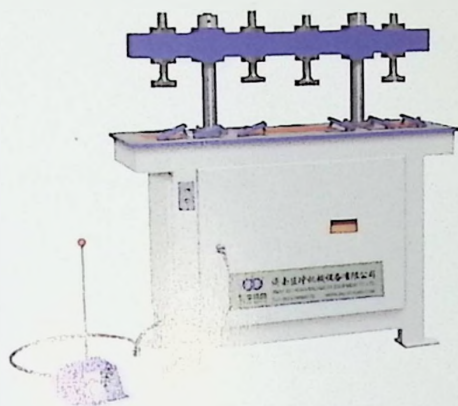
性能特点 Equipment Features

- 通过使用两个硬质滚花轮对铝型材穿条槽口部分进行穿条及滚齿。
- 通过一对硬质材料滚花轮，在铝合金型材穿条隔热条的槽口部分进行滚齿，增加隔热型材剪切力，实现开齿穿条同时。采用交流变频调速进行滚齿速度无级调速控制。高精度数字显示器；可实现自动化开齿穿条功能。
- Wear strip for aluminum wear strip notch portions by using two hard knurled wheel and hobbing.
- By a pair of hard material knurled wheel, wear insulated strip in aluminum profiles notch portion hobbing, increase insulation profile shear force to realize a tooth wear strips simultaneously. AC frequency control hobbing stepless speed control. Precision digital display; can be automated to open tooth wear strip function.

技术参数 Technical Parameter

电压	Voltage	380V 50Hz
总功率	Power	1.5Kw
开齿刀直径	Cog cutter Diameter	Φ105mm
传送速度	Feeding speed	10-60m/min(可调)
左右两开齿刀间距	Left, right two open cutter spacing	5-250mm
开齿刀上下最大移动范围	Max Tool up/down movement range	300mm
可加工型材最大截面	Max. cross-sectional profile	250×300mm
外形尺寸	Overall dimensions	950×850×1400mm

LYA-90 压力机
Punching Machine



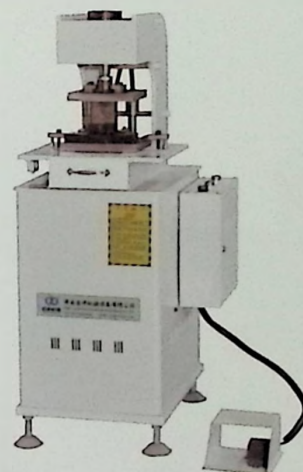
LY₃-90 压力机
Punching Machine



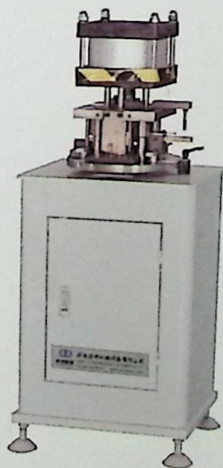
LY₁-50 铝型材立式可转组合冲床
Aluminum Varsite Punching Machine



LYA-30 液压冲床
Hydraulic press



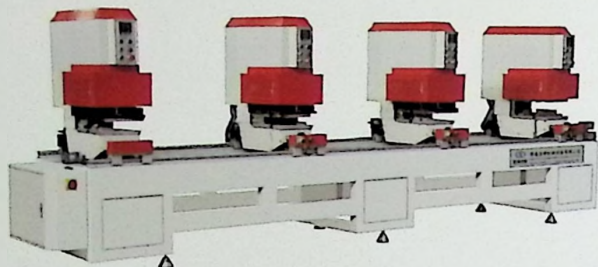
LC-16 压力机
Punching Machine



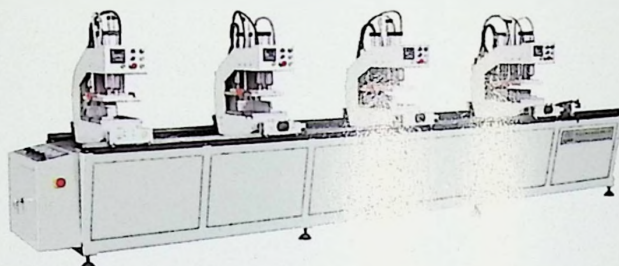
JLX-305 精密转盘切割机
Precision Cutting Machine



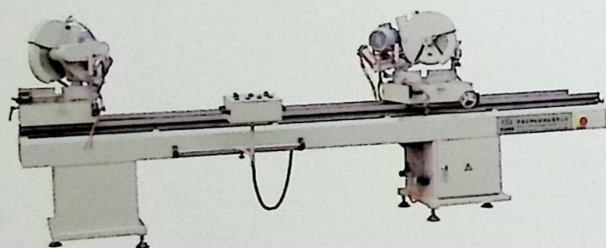
WFH-4-5MD 塑料门窗彩塑无缝四位焊接机
Four-head PVC Seamless Welding Machine



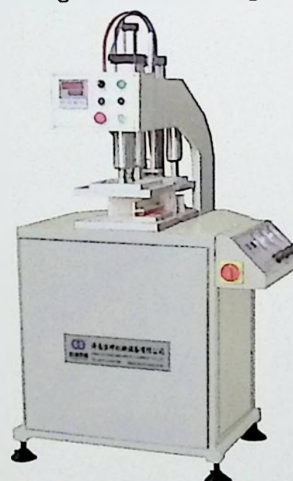
HJ02-4500·4/4·A 塑钢门窗四（三）位焊接机
Four Head Welding Machine



LJB₂-350×3500 铝塑型材双头切割锯
Double Miter Saw for Aluminum and PVC Profile



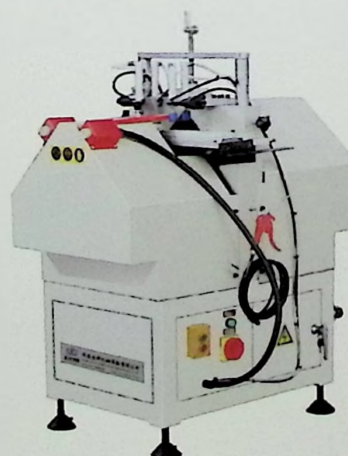
HJ01-120 塑料门窗单头焊接机
PVC Win-door Single-head Welding Machine



SJV-45 塑料门窗V型切割锯
PVC Win-door V-cutting Saw

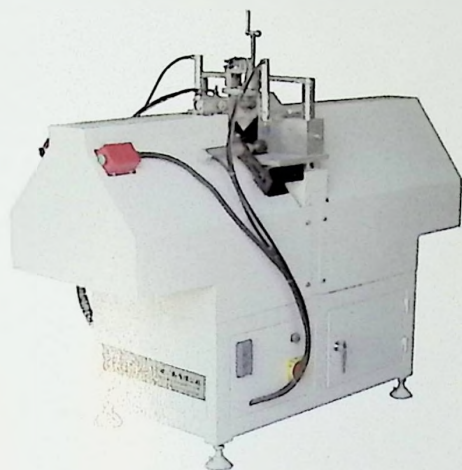


SJY-1800 塑料门窗玻璃压条切割锯
PVC Win-door Glazing Bead Saw

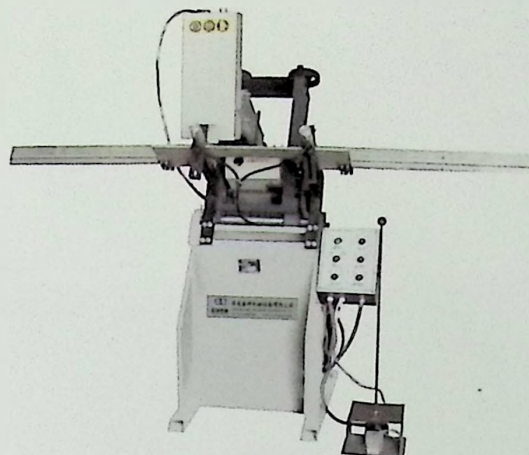


SJZ-90 塑料门窗中挺切割锯

PVC Win-door Mullion Profile Cutting Saw

**SCX01-2 塑料门窗双轴(三轴/四轴)水槽铣**

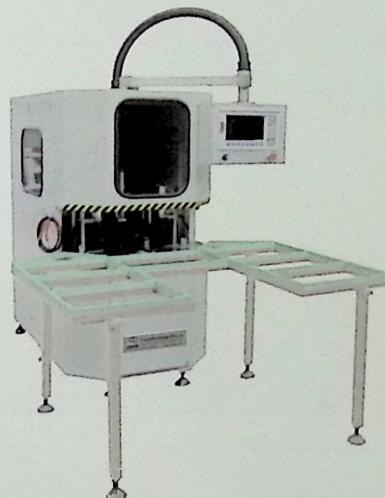
PVC Profile Drainage Hole Milling Machine

**JCF-100 钻孔仿形铣**

Copy-routing Drilling Machine

**SQJH-CNC-125 塑料门窗数控角缝清理机**

PVC win-door corner cleaning machine

**SQJV-120 塑料门窗V型角缝清理机**

V Type Corner Cleaning Machine for PVC Door

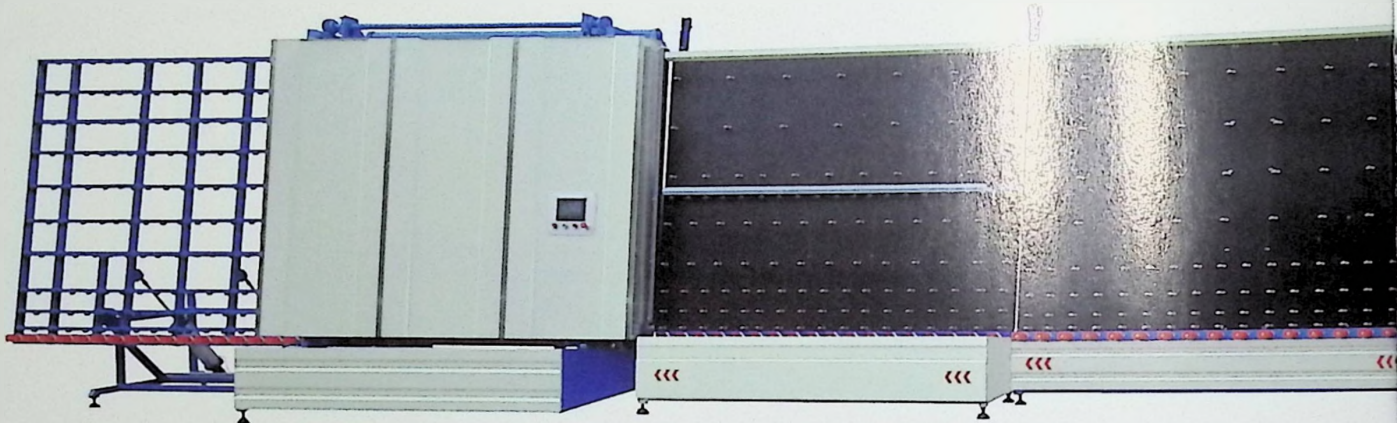
**SFLJ-4 自动四头/单头钢衬螺钉紧固机**

Four Heads/Single Head Screw Fastening Machine



LHY2500P/2200P/1800P/1600P 全自动板压中空玻璃生产线(外合片)

Automatic Insulating Glass Production Line



性能特点 Equipment Features

- 全程 PLC 控制系统，触摸屏人机界面。
- 自动识别镀膜玻璃和 Low-E 玻璃的膜层面。
- 清洗机采用无油润滑轴承，可清洗在线和离线 Low-E 玻璃。
- 液压控制板外合片、板压大张开。数字化控制清洗机、合片机、压机。
- 可生产大小片玻璃和三层中空玻璃（选装）。清洗段可选装钢化玻璃门。
- Numerical control system with human touch screen interface.
- Automatically distinguish the coating side of the coated glass and Low-E glass.
- Perfect washing performance for on/off line low-E glass.
- Apply waterproof bearing without oil lubricant. The hydraulic control panel outside together sheets, plates pressure big opening.
- Specially designed for structure-stepped insulating glass and 3-layer insulating glass processing (Optional). Cleaning section optional Tempered glass door.

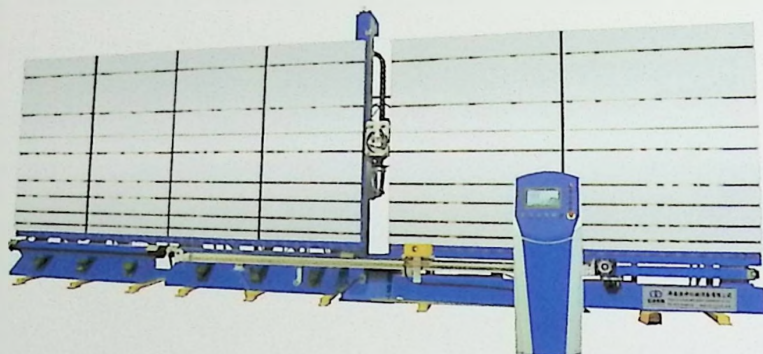


技术参数 Technical Parameter

型号	Model	2500P	2200P	1800P	1600P
加工玻璃最大尺寸	Max glass size	2500×3000mm	2200×3000mm	1800×2500mm	1600×2300mm
加工玻璃最小尺寸	Min glass size	540×280mm	540×280mm	540×280mm	540×280mm
玻璃厚度	Glass thickness	4~16mm	4~16mm	4~16mm	4~16mm
中空玻璃厚度	Insulating glass thickness	48mm	48mm	48mm	48mm
玻璃清洗速度	Washing speed	2~10m/min	2~10m/min	2~10m/min	2~10m/min
毛刷	Brush	3 对	3 对	3 对	3 对
传送速度	Conveying Speed	45m/min	45m/min	45m/min	45m/min
电功率	Power	380V 50Hz 29.5Kw	380V 50Hz 29.5Kw	380V 50Hz 16.5Kw	380V 50Hz 13.5Kw
空压机	Air compressor	流量 0.8m³/min; 气压 1MPa; Air quantity-0.8m³/min; Air pressure-1MPa			
水	Water	用水量 0.5t/h; 水电导率 ≤ 50 μs/cm Water consumption-0.5t/h; Water conductivity ≤ 50 μs/cm			
外形尺寸	Overall dimensions	21900×2500×3500mm	18900×2500×3200mm	18300×2500×2950mm	16500×2500×2750mm

HFJ2500-32 中空玻璃全自动封胶线

Insulating Glass Automatic Sealing Robot



性能特点 Equipment Features

- 可实现各种尺寸的矩形中空玻璃打胶的连续性, 打胶效率高, 质量稳定。两套完全独立的供胶系统, 两种密封胶可任意转换。
- 第三段可预存玻璃, 加强设备运转的连续性, 提高生产效率。经济适用, 适合玻璃深加工企业, 操作方便。
- 边部涂胶充实无气泡, 角部饱满, 无需人工修整。伺服控制系统, 性能稳定。精确的同步带传输系统, 确保玻璃运行平稳无污染。独特的胶量自动报警装置。
- Achieve various size of rectangular insulating glass automatic continuously sealing, high efficiency & stable quality sealing performance. Two separate coolant supply (pump, mixing device) systems, which can be switched freely.
- Finished IG unit can be stored on the third section, strengthen the continuity of machine's operation, and improve the production efficiency. Economical and practical, suitable for glass deep processing enterprises, friendly interface, easy for operation.
- All edges and corners coated coating with no air bubbles, fully coating, without manual adjusting. Adopt world-renowned brand, stable performance. Automatic system to ensure glass convey stable and clean. Unique sufficient amount to be automatic alarm device.

技术参数 Technical Parameter

最小玻璃尺寸	Min. glass size	280×450mm	打胶深度	Sealing depth	2~15mm
最大玻璃尺寸	Max. glass size	2500×3500mm	传送速度	Conveyor speed	0~48m/min
玻璃厚度范围	Glass thickness	3~12mm	功率	Power supply	13Kw
中空玻璃厚度	Insulating Glass thickness	12~60mm	气源	Air supply	0.5~0.8MPa
打胶速度	Sealing speed	12~30m/min	工作高度	Working height	520mm
打胶宽度	Sealing width	6~24mm	外形尺寸	Overall dimensions	8800×4000×3400mm

BWX-1800/1600 卧式中空玻璃清洗干燥机

Horizontal Glass Washing Machine



性能特点 Equipment Features

- 本机是一种高效的玻璃清洁设备, 可用于中空玻璃制造前的清洗与干燥, 以保证洁净的表面。该机采用水平卧式结构, 进料、清洗、干燥、出料连续加工。自动传送装置可按工艺要求无级调速, 性能稳定、适应性强, 是制造中空玻璃经济、实用的理想设备, 也是玻璃深加工的必备设备。
- The machine is a high-efficiency glass washing machine, it is used for washing and drying before production of insulating glass to ensure glass is clean. It is horizontal structure, loading, washing, drying, unloading are continuous operation. Automatic conveying device can change speed in stepless way, performance is stable. It is an economical and practical machine for insulating glass, and it is the necessary machine in the production of insulating glass.

技术参数 Technical Parameter

型号	Model	BWX-1800/1600	BRY-1500
输入电压	Voltage	380V 50Hz	380V 50Hz
总功率	Electric power	11.5Kw	18.3Kw
工作速度	Work speed	12.0m/min	0.5~3m/min
最小玻璃尺寸	Min. glass dimensions	420×500mm	350×350mm

BRY-1500 卧式中空玻璃热压机

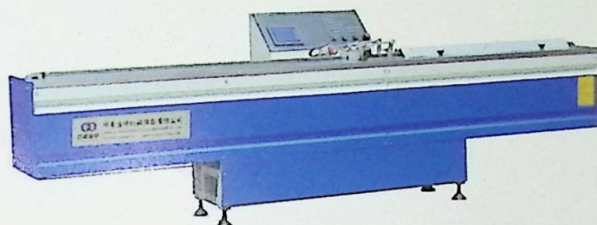
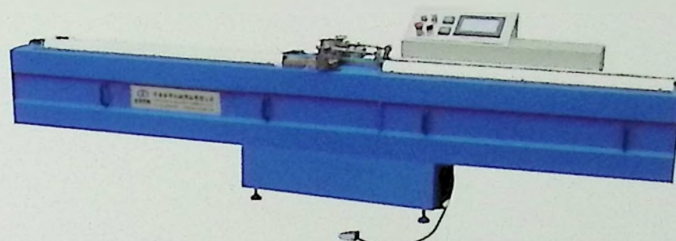
Horizontal Glass Hot Roller Press Machine



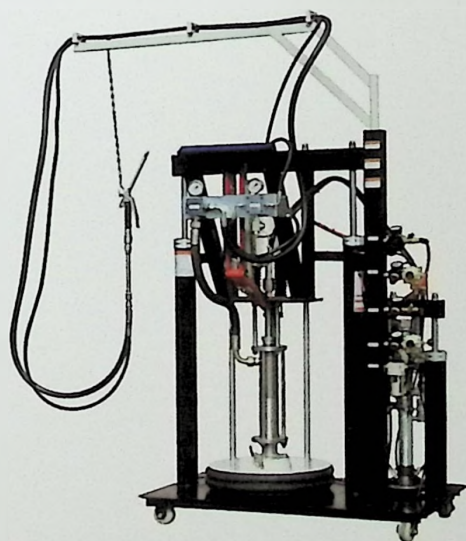
性能特点 Equipment Features

- 本机是生产复合胶条式中空玻璃的专用设备。可完成中空玻璃加热辊压工序。该机采用无级调速技术, 自动温控系统及精密测量系统, 具有调整方便, 精度高, 加热辊压效果好等特点, 是加工复合胶条式中空玻璃的关键设备。
- It is a special machine for manufacturing compound rubber strip type of insulating glass and can fulfill insulating glass heating and rolling operation, change speed in stepless way, automatic temperature control system and precise measurement system, it is characteristic of convenient adjustment, high precision, good heating and rolling effect. It is the critical machine to manufacture compound rubber strip type of insulating glass.

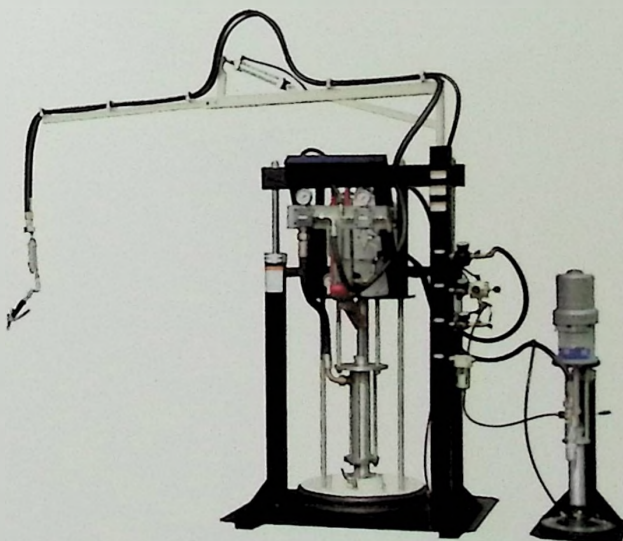
型号	Model	BWX-1800/1600	BRY-1500	型号	Model	BWX-1800/1600	BRY-1500
最大玻璃尺寸	Max. glass dimensions	1600×2000mm	1500×2000mm	清洗玻璃厚度	Thickness of glass washed	3~12mm	3~12mm
清洗玻璃厚度	Thickness of glass washed	3~12mm	3~12mm	最快工作速度	Max. working speed	12m/min	12m/min
外形尺寸	Overall dimensions	2500×2100×1100mm	2700×1900×1200mm				

DT05 丁基胶涂布机
Butyl Sealant Extruder**DT02 丁基胶涂布机**
Butyl Sealant Extruder**技术参数 Technical Parameter**

	Model	DT05	DT02
电压	Electricity	380V 50Hz	380V 50Hz
功率	Total power	2.2Kw	3.72Kw
传送速度	Conveying speed	0~30m/min	15~50m/min
涂胶速度	Rubbing speed	100~140℃	100~160℃
气动压力	Pneumatic pressure	0.5~0.8MPa	0.5~0.8MPa
挤胶压力	Rubber-extruding pressure	8~15MPa	8~12MPa
胶头可调范围	Adjustable range of rubber nozzle	6~20mm	6~20mm
耗气量	Air consumption	50L/min	50L/min
外形尺寸	Overall dimensions	3300×700×1200mm	3500×700×1300mm

STJ02 双组份涂胶机
Two-component Coating Machine**技术参数 Technical Parameter**

型号	Model	STJ02
混合比	Mixed rate	6:1~14:1
材料桶	Material Drum	55 加仑 (200L)
固化剂桶	Curing Agent Drum	5 加仑 (20L) (标准 285mm)
最大耗气量	Max Air Consumption	0.5m³/min
挤胶最大工作压力	Max Dispensing pressure	25MPa
供气压力	Air Supply Pressure	0.5~0.8MPa

STJ06 双组份涂胶机 (进口马达)
Two-component Coating Machine**技术参数 Technical Parameter**

混合比	Mixed Rate	6:1~14:1
额定进气压力	Rated Pressure Supply	0.5~0.8MPa
出胶	Sealant Volume	4L/min
A 泵压盘尺寸	A Pump Size	200L(55 加仑)
B 泵压盘尺寸	B Pump Size	20L(5 加仑)
耗气量	Air Consumption	800L/min
外形尺寸	Overall dimensions	1250×950×1730mm

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