

Foshan Nanhai Yongtai Saw Co., Ltd



Yongtai Sawblade

Cooperative Partner

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01

永泰产品手册

Yongtai Catalogue

- Advanced German equipments
- Luxemburg Carbide and German body
- Din54&Din8033 Standard



Concentrate on long-term target, the grow up of Yongtai

专注致远 成长中的永泰锯业

二十年的风雨同舟，永泰锯业一路走来，前进的脚步越来越稳健，不断得到了来自行装合作伙伴与用户的持续支持与关注。今天的永泰正在成长，不断做大做强，我们将持续为用户制造更好的产品，提供更好的服务，让企业发展与和谐社会共同进步。

作为国内锯片生产制造商中的一员，优秀的市场表现，不单单是产品的优势，也与永泰合作伙伴的不懈努力密不可分，我们一直积极推进市场渠道的建设，针对各省、市，建设完善的销售服务网络，实现产品对市场的精准对接，同时加强制度化建设，严格实行区域化销售管理，打造一个高效、畅通的共赢平台。

文化为基，源远流长。永泰文化是我们在几十年的发展过程中日渐形成的宝贵财富，是我们的核心优势所在。在永泰的企业文化裏，核心因素是强调“人”的塑造。员工是企业的主人，所形成的具有

丰富延展性的标准，能够把员工队伍打造成一支战无不胜、攻无不克的“钢铁部队”。作为永泰人，我们时刻牢记自己的理想：企业做大做强，为地方经济及社会的繁荣贡献自己的力量。这是永泰锯业肩负的社会责任。关爱与回报员工，回报社会，这是永泰作为事业的一项重要使命。

价值在永泰，事业在永泰，希望在永泰！永泰是一个能够成就人生梦想的企業，永泰是一种融匯了永泰人青春與汗水、凝結了我們智慧和心力的事業。新的徵程開始了，讓我們以強烈的歷史感、使命感和責任感，自我捐弃，自我超越，推動永泰完成一個新的歷史性跨越。

未來無界，專注致遠，讓我們并肩協手，用辛勤的勞動和汗水再鑄永泰事業新的輝煌！

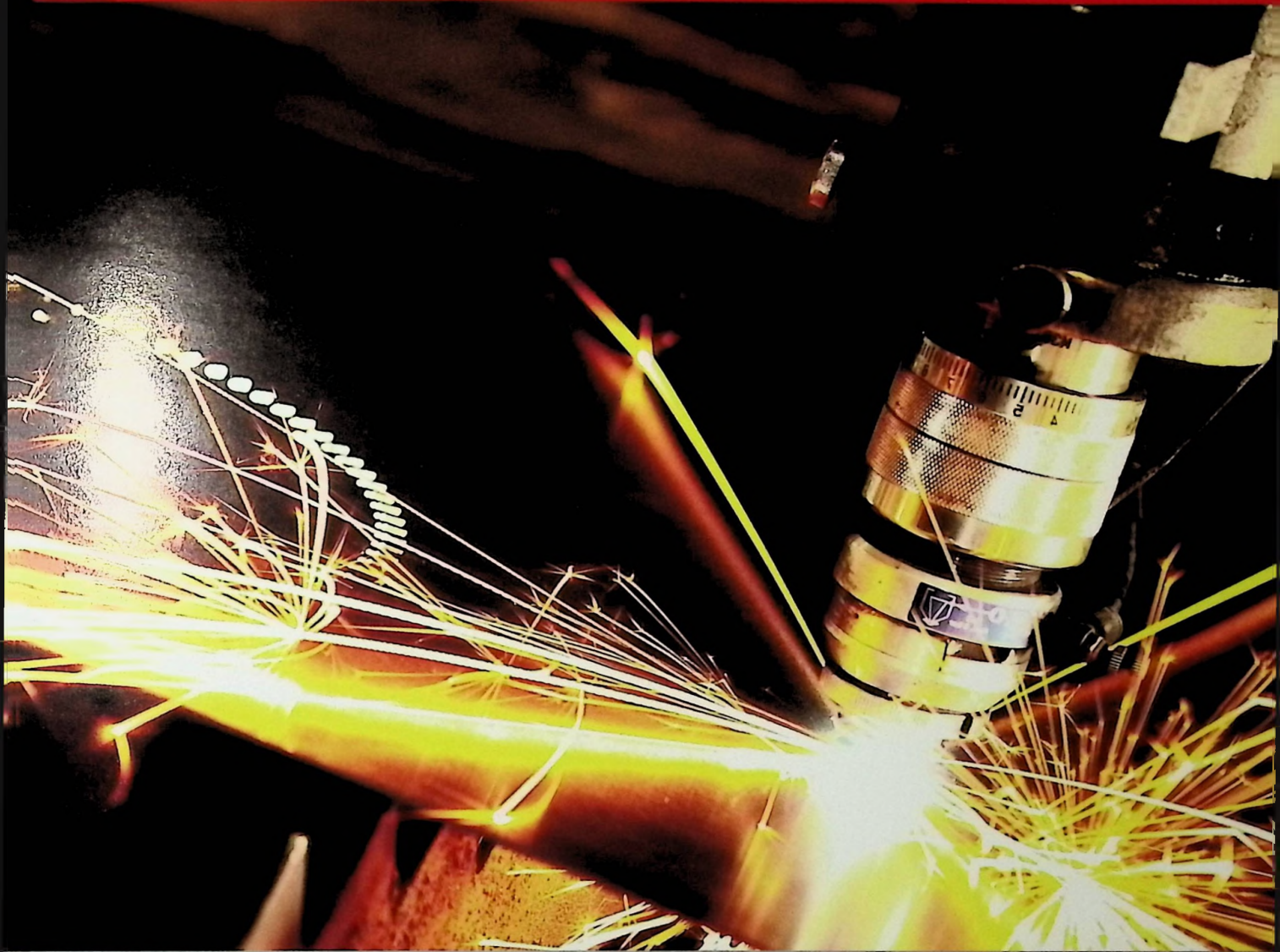
In the past 20 years, Yongtai progressed steadily and generously, and received the constantly support from partners and customers. Today's Yongtai is still growing, and becoming more powerful. We will keep on supplying high quality products and better service. And we will develop our factory together with the progression of peaceful society.

As one of the manufacturer of saw blades in China, the excellent representation in the market is not only depending on the advantage of the products, but also combined with the efforts from the support of all the partners. We always energetically build the channel of distribution, supply the right products according to different markets in different provinces and areas. Meanwhile, enhance the internalized construction, managing the sales by strict regionalization and supply a high-efficiency, smoothly, mutual beneficial platform.

Culture background, long history. The Culture of Yongtai is the enterprise wealth which is taking shape gradually in the past decades with the development of its self. In its culture, the key is the characterization of "Human". Our staffs are the master of the enterprise. The standardization created the staffs to a "Iron Term" which never lose a battle in the market. As a number of Yongtai, we

always remember our ideal, enlarge our enterprise, contribute our share to the local economy and social development. This is our social responsibility. Love our staffs and repay them, as well as repay the customers is our very important mission.

The value is in Yongtai. The cause is in Yontai. The hope is in Yongtai. Yontai is a enterprise that can help you to bring your dreams to truth. It combined the youth and hard, the wisdom and mental and physical efforts of our people. It is a new time begin, we will take our mission and responsibility, exceed ourselves, make a brand new historical stride.



基体切割车间

擁有多臺瑞士進口激光切割機組，該設備具有切割效率高，高強度激光切割，加工速度快，無需人工幹預，可長時高效作業；實現最小原料損耗，由電腦自動幾何運算編程，對同批次加工工件，實現最大密度利用，減少邊料產生，嚴格控制主材浪費。

Laser Cut workshop

We have sets of laser cut machines which imported from Switzerland. These machines have high efficiency, high strength cutting, they work very fast, free from human control in long time. They minimize the waste of the raw materials, controlled by the computer system.



Building up the international brand

打造具有国际品质的永泰品牌

位于广东佛山的永泰锯业有限公司是一家有着20年锯片设计制造经验的專業商家，其豐富的生產經驗與先進的設備成爲國內硬質合金圓鋸片生產、設計與研究的領軍企業。

國內鋸片製造商處于起步階段的90年代初，永泰鋸業從半成品代加工到永泰品牌鋸片的推出，開始成爲國內最早擁有硬質合金圓鋸片生產技術的企業之一，在不斷的摸索與學習中，對內加強生產工藝的創新及技術人員的培訓，對外積極學習、引進國外先進的生產技術及生產設備。企業始終堅持品質至上、用戶至上的基本原則，逐漸打造出品質優秀、服務完善的“永泰”品牌。

企業擁有完善的現代化生產車間，擁有大型激光切割車間、自動磨齒車間、自動磨齒車間，形成完善穩定的硬質合金圓鋸片製造基地。并且加大產業投入，成功引進世界領先的德國專業生產成套設備，實現達到國際頂級標準的產業升級，以確保嚴格工藝標準與產品品質。我們對每一件產品都力求完美，對品質的要求近乎苛刻，公司

嚴格按照ISO9002的管理標準控制生產過程中的各個環節，對工序實行責任到部門，責任到個人的嚴格考核機制，確保產品符合國際最高標準。



Yongtai Saw Factory is a professional manufacturer of saw blade design and production which has more than 20 years history located in Foshan, Guangdong. It becomes the leading enterprise of tot saw blades design, developing, and producing with the rich experience on production and advance equipments.

In the beginning of 1990, with the change from OEM semi-finishing products to supplying Yongtai brand products, Yongtai became one of the manufacturers who has the technology of tot saw blades producing. During the constantly research, we enhance the innovation of technology, train the new engineers in the factory. We also study and imported the new advanced technology and equipments. We insist on quality tools, best service and make Yongtai a famous brand. In Yongtai, we have modern workshop, include the laser cut workshop,

CNC brazing workshop and CNC grinding workshop. We have a complete production line for consistent quality tot saw blades. We also invested a lot of money on importing the advanced complete CNC equipment from Germany, so that we can guarantee the technology standard as well as the performance of the products, and produce the highest quality tools in the world. We pay much attention on the quality of each product, be very strict with the quality control, and manage the production line according to ISO9002.



自动焊齿车间

擁有近百臺德國進口自動焊接機，具有焊接效率高、精度高、焊接熱應力穩定等優點。再加上健全的檢測設備、完善的質量檢查體系，可確保我們及時、有效地完成廣大客戶的訂單。

CNC brazing workshop

We have almost hundred sets of CNC brazing machines imported from Germany. They work with high efficiency, high precision and consistent brazing stress. With the help of complete inspecting machines, perfect inspecting system, we can guarantee the on time delivery of orders from all the customers.



实力创造优势 Capability creates the advantage

實力是技術的保證，技術優勢是品牌立足的根基。在產品開發、生產技術提高方面，建立起學習型管理模式，不斷吸取國內外先進技術，並將技術指標模塊化，大大提高技術創新的可操作性，確保把握前沿科技，掌握核心技術，建立自主掌控的硬質合金圓鋸片標準體系，用最具競爭力的自主創新體系，打造成熟的硬質合金圓鋸片產品，用實力創造優勢。

Capability is the guarantee of the technology, and the brand is depending on advanced technology. In developing, improving the technology, we set up the managing system of learning. We absorb the advanced technology from domestic and abroad, then enlargement the technological data, greatly increased the operability of the innovation of technology. All these make sure to have the advanced technology, master the core techniques, set up the self-control tct saw blade production system. With this system, we can supply the best quality saw blades, create the advantage with capability.

品质承载责任 Responsibility loads on quality

德者品高。永泰鋸業追求仁、愛、智、信的治企美德，信守“誠信發展，品質立企”的核心價值理念，不僅要承擔起企業的經濟責任和社會責任，更要把核心價值理念融匯在產品品質之中，對用戶負責就是對企業負責。每一件永泰鋸業的產品，從原材料選配開始就把品質放在第一粒，經過設計、備料、焊接、刃磨、質檢的層層把控，最終生產出用戶放心、客戶滿意的產品。

Morality with high quality. Yongtai aspire kindness, love, wisdom and reputation. We believe on core value idea of "confidence, love, development, quality build up the enterprise". We not only take the economical and social responsibility, but also put the core value idea into the quality products. To be responsible to the quality is to be responsible to the customers. Each product from Yongtai are guaranteed from the material, well controlled on each step of design, brazing, grinding and finishing inspection. All our products are satisfied by our customers.

专业引领未来 Specialty leads the future

永泰鋸業以20年的專注，造就了硬質合金圓鋸片的領導地位。面對市場，我們積極開拓，以專真為依托，讓強者更強，沒有始終如一的硬質合金圓鋸片研發，沒有始終如一的市場導向定位，就沒有“永泰品質”信用戶信賴的口碑。用專真引領未來，用專真服務用戶。永泰鋸業以20年的專注，造就了硬質合金圓鋸片市場的領導地位。面對市場，我們積極開拓，以專真為依托，持續改進。我們堅信，產品質量祇有持續的改進，加上合理的市場導向定位，才能造就用戶信賴的“永泰產品”。用專真引領未來，用專真服務於用戶。

20 years' specialty on saw blades bring up the leadership of Yongtai on tct saw blades market. We depending on specialty, kept on improvement. We trust, with the consistent improvement as well as the reasonable marketing position, can build up the trustable "Yongtai products". We lead to the future with specialty, we serve the customers with specialty.

平直车间

進口專業自動矯平機，均衡基體內部應力分布，提高基體平直度。

Flattening workshop

Imported flattening machine can balance the distribution of inside stress, and increase the flatness of the body.





自动磨齿车间

擁有一百多臺自動磨齒加工設備，其中70%為德國VOLLMER自動磨齒機。依據產品規格不同，我們合理選用磨齒設備、加工工藝及優質輔料，保證產品的加工精度，以達到使用效果、使用壽命的最優化。

CNC grinding workshop

We have hundred sets of CNC grinding machines, 70% of them are VOLLMER brands imported from Germany. We use different machines for different teeth grinding with different technology and materials. We guarantee the processing precision in order to get the best performance as well as the longest cutting life.



Set up the distribution platform, serve the customers by side

建设网络运营平台 让服务近在身边

如樹木的生長，扎根越深，水分越足，則根基越強，祇有良好的市場運營渠道才能讓企業有良好的生存發展空間，永泰鋸業非常注重營銷渠道的拓展與穩定，嚴格保障與合作夥伴的順暢溝通。

為保護代理商的利益，我們嚴格實行一區一點的原則，在區域運營過程中，以公平、優越的條件成為廣大代理經銷客戶強勁有力的後盾。同時在品牌推廣及售後服務上加大力度與支持，實現用戶、廠家、商家互利共贏的宗旨，提高品質、技術和創新能力，致力於誠信合作、公正透明，穩健成長，與客戶及經銷商建立利益共享和長期共贏的良好關係，提供穩定和良好的回報。

在市場競爭日益激烈的今天，品牌的價值除了取決於質量、技術等基礎外，但更重要的是一種服務的熱情。“好品牌，更要有好服務”是我們一直信奉的原則，除了為客戶提供優秀的產品，更要為客戶考慮到什麼才是最合適的產品，由衷的把客戶當作雙贏的伙伴。我們始終貫徹“讓服務近在身边”的營銷原則，想客戶之所想，急客戶之所急，把服務工作做到銷售之前，真正做到隨時隨地響應需求，讓用戶放心滿意。

Just like the grow of trees, the deeper the root is, the more water it can absorb, the stronger the root is. Only the smooth distribution can help



the enterprise to have more space on development. Yongtai Saw Factory pay much attention on enlargement and stabilization of distribution channels, guarantee the smooth of the channel with the cooperating partners.

In order to guarantee the profit of the agent, we promise only one agent in one area. During the running of each area, we promise the fair, favorite conditions, and become the powerful support of each agent. Meanwhile, enhance the support on brand promoting and after service. When the market became more and more competitive, the value of a brand is not only depending on the quality, technology, but also the service. A good brand must be accompanied with good service. This is our policy. Besides supplying the quality products, we also need to choose the right products to the customers. We must treat the customers as the mutual benefit partners. We always carry out the promoting policy of "we will be with you", meet the demands of all the customers. We will be ready to serve you whenever and wherever and make you satisfied.

雄锯天下 共享其利

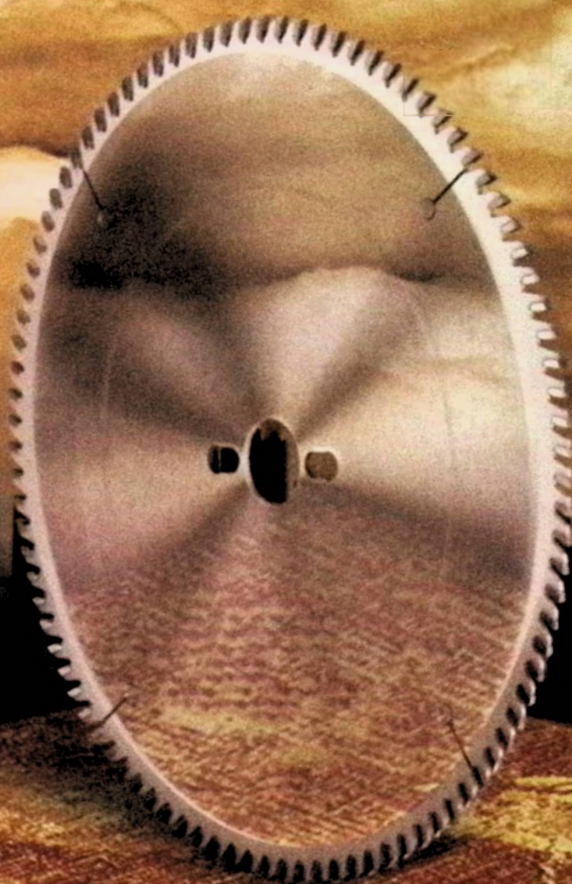
Enjoy our saw blade Enjoy the success

服务网络建设

1. 对经销门店及经营环境的综合评估分析
2. 对经销门店进行统一形象的品牌化建设
3. 对经营产品结构进行分析指导
4. 对营销、技术、售后的专业化培训
5. 经营网络中非标准订制的优先供应
6. 加大经销商所在区域广告宣传
7. 严格执行品牌区域化保护政策
8. 对于品牌经销业绩突出者给予奖励

Build up the serve system

1. Make the comprehensive evaluation and analysis about the circumstance around the retail stores.
2. Furnish all the retail stores with same design to have the same image.
3. Analyse the structure of the products.
4. Have professional train to the sales, technique and after sales.
5. Meet the non-standard demands of the market at the first time.
6. Enhance the ad support in the area of the dealers.
7. Proceed the protecting policy of the local brand strictly.
8. Give the bonus to the best sellers of our products.



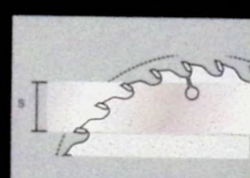
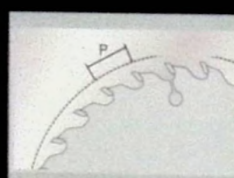
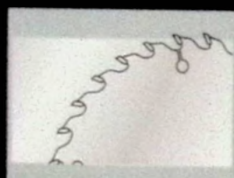
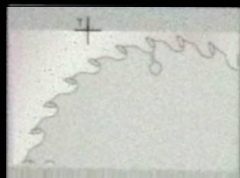
锯片选择技巧 How to choose the saw blades

圓鋸片最大轉速隨鋸片外徑大小及基體厚度不同而變化(如附表1)。如果高於表列中最大轉速,將降低鋸片使用特性,進而降低切割效果及鋸片使用壽命。圖片高於工件凸出量(T)必須大於鋸齒高(圖1)。增加或減少鋸齒凸出量會影響切割品質。

切割工件齒數(同時切割木料齒數-圖2)必須在3齒或4齒間。若少於3齒切割,圓鋸片將會產生震動導致切料不均勻。如果想切割較厚工件(S-圖4)又希望維持鋸片外徑,可以使用使少齒數之鋸片。在同等外徑條件下,若要提高切割較薄工件切割面質量及使用壽命,可以選用齒數較多鋸片。

The Max rpm of the saw blade should be changed according to the cutting diameter and the plate. Refer to the table 1. If the rpm is higher than the data, it will influence the performance and shorten the cutting life of the blade. The T must be higher than the teeth top, refer to picture 1, too much or less will lower the quality of the blade.

The working teeth number must be 3 or 4. Refer to picture 2. If less than 3, it will cause the vibration and can't get a smooth cutting face. If you want to cut thicker stock but use the same diameter blade, then choose the small number teeth blade. For the same diameter blade, if you want to cut thinner stock with longer cutting life, choose the larger number teeth blade.



圓鋸片直徑 Cutting Diameter	最大轉速 Max rpm
100mm	15000
125mm	12000
150mm	12000
175mm	10000
200mm	9000
225mm	8500
250mm	8000
280mm	6500
300mm	6000
320mm	5500
350mm	5000
380mm	4500
400mm	4500
450mm	4000
500mm	3500
550mm	3000

锯片正确使用方法

How to use t

- 1 机器设备应保证导轨、主轴的精度；
- 2 内外法兰盘的大小要一致，法兰盘表面应清洁、平整；
- 3 锯片安装前应擦拭干净，特别需保证与法兰盘接触位置处无
- 4 切割之前要查看锯片安装方向是否正确及安装是否紧固。
- 5 锯片应有计划及时修磨，杜绝无节制使用，修磨时注意应接
- 6 修磨前应先清除干净基体及合金刀头的锈蚀及粘附物
- 7 修磨时应合理选择金刚石砂轮（粒度，软、硬度），保证切
- 8 锯片扩孔时，建议扩孔目标直径不超过原直径的20毫米，扩
- 9 修磨建议采用自动设备，尽量减少手工操作，杜绝安全事故

1. Make sure about the precision of the guide and principal axis
2. The size of the flanges inside or outside must be same, the flang
3. Clean the saw blade before using, make sure the contacting sur
4. Make sure about the right running direction. Make sure the fixin
5. Re-sharpen the blade regularly. Do not use the blade immodera
6. Clean the body and the tips before re-sharpening.
7. Choose the right grinding wheel when re-sharpening (grain, har
8. When enlarge the bore, do not enlarge the bore size 20mm large
- then lower the quality. Do not enlarge the bore size on plank mult
9. Please use the CNC grinding machine to re-sharpen the blade

硬质合金锯片修磨 Re-sharpening of the tct saw blade

合金锯片的修磨进给量建议：前角面与后角面进给比例为1:3。锯片需经正确修磨才能保证正常使用寿命。不正确的修磨，如只修磨前角面或只修磨后角面，将减少修磨次数，进而降低锯片使用寿命。另外修磨需保证覆盖整个磨损区域。由于设备精度的原因，我们不推荐手工修磨锯片，自动修磨设备能保证前角面与后角面修磨的精度及一致性。前角面与后角面的同时修磨可保证合金锯片的锋利状态及确定的使用寿命，合金锯片厚度小于1毫米时，为安全生产考虑，不建议再次修磨。

How to re-sharpen the saw blade: the feeding scale of front face and top is 1:3. The right re-sharpen can extend the cutting life of the saw blade. Wrong re-sharpen, such as just re-sharpen the hook angle, or just re-sharpen the back relief angle, will reduce the number of re-sharpen, so that will shorten the cutting life of the blade. The re-sharpen must cover all the worn area. Because of the precision of

排屑槽的修磨 The re-grinding on the flute

尽管修磨会减小锯齿的长度，但永泰排屑槽的设计能保证修磨过的锯片运行有足够的排屑空间，从而避免因修磨锯齿出现排屑不良状况，所以修磨时勿需修磨排屑槽。

Even the re-sharpen can reduce the length of the tip, but our designed flute can guarantee the enough flute space to release the chips. So, it can avoid the bad release when re-sharpen, also it is not necessary to re-grind the flute.

换齿 Changing the tip

锯片锯切速度查询表

The ru

Diameter D (mm)	Speed n (1/min)	
	1500	2000
50	4	5
60	5	6
70	5,5	7
80	6,5	8,5
90	7	9,5

加工刨花板、密度板用锯片

Blades For Chipboard And Mdf

电子开料锯机用锯片/Blades For Ripping	03
裁板锯机用锯片/Precision cut off blades	07
划线用单齿锯片/Conical Scoring Blades	15
划线用双片组合锯片/2 piece scoring blades	19
封边机用锯片/Blades for edge-banding machines	21

加工实木用锯片

Blades for solid wood

实木横截用锯片/Blades for solid wood, cross cutting	23
实木纵切用锯片/Blades for ripping	26
实木修边用锯片/Blades for flush trimming	29
优选锯机用锯片/Blade for optimizing cross-cut saw	30
双端铣用锯片 /Double-end saw blade	31
粉碎用锯片及粉碎刀片/Circular Saw Blades For Crush Machine	32

实木多片锯 Multi Blades Table Saws for solid wood

不带刮刀多片锯/Multi Blades without rakers	33
带刮刀多片锯/Multi Blades with rakers	37
超薄多片锯/Multi Blades	41

加工胶合板用锯片 (分两档)

Blades for plywood (two kinds of)

加工胶合板用锯片/Blades for plywood	43
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加工铝合金用锯片 (分两档)

Blades for aluminum (two kinds of)

加工铝合金用锯片/Blades for aluminum	46
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通用性锯片

Blades for general purpose

通用性锯片/Blades for general purpose	49
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加工有机玻璃、亚克力用锯片

Blades for poly-glass

加工有机玻璃、亚克力用锯片/Blades for poly-glass	53
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加工相框、音响用锯片

Blades for picture frame and loudspeaker box

加工相框、音响用锯片/Blades for picture frame and loudspeaker box	55
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金刚石锯片

PCD SAW BLADE

金刚石锯片/PCD SAW BLADE	56
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电动工具用锯片

Portable saw blades

电动工具用锯片/Portable saw blades	57
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Code

编号
Code

CH

键槽
Key slot

FT

定位孔
Location hole

D

直径
Diameter

d

内孔
Bore

B

锯切宽度
Kerf

B-B1

锯切宽度可调节
Adjustable Kerf

b

锯身厚度
Plate

Z

齿数
Teeth number



纵锯
Rip Blades



硬木纵切
Rip Blades for
hard wood



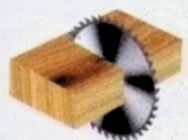
锯切贴面板
Blades for laminate



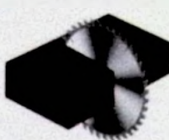
锯切木制复合材料
Blades for composite
material



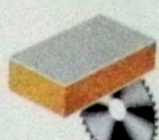
锯切画框
Blades for
picture frame



横切
Cross Cutting
blades



硬木横截面锯片
Cross cutting blades
for hard wood



贴面板划槽
Scoring Blades
for laminate



木制复合材料划槽
Scoring Blades for
composite material



实木纵切横截面锯片
Rip and cross cutting
blades for solid wood



硬木纵切横截面锯片
Rip and cross cutting
blades for hard wood



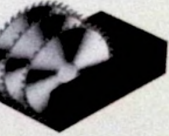
锯切有色金属
Blades for
non-ferrous material



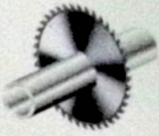
锯切有机玻璃
Blades for poly-glass



多片纵锯
Multi blades
for ripping



硬木纵切多片纵锯
Multi blades for
ripping hard wood



锯切金属
Blades for
metal cutting



锯切硬质塑料
Blades for hard plastic



软木
Soft wood



中密度板
MDF



有色金属
Non-ferrous



方管
Square tube



硬木
Hard wood



胶合板
Plywood



有色金属
Non-ferrous



型材
Profiled bar



单贴面板
Laminate



木皮贴面板
Laminated



铝材
Aluminum



角铁
Angle iron



双贴面板
Bi-laminate



画框
Picture frame



硬质塑料
Plastic



圆管
Round tube



刨花板
Chipboard



有机玻璃
Poly-glass

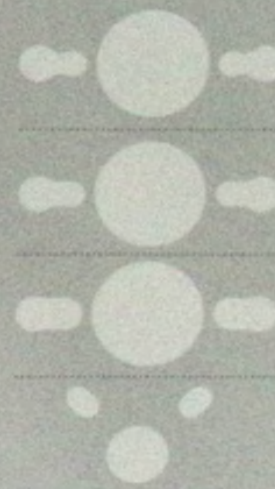


实心棒材
Bar



黄铜棒材
Cooper bar

定位孔说明 Positioning hole



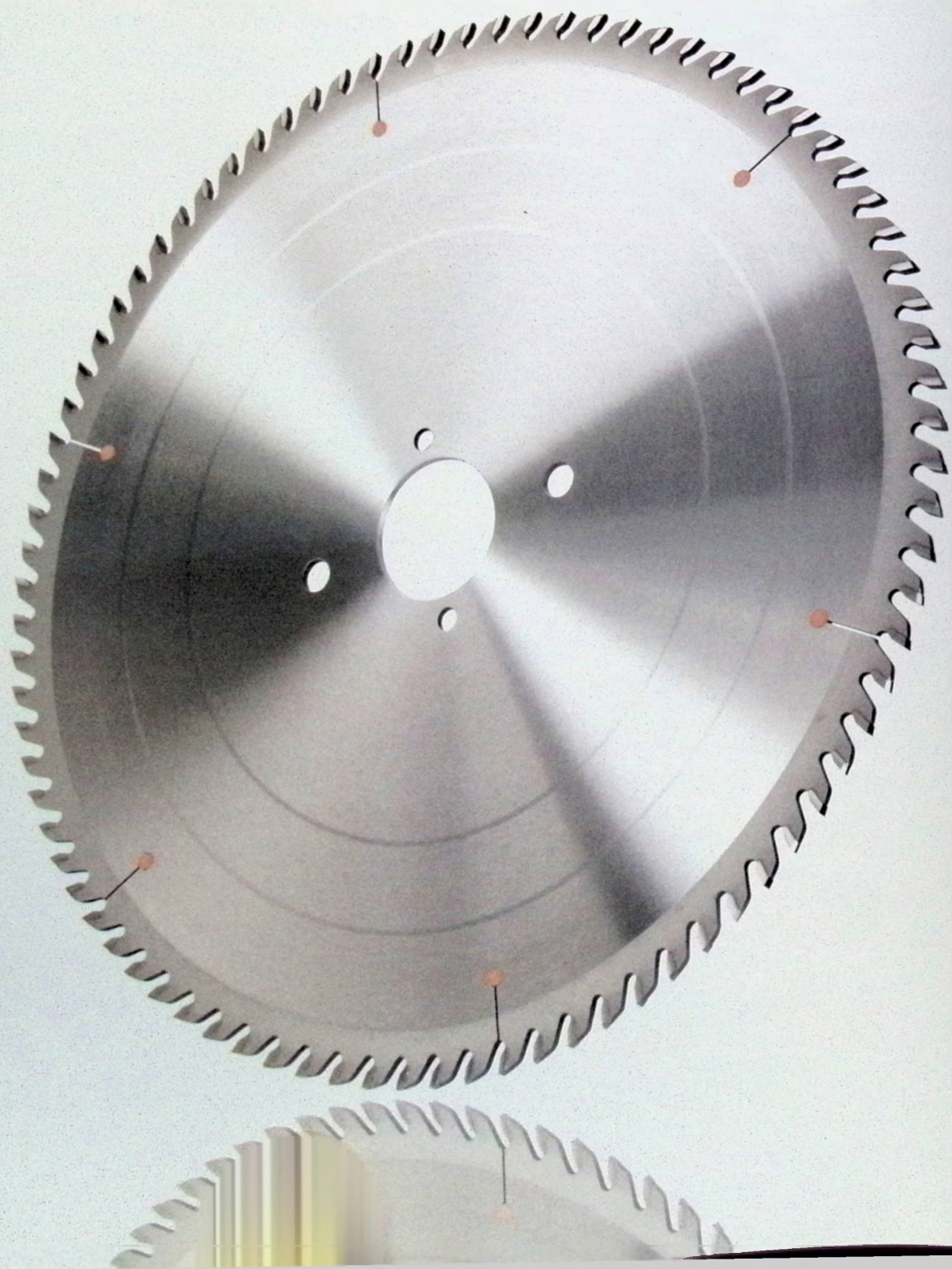
FT01

FT02

FT03

FT04

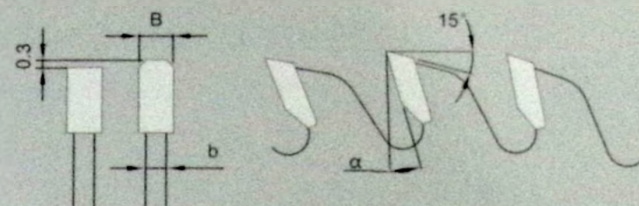
Blades for ripping



Blades for ripping



齿型



特点

- 选用超硬合金，使用寿命长，噪音低。
Choose the super hard carbide tips can have longer cutting life and reduce the noise.

说明

- 适用：精密切削
Application: For fine cutting
- 适合机械：电子开料锯机
Machines: For ripping
- 切削材料：三聚氰胺或其它塑性材料贴面的刨花板、密度板、实木复合板材
Cutting material: Melamine or other laminated chip board, MDF, composite materials.

TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole
C3001F01	■	300	4.0	3.0	30	60	15	TP	
C3052A02	■	300	4.0	3.0	30	72	15	TP	
C3052B02	☒	300	4.0	3.0	80	72	15	TP	2/15/110+4/9/100
C3029B03	■	300	4.0	3.0	30	96	15	TP	
C3029C02	☒	300	4.0	3.0	75	96	15	TP	
C3001F02	☒	300	4.4	3.2	30	60	15	TP	
C3001D01	☒	300	4.4	3.2	80	60	15	TP	2/15/110+4/9/100
C3052A01	☒	300	4.4	3.2	30	72	15	TP	
C3052B01	☒	300	4.4	3.2	80	72	15	TP	2/15/110+4/9/100
C3029B02	■	300	4.4	3.2	30	96	15	TP	
C3029C01	☒	300	4.4	3.2	75	96	15	TP	
C3029A01	■	300	4.4	3.2	80	96	15	TP	
C3023B01	■	350	4.0	3.0	30	72	15	TP	
C3023A01	■	350	4.0	3.0	60	72	15	TP	2/15/100
C3023F01	■	350	4.4	3.2	25.4	72	15	TP	
C3023B03	■	350	4.4	3.2	30	72	15	TP	
C3023A02	■	350	4.4	3.2	60	72	15	TP	2/15/100
C3023C01	■	350	4.4	3.2	75	72	15	TP	4/15/105
C3023D03	☒	350	4.4	3.2	80	72	15	TP	4/9/100+2/9/110+2/15/110

Blades for ripping

TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole
C3005C03	■	350	4.0	3.0	30	84	15	TP	
C3005A02	■	350	4.0	3.0	60	84	15	TP	2/15/100
C3005D01	■	350	4.4	3.2	25.4	84	15	TP	
C3005C01	■	350	4.4	3.2	30	84	15	TP	
C3005A01	■	350	4.4	3.2	60	84	15	TP	2/15/100
C3005B01	■	350	4.4	3.2	75	84	15	TP	4/15/105
C3005E03	■	350	4.4	3.2	80	84	15	TP	4/9/100+2/9/110+2/15/110
C3033A01	■	350	4.4	3.2	25.4	96	15	TP	
C3033D01	■	350	4.4	3.2	30	96	15	TP	
C3033B01	■	350	4.4	3.2	60	96	15	TP	4/15/100
C3033F01	■	350	4.4	3.2	75	96	15	TP	4/15/105
C3033C01	☒	350	4.4	3.2	80	96	15	TP	4/9/100+2/9/110+2/15/110
C3009D01	☒	380	4.4	3.2	30	72	15	TP	
C3009A03	■	380	4.4	3.2	60	72	15	TP	2/15/100
C3009C01	■	380	4.4	3.2	75	72	15	TP	4/15/105
C3009E01	☒	380	4.4	3.2	80	72	15	TP	4/9/100+2/9/110+2/15/110
C3004D01	☒	380	4.4	3.2	30	84	15	TP	
C3004A02	■	380	4.4	3.2	60	84	15	TP	2/15/100
C3004E01	☒	380	4.4	3.2	80	84	15	TP	4/9/100+2/9/110+2/15/110
C3041A01	☒	380	4.4	3.2	30	96	15	TP	
C3041B01	■	380	4.4	3.2	60	96	15	TP	2/15/100
C3041C01	☒	380	4.4	3.2	75	96	15	TP	4/15/105
C3041D01	☒	380	4.4	3.2	80	96	15	TP	4/9/100+2/9/110+2/15/110
C3009A01	■	380	4.8	3.6	60	72	15	TP	2/15/100
C3009E02	☒	380	4.8	3.6	80	72	15	TP	4/9/100+2/9/110+2/15/110
C3004A01	■	380	4.8	3.6	60	84	15	TP	2/15/100
C3004E02	☒	380	4.8	3.6	80	84	15	TP	4/9/100+2/9/110+2/15/110
C3041B02	■	380	4.8	3.6	60	96	15	TP	2/15/100
C3041D02	☒	380	4.8	3.6	80	96	15	TP	4/9/100+2/9/110+2/15/110
C4007C02	■	400	4.4	3.2	30	72	15	TP	
C4007A01	■	400	4.4	3.2	60	72	15	TP	2/15/100
C4007B01	■	400	4.4	3.2	75	72	15	TP	4/15/105
C4007D01	■	400	4.4	3.2	80	72	15	TP	4/19/120+2/9/130
C4002F01	■	400	4.4	3.2	30	84	15	TP	
C4002A01	■	400	4.4	3.2	60	84	15	TP	2/15/100
C4002B01	■	400		3.2	75	84	15	TP	4/15/105

Blades for ripping

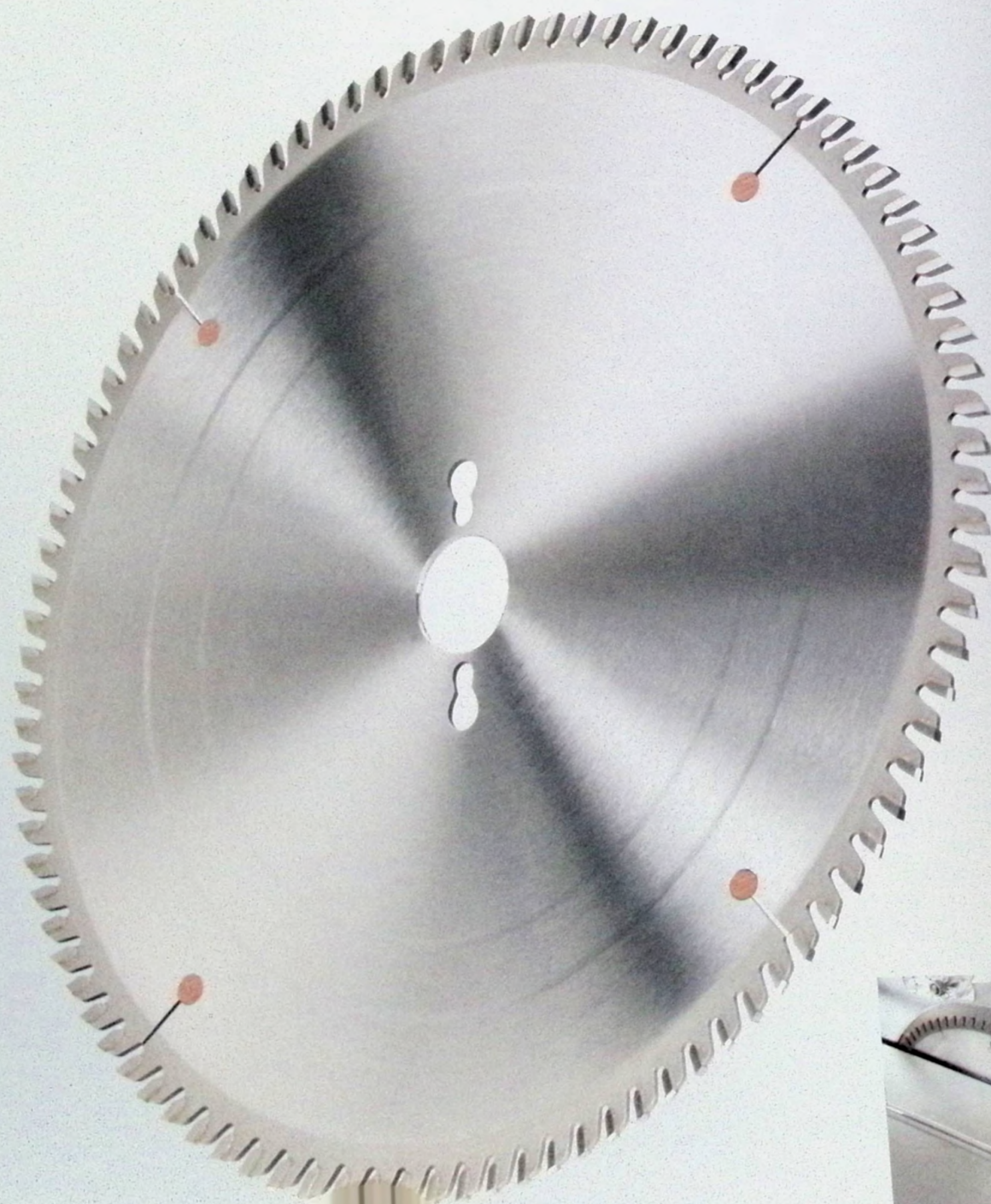
TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole
C4002E02	■	400	4.4	3.2	80	84	15	TP	4/19/120+2/9/130
C4003B01	■	400	4.4	3.2	60	96	15	TP	2/15/100
C4003C01	■	400	4.4	3.2	75	96	15	TP	4/15/105
C4003D01	☒	400	4.4	3.2	80	96	15	TP	4/19/120+2/9/130
C4007E01	☒	400	4.8	3.6	60	72	15	TP	2/15/100+2/15/125
C4007B02	☒	400	4.8	3.6	75	72	15	TP	4/15/105
C4002C02	☒	400	4.8	3.6	60	84	15	TP	2/15/100+2/15/125
C4015B01	☒	430	4.4	3.2	80	72	15	TP	4/19/120+2/9/130
C4004A01	■	430	4.4	3.2	75	96	15	TP	4/15/105
C4004A02	☒	430	4.8	3.6	75	96	15	TP	4/15/105
C4004B01	☒	430	4.8	3.6	80	96	15	TP	4/19/120+2/9/130
C4008A01	■	450	4.4	3.2	30	72	15	TP	2/13/94
C4008B01	■	450	4.4	3.2	60	72	15	TP	2/10/80+2/15/125
C4008C01	■	450	4.4	3.2	80	72	15	TP	2/9/130+4/19/120
C4001A02	■	450	4.4	3.2	60	84	15	TP	2/10/80+2/15/125
C4001B01	■	450	4.4	3.2	75	84	15	TP	4/15/105
C4001C01	■	450	4.4	3.2	80	84	15	TP	2/9/130+4/19/120
C4008A02	☒	450	4.8	3.6	30	72	15	TP	2/13/94
C4008B02	■	450	4.8	3.6	60	72	15	TP	2/10/80+2/15/125
C4008C02	■	450	4.8	3.6	80	72	15	TP	2/9/130+4/19/120
C4001A01	■	450	4.8	3.6	60	84	15	TP	2/10/80+2/15/125
C4001C02	■	450	4.8	3.6	80	84	15	TP	2/9/130+4/19/120
C4018A01	■	450	4.8	3.6	60	96	15	TP	2/10/80+2/15/125
C4018B01	■	450	4.8	3.6	80	96	15	TP	2/9/130+4/19/120
C4019B01	☒	480	4.8	3.6	60	72	15	TP	2/11/115+2/19/120
C4019A01	☒	480	4.8	3.6	80	72	15	TP	2/9/130+4/19/120
C4020A01	☒	480	4.8	3.6	60	84	15	TP	2/11/115+2/19/120
C4020B01	☒	480	4.8	3.6	80	84	15	TP	2/9/130+4/19/120
C5001A01	☒	500	4.8	3.6	60	72	15	TP	2/11/115
C5002A01	☒	500	4.8	3.6	60	84	15	TP	2/11/115
C5003A01	☒	520	4.8	3.6	30	72	15	TP	2/13/94
C5003B01	☒	520	4.8	3.6	60	72	15	TP	2/11/115+2/19/120
C5004A01	☒	520	4.8	3.6	60	84	15	TP	2/11/115+2/19/120
C6002A01	☒	600	5.8	4.0	60	60	15	TP	2/11/115+2/19/120
C6003A01	☒	600	5.8	4.0	60	72	15	TP	2/11/115+2/19/120
C6001A01	☒	730	7.0	5.2	80	70	18	TP	2/17/110

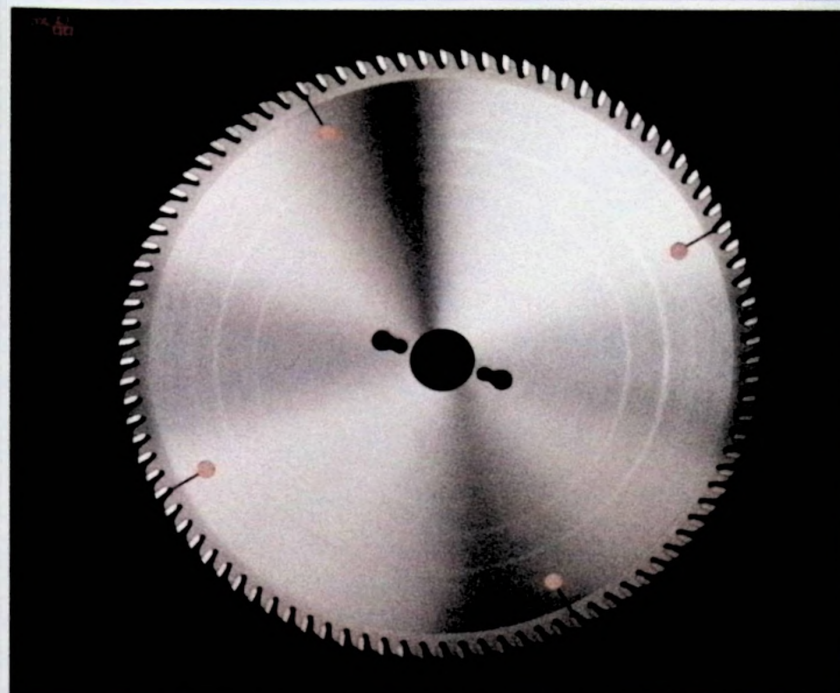
YT-C 裁板锯机用锯片

Precision cut off blades

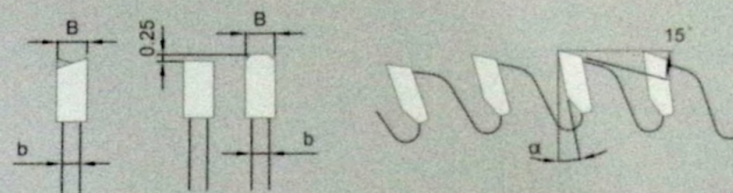
- Advanced German equipments
- Luxemburg Carbide and German body
- Din54&Din8033 Standard



Precision cut off blades



齿型



- 特点**
- 选用超硬合金，使用寿命长。
Choose super hard carbide tips for longer cutting life.

- 说明**
- 适用：精密切削
Application: For fine cutting
 - 适合机械：推台锯机、往复锯机
Machines: For table saws, reciprocating saws
 - 切削材料：三聚氰胺或其它塑性材料贴面的刨花板、密度板、实木复合板材
Cutting material: Melamine or other laminated chip board, MDF, composite materials.

TYPE VI+

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔	合金尺寸
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole	Alloy size
C2016E02	■	250	3.2	2.2	25.4	60	12	ZY		
C2016B02	■	250	3.2	2.2	30	60	12	ZY	FT01	
C2010A03	■	250	3.2	2.2	25.4	80	12	ZY		
C2010C02	■	250	3.2	2.2	30	80	12	ZY	FT01	
C3054C01	■	300	3.2	2.2	25.4	60	15	ZY		9.0x2.7
C3054B01	■	300	3.2	2.2	30	60	15	ZY	FT01	9.0x2.7
C3001C01	■	300	3.2	2.2	30	60	15	ZY	FT01	10.5x2.5
C3017E02	■	300	3.2	2.2	25.4	72	10	ZY		9.0x2.7
C3017D03	■	300	3.2	2.2	30	72	10	ZY	FT01	9.0x2.7
C3010B01	■	300	3.2	2.2	30	72	10	ZY	FT01	10.5x2.5
C3012E02	■	300	3.2	2.2	25.4	80	10	ZY		
C3012C01	■	300	3.2	2.2	30	80	10	ZY	FT01	
C3003I02	■	300	3.2	2.2	25.4	96	10	ZY		
C3003E01	■	300	3.2	2.2	30	96	10	ZY	FT01	
C3003C03	■	300	3.2	2.2	80	96	10	ZY		
C3053A01	☒	350	3.5	2.5	25.4	54	15	ZY		10.5x2.5
C3053B01	■	350	3.5	2.5	30	54	15	ZY	FT01	
C3024C01	■	350	3.5	2.5	25.4	60	15	ZY		10.5x2.5
C3024B01	■	350	3.5	2.5	30	60	15	ZY	FT01	
C3011F04	■	350	3.5	2.5	25.4	72	12	ZY		10.5x2.5
C3011A01	■	350	3.5	2.5	30	72	12	ZY	FT01	

Precision cut off blades

TYPE VI+

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔	合金尺寸
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole	Alloy size
C3015E05	■	350	3.5	2.5	25.4	84	12	ZY		10.5x2.5
C3015A02	■	350	3.5	2.5	30	84	12	ZY	FT01	
C3006C03	■	350	3.5	2.5	25.4	96	12	ZY		
C3006B02	■	350	3.5	2.5	30	96	12	ZY	FT01	
C3021B02	■	350	3.5	2.5	30	108	12	ZY	FT01	
C4011A01	■	400	3.5	2.5	30	96	15	ZY	FT01	
C2016E01	■	250	3.2	2.2	25.4	60	12	TP		
C2016B01	■	250	3.2	2.2	30	60	12	TP	FT01	
C2010A02	■	250	3.2	2.2	25.4	80	12	TP		
C2010C01	■	250	3.2	2.2	30	80	12	TP	FT01	
C3017E01	■	300	3.2	2.2	25.4	72	10	TP		9.0x2.7
C3017D01	■	300	3.2	2.2	30	72	10	TP	FT01	9.0x2.7
C3010B02	■	300	3.2	2.2	30	72	10	TP	FT01	10.5x2.5
C3012E01	■	300	3.2	2.2	25.4	80	10	TP		
C3012C02	■	300	3.2	2.2	30	80	10	TP	FT01	
C3003I01	■	300	3.2	2.2	25.4	96	10	TP		
C3003E03	■	300	3.2	2.2	30	96	10	TP	FT01	
C3003C02	■	300	3.2	2.2	80	96	10	TP		
C3011F03	■	350	3.5	2.5	25.4	72	12	TP		10.5x2.5
C3011A03	■	350	3.5	2.5	30	72	12	TP	FT01	
C3015E03	■	350	3.5	2.5	25.4	84	12	TP		10.5x2.5
C3015A01	■	350	3.5	2.5	30	84	12	TP	FT01	
C3006C01	■	350	3.5	2.5	25.4	96	12	TP		
C3006B01	■	350	3.5	2.5	30	96	12	TP	FT01	
C3021B01	■	350	3.5	2.5	30	108	12	TP	FT01	
C4011A02	■	400	3.5	2.5	30	96	15	TP	FT01	
C2016A01	■	250	3.2	2.2	30	60	12	ZY	FT03	
C2010B01	■	250	3.2	2.2	30	80	12	ZY	FT03	
C3001B01	■	300	3.2	2.2	30	60	15	ZY	FT03	10.5x3.0
C3017A01	■	300	3.2	2.2	30	72	12	ZY	FT03	9.0x2.7
C3010A02	■	300	3.2	2.2	30	72	12	ZY	FT03	10.5x3.0
C3010A05	■	300	3.2	2.2	30	72	12	ZY	FT03	10.5x2.5
C3012B02	■	300	3.2	2.2	30	80	12	ZY	FT03	
C3003B02	■	300	3.2	2.2	30	96	12	ZY	FT03	
C3053C01	■	350	3.5	2.5	30	54	15	ZY	FT03	
C3024A01	■	350	3.5	2.5	30	60	15	ZY	FT03	
C3011C02	■	350	3.5	2.5	30	72	12	ZY	FT03	
C3015C02	■	350	3.5	2.5	30	84	12	ZY	FT03	
C3006A01	■	350	3.5	2.5	30	96	12	ZY	FT03	
C3021A02	■	350	3.5	2.5	30	108	12	ZY	FT03	
C4011B02	■	400	3.5	2.5	30	96	15	ZY	FT03	

Precision cut off blades

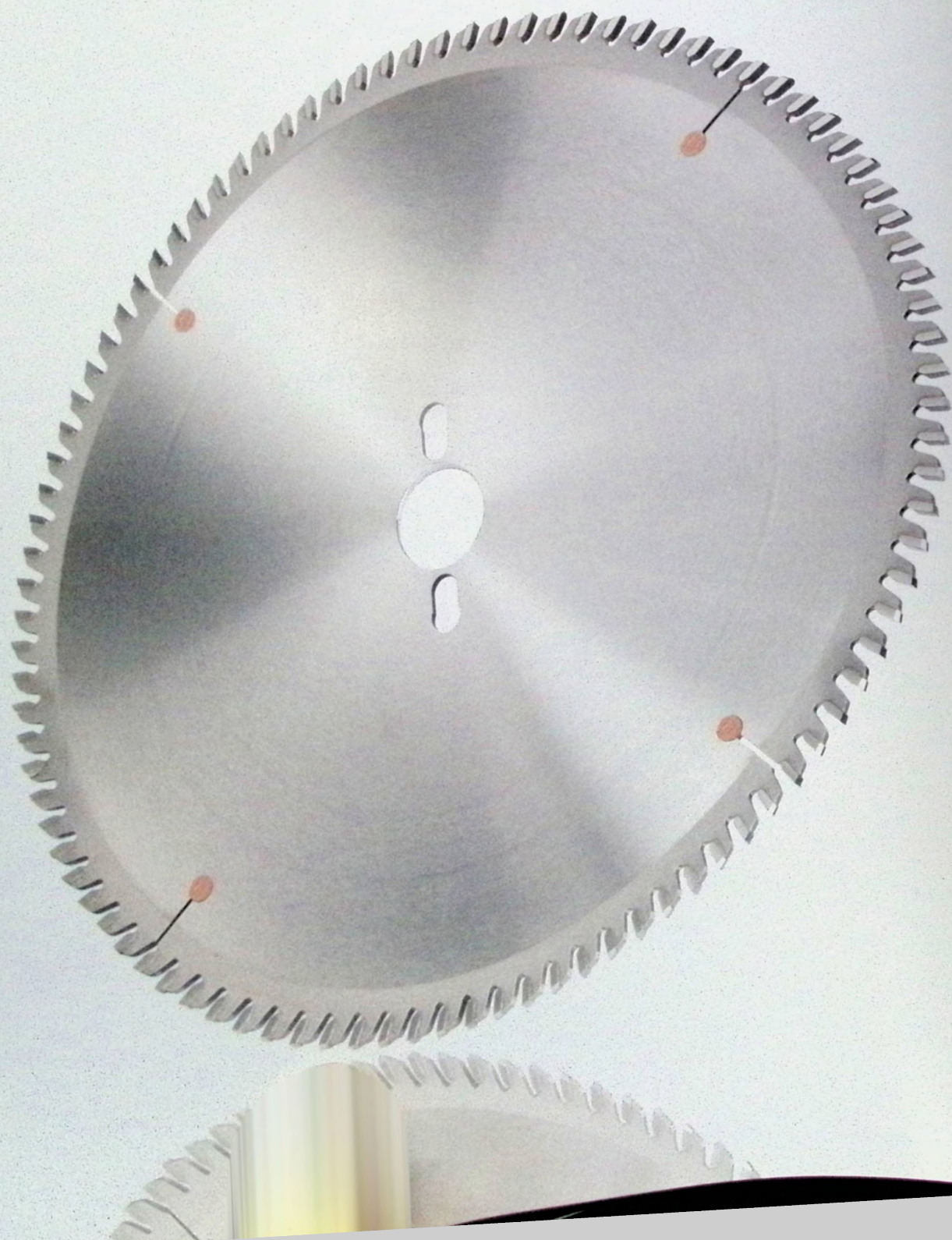
TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔	合金尺寸
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole	Alloy size
C2016A02	■	250	3.2	2.2	30	60	12	TP	FT03	
C2010B02	■	250	3.2	2.2	30	80	12	TP	FT03	
C3017A02	■	300	3.2	2.2	30	72	10	TP	FT03	9.0x2.7
C3010A01	■	300	3.2	2.2	30	72	10	TP	FT03	10.5x3.0
C3010A03	■	300	3.2	2.2	30	72	10	TP	FT03	10.5x2.5
C3012B01	■	300	3.2	2.2	30	80	10	TP	FT03	
C3003B01	■	300	3.2	2.2	30	96	10	TP	FT03	
C3011C01	■	350	3.5	2.5	30	72	12	TP	FT03	
C3015C01	■	350	3.5	2.5	30	84	12	TP	FT03	
C3006A02	■	350	3.5	2.5	30	96	12	TP	FT03	
C3021A01	■	350	3.5	2.5	30	108	12	TP	FT03	
C4011B01	■	400	3.5	2.5	30	96	15	TP	FT03	

YT-C 裁板锯机用锯片

Precision cut off blades

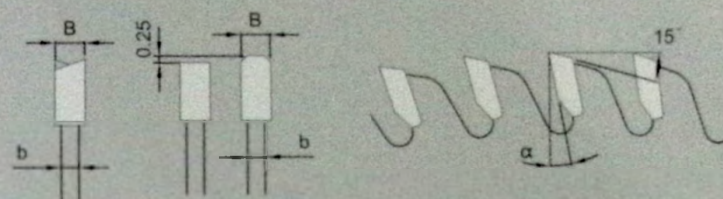
- Advanced German equipments
- Luxemburg Carbide and German body
- Din54&Din8033 Standard



Precision cut off blades



齿型



特点

- 选用超硬合金，使用寿命长。
Choose super hard carbide tips for longer cutting life.

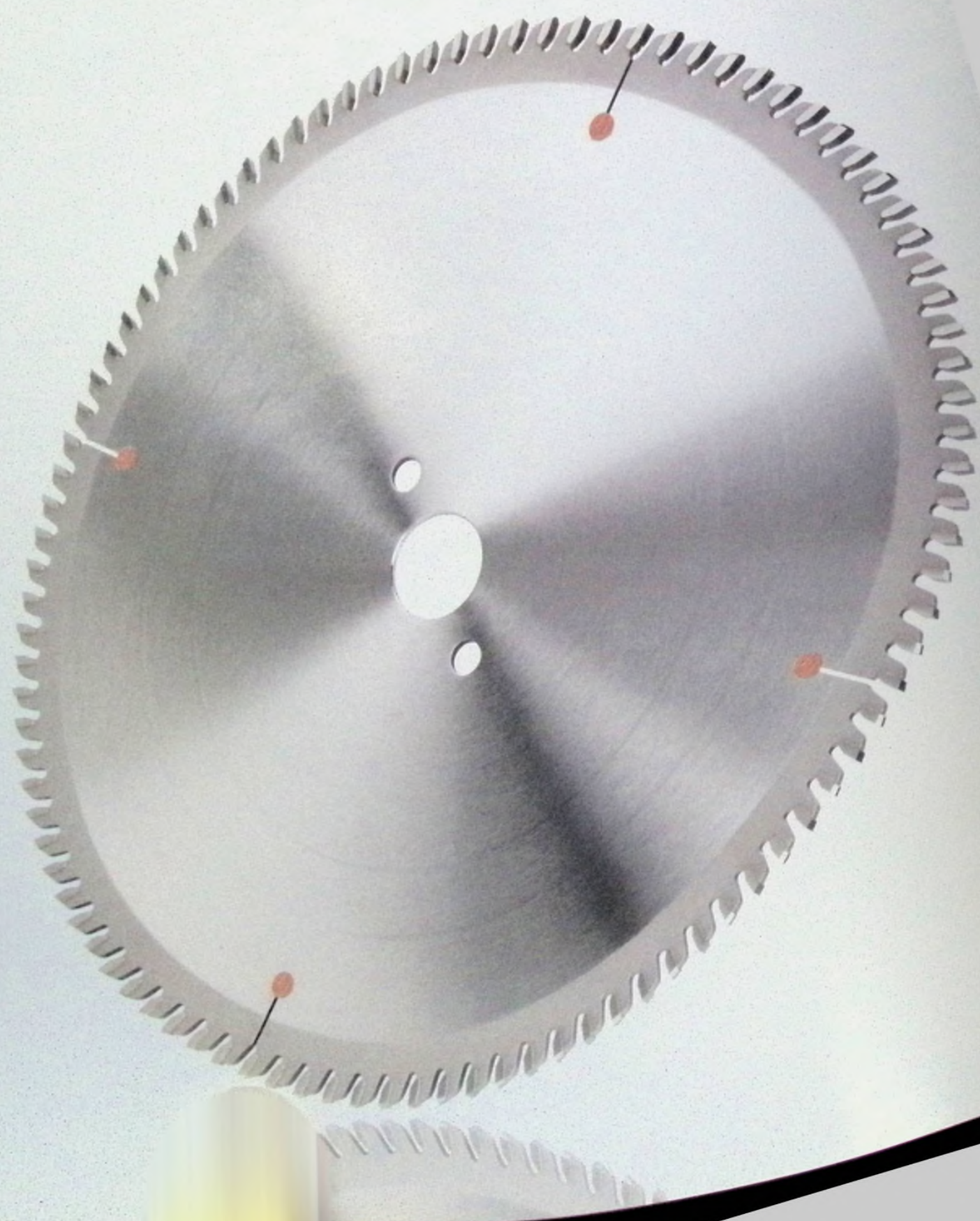
说明

- 适用：精密切割
Application: For fine cutting
- 适合机械：推台锯机、往复锯机
Machines: For table saws, reciprocating saws
- 切削材料：三聚氢胺或其它塑性材料贴面的刨花板、密度板、实木复合板材
Cutting material: Melamine or other laminated chip board, MDF, composite materials.

TYPE III

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole
C3001G01	☒	300	3.2	2.2	30	60	10	ZY	FT02
C3017C01	■	300	3.2	2.2	30	72	10	ZY	FT02
C3012F02	☒	300	3.2	2.2	30	80	10	ZY	FT02
C3003D02	■	300	3.2	2.2	30	96	10	ZY	FT02
C3017C02	■	300	3.2	2.2	30	72	10	TP	FT02
C3012F01	■	300	3.2	2.2	30	80	10	TP	FT02
C3003D01	■	300	3.2	2.2	30	96	10	TP	FT02

• Advanced
• Luxemburg
• Din54&Din8e

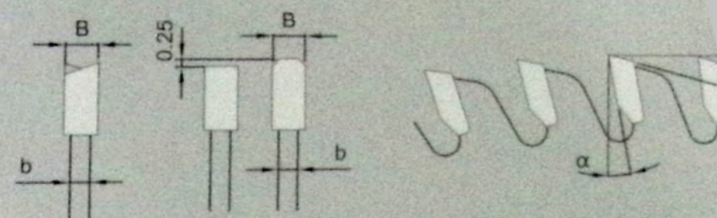


YT-C 裁板锯机用锯片

Precision cut off blades



齿型



特点

- 选用超硬合金，使用寿命长。
Choose super hard carbide tips for longer cutting life.

说明

- 适用：精密切削
- 适合机械：推台锯机、往复锯机
- 切削材料：三聚氰胺或其它层压性材料贴面的刨花板、密度板、实木复合板材

Application: For fine cutting
Machines: For table saws, reciprocating saws
Cutting material: Melamine or other laminated chip board, MDF, composite materials.

TYPE I

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole
C2021A01	■	254	3.2	2.2	30	60	12	ZY	2/10/60
C3054A01	■	300	3.2	2.2	30	60	15	ZY	2/10/60
C3017B01	■	300	3.2	2.2	30	72	10	ZY	2/10/60
C3012A02	■	300	3.2	2.2	30	80	10	ZY	2/10/60
C3003A02	■	300	3.2	2.2	30	96	10	ZY	2/10/60
C3011G01	■	350	3.5	2.5	30	72	12	ZY	2/10/60
C3015H02	■	350	3.5	2.5	30	84	12	ZY	2/10/60
C3006E02	■	350	3.5	2.5	30	96	12	ZY	2/10/60
C3011G02	■	350	3.5	2.5	30	108	12	ZY	2/10/60
C3017B02	■	300	3.2	2.2	30	72	10	TP	2/10/60
C3003A01	■	300	3.2	2.2	30	80	10	TP	2/10/60
C3011G01	■	300	3.2	2.2	30	96	10	TP	2/10/60
C3015H02	■	350	3.5	2.5	30	72	12		
C3006E01	■	350	3.5	2.5	30	84			
C3011G01	■	350	3.5	2.5	30	96			
C3015H02	■	350	3.5	2.5	30				

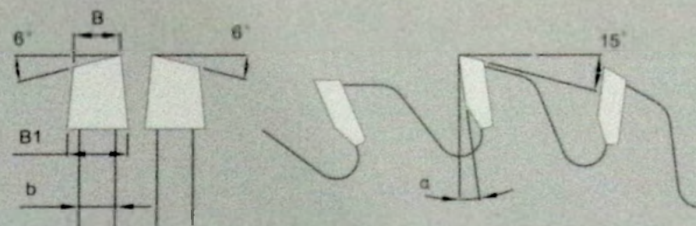
Conical Scoring Blades



Conical Scoring Blades



齿型



- 特点**
- 选用超硬合金，使用寿命长
Use harder carbide tips for longer cutting life.

- 说明**
- 适用：预划槽
Application: For scoring.
 - 适合机械：电子开料锯、往复锯、推台锯
Machines Used for rip, reciprocating and table saws.
 - 切削材料：双贴面刨花板、密度板
Cutting material: bi-laminated chip board, MDF

TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole
C1015A01	■	100	3.0-4.2	2.2	20	24	5	ZY	
C1015B01	■	100	3.0-4.2	2.2	22	24	5	ZY	
C1002A02	■	120	2.8-4.0	2.2	20	24	5	ZY	
C1002A03	■	120	3.0-4.2	2.2	20	24	5	ZY	
C1002B06	■	120	2.8-4.0	2.2	22	24	5	ZY	
C1002B01	■	120	3.0-4.2	2.2	22	24	5	ZY	
C1002B05	■	120	3.3-4.5	2.5	22	24	5	ZY	
C1018B01	■	125	3.0-4.2	2.2	20	24	5	ZY	
C1018B02	■	125	3.3-4.5	2.5	20	24	5	ZY	
C1018B03	■	125	3.8-5.0	2.5	20	24	5	ZY	
C1018B04	■	125	4.3-5.5	3	20	24	5	ZY	
C1018A05	■	125	3.0-4.2	2.2	22	24	5	ZY	
C1018A02	■	125	3.3-4.5	2.5	22	24	5	ZY	
C1018A06	■	125	3.8-5.0	2.5	22	24	5	ZY	
C1018A07	■	125	4.3-5.5	3	22	24	5	ZY	
C1014B01	■	150	3.0-4.2	2.2	25.4	36	10	ZY	
C1014B02	■	150	3.3-4.5	2.5	25.4	36	10	ZY	
C1014A01	■	150	3.0-4.2	2.2	30	36	10	ZY	
C1014A02	■	150	3.3-4.5	2.5	30	36	10	ZY	

Conical Scoring Blades

TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole
C1013D03	■	160	3.0-4.2	2.2	22	40	10	ZY	
C1013D04	■	160	3.3-4.5	2.5	22	40	10	ZY	
C1013D05	■	160	3.8-5.0	3	22	40	10	ZY	
C1013D01	■	160	4.3-5.5	3	22	40	10	ZY	
C1013C04	■	160	3.0-4.2	2.2	25.4	40	10	ZY	
C1013C01	■	160	3.3-4.5	2.5	25.4	40	10	ZY	
C1013C02	■	160	3.8-5.0	3	25.4	40	10	ZY	
C1013C05	■	160	4.3-5.5	3	25.4	40	10	ZY	
C1013B03	■	160	3.0-4.2	2.2	30	40	10	ZY	
C1013B02	■	160	3.3-4.5	2.5	30	40	10	ZY	
C1013B04	■	160	3.8-5.0	3	30	40	10	ZY	
C1013B05	■	160	4.3-5.5	3	30	40	10	ZY	
C1013A01	■	160	3.0-4.2	2.2	55	40	10	ZY	4/7/66
C1013A02	■	160	3.3-4.5	2.5	55	40	10	ZY	4/7/66
C1013A03	■	160	3.8-5.0	3	55	40	10	ZY	4/7/66
C1013A04	■	160	4.3-5.5	3	55	40	10	ZY	4/7/66
C1013E01	■	160	3.0-4.2	2.2	55	40	10	ZY	3/7/66
C1013E02	■	160	3.3-4.5	2.5	55	40	10	ZY	3/7/66
C1013E03	■	160	3.8-5.0	3	55	40	10	ZY	3/7/66
C1013E04	■	160	4.3-5.5	3	55	40	10	ZY	3/7/66
C1006C01	■	180	3.0-4.2	2.2	25.4	36	10	ZY	
C1006C02	■	180	3.3-4.5	2.5	25.4	36	10	ZY	
C1006C03	■	180	3.8-5.0	3	25.4	36	10	ZY	
C1006C04	■	180	4.3-5.5	3	25.4	36	10	ZY	
C1006B05	■	180	3.0-4.2	2.2	30	36	10	ZY	
C1006B02	■	180	3.3-4.5	2.5	30	36	10	ZY	
C1006B04	■	180	3.8-5.0	3	30	36	10	ZY	
C1006B06	■	180	4.3-5.5	3	30	36	10	ZY	
C1006D01	■	180	3.3-4.5	2.5	35	36	10	ZY	
C1006A05	■	180	4.3-5.5	3	45	36	10	ZY	3/11/70
C1006A06	■	180	4.6-5.8	3.6	45	36	10	ZY	3/11/70
C1006A07	■	180	4.8-6.0	3.5	45	36	10	ZY	3/11/70
C1010C03	■	180	3.0-4.2	2.2	25.4	40	10	ZY	
C1010C02	■	180	3.3-4.5	2.5	25.4	40	10	ZY	
C1010C04	■	180	3.8-5.0	3	25.4	40	10	ZY	
C1010C05	■	180	4.3-5.5	3	25.4	40	10	ZY	

Conical Scoring Blades

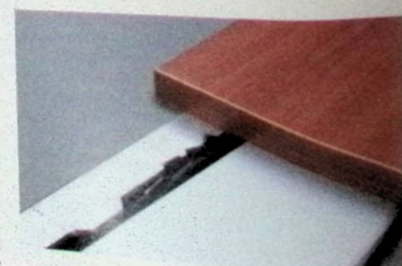
TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole
C1010A07	■	180	3.0-4.2	2.2	30	40	10	ZY	
C1010A06	■	180	3.3-4.5	2.5	30	40	10	ZY	
C1010A04	■	180	3.8-5.0	3	30	40	10	ZY	
C1010A05	■	180	4.3-5.5	3	30	40	10	ZY	
C1010A08	■	180	4.6-5.8	3.6	30	40	10	ZY	
C1010B01	■	180	4.3-5.5	3	45	40	10	ZY	3/11/70
C1010B02	■	180	4.6-5.8	3.6	45	40	10	ZY	3/11/70
C2015D01	■	200	4.3-5.5	3	30	36	10	ZY	
C2015D02	■	200	4.6-5.8	3.6	30	36	10	ZY	
C2015E01	■	200	4.3-5.5	3	45	36	10	ZY	
C2015E02	■	200	4.6-5.8	3.6	45	36	10	ZY	
C2015C02	■	200	4.3-5.5	3	65	36	10	ZY	2/9/100+2/9/110
C2015C03	■	200	4.6-5.8	3.6	65	36	10	ZY	2/9/100+2/9/110
C2015F01	■	200	4.6-5.8	3.6	65	36	10	ZY	4/9/110
C2015B01	■	200	4.3-5.5	3	75	36	10	ZY	
C2015B02	■	200	4.6-5.8	3.6	75	36	10	ZY	
C2008D01	■	200	4.3-5.5	3	30	40	10	ZY	
C2008D02	■	200	4.6-5.8	3.6	30	40	10	ZY	
C2008B02	■	200	4.3-5.5	3	45	40	10	ZY	
C2008B03	■	200	4.6-5.8	3.6	45	40	10	ZY	
C2008C02	■	200	4.3-5.5	3	65	40	10	ZY	2/9/110
C2008A02	■	200	4.3-5.5	3	75	40	10	ZY	

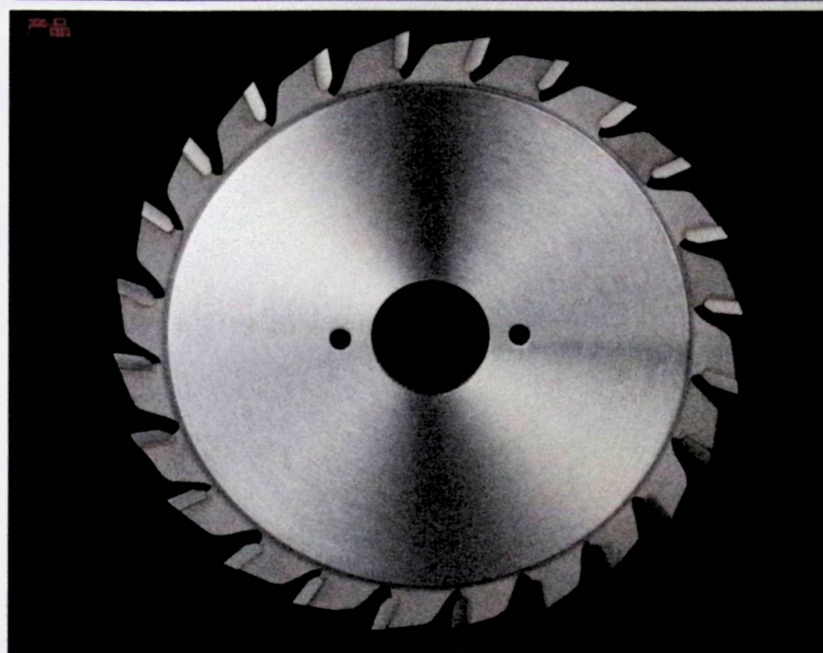
TYPE III

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole
C1007B01	■	120	3.0-4.0	2.2	20	24	5	ZY	
C1007A01	■	120	3.0-4.0	2.2	22	24	5	ZY	

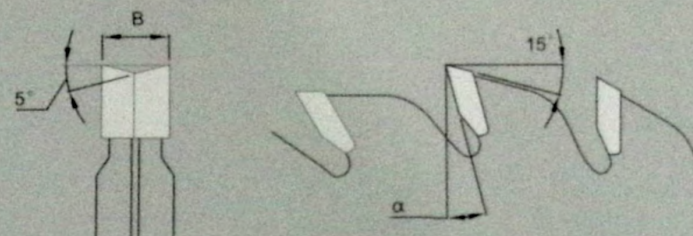
2 pc set scoring blades



2 pc set scoring blades



齿型



- 特点**
- 选用超硬合金, 使用寿命长。
Use harder carbide tips for longer cutting life

- 说明**
- 适用: 预划槽
Application: Scoring blades
 - 适合机械: 推台锯机
Machines: Used on table saws
 - 切削材料: 双贴面刨花板、密度板
Cutting material: bi-laminated chip board, MDF

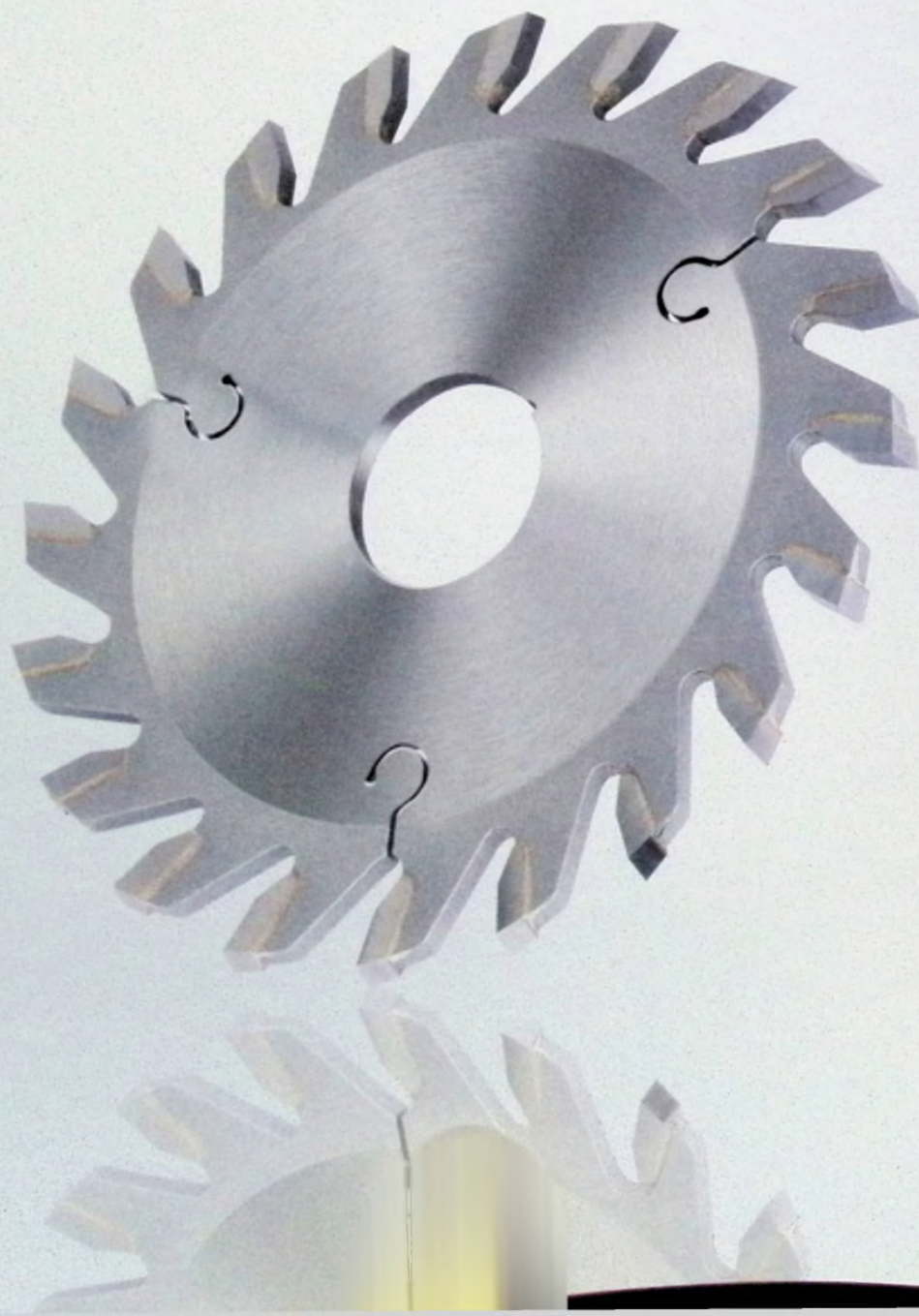
TYPE VI

产品编码	外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型
光片ID	电镀片ID	D (mm)	B (mm)	b (mm)	d (mm)	Z	T-type
C1027A01 ■	C1027A04 ■	100	2.8-3.6	2	20	12+12	ZY
C1027B01 ■	C1027B04 ■	100	2.8-3.6	2	22	12+12	ZY
C1008B01 ■	C1008B02 ■	120	2.8-3.6	2	20	12+12	ZY
C1008A01 ■	C1008A02 ■	120	2.8-3.6	2	22	12+12	ZY
C1029A01 ■	C1029A02 ■	125	2.8-3.6	2	20	12+12	ZY
C1029B01 ■	C1029B02 ■	125	2.8-3.6	2	22	12+12	ZY

TYPE III

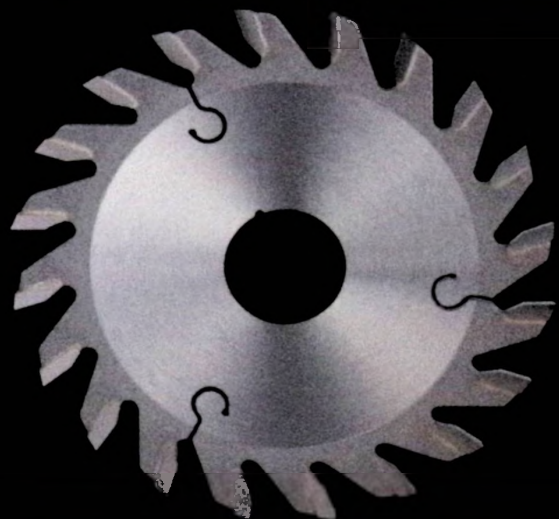
产品编码	外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型
光片ID	D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type
C1027A02 ■	100	2.8-3.6	2	20	12+12	12	ZY
C1027B02 ■	100	2.8-3.6	2	22	12+12	12	ZY
C1011B01 ■	120	2.8-3.6	2	20	12+12	12	ZY
C1011A01 ■	120	2.8-3.6	2	22	12+12	12	ZY
C1029A03 ■	125	2.8-3.6	2	20	12+12	12	ZY
C1029B03 ☒	125	2.8-3.6	2	22	12+12	12	ZY

Blades for edge-banding machines

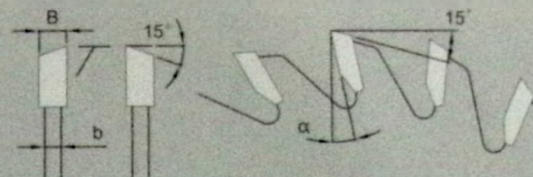


Blades for edge-banding machines

产品



齿型



特点

- 切削面光滑 平整
Smooth and flat surface

说明

- 适用: 封边前预切削
Application: Pre-cutting for edge banding machine
- 适合机械: 封边机
Machines: Edge banding machine
- 切削材料: 刨花板、密度板、复合板材
Cutting material: Chip board, MDF, composite material

TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole
W1095A01	■	100	3.2	2.5	22	20	12	Z	
W1095A02	■	100	3.2	2.5	22	20	12	Y	
W1095A04	■	100	3.5	2.5	22	20	12	Z	
W1095A05	■	100	3.5	2.5	22	20	12	Y	
W1096A01	☒	100	2.6	2.0	32	30	12	Z	
W1096A02	☒	100	2.6	2.0	32	30	12	Y	
W1096A05	☒	100	3.0	2.2	32	30	12	Z	
W1096A06	☒	100	3.0	2.2	32	30	12	Y	
W1010A04	☒	110	2.6	2.0	22	20	10	Z	
W1010A03	☒	110	2.6	2.0	22	20	10	Y	
W1010A06	☒	110	3.0	2.2	22	20	10	Z	
W1010A07	☒	110	3.0	2.2	22	20	10	Y	
W1097A01	☒	125	2.6	2.0	22	30	15	Z	
W1097A02	☒	125	2.6	2.0	22	30	15	Y	
W1041A01	☒	150	3.2	2.2	30	48	10	Z	
W1041A02	☒	150	3.2	2.2	30	48	10	Y	
W1095A03	☒	100	3.2	2.5	22	20	12	ZY	
W1095A06	☒	100	3.5	2.5	22	20	12	ZY	
W1096A04	☒	100	2.6	2.0	32	30	12	ZY	
W1096A03	☒	100	3.0	2.2	32	30	12	ZY	
W1010A05	☒	110	2.6	2.0	22	20	10	ZY	
W1006A01	■	104	3.0	2.0	22	30	12	ZY	
W1010A08	☒	110	3.0	2.2	22	20	10	ZY	
W1049A02	☒	125	3.5	2.5	30	36	12	ZY	

TYPE I

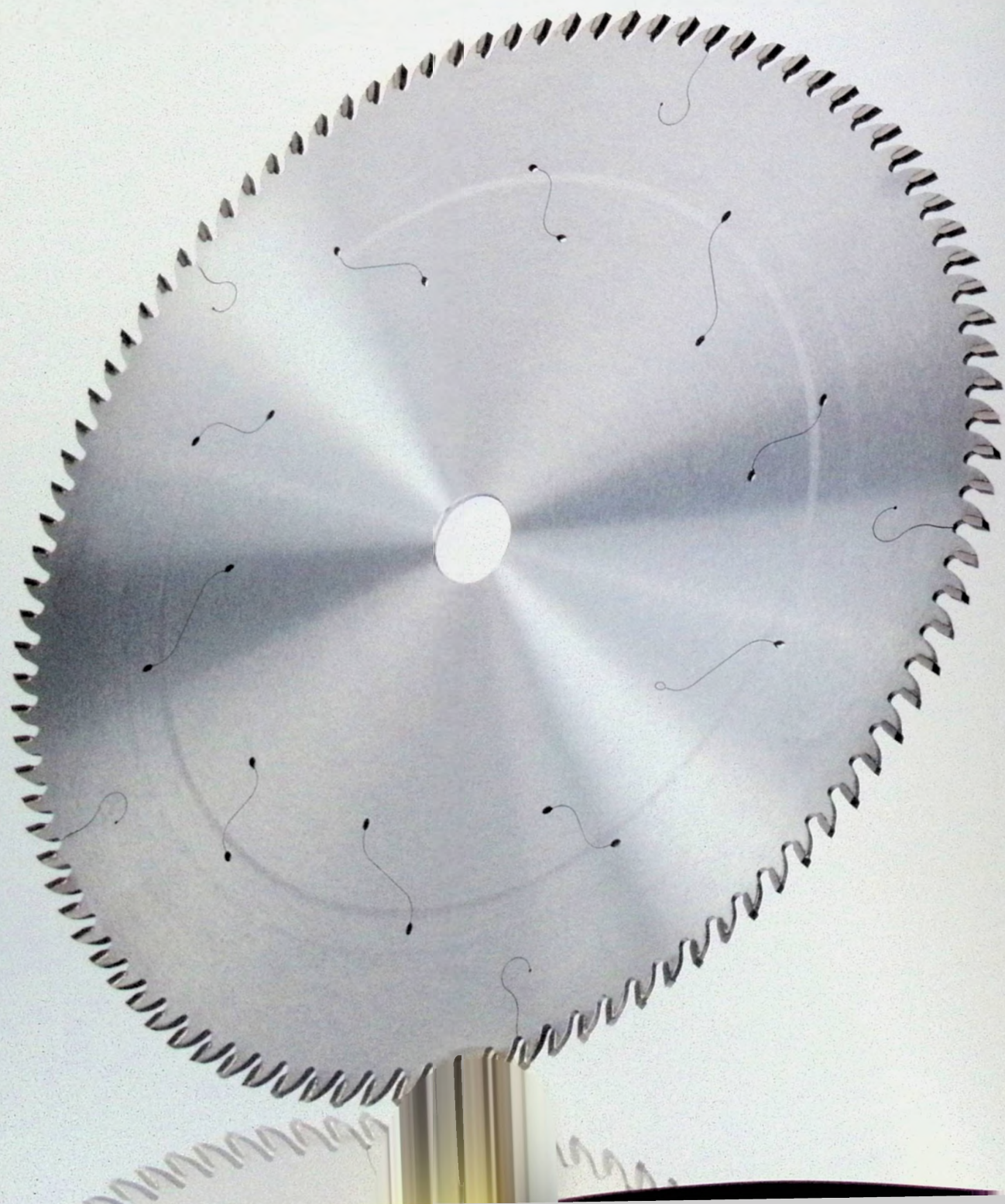
带4正4反中心距为48沉头孔

4 positive and 4 negative on holes with 48mm center to center

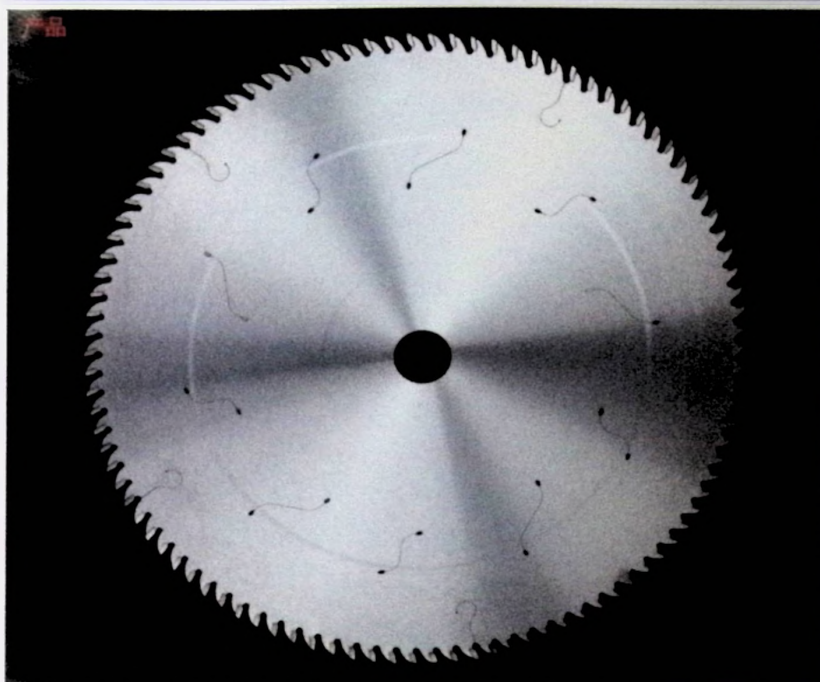
YT-W 实木横截用锯片

- Advanced German equipments
- Luxemburg Carbide and German body
- Din54&Din8033 Standard

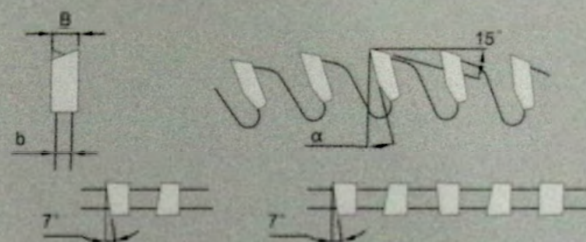
Blades for solid wood, cross cutting



Blades for solid wood, cross cutting



齿型



- 特点**
- 切削面光滑、平整、不起毛刺。
Smooth, flat and less spur cutting surface

- 说明**
- 适用：精密切削
Application: for fine cutting
 - 适合机械：推台锯、双端铣机
Machines: Used on table saws, Double-end Machine
 - 切削材料：实木横切加工、胶合板、
Cutting material: cross cutting solid wood, plywood, composite materials
实木复合料

TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type
W2009A04	■	254	3.0	2.2	25.4	100	15	ZY
W2009C01	■	254	3.0	2.2	30	100	15	ZY
W2031A02	■	254	3.0	2.2	25.4	120	15	ZY
W2031C03	■	254	3.0	2.2	30	120	15	ZY
W2009A03	■	254	3.2	2.2	25.4	100	15	ZY
W2009C03	■	254	3.2	2.2	30	100	15	ZY
W2031A03	■	254	3.2	2.2	25.4	120	15	ZY
W2031C04	■	254	3.2	2.2	30	120	15	ZY
W3077C03	■	300	3.2	2.2	25.4	100	15	ZY
W3077A03	■	300	3.2	2.2	30	100	15	ZY
W3058A03	■	300	3.2	2.2	25.4	120	15	ZY
W3058B04	■	300	3.2	2.2	30	120	15	ZY
W3013A01	■	350	3.5	2.5	25.4	100	15	ZY
W3013C01	■	350	3.5	2.5	30	100	15	ZY
W3025B02	■	350	3.5	2.5	25.4	120	15	ZY
W3025C04	■	350	3.5	2.5	30	120	15	ZY
W2009A02	■	254	3.0	2.2	25.4	100	15	XZPXV
W2009C02	■	254	3.0	2.2	30	100	15	XZPXV
W2031A01	■	254	3.0	2.2	25.4	120	15	XZPXV
W2031C02	■	254	3.0	2.2	30	120	15	XZPXV

Blades for solid wood, cross cutting

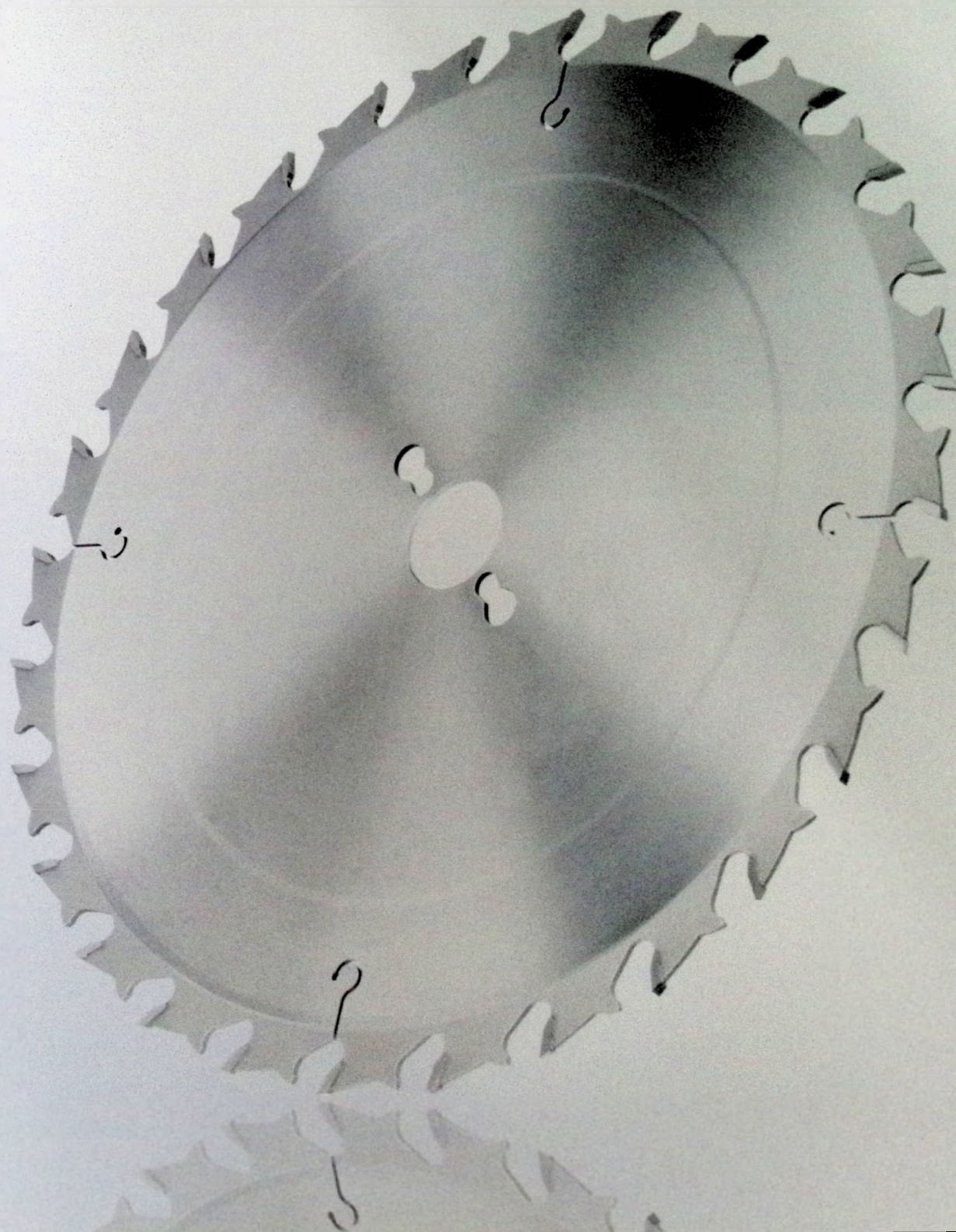
TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type
W2009A05	■	254	3.2	2.2	25.4	100	15	XZPXY
W2009C04	■	254	3.2	2.2	30	100	15	XZPXY
W2031A05	■	254	3.2	2.2	25.4	120	15	XZPXY
W2031C05	■	254	3.2	2.2	30	120	15	XZPXY
W3077C04	■	300	3.2	2.2	25.4	100	15	XZPXY
W3077A04	■	300	3.2	2.2	30	100	15	XZPXY
W3058A04	■	300	3.2	2.2	25.4	120	15	XZPXY
W3058B05	■	300	3.2	2.2	30	120	15	XZPXY
W3013A02	■	350	3.5	2.5	25.4	100	15	XZPXY
W3013C02	■	350	3.5	2.5	30	100	15	XZPXY
W3025B03	■	350	3.5	2.5	25.4	120	15	XZPXY
W3025C02	■	350	3.5	2.5	30	120	15	XZPXY

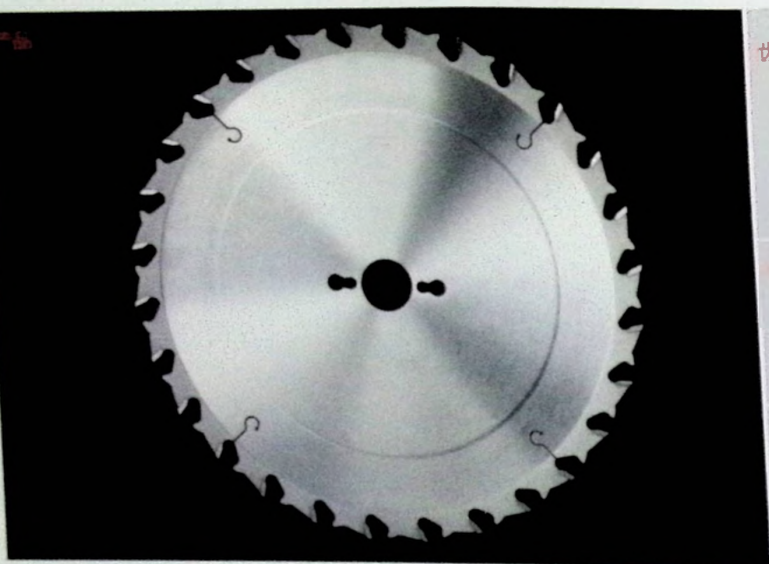
TYPE I

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type
W2028B05	■	254	3.2	2.2	25.4	100	15	XZPXY
W2028C06	■	254	3.2	2.2	30	100	15	XZPXY
W2019B07	■	254	3.2	2.2	25.4	120	15	XZPXY
W2019A05	■	254	3.2	2.2	30	120	15	XZPXY
W3047B04	■	305	3.2	2.2	25.4	100	15	XZPXY
W3047A07	■	305	3.2	2.2	30	100	15	XZPXY
W3040C04	■	305	3.2	2.2	25.4	120	15	XZPXY
W3040B02	■	305	3.2	2.2	30	120	15	XZPXY

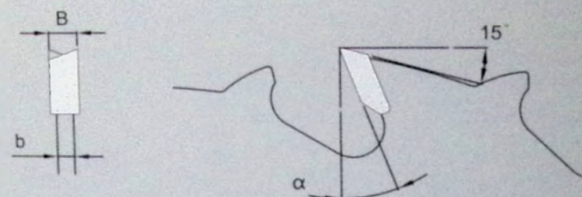
Blades for ripping



Blades for ripping



齿型



特点

- 排屑设计合理、加工效率高、锯片性价比高。

Faster chips release design, high working efficiency, high cost performance

说明

- 适用：精密切削
- 适合机械：推台锯
- 切削材料：实木开料

Application: For fine cutting

Machines: Used on table saws

Cutting material: For solid wood ripping

TYPE VI

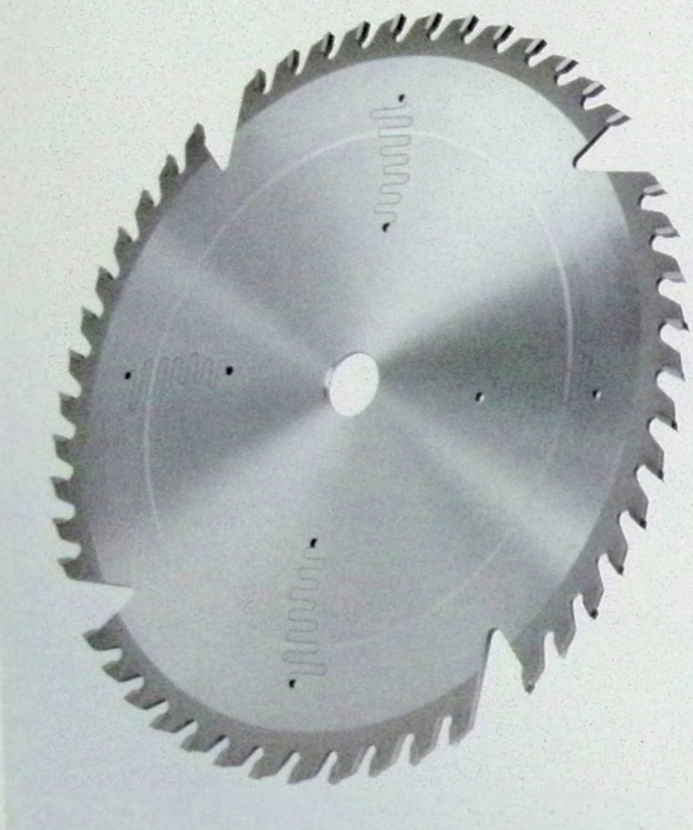
产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole
W2087A01	■	230	3.2	2.2	25.4	40	15	ZY	
W2087B01	■	230	3.2	2.2	30	40	15	ZY	FT01
W2087C01	■	230	3.2	2.2	30	40	15	ZY	FT03
W2088A01	■	250	3.2	2.2	25.4	40	15	ZY	
W2088B01	■	250	3.2	2.2	30	40	15	ZY	FT01
W2088C01	■	250	3.2	2.2	30	40	15	ZY	FT03
W2090A01	■	250	3.2	2.2	25.4	60	15	ZY	
W2090B01	■	250	3.2	2.2	30	60	15	ZY	FT01
W2090C01	■	250	3.2	2.2	30	60	15	ZY	FT03
W3003B03	■	300	3.2	2.2	25.4	48	15	ZY	
W3003A02	■	300	3.2	2.2	30	48	15	ZY	FT01
W3003C02	■	300	3.2	2.2	30	48	15	ZY	FT03
W3009D04	■	300	3.2	2.2	25.4	60	15	ZY	
W3009C01	■	300	3.2	2.2	30	60	15	ZY	FT01
W3009B01	■	300	3.2	2.2	30	60	15	ZY	FT03
W3072D01	■	350	3.5	2.5	25.4	54	15	ZY	
W3072A01	■	350	3.5	2.5	30	54	15	ZY	FT01
W3072C01	■	350	3.5	2.5	30	54	15	ZY	FT03
W3017D01	■	350	3.5	2.5	25.4	60	15	ZY	
W3017A01	■	350	3.5	2.5	30	60	15	ZY	FT01
W3017C01	■	350	3.5	2.5	30	60	15	ZY	FT03
W4002D02	■	400	3.5	2.5	25.4	60	15	ZY	
W4002C01	■	400	3.5	2.5	30	60	15	ZY	FT01
W4002E01	■	400	3.5	2.5	30	60	15	ZY	FT03

Blades for ripping

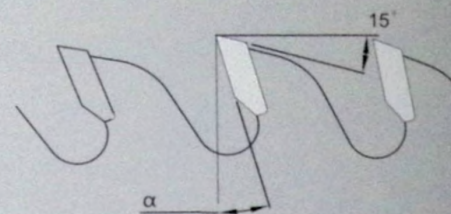
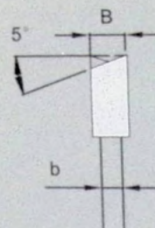
TYPE VI-F (防反弹Anti-kickback)

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole
W3057C01	■	300	3.2	2.2	25.4	28	20	ZY	
W3057A01	■	300	3.2	2.2	30	28	20	ZY	FT01
W3057B01	■	300	3.2	2.2	30	28	20	ZY	FT03
W3114C01	■	300	3.2	2.2	25.4	36	20	ZY	
W3114B01	■	300	3.2	2.2	30	36	20	ZY	FT01
W3114A01	■	300	3.2	2.2	30	36	20	ZY	FT03
W3008A01	■	350	3.5	2.5	25.4	32	20	ZY	
W3008B01	■	350	3.5	2.5	30	32	20	ZY	FT01
W3008C01	■	350	3.5	2.5	30	32	20	ZY	FT03

Blades for flush trimming



齿型



特点

- 切割面光滑、不起毛刺、材料可直接拼接。
Smooth cutting surface, less spurs, wood pieces can joint together

说明

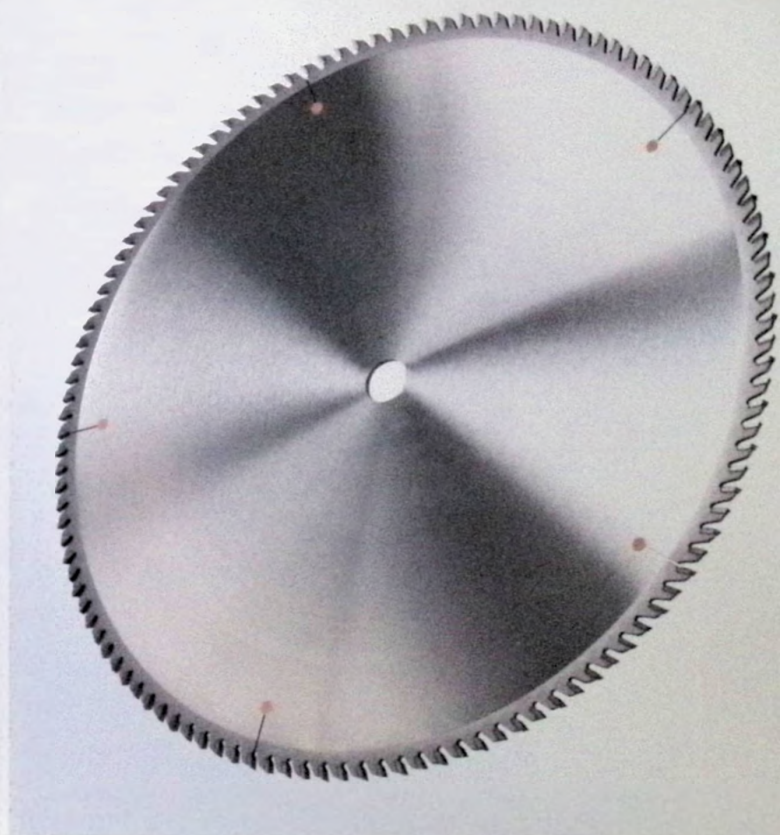
- 适用：精密切削 Application: For fine cutting
- 适合机械：修边锯、推台锯 Machines: Used on flush trimming saws, table saws
- 切削材料：实木纵向开料、修边 Cutting material: For ripping and flush trimming solid wood



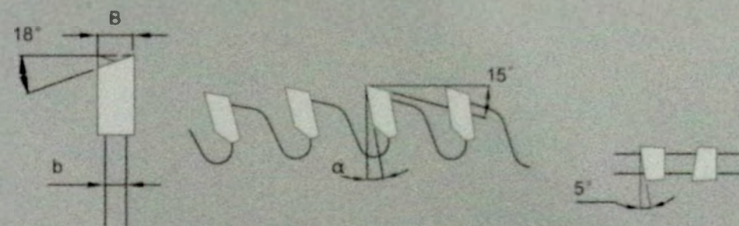
TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole
W3003A01	■	300	3.2	2.2	30	48	15	ZY	FT01
W3009C03	☒	300	3.2	2.2	30	60	15	ZY	FT01
W3002A01	■	305	4	3	25.4	48	15	ZY	
W3002B01	■	305	4	3	30	48	15	ZY	
W3050C01	■	305	4	3	50.8	60	15	ZY	2/15/130
W3021A02	■	350	5	3.6	50.8	70	15	ZY	2/15/130
W3021C01	■	350	5	3.6	50.8	70	15	ZY	2/15/130+6/8.5/75+6/8.5/160
W4001B01	■	400	5	3.6	50.8	70	15	ZY	2/15/130
W4024A01	■	450	5	3.8	50.8	70	15	ZY	2/15/130

Blade for optimizing cross-cut saw



齿型

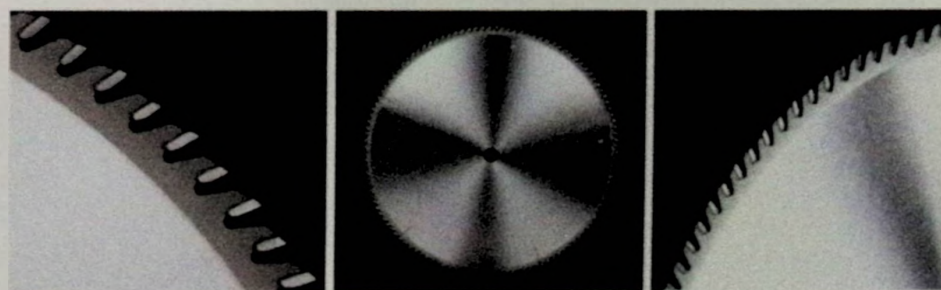


特点

- 切割面光滑、不起毛刺、加工效率高。
- Smooth cutting surface, less spurs, high working efficiency.

说明

- 适用：精密切削
 - 适合机械：优选锯机
 - 切削材料：实木横向开料
- Application: For fine cutting
Machines: Blade for optimizing cross-cut saw
Cutting material: For cross cutting solid wood



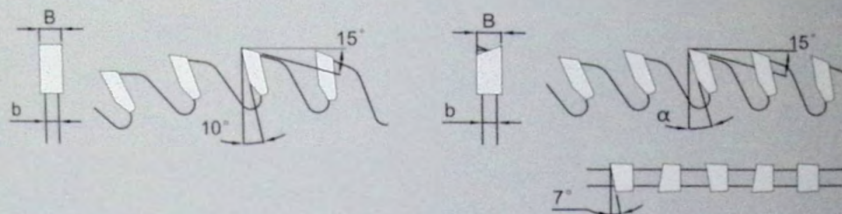
TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole
W4057A01	☒	450	4.8	3.6	30	138	10	ZY	2/10/60
W5003A01	☒	500	5	4	30	140	10	ZY	2/10/60

Double-end saw blade



齿型



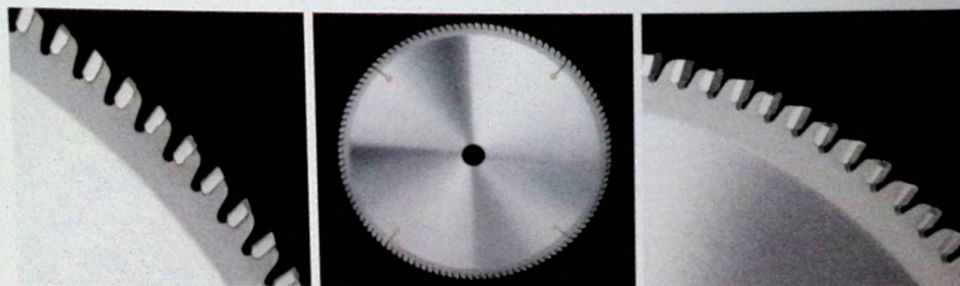
特点

- 切削面光滑，贴面不起毛刺。
Smooth cutting surface, less spurs

说明

- 适用：精密切削
- 适合机械：双端铣机、推台锯机
- 切削材料：实木、胶合板、实木复合板料

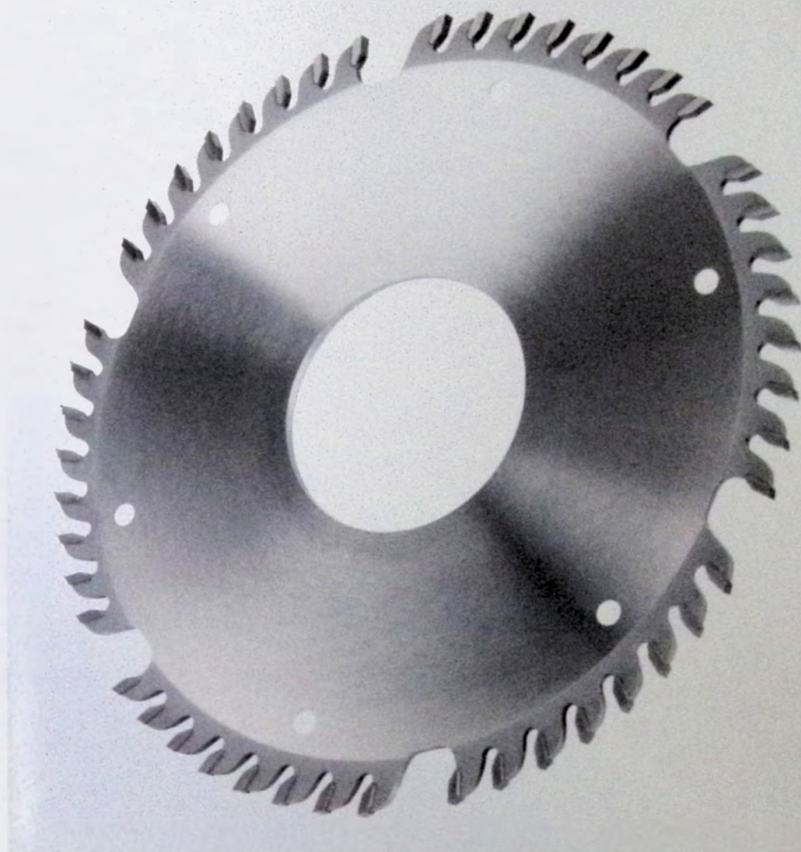
Application: For fine cutting
Machines: Double-end saw blade
Cutting material: To cut solid wood, plywood, composite materials



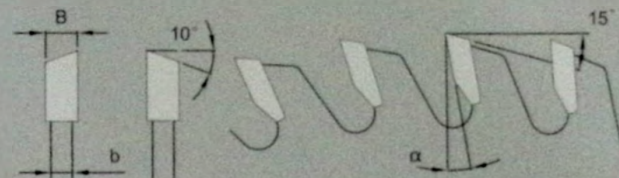
E VI

品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole
1103A01	■	180	3.2	2.2	65	48	10	P	6/6.5/90, 顺时针沉头
1103A02	■	180	3.2	2.2	65	48	10	P	6/6.5/90, 逆时针沉头
2093A01	■	254	4.0	3.0	50	80	15	XZPXY	6/8/150, 顺时针沉头
2093A02	■	254	4.0	3.0	50	80	15	XZPXY	6/8/150, 逆时针沉头

Circular Saw Blades For Crush Machine



齿型

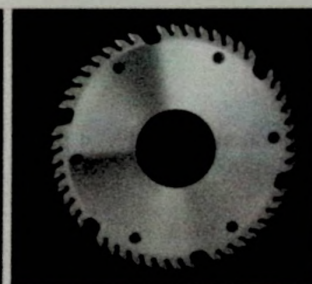


特点

- 切削面光滑，边料粉碎效果佳，不堵塞吸尘装置。
Smooth cutting surface, chipped edge materials can be well crushed,
won't stop the dust absorption machine

说明

- 适用：精密切削
• 适合机械：双端铣机、粉碎锯机
• 切削材料：胶合板、实木、实木复合料
修边及粉碎
- Application For fine cutting
Machines Double-end Machine, Crush Machine
Cutting material: For flush trimming and crushing
plywood, solid wood, composite materials



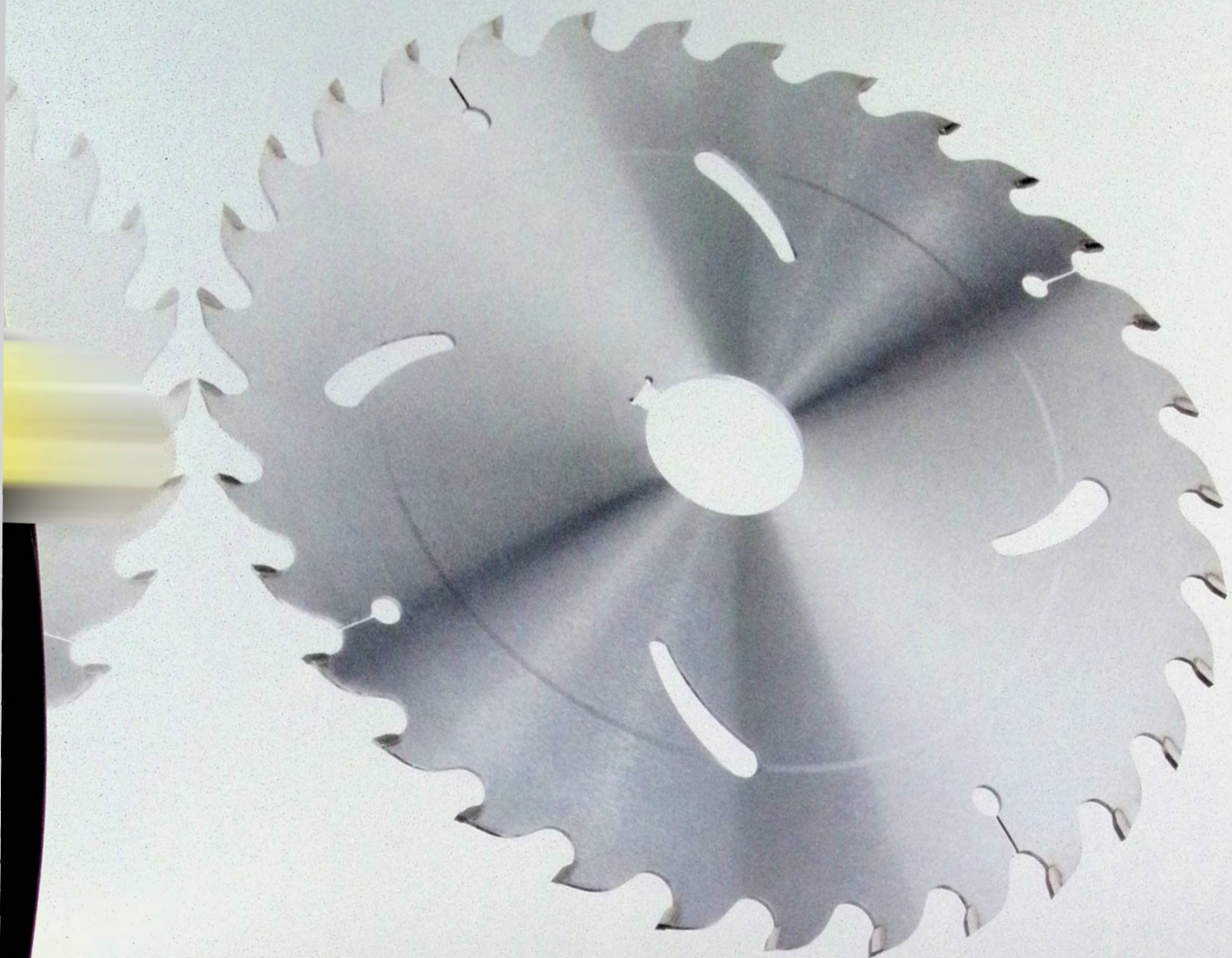
TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T type	Positioning hole
W2091A02	☒	205	4.0	3.0	80	36	15	Z	6/7/120, 顺时针沉头
W2091A01	☒	205	4.0	3.0	80	36	15	Y	6/7/120, 逆时针沉头
W2055A02	☒	250	4.0	3.0	80	48	10	Z	6/9/200, 顺时针沉头
W2055A01	☒	250	4.0	3.0	80	48	10	Y	6/9/200, 逆时针沉头
W2092A01	☒	250	4.2	3.0	130	56	15	Z	10/8 5/170, 顺时针沉头
W2092A02	☒	250	4.2	3.0	130	56	15	Y	10/8 5/170, 逆时针沉头
W2082A01	☒	250	6.0	2.9	粉碎刀片	32	15	P	
W3103A01	☒	300	6.0	2.9	粉碎刀片	40	15	P	

G 不带刮刀多片锯

blades without rakers

· Advanced German equipments
· Luxemburg Carbide and German body
· Dns41D/n6033 Standard

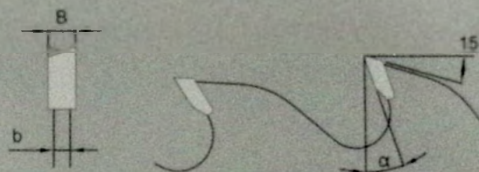


Saw Blades without rakers

产品



齿型



特点

- 散热效果佳，不易糊锯，使用寿命长。
Better heat radiating, prevent from resin sticking on the body, longer cutting life

说明

- 适用：精密切削
Application: For fine cutting
- 适合机械：常规多片锯、原木多片锯
Machines: Used on Multi-Blade table saws.
- 切削材料：含水率低的软、硬木
Cutting material: To cut dried soft and hard wood

TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	键槽
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	(CH-KN)
G1022A01	☒	150	2.4	1.8	40	30	20	ZY	8°4
G1023A01	☒	160	1.9	1.55	40	20	20	ZY	8°4
G1023A02	☒	160	2.1	1.7	40	20	20	ZY	8°4
G1023A03	☒	160	2.3	1.9	40	20	20	ZY	8°4
G1023A04	☒	160	2.5	2.1	40	20	20	ZY	8°4
G1006C01	☒	160	2.5	2.1	40	24	20	ZY	8°4
G1006D01	☒	160	2.5	2.1	50	24	20	ZY	10°5
G1006D02	☒	160	2.7	2.2	50	24	20	ZY	10°5
G1024A01	☒	180	2.1	1.7	40	20	20	ZY	8°4
G1024A02	☒	180	2.3	1.9	40	20	20	ZY	8°4
G1024A03	☒	180	2.5	2.1	40	20	20	ZY	8°4
G2068A01	☒	205	2	1.55	40	24	20	ZY	8°4
G2045D02	☒	205	2	1.55	50	28	20	ZY	10°5
G2068A02	☒	205	2.2	1.7	40	24	20	ZY	8°4
G2068A03	☒	205	2.4	1.9	40	24	20	ZY	8°4
G2045D01	☒	205	2.6	2.1	50	28	20	ZY	10°5
G2070B01	☒	212	2	1.55	50	24	20	ZY	10°5
G2070A01	☒	212	2.2	1.7	40	24	20	ZY	8°4
G2071A01	☒	230	2	1.55	40	24	20	ZY	8°4
G2071A02	☒	230	2.2	1.7	40	24	20	ZY	8°4
G2073A01	☒	230	2.2	1.7	40	32	20	ZY	8°4
G2071A03	☒	230	2.4	1.9	40	24	20	ZY	8°4
G2041B01	☒	230	2.6	2.1	40	28	20	ZY	8°4
G2072A01	☒	230	2.6	2.1	40	30	20	ZY	8°4

without rakers

外径	齿宽	锯身厚度	内孔	齿数	齿距	齿型	型号
D (mm)	B (mm)	b (mm)	d (mm)	Z	P	T-type	Q-60
25	25	21	50	30	30	25	Q25
28	28	21	40	24	30	25	Q28
30	22	17	50	24	30	25	Q30
35	24	19	50	24	30	25	Q35
40	26	21	50	24	30	25	Q40
45	28	22	50	24	30	25	Q45
50	28	24	50	24	30	25	Q50
55	28	24	50	24	30	25	Q55
60	28	24	50	24	30	25	Q60
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70	28	24	50	24	30	25	Q70
75	28	24	50	24	30	25	Q75
80	28	24	50	24	30	25	Q80
85	28	24	50	24	30	25	Q85
90	28	24	50	24	30	25	Q90
95	28	24	50	24	30	25	Q95
100	28	24	50	24	30	25	Q100
105	28	24	50	24	30	25	Q105
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115	28	24	50	24	30	25	Q115
120	28	24	50	24	30	25	Q120
125	28	24	50	24	30	25	Q125
130	28	24	50	24	30	25	Q130
135	28	24	50	24	30	25	Q135
140	28	24	50	24	30	25	Q140
145	28	24	50	24	30	25	Q145
150	28	24	50	24	30	25	Q150
155	28	24	50	24	30	25	Q155
160	28	24	50	24	30	25	Q160
165	28	24	50	24	30	25	Q165
170	28	24	50	24	30	25	Q170
175	28	24	50	24	30	25	Q175
180	28	24	50	24	30	25	Q180
185	28	24	50	24	30	25	Q185
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195	28	24	50	24	30	25	Q195
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205	28	24	50	24	30	25	Q205
210	28	24	50	24	30	25	Q210
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220	28	24	50	24	30	25	Q220
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420	28	24	50	24	30	25	Q420
425	28	24	50	24	30	25	Q425
430	28	24	50	24	30	25	Q430
435	28	24	50	24	30	25	Q435
440	28	24	50	24	30	25	Q440
445	28	24	50	24	30	25	Q445
450	28	24	50	24	30	25	Q450
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475	28	24	50	24	30	25	Q475
480	28	24	50	24	30	25	Q480
485	28	24	50	24	30	25	Q485
490	28	24	50	24	30	25	Q490
495	28	24	50	24	30	25	Q495
500	28	24	50	24	30	25	Q500
505	28	24	50	24	30	25	Q505
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535	28	24	50	24	30	25	Q535
540	28	24	50	24	30	25	Q540
545	28	24	50	24	30	25	Q545
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560	28	24	50	24	30	25	Q560
565	28	24	50	24	30	25	Q565
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615	28	24	50	24	30	25	Q615
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625	28	24	50	24	30	25	Q625
630	28	24	50	24	30	25	Q630
635	28	24	50	24	30	25	Q635
640	28	24	50	24	30	25	Q640
645	28	24	50	24	30	25	Q645
650	28	24	50	24	30	25	Q650
655	28	24	50	24	30	25	Q655
660	28	24	50	24	30	25	Q660
665	28	24	50	24	30	25	Q665
670	28	24	50	24	30	25	Q670
675	28	24	50	24	30	25	Q675
680	28	24	50	24	30	25	Q680
685	28	24	50	24	30	25	Q685
690	28	24	50	24	30	25	Q690
695	28	24	50	24	30	25	Q695
700	28	24	50	24	30	25	Q700
705	28	24	50	24	30	25	Q705
710	28	24	50	24	30	25	Q710
715	28	24	50	24	30	25	Q715
720	28	24	50	24	30	25	Q720
725	28	24	50	24	30	25	Q725
730	28	24	50	24	30	25	Q730
735	28	24	50	24	30	25	Q735
740	28	24	50	24	30	25	Q740
745	28	24	50	24	30	25	Q745
750	28	24	50	24	30	25	Q750
755	28	24	50	24	30	25	Q755
760	28	24	50	24	30	25	Q760
765	28	24	50	24	30	25	Q765
770	28	24	50	24	30	25	Q770
775	28	24	50	24	30	25	Q775
780	28	24	50	24	30	25	Q780
785	28	24	50	24	30	25	Q785
790	28	24	50	24	30	25	Q790
795	28	24	50	24	30	25	Q795
800	28	24	50	24	30	25	Q800
805	28	24	50	24	30	25	Q805
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820	28	24	50	24	30	25	Q820
825	28	24	50	24	30	25	Q825
830	28	24	50	24	30	25	Q830
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840	28	24	50	24	30	25	Q840
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870	28	24	50	24	30	25	Q870
875	28	24	50	24	30	25	Q875
880	28	24	50	24	30	25	Q880
885	28	24	50	24	30	25	Q885
890	28	24	50	24	30	25	Q890
895	28	24	50	24	30	25	Q895
900	28	24	50	24	30	25	Q900
905	28	24	50	24	30	25	Q905
910	28	24	50	24	30	25	Q910
915	28	24	50	24	30	25	Q915
920	28	24	50	24	30	25	Q920
925	28	24	50	24	30	25	Q925
930	28	24	50	24	30	25	Q930
935	28	24	50	24	30	25	Q935
940	28	24	50	24	30	25	Q940
945	28	24	50	24	30	25	Q945
950	28	24	50	24	30		

YT-G 不带刮刀多片锯

• Advanced German equipments
• Luxemburg Carbide and German body
• Din548&Din6032 Standard

Saw Blades without rakers

TYPE I

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	槽槽
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	(CH-KN)
G2075C01	⊗	280	2.4	1.9	40	28	20	ZY	3°4
G2076A01	⊗	280	2.4	1.9	50	32	20	ZY	10°5
G2077A01	⊗	280	2.4	1.9	50	36	20	ZY	10°5
G2075B02	⊗	280	2.6	2.1	50	28	20	ZY	10°5
G2076A02	⊗	280	2.8	2.1	50	32	20	ZY	10°5
G3049B01	⊗	305	2.4	1.9	50	28	20	ZY	10°5
G3049B02	⊗	305	2.6	2.1	50	28	20	ZY	10°5
G3026A02	⊗	305	2.6	2.1	50	36	20	ZY	10°5
G2075B03	⊗	280	2.8	2.2	50	28	20	ZY	10°5
G3049B03	⊗	305	2.8	2.2	50	28	20	ZY	10°5
G3049B04	⊗	305	3	2.4	50	28	20	ZY	10°5
G305CA01	⊗	320	2.7	2.1	50	32	20	ZY	10°5

YT-G 带刮刀多片锯

Multi Blades with rakers

- Advanced German equipments
- Luxemburg Carbide and German body
- Din54&Din8033 Standard

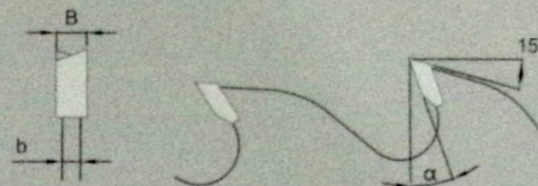


Multi Blades with rakers

产品



齿型



特点

- 排屑、散热效果佳，不易糊锯，使用寿命长。

Better chips releasing, heat radiating, prevent from resin sticking on the body, longer cutting life

说明

- 适用：精密切削

Application For fine cutting

- 适合机械：常规多片锯机、薄木多片锯机

Machines Used on Multi-Blade table saws

- 切削材料：含水率高的软、硬木

Cutting material To cut wet soft and hard wood

TYPE VI

产品编码	外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	键槽
ID	D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	(CH-KN)
G1009A01	160	2.1	1.7	40	20+2	20	ZY	8*4
G1019B01	160	2.1	1.7	40	24+2	20	ZY	10*5
G1009A02	160	2.2	1.7	40	20+2	20	ZY	8*4
G1009A03	160	2.5	2.1	40	20+2	20	ZY	8*4
G1019A01	160	2.5	2.1	40	24+2	20	ZY	8*4
G1019B02	160	2.5	2.1	40	24+2	20	ZY	10*5
G1020A01	180	2.1	1.7	40	20+2	20	ZY	8*4
G1020A02	180	2.2	1.7	40	20+2	20	ZY	8*4
G1020A03	180	2.3	1.9	40	20+2	20	ZY	8*4
C1001C01	180	2.7	2.2	40	24+2	20	ZY	8*4
G1001D01	180	2.7	2.2	50	24+2	20	ZY	10*5
G2055A01	205	2	1.5	40	24+3	20	ZY	8*4
G2062A01	212	2.2	1.6	40	24+3	20	ZY	8*4
G2008B01	230	2.2	1.7	40	24+2	20	ZY	8*4
G2008C01	230	2.2	1.7	50	24+2	20	ZY	10*5
G2008B02	230	2.4	1.9	40	24+2	20	ZY	8*4
G2010B01	230	2.6	2.1	40	28+2	20	ZY	8*4
G2005B01	230	2.6	2.1	40	30+2	20	ZY	8*4
G2008B04	230	2.8	2.2	40	24+2	20	ZY	8*4
G2008C02	230	2.8	2.2	50	24+2	20	ZY	10*5
G2008B03	230	3	2.2	40	24+2	20	ZY	8*4
G2063B01	255	2.2	1.7	50	24+2+2	20	ZY	10*5
G2063B02	255	2.4	1.9	50	24+2+2	20	ZY	10*5
G2063B03	255	2.6	2.1	50	24+2+2	20	ZY	10*5

Multi Blades with rakers

TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	键槽
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	(CH-KN)
G2064A01	☒	255	2.6	2.1	50	28+2+2	20	ZY	10°5
G2063B04	☒	255	2.8	2.2	50	24+2+2	20	ZY	10°5
G2065A01	☒	280	2.1	1.6	50	28+2+2	20	ZY	10°5
G2065A02	☒	280	2.2	1.7	50	28+2+2	20	ZY	10°5
G2065A03	☒	280	2.4	1.9	50	28+2+2	20	ZY	10°5
G2065A04	☒	280	2.8	2	50	28+2+2	20	ZY	10°5
G2057B01	☒	280	2.8	2.2	55	32+2+2	20	ZY	12°5
G2067A01	☒	280	2.8	2.2	55	36+2+2	20	ZY	12°5
G2065B01	☒	280	3	2.2	40	28+2+2	20	ZY	8°4
G3041A01	☒	305	2.4	1.9	50	28+2+2	20	ZY	10°5
G3039A01	☒	305	2.6	2	50	24+2+2	20	ZY	10°5
G3041A02	☒	305	2.6	2.1	50	28+2+2	20	ZY	10°5
G3042A01	☒	305	2.6	2.1	50	32+2+2	20	ZY	10°5
G3041C01	☒	305	2.8	2.2	50	28+2+2	20	ZY	2CH 12°5.2
G3041A03	☒	305	3	2.4	50	28+2+2	20	ZY	10°5
G3042A02	☒	305	3	2.4	50	32+2+2	20	ZY	10°5
G3043A01	☒	320	2.7	2.1	50	32+2+2	20	ZY	10°5
G3043A02	☒	320	2.8	2.2	50	32+2+2	20	ZY	10°5
G3043A03	☒	320	3	2.4	50	32+2+2	20	ZY	10°5
G3043A04	☒	320	3.2	2.5	50	32+2+2	20	ZY	10°5
G3035B01	☒	330	2.8	2.1	50	32+2+2	20	ZY	10°5
G3035C01	☒	330	2.8	2.1	50	32+2+2	20	ZY	10°5
G3045A01	☒	355	3.2	2.5	60	32+2+2	20	ZY	14°7
G3046A01	☒	355	3.4	2.7	60	36+2+2	20	ZY	2CH 14°6
G3032A01	☒	355	3.6	2.8	60	40+2+2	20	ZY	14°7
G3047A01	☒	380	3.2	2.5	60	32+2+4	20	ZY	14°7
G3047A02	☒	380	3.4	2.7	60	32+2+4	20	ZY	14°7
G3047A03	☒	380	3.6	2.8	60	32+2+4	20	ZY	14°7
G3048A01	☒	380	3.8	3	60	36+2+4	20	ZY	14°7
G4001A02	☒	405	3.2	2.5	60	36+2+4	20	ZY	14°7
G4005A01	☒	405	3.4	2.5	60	32+2+4	20	ZY	14°7
G4001A01	☒	405	3.4	2.7	60	36+2+4	20	ZY	14°7
G4001A03	☒	405	3.6	2.8	60	36+2+4	20	ZY	14°7
G4005A02	☒	405	3.8	2.8	60	32+2+4	20	ZY	14°7
G4001A04	☒	405	3.8	3	60	36+2+4	20	ZY	14°7
G4006A01	☒	455	3.8	3	70	36+2+4	20	ZY	14°7
G4007A01	☒	455	3.8	3	70	40+2+4	20	ZY	14°7
G4006A02	☒	455	4	3.2	70	36+2+4	20	ZY	14°7
G4007A02	☒	455	4	3.2	70	40+2+4	20	ZY	14°7
G4007A03	☒	455	4.2	3.4	70	40+2+4	20	ZY	14°7

Multi Blades with rakers

TYPE I

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	键槽
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	(CH·KN)
G1009B01	☒	160	2.1	1.7	40	20+2	20	ZY	8*4
G1001B01	☒	180	2.9	2.4	60	24+2	20	ZY	14*7
G2008D01	☒	230	2.2	1.7	40	24+2	20	ZY	8*4
G2008D02	☒	230	2.6	2.1	40	24+2	20	ZY	8*4
G2063A01	☒	255	2.6	2.1	50	24+2+2	20	ZY	10*5
G2063A02	☒	255	2.8	2.2	50	24+2+2	20	ZY	10*5
G2065C01	☒	280	2.4	1.9	50	28+2+2	20	ZY	10*5
G2057C01	☒	280	2.4	1.9	50	32+2+2	20	ZY	10*5
G2065C02	☒	280	2.6	2.1	50	28+2+2	20	ZY	10*5
G2057C02	☒	280	2.6	2.1	50	32+2+2	20	ZY	10*5
G2065C03	☒	280	2.8	2.2	50	28+2+2	20	ZY	10*5
G3041B01	☒	305	2.6	2.1	50	28+2+2	20	ZY	10*5
G3042B01	☒	305	3	2.4	50	32+2+2	20	ZY	10*5
G3043B01	☒	320	2.7	2.1	50	32+2+2	20	ZY	10*5
G3044A01	☒	355	3.2	2.5	60	32+2+2	20	ZY	14*7
G3047B01	☒	380	3.2	2.5	60	32+2+4	20	ZY	14*7
G3047B02	☒	380	3.4	2.7	60	32+2+4	20	ZY	14*7
G3047B03	☒	380	3.6	2.8	60	32+2+4	20	ZY	14*7
G4001D01	☒	405	3.2	2.5	60	36+2+4	20	ZY	14*7
G4001D02	☒	405	3.4	2.7	60	36+2+4	20	ZY	14*7

YT-G 超薄多片锯

Multi Blades

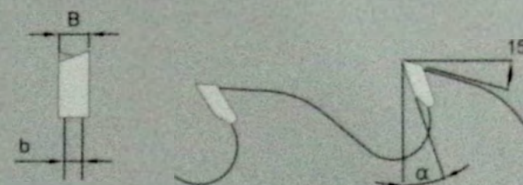
- Advanced German equipments
- Luxemburg Carbide and German body
- Din54&Din8033 Standard



Multi Blades



齿型



特点

- 锯路小, 节省材料。
Reduce the waste of wood material

说明

- 适用: 精密切削
Application: For fine cutting
- 适合机械: 常规多片锯、横剖多片锯
Machines: Used on Multi Blade table saws
- 切削材料: 含水率低的硬木
Cutting material: To cut dried hard wood

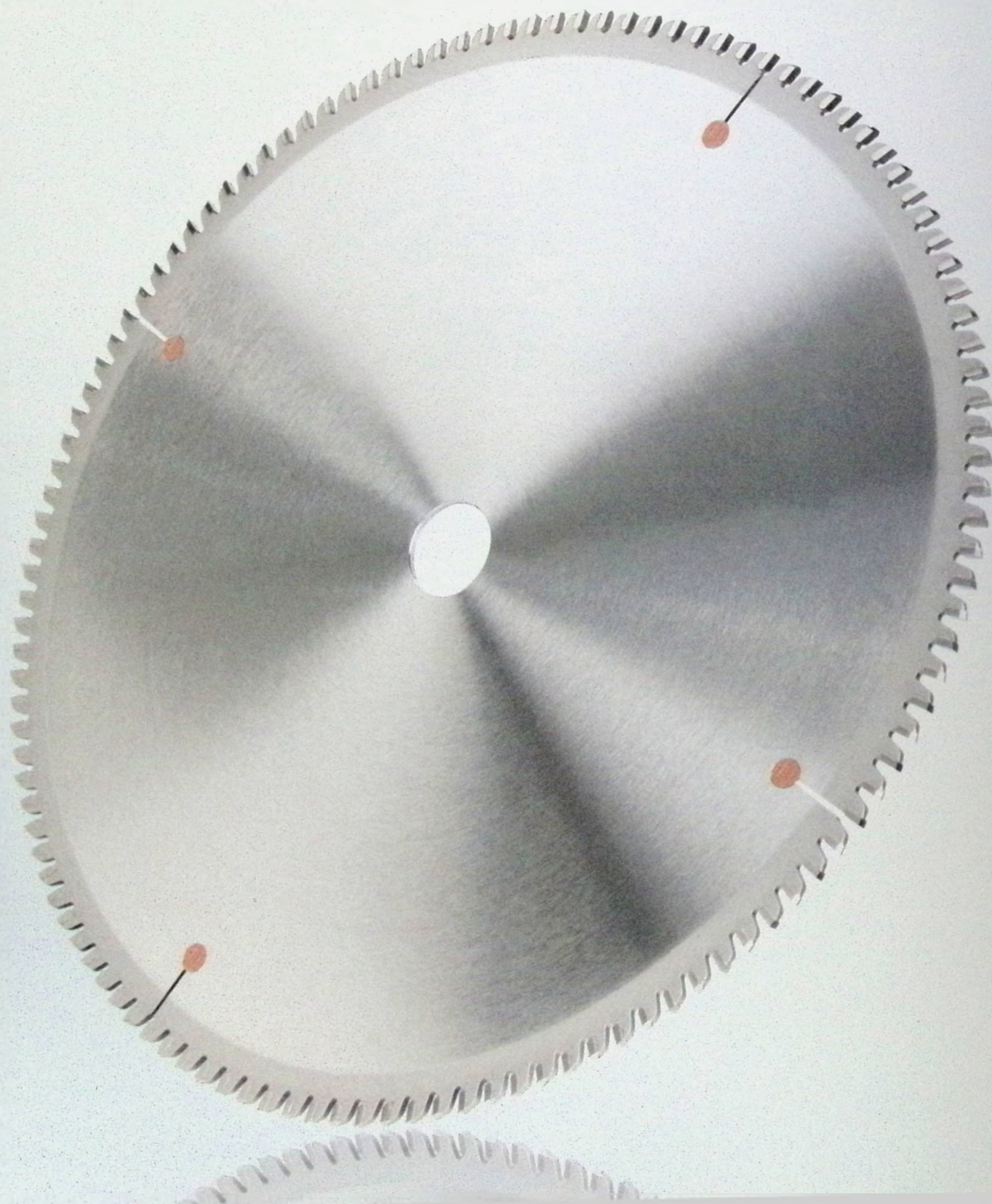
TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole
G1050A01	☒	180	1.1	0.8	60	24	20	ZY	3/9/75
G1050B01	☒	180	1.1	0.8	65	24	20	ZY	3/9/80
G2128A01	☒	220	1.4	1.0	60	32	20	ZY	3/9/75
G2128B01	☒	220	1.4	1.0	65	32	20	ZY	3/9/80
G2129A01	☒	250	1.7	1.2	60	32	20	ZY	3/9/75

YT-V 加工胶合板用锯片

- Advanced German equipments
- Luxemburg Carbide and German body
- Din54&Din8033 Standard

Blades for plywood

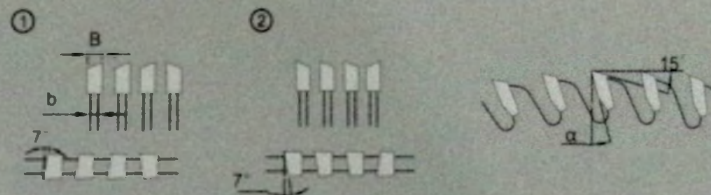


Blades for plywood

产品



齿型



特点

- 切削面光滑，贴面不起毛刺。
Smooth cutting surface, less spurs

说明

- 适用：精密切削
- 适合机械：胶合板双端修边机、推台锯机
- 切削材料：胶合板、实木复合板料修边、开料

Application: For fine cutting

Machines: Used on double-sided flush trimming machines, table saws for plywood

Cutting material: To flush trim and rip plywood, composite materials

TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type
V2006A02	■	254	3.2	2.2	25.4	100	15	3Y1Z
V2006A03	■	254	3.2	2.2	25.4	100	15	3Z1Y
V2014A01	■	254	3.2	2.2	25.4	120	15	3Z1Y
V2014A03	■	254	3.2	2.2	25.4	120	15	3Y1Z
V3013A01	■	300	3.2	2.2	25.4	100	15	3Z1Y
V3013A03	■	300	3.2	2.2	25.4	100	15	3Y1Z
V3013B01	■	300	3.2	2.2	30	100	15	3Z1Y
V3013B03	■	300	3.2	2.2	30	100	15	3Y1Z
V3013C01	■	300	3.2	2.2	60	100	15	3Z1Y
V3013C03	■	300	3.2	2.2	60	100	15	3Y1Z
V3013D01	☒	300	3.2	2.2	65	100	15	3Z1Y
V3013D03	☒	300	3.2	2.2	65	100	15	3Y1Z
V3014A01	■	300	3.2	2.2	25.4	120	15	3Z1Y
V3014A03	■	300	3.2	2.2	25.4	120	15	3Y1Z
V3014B01	■	300	3.2	2.2	30	120	15	3Z1Y
V3014B03	■	300	3.2	2.2	30	120	15	3Y1Z
V3014C01	■	300	3.2	2.2	60	120	15	3Z1Y
V3014C03	■	300	3.2	2.2	60	120	15	3Y1Z
V3014D01	☒	300	3.2	2.2	65	120	15	3Z1Y
V3014D03	☒	300	3.2	2.2	65	120	15	3Y1Z
V3015A01	■	305	3.2	2.2	25.4	100	15	3Z1Y
V3015A03	■	305	3.2	2.2	25.4	100	15	3Y1Z

Blades for plywood

TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type
V3015C01	☒	305	3.2	2.2	65	100	15	3Z1Y
V3015C03	☒	305	3.2	2.2	65	100	15	3Y1Z
V3005A02	■	305	3.2	2.2	25.4	120	15	3Z1Y
V3005A04	■	305	3.2	2.2	25.4	120	15	3Y1Z
V3005E01	■	305	3.2	2.2	65	120	15	3Z1Y
V3005E03	■	305	3.2	2.2	65	120	15	3Y1Z

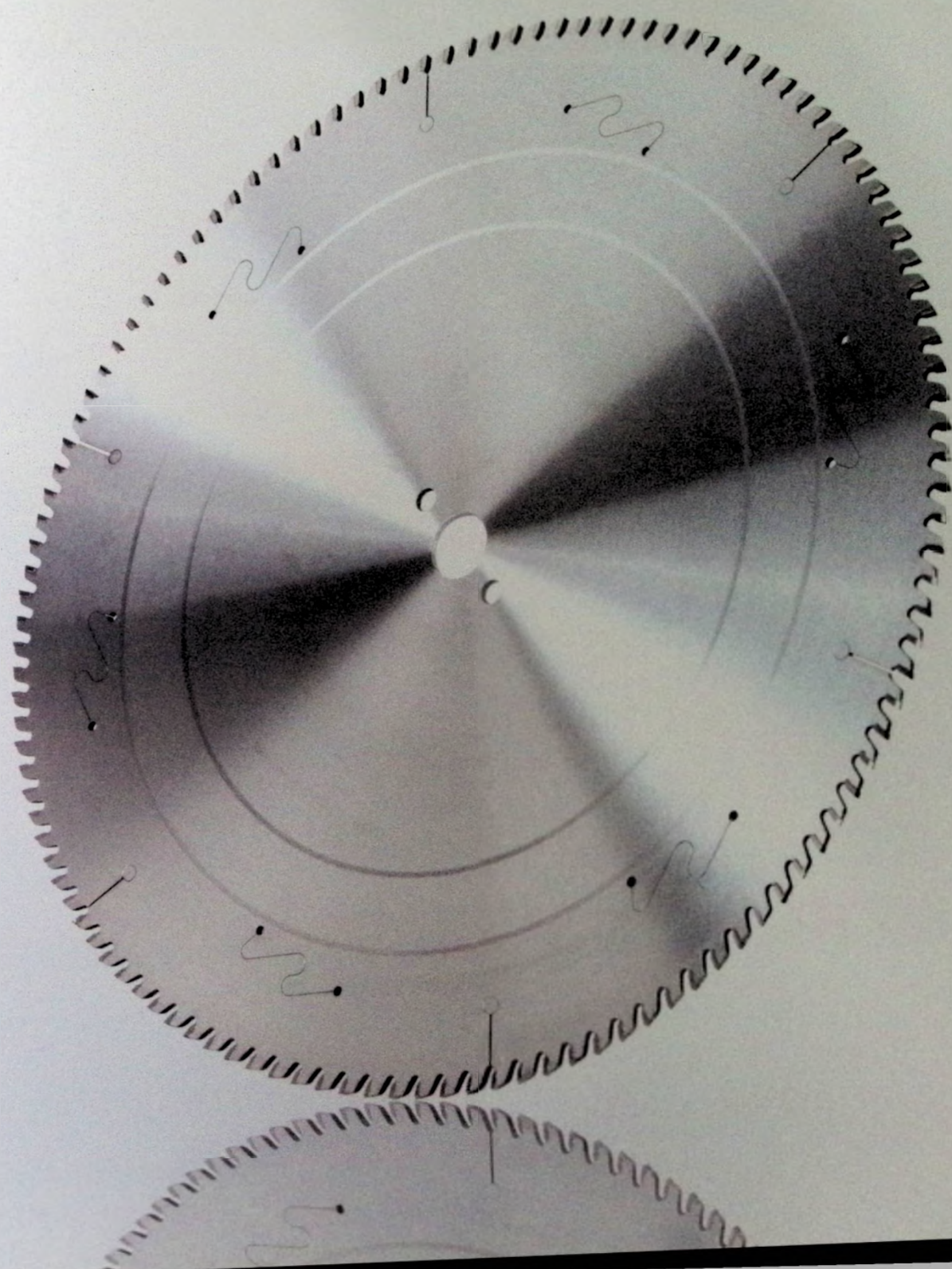
TYPE I

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type
V2001A01	■	254	3.2	2.2	25.4	120	15	3Z1Y
V2001A02	■	254	3.2	2.2	25.4	120	15	3Y1Z
V2012A01	■	254	3.2	2.2	25.4	100	15	3Z1Y
V2012A02	■	254	3.2	2.2	25.4	100	15	3Y1Z
V3008B01	■	305	3.2	2.2	25.4	100	15	3Z1Y
V3008B02	■	305	3.2	2.2	25.4	100	15	3Y1Z
V3008C01	■	305	3.2	2.2	30	100	15	3Z1Y
V3008C02	■	305	3.2	2.2	30	100	15	3Y1Z
V3008A01	■	305	3.2	2.2	60	100	15	3Z1Y
V3008A02	■	305	3.2	2.2	60	100	15	3Y1Z
V3006A02	■	305	3.2	2.2	25.4	120	15	3Z1Y
V3006A01	■	305	3.2	2.2	25.4	120	15	3Y1Z
V3006B02	■	305	3.2	2.2	60	120	15	3Z1Y
V3006B01	■	305	3.2	2.2	60	120	15	3Y1Z

YT-A 加工铝合金用锯片

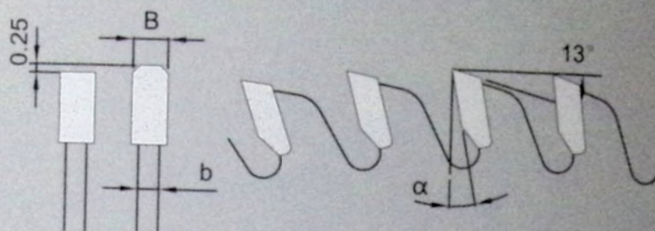
Blades for aluminum

• Advanced German equipment
• Luxemburg Carbide and German body
• DIN5462/DIN5013 Standard





齿型



特点 • 切割面光滑，平整，不易起毛刺，寿命长。

Smooth and flat cutting surface, less spurs, longer cutting life

说明 • 适用：精密切削

• 适合机械：单、双头正（斜）切锯机、手压锯机

• 切削材料：塑钢、铝合金型材、铝合金散热器、铝合金门窗、铜合金及其它有色金属

Application: For fine cutting

Machines: Used on Single, double positive (oblique) cutting machine, mitre saws

Cutting material: Used to cut plastic steel, profiled aluminum Aluminum radiator, door, window cooper alloy and other non-ferrous materials

外径 D (mm)	齿宽 B (mm)	锯身厚度 b (mm)	内孔 d (mm)	齿数 Z	切削角 α	齿型 T-type	定位孔 Positioning hole
250	3	2.4	25.4	100	5	TP	
250	3	2.4	30	100	5	TP	
250	3	2.4	25.4	120	5	TP	
300	3	2.4	30	120	5	TP	
300	3	2.4	25.4	100	5	TP	
300	3	2.4	30	100	5	TP	
300	3	2.4	25.4	120	5	TP	
350	3.2	2.4	30	120	5	TP	
350	3.2	2.6	25.4	100	10	TP	
350	3.2	2.6	30	100	10	TP	
350	3.2	2.6	25.4	120	10	TP	
400	3.5	2.6	30	120	10	TP	
400	3.5	2.9	25.4	120	10	TP	
		2.9	30	120	10	TP	

外径 D (mm)	齿宽 B (mm)	锯身厚度 b (mm)	内孔 d (mm)	齿数 Z	切削角 α	齿型 T-type	定位孔 Positioning hole
450	4	3.4	30	100	10	TP	
450	4	3.4	32	100	10	TP	2/11/63
450	4	3.4	30	120	10	TP	2/11/63
500	4.4	3.4	32	120	10	TP	2/11/63
500	4.4	3.8	30	100	10	TP	2/11/63
500	4.4	3.8	32	100	10	TP	2/11/63
500	4.4	3.8	30	120	10	TP	2/11/63
500	4.4	3.8	32	120	10	TP	2/11/63

YT-A 加工铝合金用锯片

• Advanced German equipments
• Luxemburg Carbide and German body
• Din544&Din5032 Standard

Blades for aluminum

TYPE I

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole
A2003B02	■	254	2.8	2.2	30	120	5	TP	
A2003A03	■	254	2.8	2.2	25.4	120	5	TP	
A2021A02	■	254	3	2.4	25.4	100	5	TP	
A2021B02	■	254	3	2.4	30	100	5	TP	
A2003A01	■	254	3	2.4	25.4	120	5	TP	
A2003B01	■	254	3	2.4	30	120	5	TP	
A3014A01	■	300	3	2.4	30	120	5	TP	
A3014B01	■	300	3	2.4	25.4	120	5	TP	
A3001A01	■	305	3	2.4	25.4	120	5	TP	
A3001B01	■	305	3	2.4	30	120	5	TP	
A3015B01	■	350	3.2	2.5	25.4	120	10	TP	
A3015A01	■	350	3.2	2.5	30	120	10	TP	

• Advanced German equipments
• Luxemburg Carbide and German body
• Din54&Din8033 Standard

Y
Bl

YT-W 通用型锯片

General Cutting Blades

TYP

产

VS

VS

VS

VS

VS

VS

TYP

产

VS

VS

VS

VS

VS

VS

VS

VS

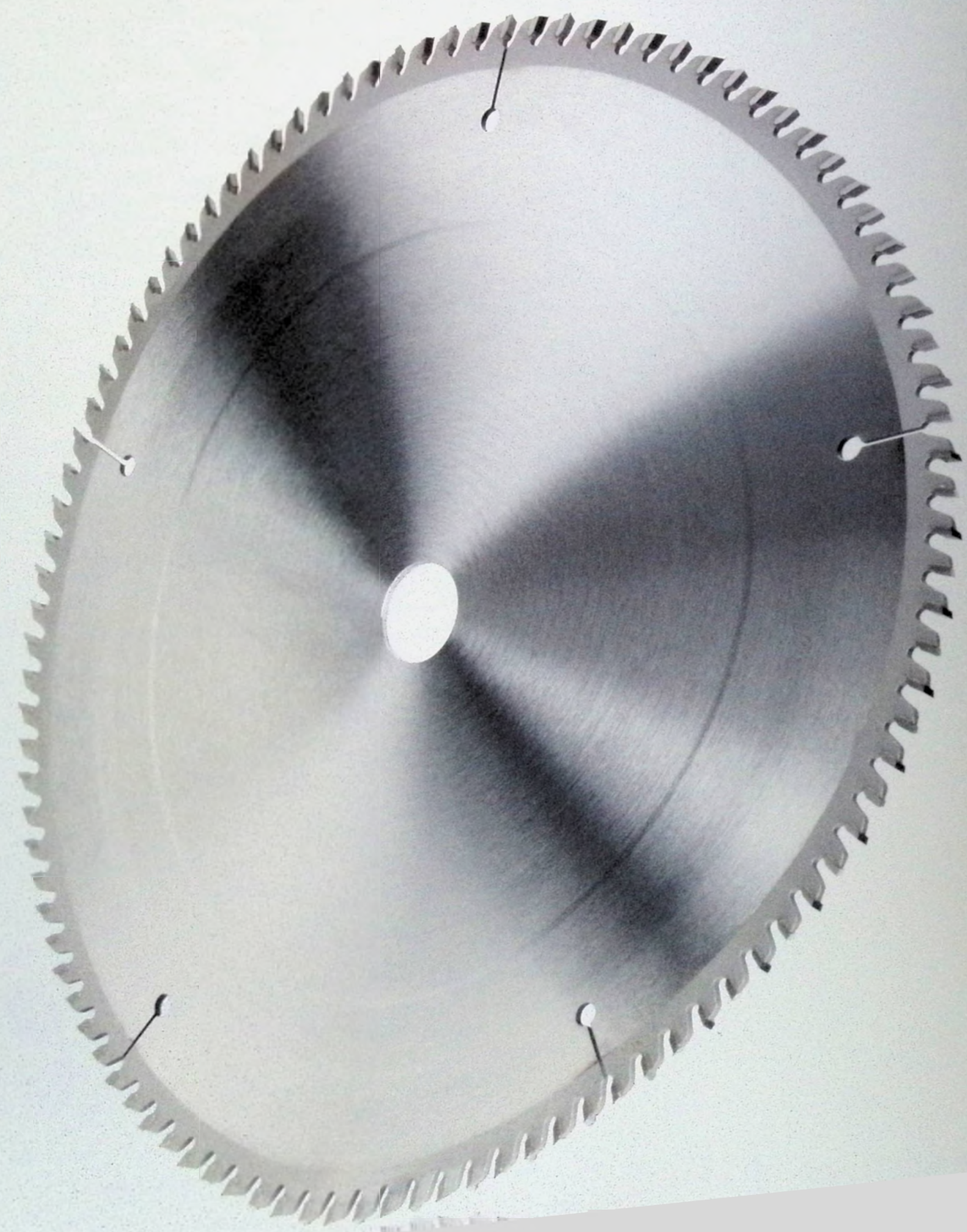
VS

VS

VS

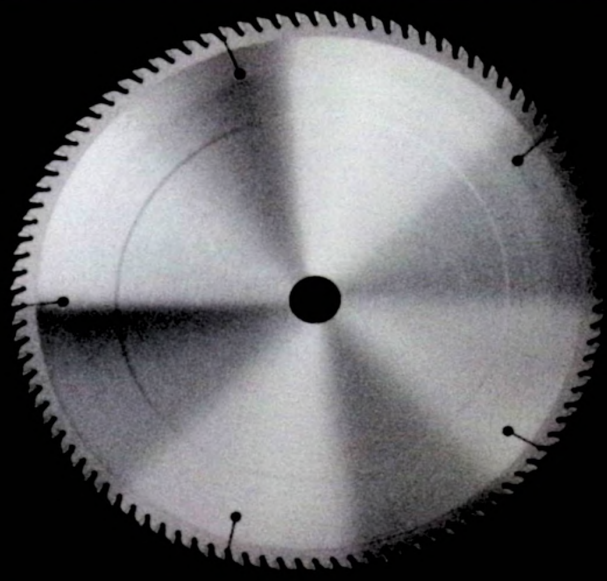
VS

VS

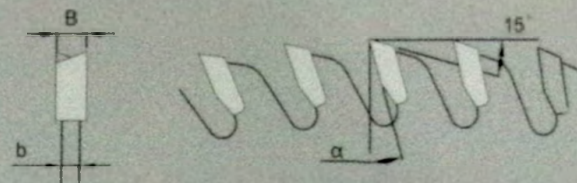


General Cutting Blades

产品



齿型



特点

- 切削材料通用性强。
For cutting all kinds of materials

说明

- 适用：精密切削
Application For fine cutting
- 适合机械：自动、手动锯机
Machines Used on automatic or portable saws
- 切削材料：实木、刨花板、密度板、
Cutting material To cut solid wood, chip board, MDF, non-ferrous composite materials

TYPE I

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type
W1022A04	■	180	2.5	1.8	25.4	40	15	ZY
W1022B02	■	180	2.5	1.8	30	40	15	ZY
W1022C02	■	180	2.5	1.8	35	40	15	ZY
W1024A06	■	180	2.5	1.8	25.4	60	15	ZY
W1024B02	■	180	2.5	1.8	30	60	15	ZY
W1024C02	■	180	2.5	1.8	35	60	15	ZY
W1069A02	■	180	2.5	1.8	25.4	80	15	ZY
W1069B01	■	180	2.5	1.8	30	80	15	ZY
W2032B03	■	203	2.8	2	25.4	40	15	ZY
W2032A04	■	203	2.8	2	30	40	15	ZY
W2032C02	■	203	2.8	2	35	40	15	ZY
W2013A09	■	203	2.8	2	25.4	60	15	ZY
W2013B05	■	203	2.8	2	30	60	15	ZY
W2013C05	■	203	2.8	2	35	60	15	ZY
W2038B01	■	203	2.8	2	25.4	80	15	ZY
W2038A02	■	203	2.8	2	30	80	15	ZY
W2072B04	■	230	2.8	2	25.4	40	15	ZY
W2072C02	■	230	2.8	2	30	40	15	ZY
W2072A03	☒	230	2.8	2	35	40	15	ZY
W2002B07	■	230	2.8	2	25.4	60	15	ZY
W2002C03	■	230	2.8	2	30	60	15	ZY
W2002A02	☒	230	2.8	2	35	60	15	ZY

General Cutting Blades

TYPE I

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type
W2012A01	■	230	2.8	2	25.4	80	15	ZY
W2012B01	■	230	2.8	2	30	80	15	ZY
W2012C01	▣	230	2.8	2	35	80	15	ZY
W2072B05	■	230	3	2.2	25.4	40	15	ZY
W2072C03	■	230	3	2.2	30	40	15	ZY
W2072A04	▣	230	3	2.2	35	40	15	ZY
W2002B06	■	230	3	2.2	25.4	60	15	ZY
W2002C04	■	230	3	2.2	30	60	15	ZY
W2002A03	▣	230	3	2.2	35	60	15	ZY
W2012A02	▣	230	3	2.2	25.4	80	15	ZY
W2012B02	▣	230	3	2.2	30	80	15	ZY
W2070A04	■	254	3.2	2.2	25.4	40	15	ZY
W2070B01	■	254	3.2	2.2	30	40	15	ZY
W2070C02	▣	254	3.2	2.2	35	40	15	ZY
W2044A01	■	254	3.2	2.2	25.4	60	15	ZY
W2044B02	■	254	3.2	2.2	30	60	15	ZY
W2044C02	▣	254	3.2	2.2	35	60	15	ZY
W2011B02	■	254	3.2	2.2	25.4	80	15	ZY
W2011C01	■	254	3.2	2.2	30	80	15	ZY
W2011A01	▣	254	3.2	2.2	35	80	15	ZY
W2028B04	■	254	3.2	2.2	25.4	100	15	ZY
W2028C05	■	254	3.2	2.2	30	100	15	ZY
W2019B01	■	254	3.2	2.2	25.4	120	15	ZY
W2019A04	■	254	3.2	2.2	30	120	15	ZY
W3061B01	■	305	3.2	2.2	25.4	40	15	ZY
W3061A02	■	305	3.2	2.2	30	40	15	ZY
W3014B01	■	305	3.2	2.2	25.4	60	15	ZY
W3014A05	■	305	3.2	2.2	30	60	15	ZY
W3059B01	■	305	3.2	2.2	25.4	80	15	ZY
W3059A03	■	305	3.2	2.2	30	80	15	ZY
W3047B01	■	305	3.2	2.2	25.4	100	15	ZY
W3047A04	■	305	3.2	2.2	30	100	15	ZY
W3040C03	■	305	3.2	2.2	25.4	120	15	ZY
W3040B07	■	305	3.2	2.2	30	120	15	ZY
W3106A01	▣	355	3.2	2.2	25.4	40	18	ZY
W3106B01	▣	355	3.2	2.2	30	40	18	ZY
W3048A03	■	355	3.2	2.2	25.4	60	15	ZY
W3048C01	■	355	3.2	2.2	30	60	15	ZY
W3076B01	■	355	3.2	2.2	25.4	80	15	ZY

General Cutting Blades

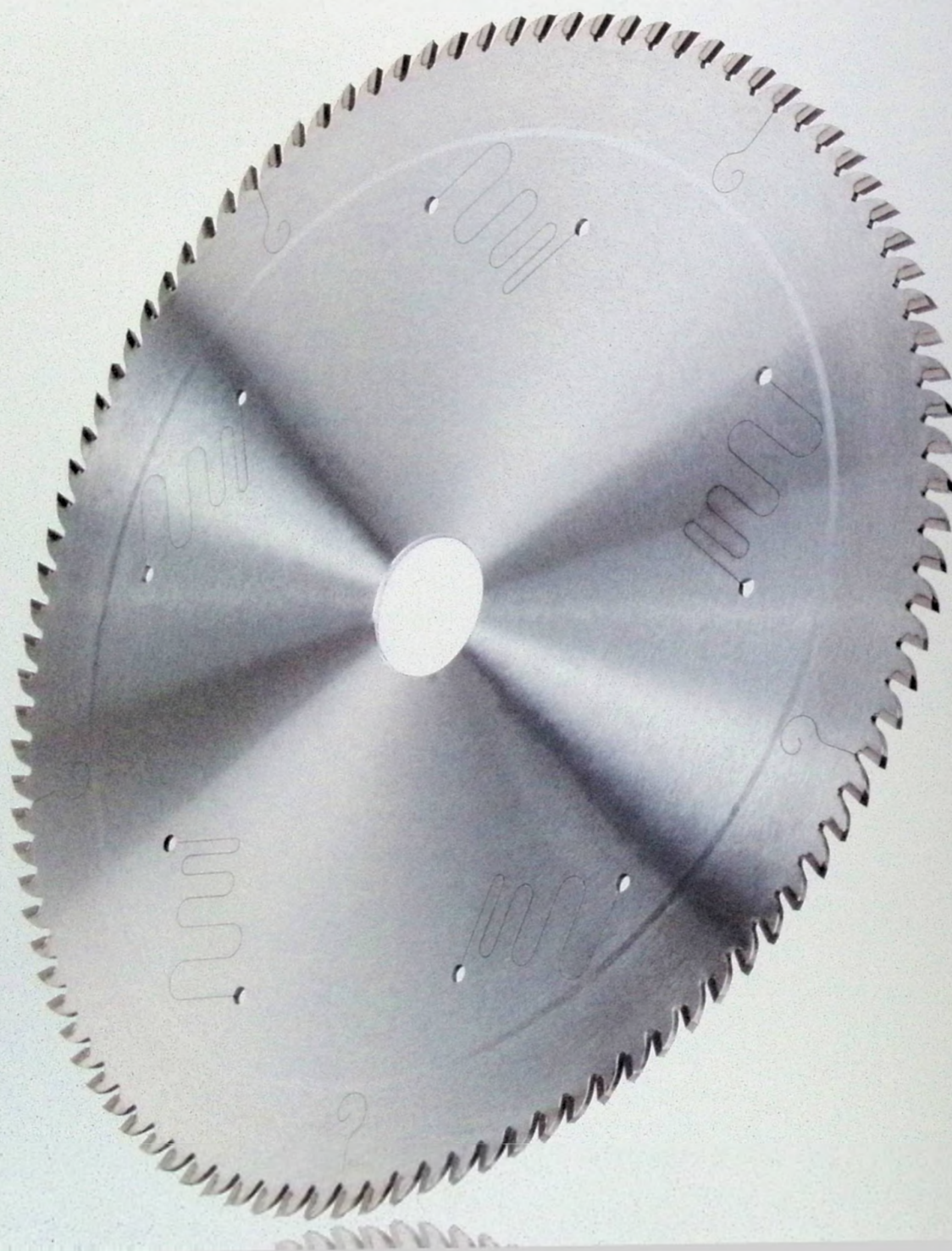
TYPE I

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type
W3076A01	■	355	3.2	2.2	30	80	15	ZY
W3031B01	■	355	3.2	2.2	25.4	100	15	ZY
W3031A01	■	355	3.2	2.2	30	100	15	ZY
W3036B02	■	355	3.2	2.2	25.4	120	15	ZY
W3036A02	■	355	3.2	2.2	30	120	15	ZY
W4037A01	☒	405	3.5	2.5	25.4	40	18	ZY
W4037B01	☒	405	3.5	2.5	30	40	18	ZY
W4018B01	☒	405	3.5	2.5	25.4	60	18	ZY
W4018C01	■	405	3.5	2.5	30	60	18	ZY
W4036A01	■	405	3.5	2.5	25.4	80	15	ZY
W4036B01	■	405	3.5	2.5	30	80	15	ZY
W4035A01	☒	405	3.5	2.5	25.4	100	15	ZY
W4035B01	☒	405	3.5	2.5	30	100	15	ZY
W4034A01	☒	405	3.5	2.5	25.4	120	15	ZY
W4034B01	☒	405	3.5	2.5	25.4	120	15	ZY

YT-L 加工有机玻璃、亚克力用锯片

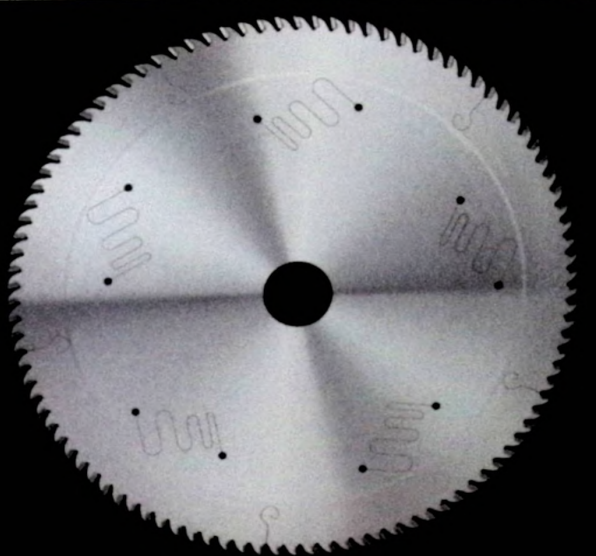
- Advanced German equipments
- Luxemburg Carbide and German body
- Din54&Din8033 Standard

Blades for poly-glass

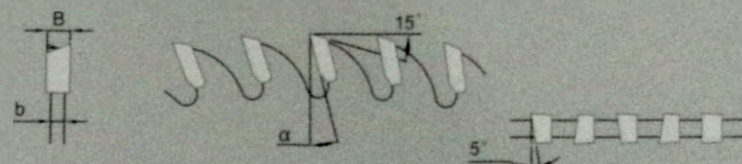


Blades for poly-glass

产品



齿型



特点

- 锯路薄，噪音小，切削面光滑，无糊锯。
low noise, smooth cutting surface, non-stick on blade body

说明

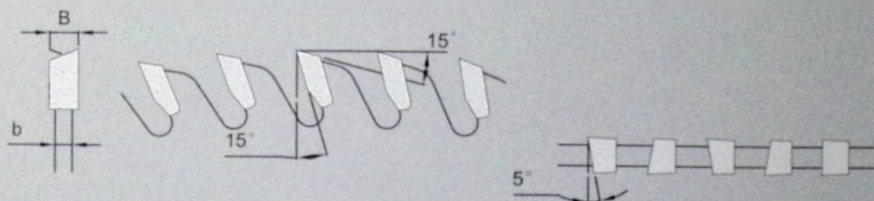
- 适用：精密切削 Application: For fine cutting
- 适合机械：自动、手动锯机 Machines Used on automatic or portable saws
- 切削材料：有机玻璃、塑料型材 Cutting material: To cut poly-glass, profiled plastic

TYPE VI

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type
L2012A01	☒	230	2.0	1.5	25.4	80	15	XZPXY
L2012B01	☒	230	2.0	1.5	30	80	15	XZPXY
L2013A01	☒	230	2.0	1.5	25.4	100	15	XZPXY
L2013B01	☒	230	2.0	1.5	30	100	15	XZPXY
L2009B01	■	255	2.0	1.5	25.4	100	15	XZPXY
L2009A01	■	255	2.0	1.5	30	100	15	XZPXY
L2001B01	■	255	2.0	1.5	25.4	120	15	XZPXY
L2001A01	■	255	2.0	1.5	30	120	15	XZPXY
L2012A02	☒	230	2.2	1.7	25.4	80	15	XZPXY
L2012B02	☒	230	2.2	1.7	30	80	15	XZPXY
L2013A02	☒	230	2.2	1.7	25.4	100	15	XZPXY
L2013B02	☒	230	2.2	1.7	30	100	15	XZPXY
L2009B02	☒	255	2.2	1.7	25.4	100	15	XZPXY
L2009A02	☒	255	2.2	1.7	30	100	15	XZPXY
L2001B02	☒	255	2.2	1.7	25.4	120	15	XZPXY
L2001A03	☒	255	2.2	1.7	30	120	15	XZPXY
L3007A01	■	305	2.2	1.7	25.4	100	15	XZPXY
L3007B01	■	305	2.2	1.7	30	100	15	XZPXY
L3002B01	■	305	2.2	1.7	25.4	120	15	XZPXY
L3002A01	■	305	2.2	1.7	30	120	15	XZPXY
L3007A02	☒	305	2.6	2.0	25.4	100	15	XZPXY
L3007B02	☒	305	2.6	2.0	30	100	15	XZPXY
L3002B02	☒	305	2.6	2.0	25.4	120	15	XZPXY
L3002A03	☒	305	2.6	2.0	30	120	15	XZPXY

Blades for picture frame and loudspeaker box

齿型

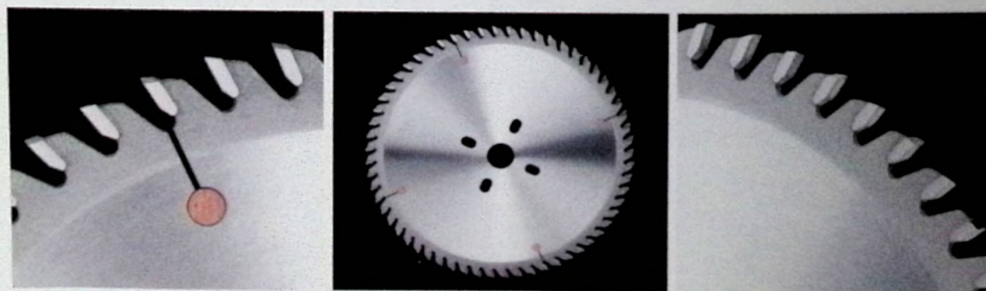


特点

- 切削面光滑，平整，拼接缝隙小。
Smooth and flat cutting surface, no gap on joint

说明

- 适用：精密切削
- 适合机械：音响专用加工设备及自动、手推45°斜切机
- 切削材料：密度板材质、实木、复合材料
- Application: For fine cutting
- Machines: Used on professional machine for loudspeaker box, automatic saws and mitre saws
- Cutting material: To cut MDF, solid wood, composite materials



TYPE I

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type	Positioning hole
P2001A02	☒	230	3.2	2.2	25.4	60	15	XZPXY	FT04
P2016A02	■	250	3.2	2.2	25.4	60	15	XZPXY	FT04
P2017A02	■	250	3.2	2.2	25.4	80	15	XZPXY	FT04
P2018A02	☒	280	3.2	2.2	25.4	90	15	XZPXY	FT04
P3002A02	☒	305	3.0	2.2	25.4	120	15	XZPXY	
P3002B01	☒	305	3.0	2.2	30	120	15	XZPXY	
P3001B02	☒	355	3.5	2.8	25.4	120	15	XZPXY	
P3001A06	☒	355	3.5	2.8	30	120	15	XZPXY	

PCD SAW BLADE



PCD锯片的优势 Advantage of PCD saw blade

- 单次使用寿命是常规硬质合金的30-100倍, 可有效减少更换锯片次数, 保证生产的连续性;
- 对于一些易磨损常规锯片材料来说, 如人造大理石、强化地板、硅铝合金、碳纤维增强塑料等, 拥有极高的性价比。
- The single life time is 30 - 100 times of normal TCT saw blade, can significantly reduce the replacement of saw blade, and ensure the high continuity of production.
- The PCD saw blade have high rate of quantity and price when using for easy wear out material, such as artificial marble, laminate flooring, silicon-aluminium alloy, carbon fibre reinforced plastics, etc.



常规裁板锯用



强化地板用



电子线路板用

常规裁板锯系列

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T type	Positioning hole
D1004A01	■	100	2.8-3.6	2.0	20	12+12	10	ZY	
D1004B01	■	100	2.8-3.6	2.0	22	12+12	10	ZY	
D1002A01	■	120	2.8-3.6	2.0	20	12+12	10	ZY	
D1002B01	■	120	2.8-3.6	2.0	22	12+12	10	ZY	
D1001A01	■	120	3.0-4.0	2.2	20	24	5	ZY	
D1001B01	■	120	3.0-4.0	2.2	22	24	5	ZY	
D3001A01	■	300	3.2	2.2	30	96	10	TP	FT01
D3002A01	■	300	3.2	2.2	30	72	10	TP	FT01

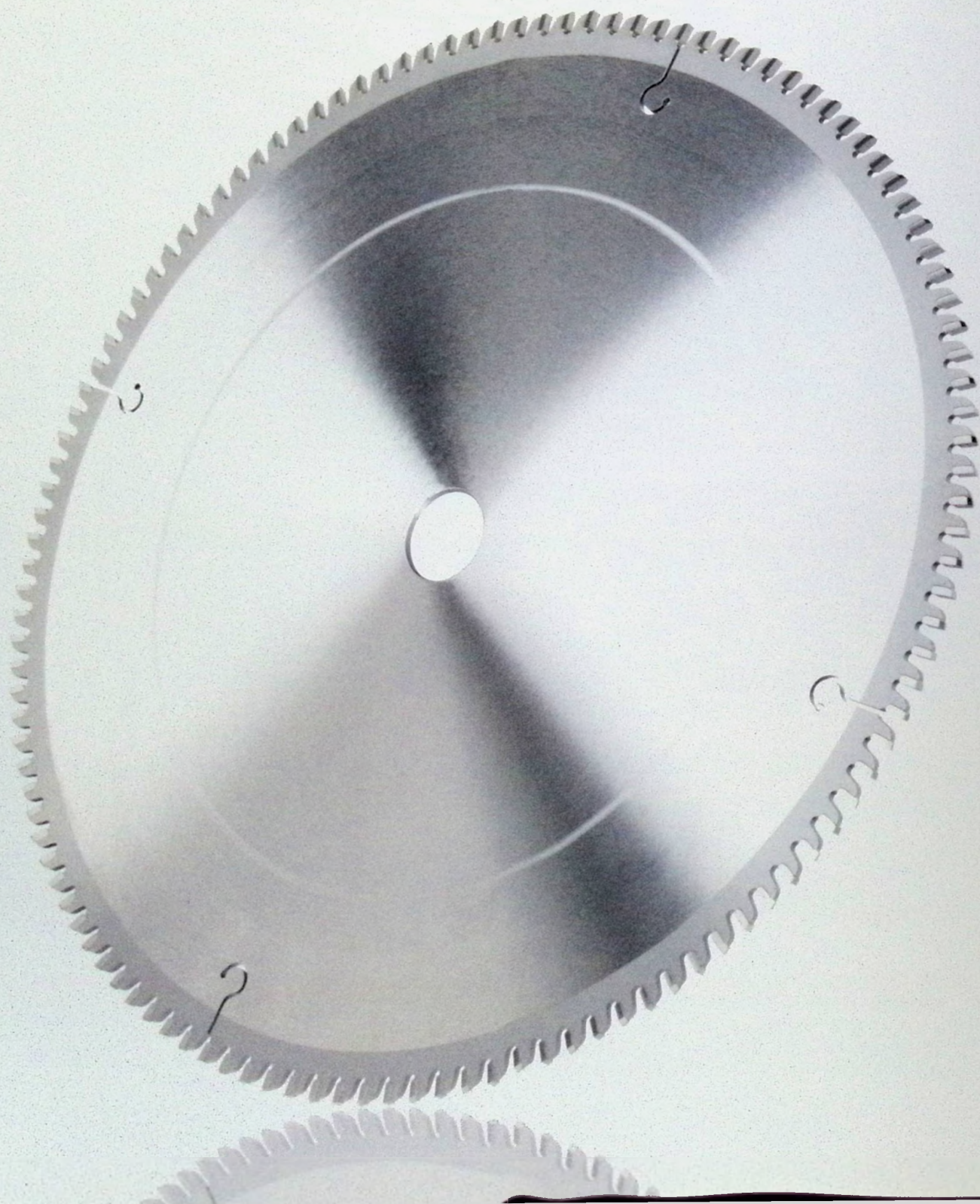
强化地板系列

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T type	Positioning hole
D1006A01	■	180	1.8	1.3	25.4	48	10	TP	
D2001A01	■	200	2.2	1.6	25.4	48	10	TP	
D2002A01	■	250	2.2	1.6	25.4	60	10	TP	
D3003A01	■	300	3.2	2.2	30	60	15	TP	FT01
D3004A01	■	300	2.2	1.6/2.2	115	60	10	TP	5/7/131

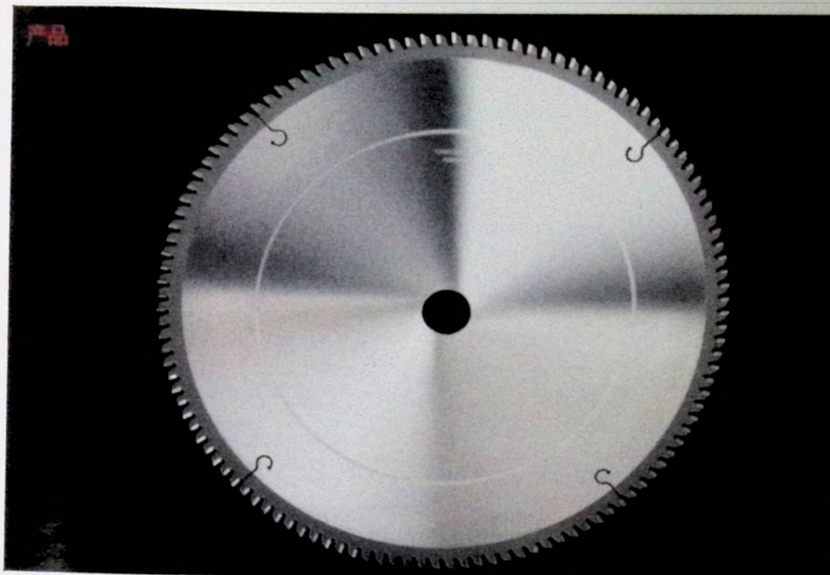
电子线路板系列

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型	定位孔
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T type	Positioning hole
D1007A01	■	120	2.0	2.0	25.4	20	5	B	4/6/44
D1008A01	■	120	2.0	2.0	25.4	30	5	B	4/11/44
D3005A01	■	305	2.4	2.0	31.75	60	10	B	

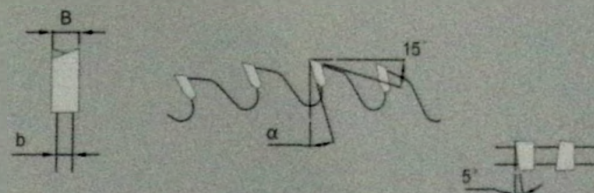
Portable saw blades for solid wood



Portable saw blades for solid wood



齿型



特点

- 通用性强，性价比高。
Better for general cutting, high cost performance

说明

- 适用：精密切削
Application For fine cutting
- 适合机械：推台锯机，手压锯机，手提电锯
Machines Used on table saws, mitre saws, portable saws
- 切削材料：实木及其复合材料。
刨花板及密度板等
Cutting material To cut solid wood, composite material, chip board, MDF and aluminium

TYPE I

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T type
E1002A02	■	150	2.2	1.5	25.4	40	18	ZY
E1002B02	☒	150	2.2	1.5	30	40	18	ZY
E1006A01	■	150	2.2	1.5	25.4	60	15	ZY
E1006B01	☒	150	2.2	1.5	30	60	15	ZY
E1003A03	☒	180	1.6	1	25.4	40	20	ZY
E1003B01	☒	180	1.6	1	30	40	20	ZY
E1001A02	■	180	2.2	1.5	25.4	40	18	ZY
E1001B02	■	180	2.2	1.5	30	40	18	ZY
E1007A01	☒	180	1.6	1	25.4	60	18	ZY
E1007B01	☒	180	1.6	1	30	60	18	ZY
E1008A01	■	180	2.2	1.5	25.4	60	15	ZY
E1008A02	■	180	2.5	1.8	25.4	60	15	ZY
E1008A03	☒	180	3	2	25.4	60	15	ZY
E1008B01	☒	180	2.2	1.5	30	60	15	ZY
E1008B02	■	180	2.5	1.8	30	60	15	ZY
E1008B03	☒	180	3	2	30	60	15	ZY
E1009A01	■	180	2.2	1.5	25.4	80	15	ZY
E1009B01	■	180	2.2	1.5	30	80	15	ZY
E2008A01	☒	200	1.7	1.1	25.4	40	20	ZY
E2008B01	☒	200	1.7	1.1	30	40	20	ZY
E2009A01	☒	200	1.7	1.1	25.4	60	18	ZY
E2009B01	☒	200	1.7	1.1	30	60	18	ZY
E2010A01	☒	200	1.7	1.1	25.4	80	18	ZY
E2010B01	☒	200	1.7	1.1	30	80	18	ZY

Portable saw blades for solid wood

TYPE I

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type
E2011A01	☒	200	1.7	1.1	25.4	100	18	ZY
E2011B01	☒	200	1.7	1.1	30	100	18	ZY
E2012A01	■	200	2.2	1.5	25.4	40	18	ZY
E2012B01	☒	200	2.2	1.5	30	40	18	ZY
E2013A01	■	200	2.2	1.5	25.4	60	15	ZY
E2013B01	☒	200	2.2	1.5	30	60	15	ZY
E2014A01	■	200	2.2	1.5	25.4	80	15	ZY
E2014B01	☒	200	2.2	1.5	30	80	15	ZY
E2015A01	■	200	2.2	1.5	25.4	100	15	ZY
E2015B01	☒	200	2.2	1.5	30	100	15	ZY
E2007A02	■	230	2	1.4	25.4	40	20	ZY
E2007B01	☒	230	2	1.4	30	40	20	ZY
E2004A02	■	230	1.9	1.4	25.4	60	18	ZY
E2004B01	☒	230	1.9	1.4	30	60	18	ZY
E2016A01	■	230	1.9	1.4	25.4	80	18	ZY
E2016B01	☒	230	1.9	1.4	30	80	18	ZY
E2017A01	■	230	1.9	1.4	25.4	100	18	ZY
E2017B01	☒	230	1.9	1.4	30	100	18	ZY
E2018A01	■	230	2.6	1.8	25.4	40	18	ZY
E2018B01	☒	230	2.6	1.8	30	40	18	ZY
E2019A01	■	230	2.6	1.8	25.4	60	15	ZY
E2019B01	☒	230	2.6	1.8	30	60	15	ZY
E2020A01	■	230	2.6	1.8	25.4	80	15	ZY
E2020B01	☒	230	2.6	1.8	30	80	15	ZY
E2021A01	■	230	2.6	1.8	25.4	100	15	ZY
E2021B01	☒	230	2.6	1.8	30	100	15	ZY
E2005A02	■	254	2.1	1.5	25.4	40	20	ZY
E2005B01	☒	254	2.1	1.5	30	40	20	ZY
E2006A02	■	254	2.1	1.5	25.4	60	18	ZY
E2006B01	☒	254	2.1	1.5	30	60	18	ZY
E2022A01	■	254	2.1	1.5	25.4	80	18	ZY
E2022B01	☒	254	2.1	1.5	30	80	18	ZY
E2023A02	■	254	2.1	1.5	25.4	100	18	ZY
E2023B01	☒	254	2.1	1.5	30	100	18	ZY
E2024A01	■	254	2.1	1.5	25.4	120	18	ZY
E2024B01	☒	254	2.1	1.5	30	120	18	ZY
E2025A01	■	254	3	2	25.4	40	18	ZY
E2025B01	☒	254	3	2	30	40	18	ZY
E2002B01	■	254	3	2	25.4	60	15	ZY
E2002A01	☒	254	3	2	30	60	15	ZY
E2003B01	■	254	3	2	25.4	80	15	ZY

Portable saw blades for solid wood

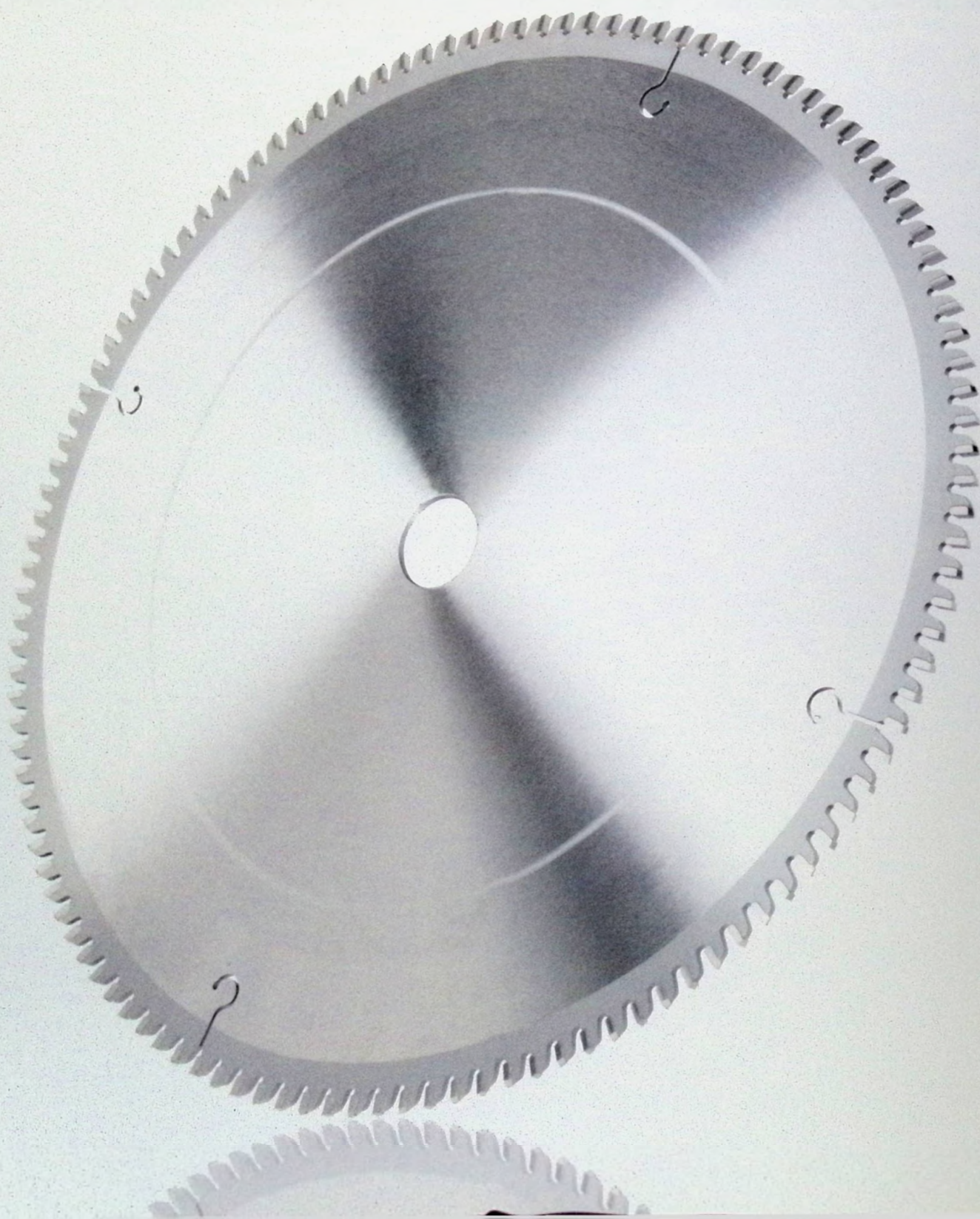
TYPE I

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T type
E2003A01	☒	254	3	2	30	80	15	ZY
E2026A01	■	254	3.2	2.1	25.4	100	15	ZY
E2026B01	☒	254	3.2	2.1	30	100	15	ZY
E2027A01	■	254	3.2	2.1	25.4	120	15	ZY
E2027B01	☒	254	3.2	2.1	30	120	15	ZY
E3012A01	■	300	2.3	1.7	25.4	40	20	ZY
E3012B01	☒	300	2.3	1.7	30	40	20	ZY
E3013A01	■	300	2.3	1.7	25.4	60	18	ZY
E3013B01	☒	300	2.3	1.7	30	60	18	ZY
E3014A01	■	300	2.3	1.7	25.4	80	18	ZY
E3014B01	☒	300	2.3	1.7	30	80	18	ZY
E3015A01	■	300	2.3	1.7	25.4	100	18	ZY
E3015B01	☒	300	2.3	1.7	30	100	18	ZY
E3016A01	■	300	2.3	1.7	25.4	120	18	ZY
E3016B01	☒	300	2.3	1.7	30	120	18	ZY
E3007B01	■	300	3.2	2.2	25.4	40	20	ZY
E3007A01	☒	300	3.2	2.2	30	40	20	ZY
E3010B01	■	300	3.2	2.2	25.4	60	15	ZY
E3010A01	☒	300	3.2	2.2	30	60	15	ZY
E3008B01	■	300	3.2	2.2	25.4	80	15	ZY
E3008A01	☒	300	3.2	2.2	30	80	15	ZY
E3001B01	■	300	3.2	2.2	25.4	100	15	ZY
E3001A01	☒	300	3.2	2.2	30	100	15	ZY
E3001C01	☒	300	3.2	2.2	60	100	15	ZY
E3002B01	■	300	3.2	2.2	25.4	120	15	ZY
E3002A01	☒	300	3.2	2.2	30	120	15	ZY
E3006B01	☒	355	3.4	2.4	25.4	40	20	ZY
E3006A01	☒	355	3.4	2.4	30	40	20	ZY
E3009B01	☒	355	3.4	2.4	25.4	60	15	ZY
E3009A01	☒	355	3.4	2.4	30	60	18	ZY
E3004B01	☒	355	3.4	2.4	25.4	80	15	ZY
E3004A01	☒	355	3.4	2.4	30	80	15	ZY
E3005B01	☒	355	3.4	2.4	25.4	100	15	ZY
E3005A01	☒	355	3.4	2.4	30	100	15	ZY
E3003B01	☒	355	3.4	2.4	25.4	120	15	ZY
E3003A01	☒	355	3.4	2.4	30	120	15	ZY
E3003C01	☒	355	3.4	2.4	60	120	15	ZY

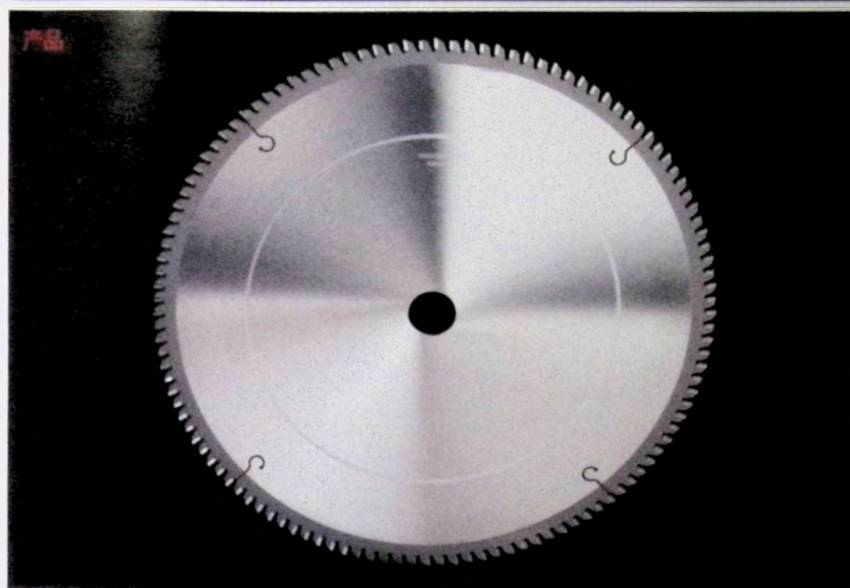
YT-E 电动工具用锯片(切铝)

• Advanced German equipments
• Luxemburg Carbide and German body
• Din54&Din8033 Standard

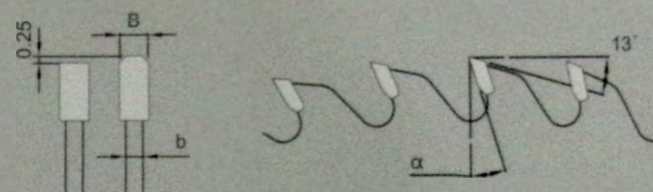
Portable saw blades for aluminum



Portable saw blades for aluminum



齿型



特点

- 通用性强, 性价比高
Better for general cutting, high cost performance

说明

- 适用: 精密切削
Application: For fine cutting
- 适合机械: 推台锯机、手压锯机、手提电锯
Machines Used on table saws, mitre saws, portable saws
- 切削材料: 铝合金
Cutting material: To cut solid wood, composite material, chip board, MDF and aluminum.

TYPE I

产品编码		外径	齿宽	锯身厚度	内孔	齿数	切削角	齿型
ID		D (mm)	B (mm)	b (mm)	d (mm)	Z	α	T-type
E1010A01	■	180	2	1.5	25.4	60	5	TP
E1010B01	☒	180	2	1.5	30	60	5	TP
E1011A01	■	180	2.2	1.5	25.4	80	5	TP
E1011B01	☒	180	2.2	1.5	30	80	5	TP
E2030A01	■	200	2.5	1.8	25.4	60	5	TP
E2030B01	☒	200	2.5	1.8	30	60	5	TP
E2028A01	■	200	2.6	1.8	25.4	80	5	TP
E2028B01	☒	200	2.6	1.8	30	80	5	TP
E2029A01	■	200	2.6	1.8	25.4	100	5	TP
E2029B01	☒	200	2.6	1.8	30	100	5	TP
E2031A01	■	230	2.6	1.8	25.4	60	5	TP
E2031B01	☒	230	2.6	1.8	30	60	5	TP
E2032A01	■	230	2.6	1.8	25.4	100	5	TP
E2032B01	☒	230	2.6	1.8	30	100	5	TP
E2033A01	■	254	2.8	2	25.4	100	5	TP
E2033B01	☒	254	2.8	2	30	100	5	TP
E2034A01	■	254	2.8	2	25.4	120	5	TP
E2034B01	☒	254	2.8	2	30	120	5	TP
E3017A01	■	300	3	2.2	25.4	100	5	TP
E3017B01	☒	300	3	2.2	30	100	5	TP
E3011B01	■	300	3	2.2	25.4	120	5	TP
E3011A01	☒	300	3	2.2	30	120	5	TP
E3018A01	☒	355	3.2	2.4	25.4	100	8	TP
E3018B01	☒	355	3.2	2.4	30	100	8	TP
E3019A01	☒	355	3.2	2.4	25.4	120	8	TP
E3019B01	☒	355	3.2	2.4	30	120	8	TP





永泰锯业
Yongtai Sawblade

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