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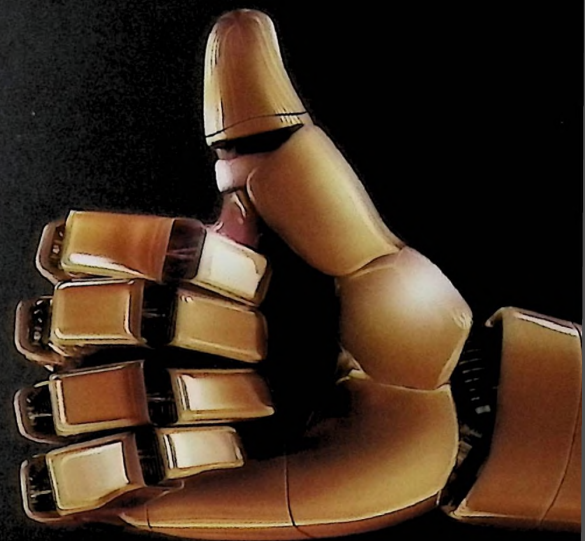
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KINGYEE MECHANICAL

ALUMINUM PROCESSING EQUIPMENT

专业铝合金加工设备

IN 2021 the album products



2021



新品鉴赏
A NEW APPRECIATION

专业设计 专家品质 专注行业铝加工难、新、异。
您的需求是我们前进的动力 做好、做细、做精。
我们提供的不仅仅是设备 还有布置、规划、培训、开发。

Professional design experts quality focused industry aluminum processing hard, new, different.
Your demand is our motivation to do well, fine, fine.
We provide is not only the equipment and layout, planning, training and development.





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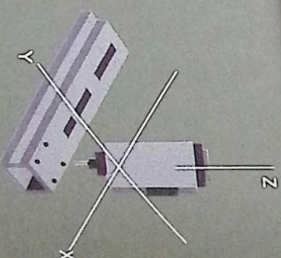
KINGSYEE

CNC numerical control equipment series CNC 数控设备系列

KE-PC4500/PC6000

三轴数控型材加工中心

3-axis CNC Profile Machining Center





KUO

CNC numerical control equipment series CNC数控设备

1. 适用于各种铝合金型材的安装孔、排水孔、锁孔、异形孔等加工工作。
2. 一次装卡即可完成同一加工面上的全部孔、槽的加工，具有极高的工作效率。
3. 采用德国PA或西门子高品质进口计算机数控系统，具有方便快捷的用户操作界面。
4. 工作头采用意大利进口大功率气冷高速主轴，可高质量的完成各种结构精加工。
5. 采用高品质的交流伺服电机、滚珠丝杠、线性滑轨及轴承等机构，以确保设备具有较高的加工精度。
6. 主轴采用意大利Hiteco进口高速电主轴。
7. 带有5工位刀具库，自动换刀。
8. 设有防护装置，全面保护操作人员的人身安全。
9. 采用自动定位及夹紧系统。
10. 采用冷却喷雾系统，可对刀具进行冷却处理。

- 1 Suitable for processing of installation holes,laundry slots lock hole on aluminum alloy profiles.
- 2 Processing of all the holes and laundry slots on one side once loading,high efficiency.
- 3 Adopts Germany PA or Siemens CNC system offers friendly operation surface.
- 4 Adopts Italian high speed and efficiency spindle ensures performance in various kinds of processing.
- 5 Adopts high quality AC servo motor ball lead screws and linear guide track,ensures high precision.
- 6 Adopts Italy Hiteco high speed main spindle.
- 7 Adopts 5-position tool changer,changes tools automatically.
- 8 Adopts protection device,ensures operator's safe.
- 9 Adopts automatic positioning and clamping system.
- 10 Adopts spray cooling system,cooling tools.



主要技术参数

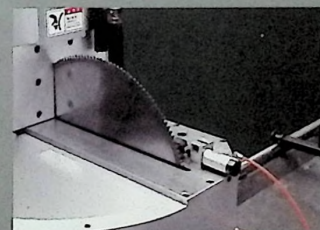
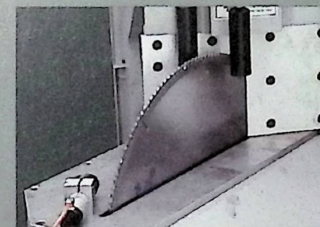
1.加工尺寸：X轴/Y轴/Z轴	6000(4500)(3000)/400(350)/250mm
2.加工精度：定位	±0.1mm
重复定位	±0.05mm
垂直度	0.1/100mm/mm
切割面表面粗糙度	Ra12.5um
3.进给速度：X轴/Y轴/Z轴	60/30/15m/min
换刀时间	20s
4.主轴：功率/转速	7.5kw/24000rpm
5.伺服电机（日本安川）：X轴/Y轴/Z轴/R（刀库）	1.30/0.85/0.85kw
6.钻铣刀卡头最大直径	Φ16mm
7.电压/总功率	380v 50HZ/8kw
8.机床外形尺寸	6200(7700) × 1800 × 2500mm
9.控制箱外形尺寸	400 × 1050 × 1500mm
10.所需动力源：电源	20kva
气压	0.6~0.8Mpa

Main technical parameters

1.Work area: X/Y/Z axis	6000(4500)(3000)/400(350)/250mm
2.Work accuracy: locating	±0.1mm
Repeat locating	±0.05mm
Verticality	0.1/100mm/mm
Cutting surface roughness	Ra12.5um
3.Speed of feeding: X/Y/Z axis	60/30/15m/min
Blade exchange time	20s
4.Spindle: Power/Rev	7.5kw/24000rpm
5.Servo motor (YASKAMA) : X/Y/Z/R (Tools store)	1.30/0.85/0.85kw
6.Max.collet diameter:	Φ16mm
7.Voltage/total power	380v50HZ/8kw
8.Overall dimension of lathe	6200(7700) × 1800 × 2500mm
9.Overall dimension of control container...	400 × 1050 × 1500mm
10.Necessary power source: Power supply	20kva
Air pressure	0.6~0.8Mpa

- 1、主要用于工业型材、铝合金幕墙料、窗料的切割下料。也可用于塑料型材的切割下料。工作台和锯片可做任意角度调节
- 2、使用硬质合金锯片，外径最大可达600mm，线速度高，加工精密度高
- 3、采用高精度线性导轨，长度尺寸精确
- 4、本机床带意大利数控长度定位系统，工作台任意旋转和锯片任意摆动角度数控系统。加大4KW特制电机
- 5、角度、长度定位尺寸精确，更适合工业型材、铝幕墙料的超大尺寸和各种任意角度的切割，以及铝幕墙复合角的切割
- 6、独特的数控系统、可实现五轴联动

1. primarily used for cutting industrial aluminum profiles and aluminum door and window profiles, may also used for cutting profiles. Worktable and cutting blades can be adjusted in random angles.
2. The use of carbide saw blades, the largest diameter of up to 600mm, the line speed is high, processing and high precision
3. High-precision linear guide, the precise length dimension
4. The Italy machine tool with CNC length positioning system, the table can rotate and swing angle saw any CNC system, increase the 4KW special motor
5. Angle, length positioning precision, is more suitable for industrial profiles, aluminum curtain wall materials of large size and arbitrary angle of cutting, as well as aluminum wood wall composite angle cutting
6. the unique nc system, five-axis linkage can be realized



主要技术参数

1. 锯切长度	420-6000mm
2. 锯切宽度 × 高度 (b × h)	310 × 180 (600) mm
	310 × 150 (550) mm
	350 × 150 (600) mm
3. 主电机功率	4KW × 2台
4. 主电机转速	2840r/min
5. 使用锯片尺寸	Φ550 (Φ600) × Φ38 × 140T
6. 锯片进给速度	0-3m/min
7. 锯片返回速度	2-3m/min
8. 工作台旋转角度	30° -90° -135°
9. 锯片可摆动角度	90° -45°
10. 工作气压	0.6-0.8Mpa
11. 工作电压	380v
12. 外形尺寸	7700 × 1800 × 1650mm
13. 机床重量	2200kg

Main technical parameters:

1. Saw cutting length	420-6000mm
2. Saw cutting (W×H)	310×180(600)mm
	310×150 (550) mm
	350×150 (600) mm
3. Main motor power	4KW×2
4. Main motor rotation speed	2840r/min
5. Saw blade dimension	Φ550 (Φ600) × Φ38 × 140T
6. Saw blade feeding speed	0-3m/min
7. Saw blade returning speed	2-3m/min
8. Working rotation angle	30°-90°-135°
9. Saw blade swing angle range	90°-45°
10. Working air pressure	0.6-0.8Mpa
11. Working voltage	380v
12. Overall dimension(L×W×H)	7700×1800×1650mm
13. Weigh	2200kg



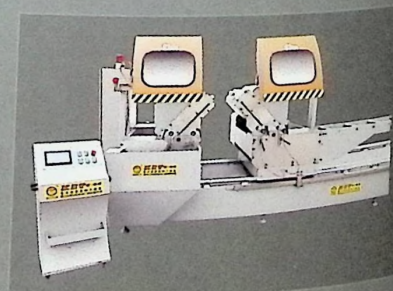
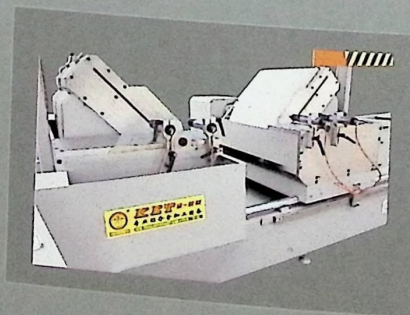
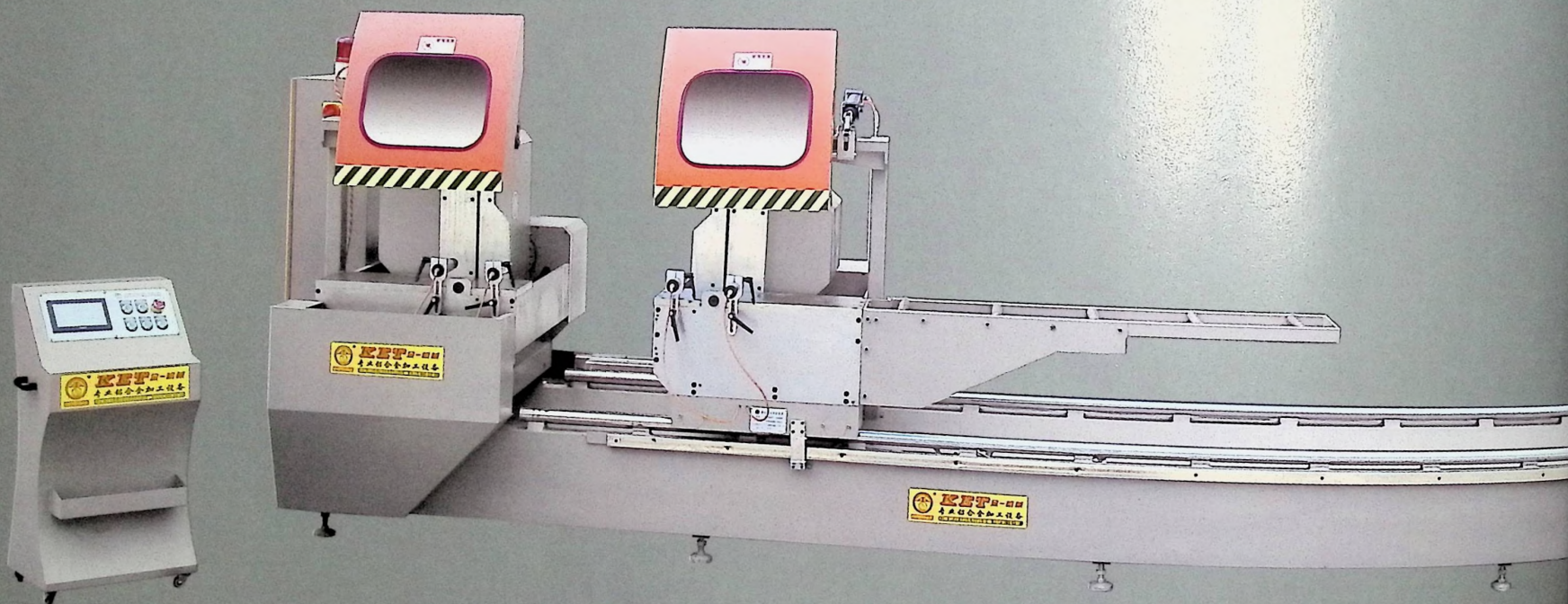
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Double saw equipment series 双头锯设备系列

KE-383F/D600E

智能数控任意角双头切割锯(带自动送料功能)

Intelligent CNC arbitrary angle double-head (cutting saw)





采用特制意大利原装直出电机,无需传动及主轴装置,摆动式进刀(同意大利意美吉结构),避免传统直推光导轨式的导轨磨损及润滑问题造成精度下降。

施耐德低压电器及松下数控系统,确保设备操作安全可靠,精度高及运行稳定

独立数控任意摆角(30°-135°)装置,,可适应不同角度变化切割要求。

独立锯片排屑回,与进给装置及电机分开,并可加配吸尘器回收铝屑。

采用闭环式长度定位系统,伺服电机带动进口同步带走动,尺寸精度通过接收德国ELC60

脉冲信号来控制(同意大利意美吉±0.1mm),

避免传统式丝杠由于尺寸太长造成的弯曲和磨损不均匀产生精度下降。

特别设计的紧急停止按钮,紧急情况下按下,虽斗不松开,电机退到位再停止,确保因材料卡刀的危险情形不会发生。

7.角度偏差报警功能

8.自动送料可切72°DP头和C槽45°-90°-140°/加强筋/背楞

1. Using a special Italian original straight out motor, no need for transmission and spindle device, swing type feed (same as Italian image structure), avoiding the loss of accuracy caused by the wear and lubrication problems of the traditional straight guide rail structure.

2. Schneider low voltage equipment and Panasonic CNC system ensure safe and reliable equipment operation.

3. Independent saw blade chip return device (30°-135°) device, which can meet the cutting requirements of different angles.

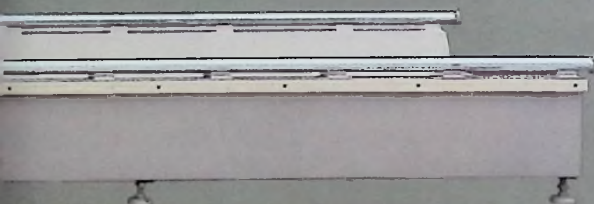
4. Adopting a closed length positioning system, servo motor driving imported synchronous belt to move, dimension accuracy is guaranteed by receiving the pulse signal of the German ELC60 magnetic ruler (±0.1mm).

5. Avoiding the traditional lead screw due to its size, the bending and wear of the lead screw will not produce accuracy deviation.

6. Special designed emergency stop button, in an emergency, the pressing material is not released, and then stopped to ensure that the dangerous situation of the knife jamming will not occur.

7. Angle deviation alarm function

8. Automatic feeding can cut 72° DP head and C slot 45°-90°-140°/stiffener/back flute



主要技术参数

1. 锯切长度	450 (90°) -6000mm (数控)
2. 锯切宽度X高度(bxh)	200X222mm
3. 主电机功率	4.0KWx2台
4. 主电机转速	2850r/min
5. 使用锯片尺寸	φ610xφ30x120T
6. 锯片可摆动角度	30°-90°-140°(数控)
7. 锯片进给速度	0-3m/min
8. 锯片返回速度	2-3m/min
9. 工作气压	0.6-0.8Mpa
10. 工作电压	380V
11. 外形尺寸(长x宽x高)	7500x9000x1700x1750mm
12. 机床重量	2100Kg

Main technical parameters:

1. Cutting length	450 (90°) -6000mm (CNC)
2. Sawing width x height (BXH)	200X222mm
3. Main motor speed	4.0KWx2台
4. Main motor speed	2850r/min
5. Saw blade size	φ610xφ30x120T
6. Saw blade can swing angle	30°-90°-140°(CNC)
7. Saw blade feed rate	0-3m/min
8. Return speed of saw blade	2-3m/min
9. Working pressure	0.6-0.8Mpa
10. working voltage	380V
11. Dimensions (L x W x H)	7500x9000x1700x1750mm
12. Machine weight	2100Kg



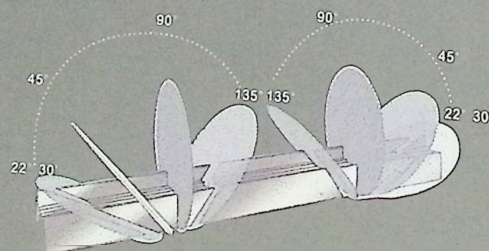
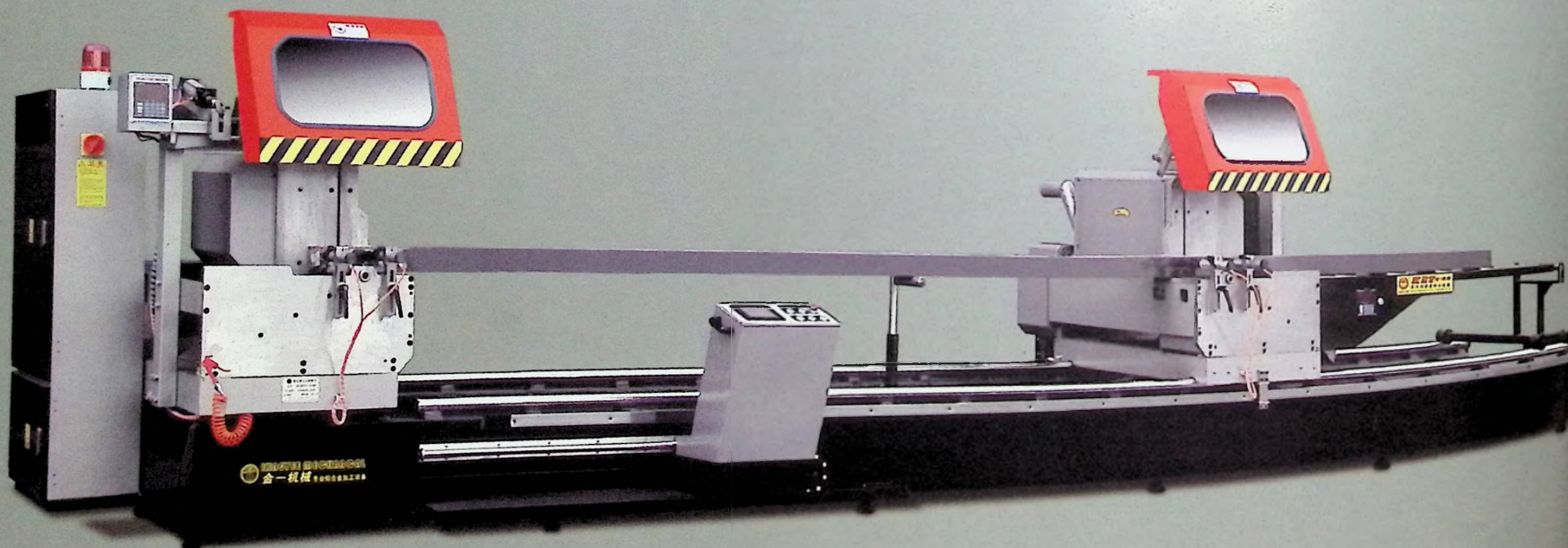
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Double saw equipment series 双头锯设备系列

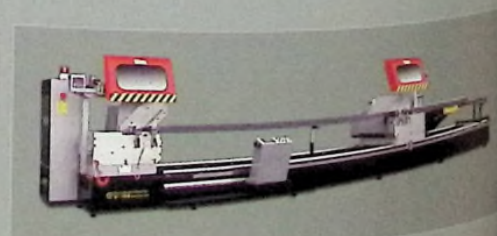
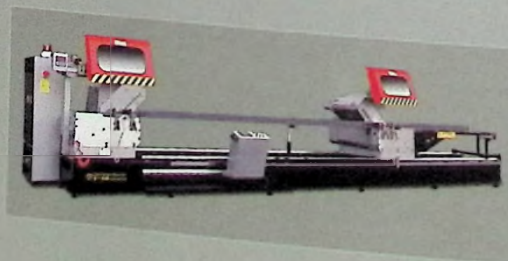
KE-383F/D550 (500)

数控任意角双头切割锯 (数控三轴自动摆角)

CNC arbitrary angle double-head cutting data (CNC three-axis automatic swing angle)

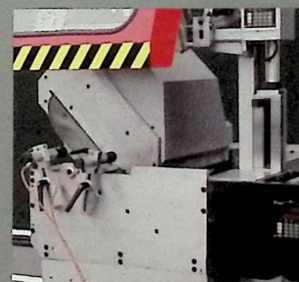
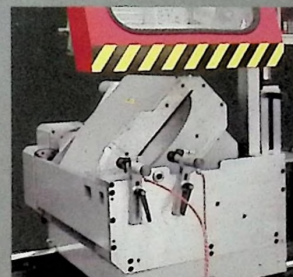


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主要用于铝合金型材的切割下料,也可用于塑料型材的切割下料。使用硬质合金锯片,外径可达550",线速度高,加工精度高。机床工作时,两锯头锯片可同时进行切割,也可单独切割,锯片通过数控系统可摆成22.5°~90°~135°的任意角度。本机采用日本松下数控系统,德国ELGO原装反馈系统,定位精度高,重复定位精度可达±0.1mm。原装意大利直出电机,切割精度高,稳定性好,因而更适合铝合金型材的任意角切割。特别设计的意大利数控摆角系统,可控制角度精度在5'内。特别设计的国内第一台高度检测系统,可解决隔热断桥型材高度偏差带来的长短尺寸问题。

主要用于铝合金型材的切割下料,也可用于塑料型材的切割下料。使用硬质合金锯片,外径可达550",线速度高,加工精度高。机床工作时,两锯头锯片可同时进行切割,也可单独切割,锯片通过数控系统可摆成22.5°~90°~135°的任意角度。本机采用日本松下数控系统,德国ELGO原装反馈系统,定位精度高,重复定位精度可达±0.1mm。原装意大利直出电机,切割精度高,稳定性好,因而更适合铝合金型材的任意角切割。特别设计的意大利数控摆角系统,可控制角度精度在5'内。特别设计的国内第一台高度检测系统,可解决隔热断桥型材高度偏差带来的长短尺寸问题。



主要技术参数

1.锯切长度	420 (90°) ~4500/6000mm
2.锯切宽度×高度 (b×h)	135×260mm
3.主电机功率	3.KWX2台
4.主电机转速	2850r/min
5.使用锯片尺寸	Φ500×Φ30×120T (Φ550×Φ30×120T)
6.锯片进给速度	0~3m/min
7.锯片返回速度	2~3m/min
8.锯片可摆动角度	22.5° ~90° ~135°
9.工作气压	0.6~0.8Mpa
10.工作电压	380v
11.外形尺寸	7500 (9000) ×1700×1750mm
12.机床重量	1900/2100kg

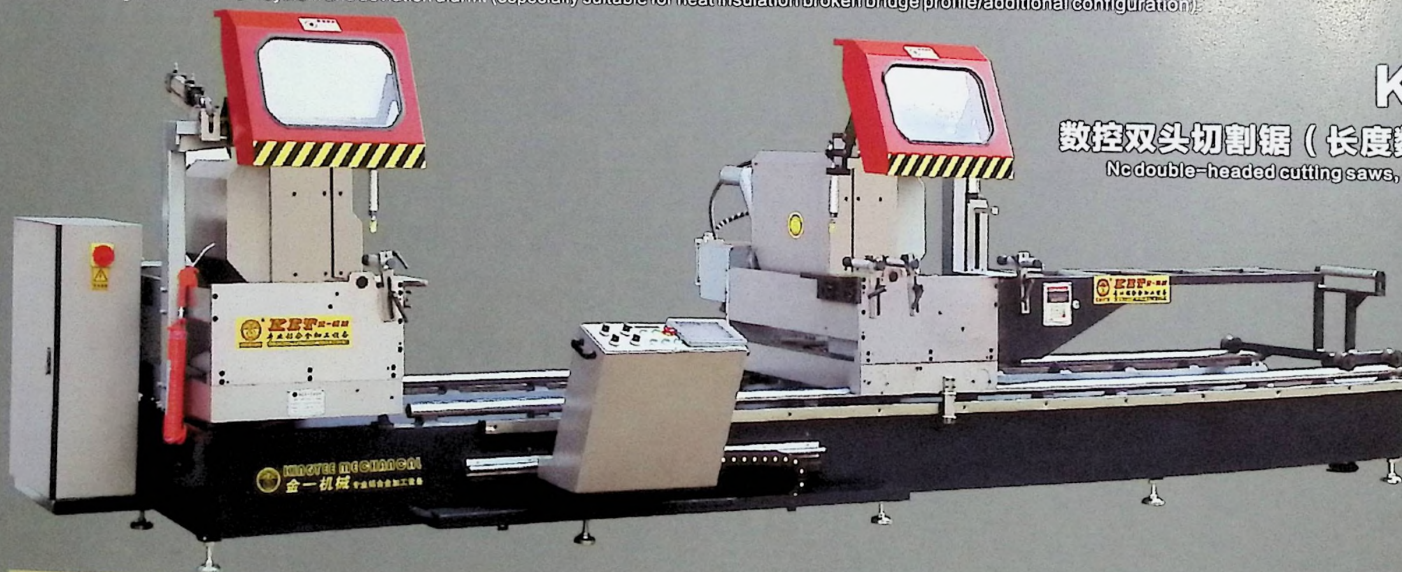
Main technical parameters:

1.Saw cutting length	420 (90°) ~4500/6000mm
2.Saw cutting (W×H)	135×260mm
3.Main motor power	3.0KWX2台
4.Main motor rotation speed	2850r/min
5.Saw blade dimension	Φ500×Φ30×120T (Φ550×Φ30×120T)
6.Saw blade feeding speed	0~3m/min
7.Saw blade returning speed	2~3m/min
8.Saw blade swing angle range	22.5° ~90° ~135°
9.Working air pressure	0.6~0.8Mpa
10.Working voltage	380v
11.Overall dimension(LxWxH)	7500 (9000) ×1700×1750mm
12.Weight	1900/2100kg



采用特制意大利原装直出电机,无需传动及主轴装置,摆动式进刀(同意大利意美吉结构),避免传统直推光园导轨式的导轨磨损及润滑问题,确保设备操作安全可靠,精度高及运行稳定,独立锯片排屑口,与进给装置及电机分开,并可加配吸尘器回收铝屑,采用闭环式长度定位系统,尺寸精度通过接收德国ELGO磁尺及读头脉冲信号来控制(同意美吉 $\pm 0.1\text{mm}$),避免传统式丝杠由于尺寸太长造成的弯曲和磨损,紧急情况下按下,压料不松开,电机退位再停止,确保因材料没压住退刀的危险情形不会发生,新款机器带高度测量系统和偏差报警功能(配合型材附加配置)。

Used special Italian original straight out of the motor, without transmission and main shaft device, oscillating feed structure of (with the Italian machine structure), avoid the traditional direct push light garden guide rail wear and lubrication problem cause the loss of accuracy. Schneider low voltage apparatus and panasonic numerical control system, ensure the safe and reliable operation, high precision and stable running. Independent saw blade clearance, separated from feeding device and motor, and recycling aluminum chips with vacuum cleaner. Use a closed-loop type length positioning system, servo motor drives the import synchronous belt, dimensional precision by receiving Germany ELGO magnetic scale and read head of the pulse signal to control (agree, plus or minus 0.1mm), avoid the traditional screw due to uneven size curves is too long and wear decreased accuracy. Special design of emergency stop button, Press the emergency case, pressure is not loose, motor back in place to stop, make sure that because of the material do the blade dangerous situation will not happen. The new machine with the function of height measurement system and deviation alarm. (especially suitable for heat insulation broken bridge profile/additional configuration).



KE-383F/C550

数控双头切割锯 (长度数控 角度 $90^\circ - 45^\circ$ 气控)Nc double-headed cutting saws, CNC length, Angle of 90° to 45° pneumatic.

主要技术参数

1. 锯切长度	320 (90°) - 4380mm (数控)
2. 锯切 (宽度 x 高度)	260 x 155 mm
3. 主电机功率	3KWx2台
4. 主电机转速	2850r/min
5. 使用锯片尺寸	$\phi 550 \times \phi 30 \times 140\text{T}$
6. 锯片进给速度	0-3m/min
7. 锯片返回速度	2-3m/min
8. 工作气压	0.6-0.8Mpa
9. 工作电压	380v
10. 外形尺寸 (长度 x 宽度 x 高度)	6000 x 1700 x 1750 mm
11. 机床重量	1800Kg
12. 锯片可摆动角度	$90^\circ - 45^\circ$ (气控)

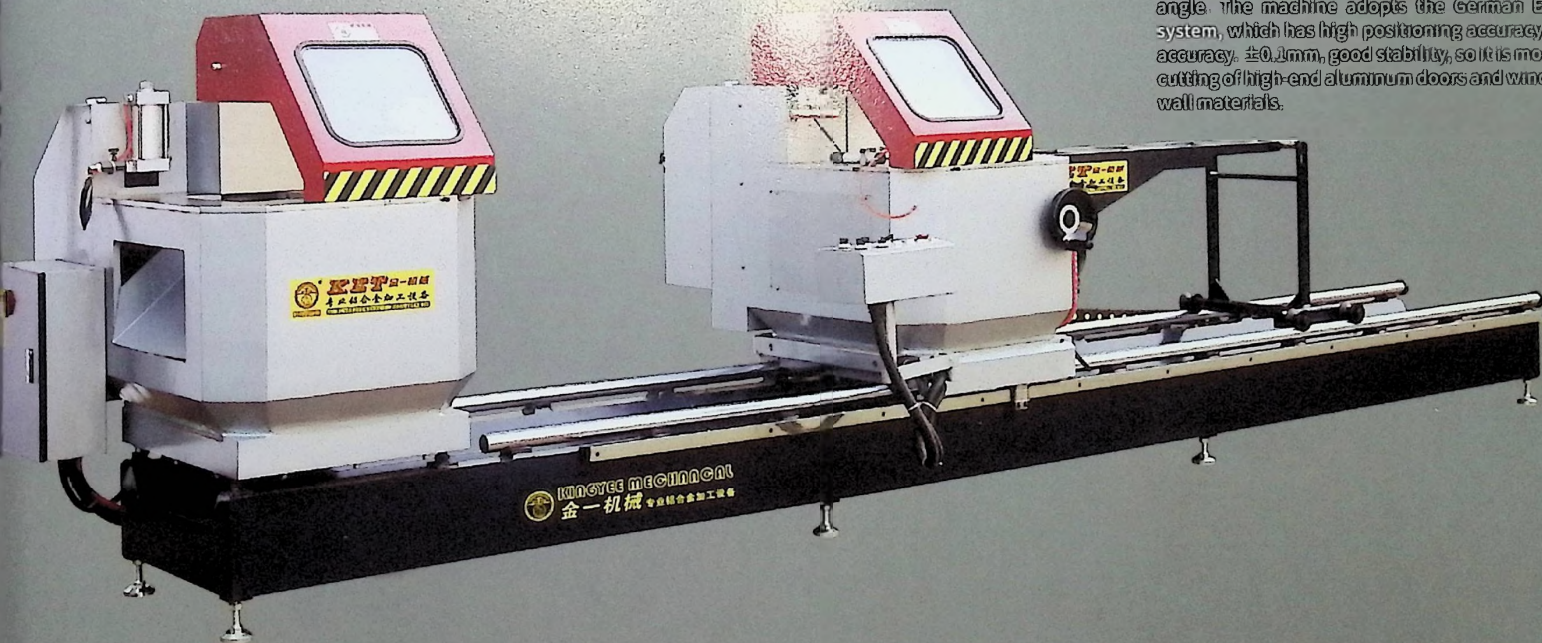
Main technical parameters:

1. saw cutting length	320 (90°) - 4380mm (数控)
2. saw cutting (w x h)	260 x 155 mm
3. main motor power	3KWx2台
4. main motor speed	2850r/min
5. saw blade size	$\phi 550 \times \phi 30 \times 140\text{T}$
6. saw feeding speed	0-3m/min
7. saw the return rate	2-3m/min
8. Work pressure	0.6-0.8Mpa
9. Working voltage	380v
10. Dimensions (length x width x height)	6000 x 1700 x 1750 mm
11. Machine weight	1800Kg
12. Saw blade can swing Angle	$90^\circ - 45^\circ$ (气控)

heavy duty digital double saw

亦可用于塑料型材的切割，精度高，加工精度高。机床工
切割。锯片通过气缸摆角
原装反馈系统，定位精度
因而更适合高端铝门窗

It is mainly used for cutting and cutting of aluminum alloy curtain wall materials and window materials. It can also be used for cutting and cutting materials of plastic profiles. The use of cemented carbide sheets, (the outer diameter can reach 25"), (the line speed is high, and the processing accuracy is high. When the machine is working , The two saw blades can be cut at the same time or separately. The saw blade is swung into an angle of 90°-45° through the cylinder swing angle. The machine adopts the German BL50 original feedback system, which has high positioning accuracy and repeat positioning accuracy. $\pm 0.1\text{mm}$, good stability, so it is more suitable for the angle cutting of high-end aluminum doors and windows, aluminum curtain wall materials.



1.锯切长度	520 - 4500mm
2.锯切 (宽度 x 高度)	300 x 170 mm
3.主电机功率	3.0KW x 2台
4.主电机转速	2850r/min
5.使用锯片尺寸	Φ 600 x Φ 40 x 144T
6.锯片进给速度	0-3m/min
7.锯片返回速度	2-3m/min
8.工作气压	0.6-0.8Mpa
9.工作电压	380v
10.外形尺寸 (长度 x 宽度 x 高度)	6000 x 1600 x 1750 mm
11.机床重量	1700Kg
12.锯片可摆动角度	90° - 45°

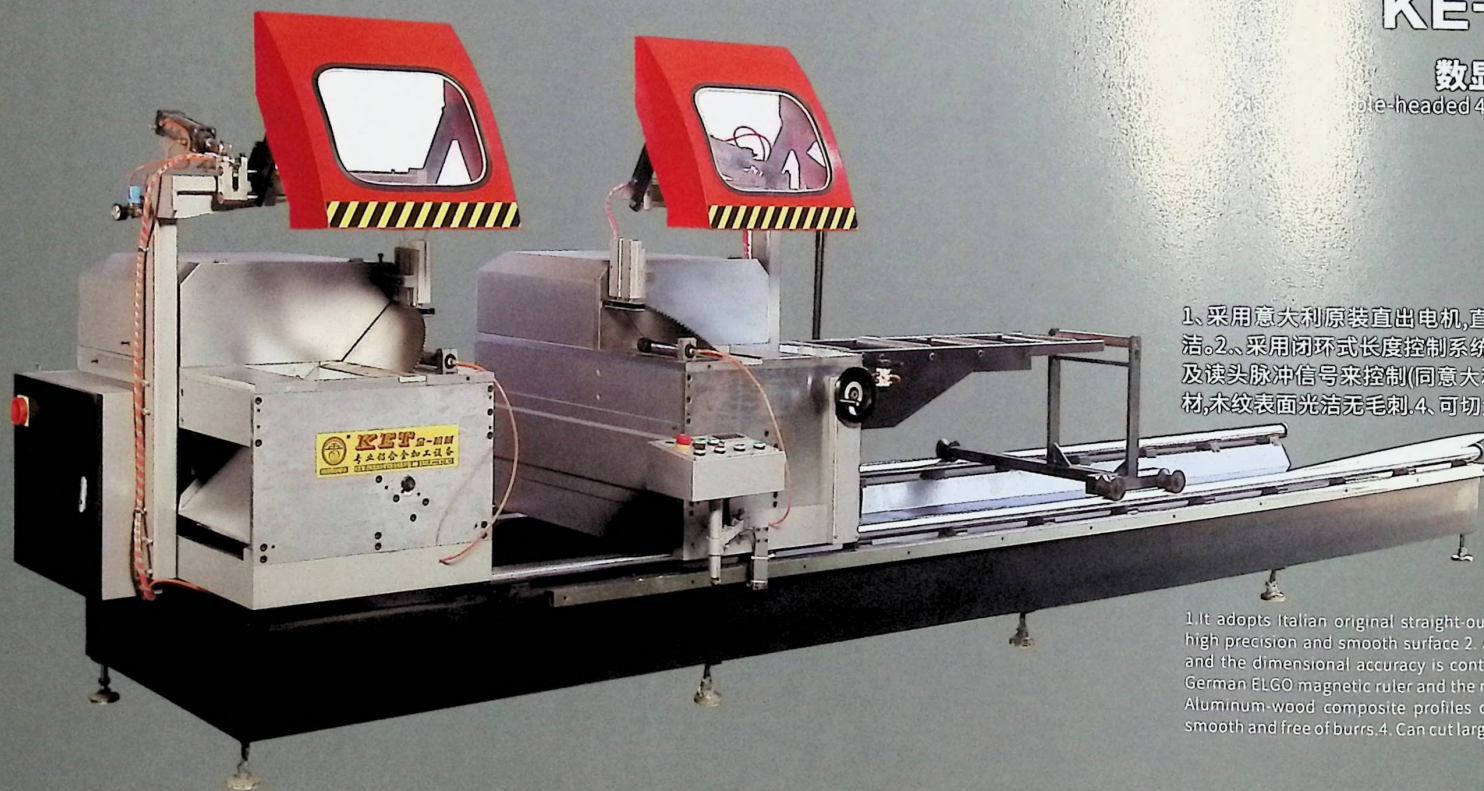
1. saw cutting length	520 – 4500mm
2.saw cutting (w x h)	300 x 170 mm
3 .main motor power	3.0KW x 2台
4. main motor speed	2850r/min
5 .saw blade size	φ600 x φ40 x 144T
6. saw feeding speed	0–3m/min
7. saw the return rate	2–3m/min
8.Work pressure	0.6–0.8Mpa
9.Working voltage	380v
10.Dimensions (length x width x height)	6000 x 1600 x 1750 mm
11.Machine weight	1700Kg
12.Saw blade can swing Angle	90° – 45°



KE-383TB/45

数显双头45度锯(正角45°)

Double-headed 45 Degree Saw (Positive angle 45°)



1、采用意大利原装直出电机,直线导轨直推式进给,精度高表面光洁。2、采用闭环式长度控制系统,尺寸精度通过接收德国ELGO磁尺及读头脉冲信号来控制(同意大利 $\pm 0.1\text{mm}$)。3、可切割铝木复合材料,木纹表面光洁无毛刺。4、可切大尺寸门料。

1.It adopts Italian original straight-out motor, linear guide rail direct-push feed, high precision and smooth surface. 2. Adopt a closed-loop length control system and the dimensional accuracy is controlled by receiving the pulse signals of the German ELGO magnetic ruler and the reading head (the same as Italy $\pm 0.1\text{mm}$). Aluminum-wood composite profiles can be cut, and the wood grain surface is smooth and free of burrs. 4. Can cut large size door materials.

主要技术参数

1. 锯切长度	475-4500mm
2. 锯切宽度X高度(bxh)	230°100/ 120x140 (45°)mm
3. 主电机功率	3.0KWx2台
4. 主电机转速	2840r/min
5. 使用锯片尺寸	$\phi 550 \times \phi 30 \times 140\text{T}$
6. 锯片角度	45°(正角专用)
7. 锯片进给速度	0—3m/min
8. 锯片返回速度	2—3m/min
9. 工作气压	0.6—0.8Mpa
10. 工作电压	380V
11. 外形尺寸(长x宽x高)	5850x1580x1660mm
12. 机床重量	1500Kg

Main technical parameters:

1. Cutting length	475-4500mm
2. Sawing width x height (BXH)	230°100/ 120x140 (45°)mm
3. Main motor power	3.0KWx2台
4. Main motor speed	2840r/min
5. Saw blade size	$\phi 550 \times \phi 30 \times 140\text{T}$
6. Blade angle	45°(正角专用)
7. Saw blade feed rate	0—3m/min
8. Return speed of saw blade	2—3m/min
9. Working pressure	0.6—0.8Mpa
10. working voltage	380V
11. Dimensions (L x W x H)	5850x1580x1660mm
12. Machine weight	1500Kg

KE-383TD/45

数控双头45度锯 (带高度检测装置)

CNC Double 45 saw

加工样品 ▲

主要用于铝合金门窗料和铝木复合门窗料的45°切割下料,使用硬质合金刀片,外径可达 $\phi 500$,两锯头固定成45°,采用原装意大利直出电机,台湾进口直线导轨进给,加工精度高,角度精确。加装进口高度检测系统和松下伺服长度定位系统,定位精度高,是铝合金门窗料和铝木复合门窗料的45°切割下料的首选。

It is mainly used for 45° cutting of aluminum alloy doors and windows and aluminum-wood composite doors and windows. It uses cemented carbide saw blades with an outer diameter of up to $\phi 500$. The two saw heads are fixed at 45°. The original Italian straight-out motor is used, imported from Taiwan. Linear guide rail feed, high processing precision and precise angle. It is equipped with imported height detection system and Panasonic Hefu length positioning system with high positioning accuracy. It is the first choice for 45° cutting of aluminum alloy doors and windows and aluminum-wood composite doors and windows.

主要技术参数

1. 锯切长度	310~4350mm
2. 锯切宽度X高度(bxh)	125x180/140x160 (45°) mm
3. 主电机功率	3KWx2台
4. 主轴转速	2850r/min
5. 使用锯片尺寸	$\phi 500 \times \phi 30 \times 120T$
6. 锯片角度	45°
7. 锯片进给速度	0~3m/min
8. 锯片返回速度	2~3m/min
9. 工作气压	0.6~0.8Mpa
10. 工作电压	380V
11. 外形尺寸(长x宽x高)	5850x1580x1660mm
12. 机床重量	1300kg

Main technical parameters:

1. saw cutting length	310~4350mm
2. saw cutting (w x h)	120x180 (45°) mm
3. main motor power	3KWx2台
4. main motor speed	2850r/min
5. saw blade size	$\phi 500 \times \phi 30 \times 120T$
6. saw blade Angle	45°
7. saw feeding speed	0~3m/min
8. saw the return rate	2~3m/min
9. working pressure	0.6~0.8Mpa
10. working voltage	380V
11. Overall dimension (LxWxH)	5850x1580x1660mm
12. Weight	1300kg



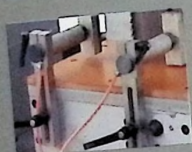
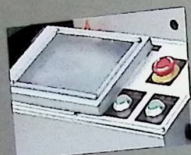
KINGYEE

Double head saw equipment series 双头锯设备系列

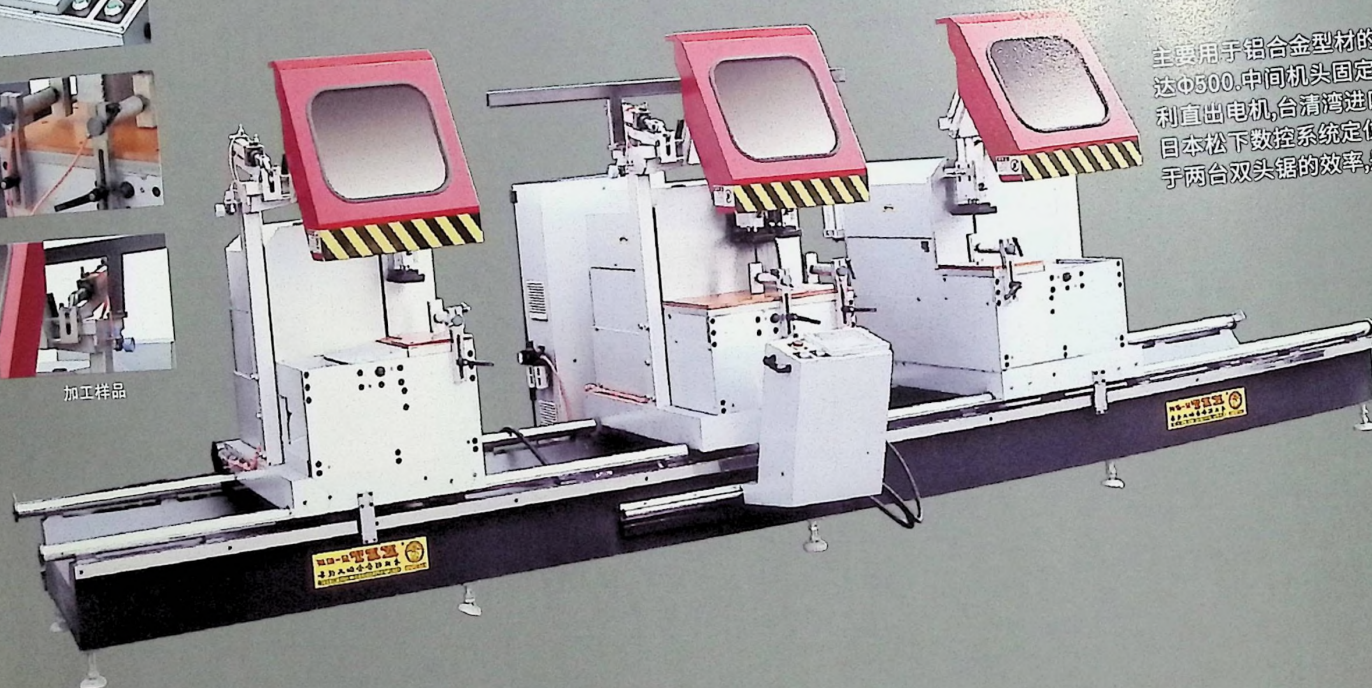
KE-183TD

数控参头90度

No saw 3 90° degree



加工样品



主要用于铝合金型材的90°切割下料,使用硬质铝合金锯片,外径达Φ500.中间机头固定,左右两端机头采用数控定位,采用原装进口直出电机,台湾进口直线导轨进给,加工精度高,角度精确,日本松下数控系统定位精度高,可成捆切割,一次切割两捆成品,于两台双头锯的效率,是铝材切割成品锯下料的首选。

It is mainly used for 90° cutting and blanking aluminum alloy profiles. It uses hard aluminum alloy saw blade with an outer diameter of Φ500. The middle head is fixed. The left and right ends of the machine head are positioned by numerical control. The imported straight out motor is adopted. The imported linear guide rail of taiqingwan is used for feeding. The machining precision is high and the angle is accurate. Adopting Panasonic numerical control system, Japan has high positioning accuracy and can cut bundles of finished products in bundles at a time, which is equivalent to the efficiency of two double-headed saws. It is the first choice for cutting aluminum products.

主要技术参数

1. 锯切长度	400—2300mm
2. 锯切宽度X高度(bxh)	150x150 (90°) mm
3. 主电机功率	3.0KWx3台
4. 主轴转速	2850r/min
5. 使用锯片尺寸	Φ500xΦ30x120T
6. 锯片角度	90°
7. 锯片进给速度	0—3m/min
8. 锯片返回速度	2—3m/min
9. 工作气压	0.6—0.8Mpa
10. 工作电压	380V
11. 外形尺寸(长x宽x高)	5800x2100x1700mm
12. 机床重量	1800Kg

Main technical parameters:

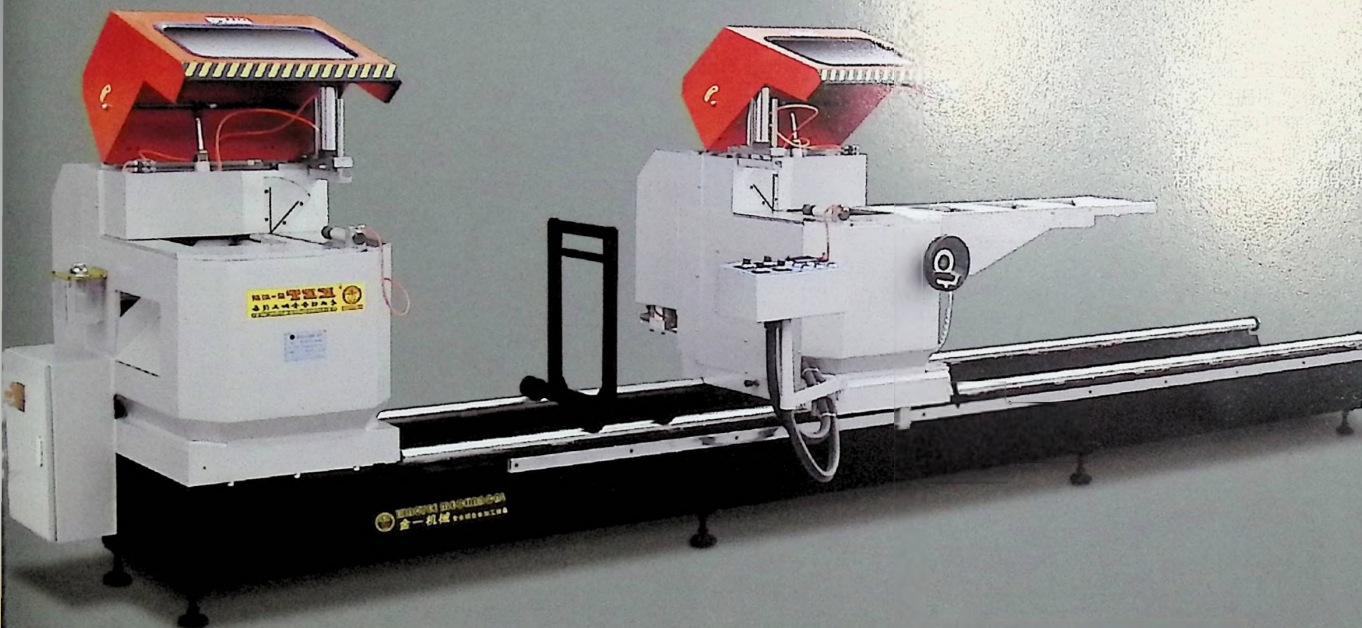
1. saw cutting length	400—2300mm
2. saw cutting (w x h)	150x150 (90°) mm
3. main motor power	3.0KWx3台
4. main motor speed	2850r/min
5. saw blade size	Φ500xΦ30x120T
6. saw blade Angle	90°
7. saw feeding speed	0—3m/min
8. saw the return rate	2—3m/min
9. working pressure	0.6—0.8Mpa
10. working voltage	380V
11. Overall dimension (LxWxH)	5800x2100x1700mm
12. Weight	1800Kg

KE-383B-D
数控双头切割锯KE-383E-B600
数显双头切割锯

KE-383B

数显双头切割锯 (重型)

Digital Mitre Saw In Heavy Duty



主要用于工业型材、角码和窗料的切割下料,使用硬质合金刀片,刀片强度高,加工精度高,本机床带数控送料系统,可加装托料架,采用精密伺服电机,滚珠丝杠传动,送料精度高,加大电机功率4KW,更适合工业型材料,如铝型材、角码、窗料的切割。

It is mainly used for cutting industrial profiles, aluminum alloy curtain wall materials, corner codes and window materials. It uses cemented carbide blades, with an outer diameter of up to 200mm, high linear speed and high processing accuracy. This machine tool is equipped with a CNC feeding system. Supports can be installed according to customer requirements, using precision servo motors, ball screws and imported guide rails, so the repeat cutting accuracy is high, the motor power is increased by 4KW, and it is more suitable for industrial profiles, large corners of heat insulation profiles, and aluminum curtain wall materials. Cutting

主要技术参数

1. 锯切长度	430-4500/6000mm
2. 锯切 (宽度 × 高度)	230 × 150mm
	250 × 135mm
3. 主电机功率	3.0KW × 2台
4. 主电机转速	2840r/min
5. 使用锯片尺寸	Φ500 × Φ30 × 120T
6. 锯片进给速度	0-3m/min
7. 锯片返回速度	2-3m/min
8. 锯片可摆动角度	90° ~45°
9. 工作气压	0.6-0.8Mpa
10. 工作电压	380v
11. 外形尺寸	5750 × 1300 × 1360mm
12. 机床重量	1500kg

Main technical parameters:

1. Saw cutting length	430-4500/6000mm
2. Saw cutting (w × h)	230 × 150mm
	250 × 135mm
3. main motor power	3.0KW × 2
4. main motor speed	2840r/min
5. saw blade size	Φ500 × Φ30 × 120T
6. saw feeding speed	0-3m/min
7. Saw the return speed	2-3m/min
8. Saw blade swing angle	90° ~45°
9. Working pressure	0.6-0.8Mpa
10. Working voltage	380v
11. Overall dimension (L×W×H)	5750 × 1300 × 1360mm
12. Weight	1500kg



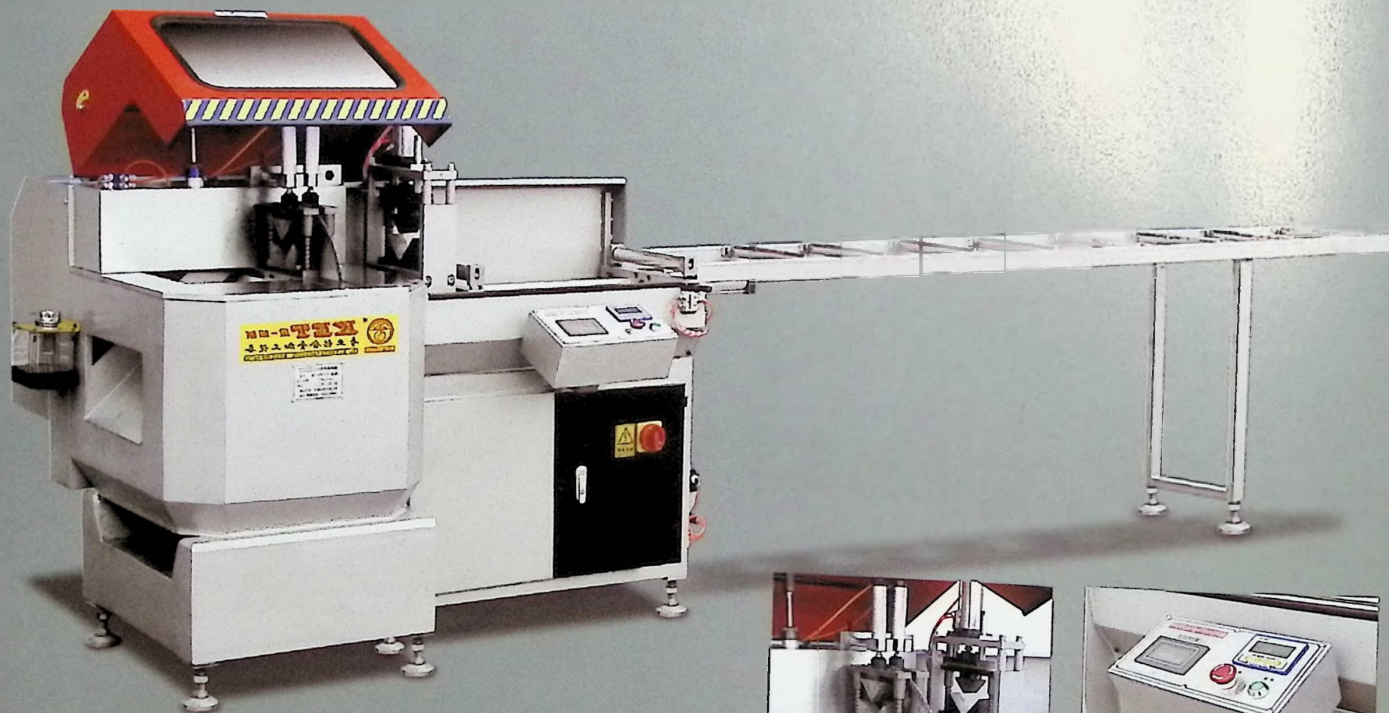
KINGYEE

Single head equipment series 单头锯设备系列

KE-328A

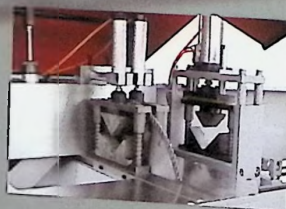
自动送料角码

Auto-Feeding Corner S



主要用于铝合金型材的切割下料,也可用于角码型材的切割下料,配备专用模具,特别适用于角码自动下料,使用硬质合金锯片,外径达20",线速度高,加工精密度高,机床工作头可自动切割,也可手动切割,锯片可磨90°~45°需要的角度,本机床带数显装置及自动化控制系统(带工控触摸屏),因而更适用于铝合金角码的大批量切割。

It is mainly used for cutting and blanking of aluminum alloy profiles, and can also be used for cutting and blanking of profiles. It is equipped with special die. In particular, it is used for automatic cutting of corner codes. It uses carbide saw blade with an outer diameter of 20", high linear speed and high machining precision. When the machine tool is working, the blade can be cut automatically or manually. The saw blade can be placed at the required angle of 90° ~ 45°. The machine tool is equipped with digital display device and automatic control system (with industrial control touch screen), so it is more suitable for large-scale cutting of aluminum alloy angle code.



主要技术参数

1. 锯切长度	自动送料时6-590mm (1770mm)
2. 锯切 (宽度 × 高度)	230 × 150mm
3. 主电机功率	3.0KW
4. 主电机转速	2840r/min
5. 使用锯片尺寸	Φ 500 × Φ 30 × 120T
6. 锯片摆动角度	90° ~ 45°
7. 锯片进给速度	0-3m/min
8. 锯片返回速度	2-3m/min
9. 工作气压	0.6-0.8Mpa
10. 工作电压	380v
11. 外形尺寸	4600 × 1300 × 1360mm
12. 机床重量	900kg

Main technical parameters:

1. saw cutting length	6-590mm (1770mm)
2. saw cutting (w × ht)	230 × 150mm
3. main motor power	3.0KW
4. main motor speed	2840r/min
5. saw blade size	Φ 500 × Φ 30 × 120T
6. saw blade swing angle	90° ~ 45°
7. saw feeding speed	0-3m/min
8. saw the return rate	2-3m/min
9. working pressure	0.6-0.8Mpa
10. working voltage	380v
11. Overall dimension	4600 × 1300 × 1360mm
12. Weight	900kg



KE-328D/A

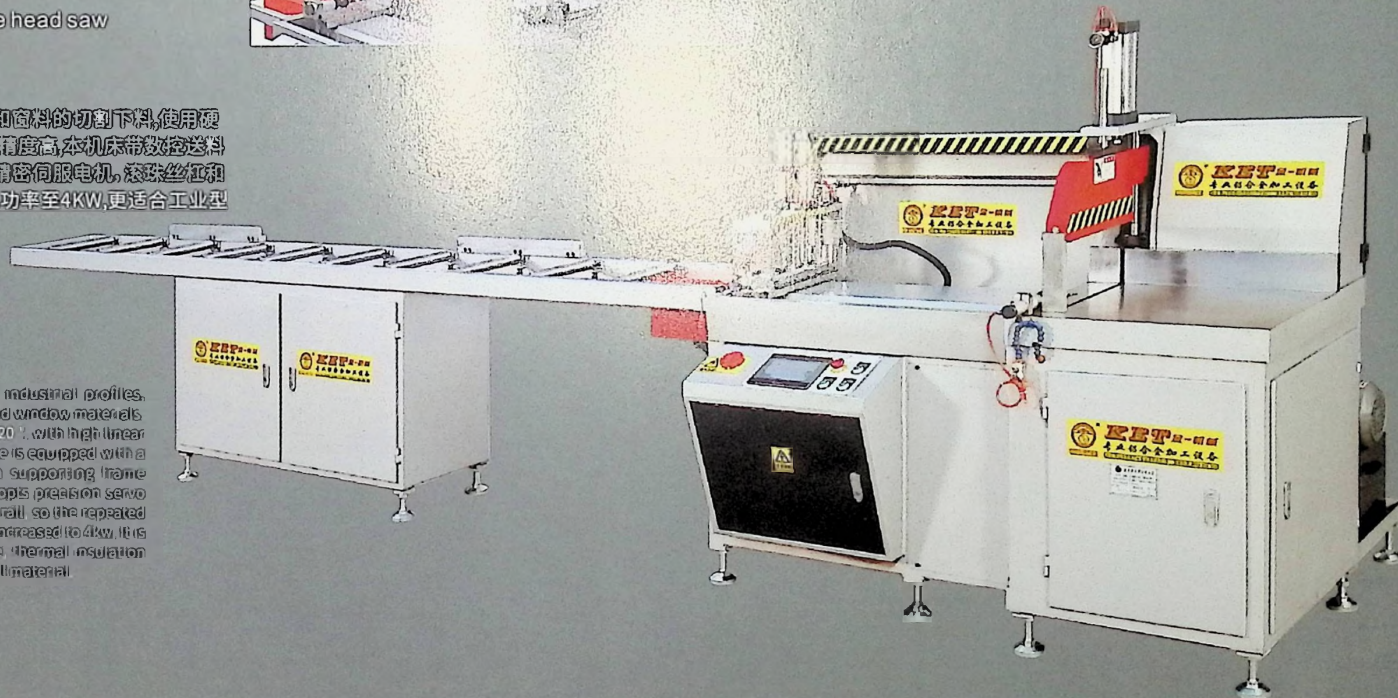
重型自动切割单头锯 (精密数控型)

(特别适合铝模板筋板自动下料)

Heavy duty arbitrary Angle single head saw
(rotating arbitrary Angle display)

主要用于工业型材、铝合金幕墙料、角码和窗料的切割下料,使用硬质合金锯片,外径可达20",线速度高,加工精度高,本机床自带送料系统,并根据客户要求加装托料架,采用精密伺服电机、滚珠丝杠和进口导轨,因而重复切割精度高,加大电机功率至4KW,更适合工业型材、异型型材大角码、铝幕墙料的切割。

It is mainly used for cutting and blanking of industrial profiles, aluminum curtain wall materials, corner codes and window materials. The carbide saw blade has an outer diameter of 20", with high linear speed and high machining accuracy. The machine is equipped with a CNC feeding system, and is equipped with a supporting frame according to the customer's requirements. It adopts precision servo electric machine, ball screw and imported guide rail, so the repeated cutting accuracy is high, and the motor power is increased to 4kw. It is more suitable for the cutting of industrial profiles, thermal insulation profiles, large angle code and aluminum curtain wall material.



主要技术参数

1. 锯切长度	10—830mm
2. 锯切 (宽度×高度)	280×100mm
3. 主电机功率	5.5KW
4. 主电机转速	2850r/min
5. 使用锯片尺寸	φ500×φ30×100T
6. 锯片进给速度	0—3m/min
7. 锯片返回速度	2—3m/min
8. 自动送料最高速度	10m/min
9. 工作气压	0.6—0.8Mpa
10. 工作电压	380V
11. 外形尺寸	5200×1000×1700mm
12. 机床重量	1000Kg

Main technical parameters:

1. saw cutting length	10—830mm
2. saw cutting (w x h)	280×100mm
3. main motor power	5.5KW
4. main motor speed	2850r/min
5. saw blade size	φ500×φ30×100T
6. saw feeding speed	0—3m/min
7. saw the return rate	2—3m/min
8. automatic feeding speed	10m/min
9. working pressure	0.6—0.8Mpa
10. working voltage	380V
11. Overall dimension	5200×1000×1700mm
12. Weight	1000Kg



KINGYEE

Single-head

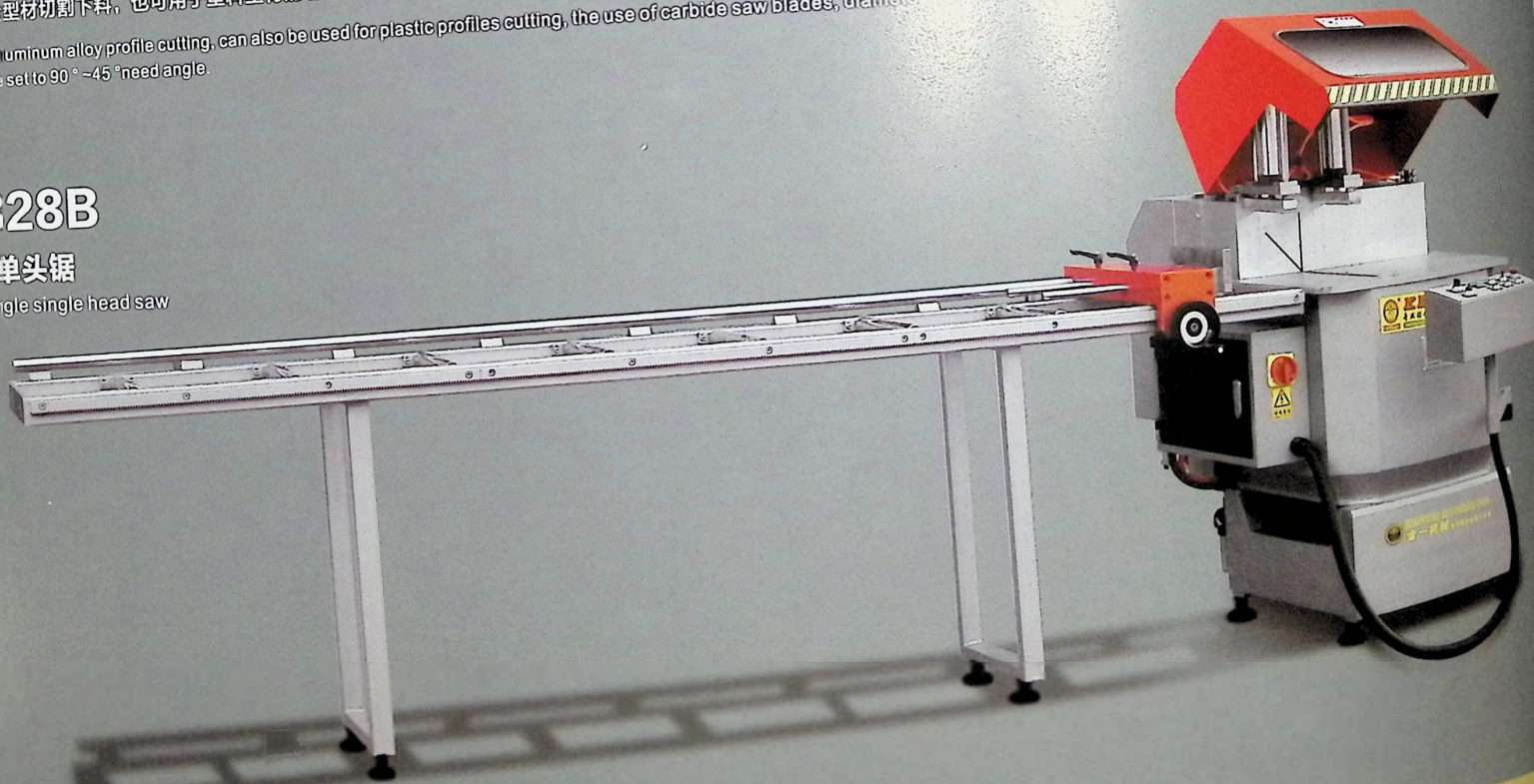
ment series 单头锯设备系

主要用于铝合金型材切割下料,也可用于塑料型材的切割下料,使用硬质合金锯片,外径可达20",线速度高,加工精度高。锯片可摆成90°~45°需要角度。
Mainly used for aluminum alloy profile cutting, can also be used for plastic profiles cutting, the use of carbide saw blades, diameter 20", line speed is high, high precision machining, machine work accuracy is high. Saw blade can be set to 90°~45° need angle.

KE-328B

可调角度单头锯

Adjustable Angle single head saw



主要技术参数

1. 锯切长度	80~2080mm/3080mm
2. 锯切 (宽度 × 高度)	230 × 150mm/280 × 100mm
3. 主电机功率	3.0KW
4. 主电机转速	2850r/min
5. 使用锯片尺寸	Φ500 × Φ30 × 120T
6. 锯片可摆动角度	90°~45°
7. 锯片进给速度	0~3m/min
8. 锯片返回速度	2~3m/min
9. 工作压力	0.6~0.8Mpa
10. 工作电压	380v
11. 外形尺寸	1000 (7000) × 1300 × 1360mm
12. 机床重量	900kg

Main technical parameters:

1. saw cutting length	80~2080mm/3080mm
2. saw cutting (w x h)	230 × 150mm/280 × 100mm
3. main motor power	3.0KW
4. main motor speed	2850r/min
5. saw blade size	Φ500 × Φ30 × 120T
6. saw blade swing angle	90°~45°
7. saw feeding speed	0~3m/min
8. saw the return rate	2~3m/min
9. working pressure	0.6~0.8Mpa
10. working voltage	380v
11. Overall dimension	1000 (7000) × 1300 × 1360mm
12. Weight	900kg



主要用于工业型材、铝合金幕墙料、窗料的切割下料，也可用于塑料型材的切割下料，使用硬质合金锯片，外径可达20"，线速度高，加工精度高。本机床带定位架，可根据客户需要加装数显装置，因而定位尺寸精确，更适合超厚工业型材、铝合金型材的切割。

Mainly used for industrial profiles, aluminum curtain wall material, material of window cutting, can also be used for plastic profile cutting, the use of carbide saw blades, diameter up to 20", the line speed is high, the processing accuracy is high. The machine with a positioning frame, according to the customer's needs can be equipped with digital display device, so the positioning is accurate in size, more suitable for thick industrial profiles, aluminum alloy profile cutting.



KE-328C

重型单头锯

Single Head Saw In Heavy Duty

主要技术参数

1. 锯切长度	80-2000mm/3000mm
2. 锯切 (宽度 × 高度)	230 × 150mm
3. 主电机功率	4KW
4. 主电机转速	2840r/min
5. 使用锯片尺寸	Φ500 × Φ30 × 120T
6. 锯片进给速度	0-3m/min
7. 锯片返回速度	2-3m/min
8. 工作气压	0.6-0.8Mpa
9. 工作电压	380v
10. 外形尺寸	5000 × 1300 × 1360mm
11. 机床重量	800kg

Main technical parameters:

1. saw cutting length	80-2000mm/3000mm
2. saw cutting (w × h)	230 × 150mm
3. main motor power	4KW
4. main motor speed	2840r/min
5. saw blade size	Φ500 × Φ30 × 120T
6. saw feeding speed	0-3m/min
7. saw the return rate	2-3m/min
8. working pressure	0.6-0.8Mpa
9. working voltage	380v
10. Overall dimension	5000 × 1300 × 1360mm
11. Weight	800kg

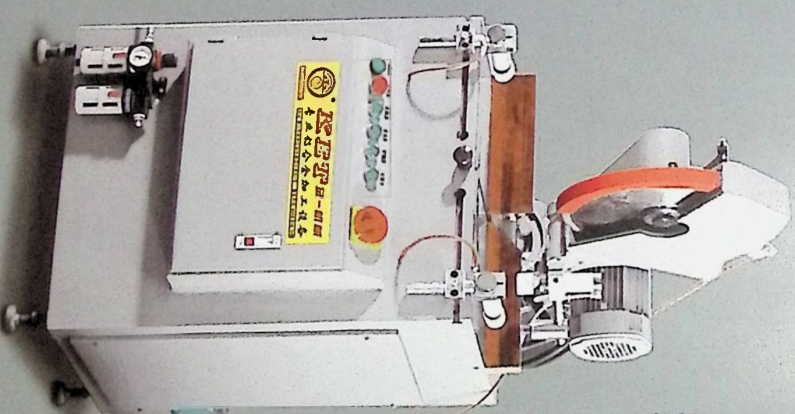
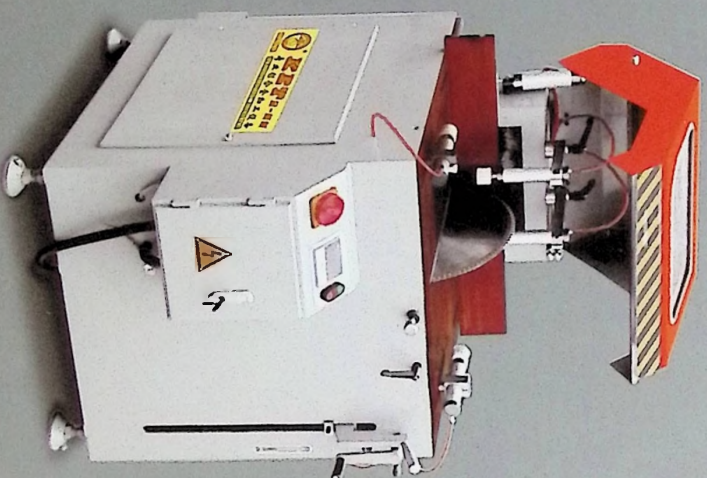
KE-328M/B500

手动任意角单头锯 (可配角度数显)

Manual/arbitrary Angle single head saw (can match Angle digital display)

主要用于铝合金型材、门窗料及工业型材的切割下料,使用硬质合金锯片,外径可达20",线速度好,加工精度高。本机可装客户要求加装自动进刀,可带尺寸定位架,并可根据客户要求加装数显装置,因而定位尺寸精确,工作台可作(-15°)-90°-(+15°)之间旋转,并可配角度数显装置。盖板后移后,工作台可作0°定位,升起并固定锯片作打槽锯用。因而特别适用于切割不同角度铝门窗、铝幕墙合工业型材。

It's mainly used for cutting and cutting of aluminum alloy profiles, door and window materials and industrial profiles. Carbide saw blades are used. The outer diameter can reach 20", the line speed is good, and the processing accuracy is high. The machine can be equipped with automatic feeding according to customer requirements. It can be equipped with a size positioning frame, and can be equipped with a digital display device according to customer requirements, so the positioning size is accurate, the workable can be rotated between (-15°) -90°-(+15°), and can be equipped with an angle digital display. Device After the leaning board is moved back, the workable can be positioned at 0°, and the saw blade can be raised and fixed for grooving saw. Therefore, it is especially suitable for cutting aluminum doors and windows, aluminum curtain walls and industrial materials of different angles.



Multi-function Single Head Saw

KE-328

多功能单头锯

主要用于铝合金型材的切割下料,亦可用于型材的切割下料,使用硬质合金锯片,外径可达16",线速度好,加工精度高。本机可带尺寸定位架,并可根据客户要求加装数显装置,(-15°)-90°-(+15°)之间旋转,特别适用于切割不同角度的铝型材。

Mainly used for cutting and blanking of aluminum alloy profiles. It can also be used for cutting and blanking of plastic profiles. Carbide saw blades are used. The outer diameter can reach 16". The line speed is high and the processing accuracy is high. This machine has a size positioning frame. The digital display device can be installed according to customer requirements, so the positioning size is accurate. The saw head of the machine tool can be placed at (-15°) -90°-(+15°) interval rotation is especially suitable for cutting aluminum alloy profiles with different angles.

主要技术参数

1. 锯切长度	100-3000mm	1. 锯切长度	100-3000mm
2. 锯切宽度X高度(b×h)	170×150mm	2. 锯切宽度X高度(b×h)	170×150mm
	280×100mm		280×100mm
3. 主电机功率	3.0KW	3. 主电机功率	3.0KW
4. 主电机转速	2840r/min	4. 主电机转速	2840r/min
5. 使用锯片尺寸	φ500×φ30×120T	5. 使用锯片尺寸	φ500×φ30×120T
6. 工作台可旋转角度	(-15° - 90° ~ +15°)	6. 工作台可旋转角度	(-15° - 90° ~ +15°)
7. 工作气压	0.6-0.8Mpa	7. 工作气压	0.6-0.8Mpa
8. 工作电压	380V	8. 工作电压	380V
9. 外形尺寸(长×宽×高)	3950 (850) ×980×1300mm	9. 外形尺寸(长×宽×高)	3950 (850) ×980×1300mm
10. 机床重量	900Kg	10. 机床重量	900Kg

Main technical parameters:

1. Saw cutting length	100-3000mm	1. Saw cutting length	100-3000mm
2. Saw cutting (W×H)	170×150mm	2. Saw cutting (W×H)	170×150mm
	280×100mm		280×100mm
3. Main motor power	3.0KW	3. Main motor power	3.0KW
4. Main motor speed	2840r/min	4. Main motor speed	2840r/min
5. Saw blade dimension	φ500×φ30×120T	5. Saw blade dimension	φ500×φ30×120T
6. Table can rotate Angle	(-15° - 90° ~ +15°)	6. Table can rotate Angle	(-15° - 90° ~ +15°)
7. Operation air pressure	0.6-0.8Mpa	7. Operation air pressure	0.6-0.8Mpa
8. Operation voltage	380V	8. Operation voltage	380V
9. voltage dimension (L×W×H)	3950 (850) ×980×1300mm	9. voltage dimension (L×W×H)	3950 (850) ×980×1300mm
10. weight	900Kg	10. weight	900Kg

主要技术参数

1. 锯切长度	100-3000mm	1. 锯切长度	100-3000mm
2. 锯切宽度X高度(b×h)	210×105mm	2. 锯切宽度X高度(b×h)	210×105mm
3. 主电机功率	2.2KW	3. 主电机功率	2.2KW
4. 主电机转速	2840r/min	4. 主电机转速	2840r/min
5. 使用锯片尺寸	φ400×φ30×120T	5. 使用锯片尺寸	φ400×φ30×120T
6. 锯片进给速度	0-3m/min	6. 锯片进给速度	0-3m/min
7. 锯片返回速度	0-3m/min	7. 锯片返回速度	0-3m/min
8. 工作气压	0.6-0.8Mpa	8. 工作气压	0.6-0.8Mpa
9. 工作电压	380V	9. 工作电压	380V
10. 外形尺寸(长×宽×高)	3800×1100×1480mm	10. 外形尺寸(长×宽×高)	3800×1100×1480mm
11. 机床重量	600Kg	11. 机床重量	600Kg

Main technical parameters:

1. Saw cutting length	100-3000mm	1. Saw cutting length	100-3000mm
2. Saw cutting (W×H)	210×105mm	2. Saw cutting (W×H)	210×105mm
3. Main motor power	2.2KW	3. Main motor power	2.2KW
4. Main motor speed	2840r/min	4. Main motor speed	2840r/min
5. Saw blade dimension	φ400×φ30×120T	5. Saw blade dimension	φ400×φ30×120T
6. Saw blade feeding speed	0-3m/min	6. Saw blade feeding speed	0-3m/min
7. Saw blade returning speed	0-3m/min	7. Saw blade returning speed	0-3m/min
8. Operation air pressure	0.6-0.8Mpa	8. Operation air pressure	0.6-0.8Mpa
9. Operation voltage	380V	9. Operation voltage	380V
10. voltage dimension (L×W×H)	3800×1100×1480mm	10. voltage dimension (L×W×H)	3800×1100×1480mm
11. weight	600Kg	11. weight	600Kg

KE-328C/M400

KE-328B/M500

气动任意角单头锯

Pneumatic Single Head Saw in any angle

主要用于铝合金型材的切割下料,也可用于塑料型材的切割下料,使用硬质合金锯片,外径可达16",线速度高,加工精度高。本机床带尺寸定位架,可根据客户要求加装数显装置,因而定位尺寸精确,工作台可作 $(-15^{\circ}) \sim 90^{\circ} \sim (+15^{\circ})$ 之间的旋转,锯片自动进给,稳定可靠,因而特别适用于切割不同角度的铝合金型材。

It is mainly used for cutting and blanking of aluminum alloy profiles and also for cutting and blanking of plastic profiles. Carbide saw blades are used, with an outer diameter of up to 16", high linear speed and high machining accuracy. This machine tool is equipped with a size positioning frame. The digital display device can be installed according to customer requirements, so the positioning size is accurate. The worktable can be optional between $(-15^{\circ}) \sim 90^{\circ} \sim (+15^{\circ})$. The saw blade feeds automatically, which is stable and reliable. Suitable for cutting aluminum alloy profiles with different angles.



KE-328M

手动任意角单头锯

Manual Single Head Saw (various angle)

主要用于铝合金型材的切割下料,也可用于塑料型材的切割下料,使用硬质合金锯片,外径可达16",线速度高,加工精度高,本机床带尺寸定位架,可根据客户要求加装数显装置,因而定位尺寸精确,工作台可作 $(-15^{\circ}) \sim 90^{\circ} \sim (+15^{\circ})$ 之间的旋转,靠板后移后,工作台可作 0° 定位,升起并固定锯片作打槽锯用,因而特别适用于切割不同角度的铝合金型材。

It is mainly used for cutting and cutting of aluminum alloy profiles, and also for cutting and cutting of plastic profiles. Carbide saw blades are used. The outer diameter can reach 16". The linear speed is high and the processing accuracy is high. The machine has a size positioning frame. A digital display device can be installed according to customer requirements, so the positioning size is accurate. The worktable can be rotated between $(-15^{\circ}) \sim 90^{\circ} \sim (+15^{\circ})$, and the worktable can be moved to 0° positioning, raising and fixing the saw blade for grooving saw, so it is especially suitable for cutting aluminum alloy profiles with different angles.

主要技术参数		Main technical parameters:	
1. 锯切长度	100~3000mm	1. saw cutting length	100~3000mm
2. 锯切 (宽度 × 高度)	125 × 120mm	2. saw cutting (w × h)	125 × 120mm
3. 主电机功率	2.2KW	3. main motor power	2.2KW
4. 主电机转速	2840r/min	4. main motor speed	2840r/min
5. 使用锯片尺寸	Φ400 × Φ30 × 140T	5. saw blade size	Φ400 × Φ30 × 140T
6. 工作气压	0.6~0.8Mpa	6. working pressure	0.6~0.8Mpa
7. 工作电压	380v	7. working voltage	380v
8. 外形尺寸	750 × 900 × 1300mm	8. Overall dimension	750 × 900 × 1300mm

主要技术参数		Main technical parameters:	
1. 锯切长度	100~3000mm	1. saw cutting length	100~3000mm
2. 锯切 (宽度 × 高度)	125 × 120mm	2. saw cutting (w × h)	125 × 120mm
3. 主电机功率	2.2KW	3. main motor power	2.2KW
4. 主电机转速	2840r/min	4. main motor speed	2840r/min
5. 使用锯片尺寸	Φ400 × Φ30 × 140T	5. saw blade size	Φ400 × Φ30 × 140T
6. 工作气压	0.6~0.8Mpa	6. working pressure	0.6~0.8Mpa
7. 工作电压	380v	7. working voltage	380v
8. 外形尺寸	750 × 900 × 1300mm	8. Overall dimension	750 × 900 × 1300mm



KINGGYE

Single head

at series 单头锯设备系列

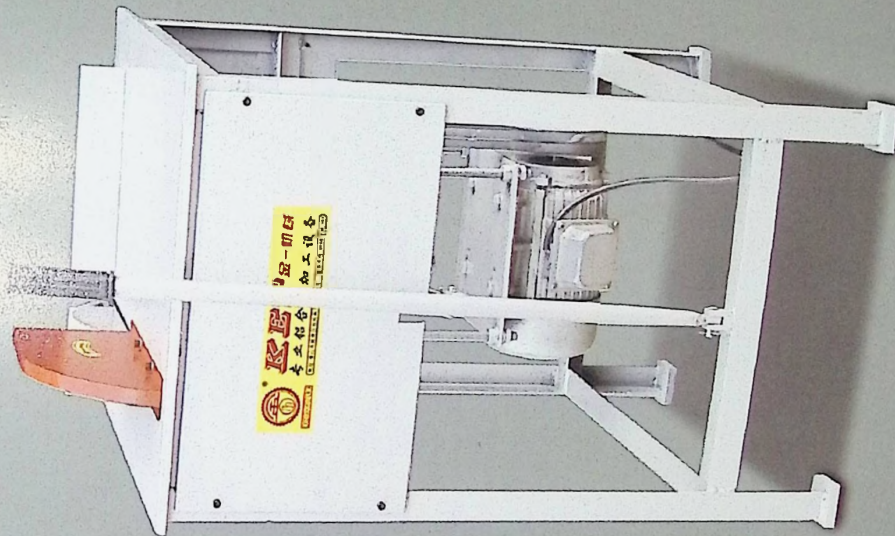
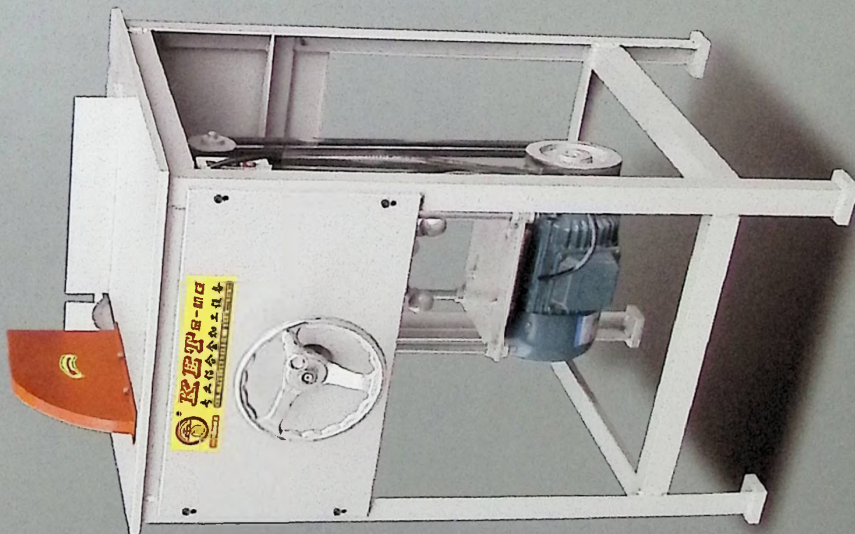
KE-323

手动锯床

Manual Saw

主要用于切断各种铝合金
料,也可用于切断其他铝合金
型材。

Mainly used to cut various
aluminum alloy window
materials and also can be used
to cut other aluminum alloy
profiles



KE-323E

多功能手动锯床

Multi-function Manual Saw

机架用钢材组合而成,工作台面
钢板平面精密刨削,刀架前后手
行程外,可视铝料厚度,作适当调整
整,主要工作范围,一般铝料规格
90°外,并可切断任意角度。

The frame is made of light steel. The work
surface is precision planed with steel plate. In
addition to the manual stroke of the front and
rear, the tool holder can be adjusted according
to the thickness of the aluminum material. The
main working range is that the general
aluminum material is cut at 90°. And can cut
any angle.

主要技术参数

Main technical parameters:							
1. 刀轴转速	2850r/min	1. motor rotary speed	2850r/min	2. 切削刀片线速度	45m/s	2. cutting blade linear velocity	45m/s
2. 切削刀片线速度	45m/s	3. 最大切削高度	77mm	3. max. cutting height	100mm	3. max. cutting height	100mm
3. 最大切削高度	77mm	4. 最大切削宽度	100mm	4. max. cutting width	100mm	4. max. cutting width	100mm
4. 最大切削宽度	100mm	5. 刀片尺寸	Φ300×Φ30×120T	5. blade dimensions	1.5KW	5. blade dimensions	1.5KW
5. 刀片尺寸	Φ300×Φ30×120T	6. 电机功率	1050×720×820mm	6. motor power	1100kg	6. motor power	1100kg
6. 电机功率	1.5KW	7. 外形尺寸	1050×720×820mm	7. Overall dimension	8. Weight	7. Overall dimension(LxHxH)	8. Weight
7. 外形尺寸	1050×720×820mm	8. 机床重量	1100kg	8. Weight			

主要技术参数

Main technical parameters:							
1. 刀轴转速	2850r/min	1. motor rotary speed	2850r/min	2. 切削刀片线速度	45m/s	2. cutting blade linear velocity	45m/s
2. 切削刀片线速度	45m/s	3. 最大切削高度	77mm	3. max. cutting height	100mm	3. max. cutting height	100mm
3. 最大切削高度	77mm	4. 最大切削宽度	100mm	4. max. cutting width	100mm	4. max. cutting width	100mm
4. 最大切削宽度	100mm	5. 刀片尺寸	Φ300×Φ30×120T	5. blade dimensions	1.5KW	5. blade dimensions	1.5KW
5. 刀片尺寸	Φ300×Φ30×120T	6. 电机功率	1120×600×1280mm	6. motor power	100kg	6. motor power	100kg
6. 电机功率	1.5KW	7. 外形尺寸(长×宽×高)	1120×600×1280mm	7. Overall dimension(LxHxH)	8. Weight	7. Overall dimension(LxHxH)	8. Weight
7. 外形尺寸(长×宽×高)	1120×600×1280mm	8. 机床重量	100kg	8. Weight			

本机床主要用于切割38、40、50、52、65系列铝

型材窗料的

切割铝窗、新型隔热型材的高精度切割要求。

This machine is mainly used for cutting 38, 40, 50, 52, 65 series aluminum windows, new insulation material with high

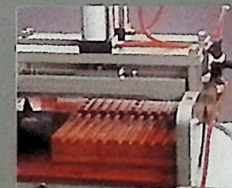
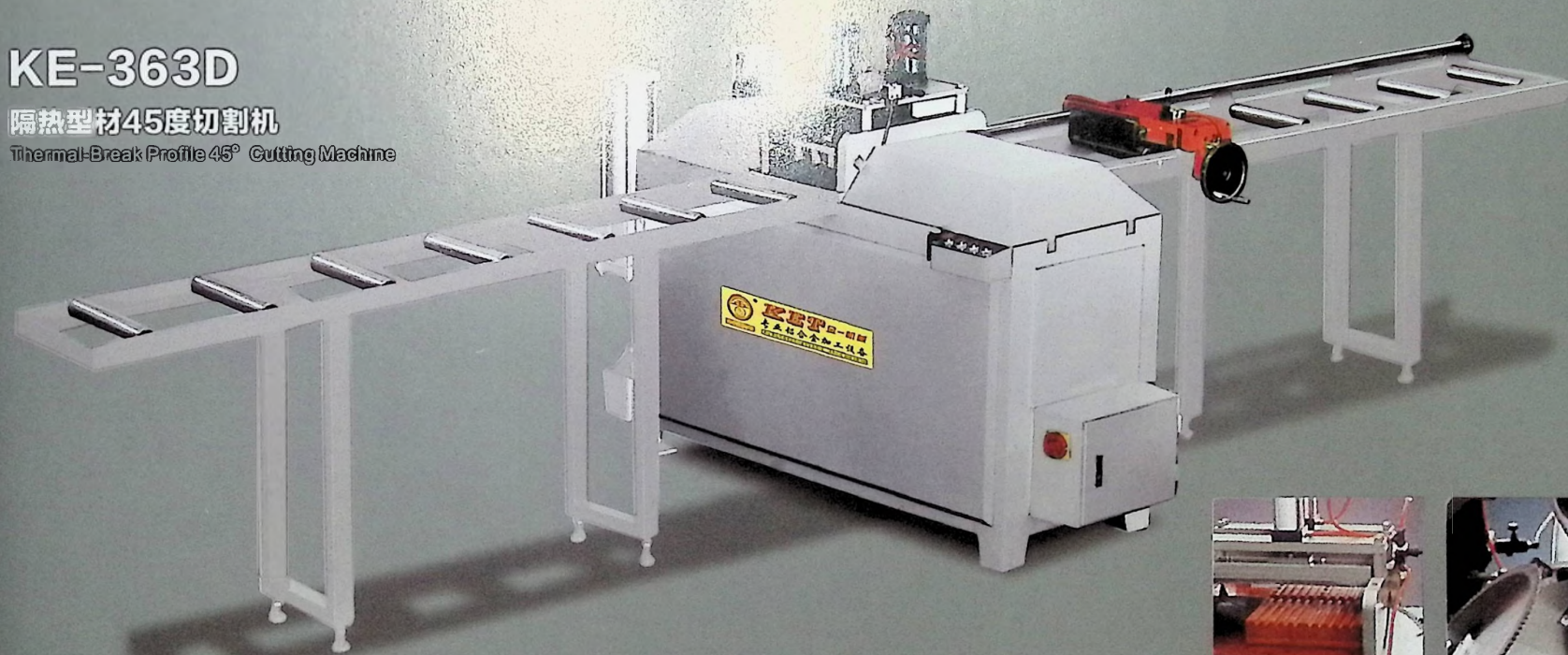
precision window

material angle of 45 degrees, is particularly applicable to high

KE-363D

隔热型材45度切割机

Thermal-Break Profile 45° Cutting Machine



主要技术参数

1.刀轴转速	2850r/min
2.进给气缸行程	750mm
3.工作气压	0.6~0.7Mpa
4.使用锯片尺寸	Φ355xΦ30x120T
5.最大切割高度	85mm
6.每次切割窗料数	4支
7.工作电压	380v
8.外形尺寸(长x宽x高)	5900×1870×1390mm
9.机床重量	900kg

Main technical parameters:

1. motor rotatiy speed	2850r/min
2. cylinder feeding travel	750mm
3. operation ari pressure	0.6~0.7Mpa
4. saw blade dimension	Φ355xΦ30x120T
5. Max. cutting height	85mm
6. cutting window profile number every time	4支
7. motor prower	380v
8. Overall dimension(LxWxH)	5900×1870×1390mm
9. Weight	900kg



KINGYEE

Milling

series 铣削设备系列

1. 采用合资G.M.特制电机,铣刀轴轴向不窜动,提高铣削精度和刀具寿命。
 2. 根据所需的槽口尺寸,铣刀可分别作上、下和前、后调整,并增加垂直立式锯片作切口用,所有调节都带机械式数字显示,方便快捷。
 3. 台面尺寸大,可成排料铣削。
 4. 台湾进口直线导轨,不同一般光轴,精度高,进给平稳不抖动。
1. Using special motors GM joint venture, not traverse the axial axis milling, milling improve accuracy and tool life.
 2. Depending on the desired size of the rebate, respectively cutter for upper, lower and before and after the adjustment, and increased vertical incision with vertical blades, all adjustments are with mechanical digital display, and convenient.
 3. The table size is big, can discharge into milling
 4. Taiwan imported linear guide, unlike the general optical axis, high precision, stable feeding does not wobble.



KE-113F

幕墙料端面铣床(重型五刀高精度)

End-milling machine for outrain wall material (Heavy-duty five-precision knife)

主要技术参数

1. 料台面积	500 × 320mm
2. 电机功率	3 × 2.2kw, 1 × 1.1kw
3. 铣刀转速	2840r/min
4. 每次可切削	10-12根
5. 压料气缸工作气压	0.6-0.65Mpa
6. 进给气缸最大行程	1000mm
7. 铣刀尺寸 (外径 × 内孔 × 厚)	Φ300 × Φ30 × 3.2mm
8. 外形尺寸 (长 × 宽 × 高)	Φ250 × Φ50 × 6.5mm
9. 重量	2200 × 1400 × 1550mm
	1050kg

Main technical parameters:

1. worktable dimension	500 × 320mm
2. Motor power	3 × 2.2kw, 1 × 1.1kw
3. milling cutter rotay speed	2840r/min
4. millable each cutting	10-12根
5. operation air pressure	0.6-0.65Mpa
6. max. cylinder feeding travel	1000mm
7. milling cutter dimension (diameter x bore x thickness)	Φ300 × Φ30 × 3.2mm
8. Overall dimension (l x w x h)	Φ250 × Φ50 × 6.5mm
9. weight	2200 × 1400 × 1550mm
	1050kg

1. 采用合资G.M.特制电机,铣刀轴轴向不窜动,提高精度。
2. 根据所需的槽口尺寸,铣刀可分别作上、下调节,且可任意作垂直立式锯片作切刃用,所有调节部带机械式数字显示,方便快捷。
3. 台面尺寸大,可成排料铣削。
4. 采用台湾产滚珠丝杠和直线导轨精度高,进给速度可调,并松下PLC控制,可实现快速返回。
5. 丝杠进给解决气动进给抖动和速度慢的问题。

1. Using special motors G.M joint venture, not drift, improve accuracy.
2. Depending on the desired size of the rebate, the cutter can be adjusted up and down, and can be used as a vertical saw blade for cutting, all adjustment parts with mechanical digital display, convenient and fast.
3. The table size is big, can discharge into milling.
4. Taiwan high-precision ball screws and linear guides, feed speed adjustable, with Danfoss and Panasonic PLC, can realize quick return.
5. Screw Feed solve pneumatic feed jitter and the problems of slow, significantly increasing production capacity.



KE-113D

高精度六刀六轴端面铣床(走料式)

Six high-precision six knife shaft surface milling (go feed type)

主要技术参数

1. 工作台面积 (长 × 宽)	500 × 320mm
2. 最大切削行程	1380mm
3. 主电机功率 (带支口切断刀)	6 × 2.2kw
4. 刀轴转速	2480r/min
5. 进给气缸工作压力	0.6~0.65Mpa (可调)
6. 每次切削窗料数	10~12根
7. 压料气缸工作压力	0.6~0.65mpa
8. 铣刀尺寸 (外径 × 内孔 × 厚)	Φ250 × Φ30 × 6.5(4.0)mm
9. 垂直锯片 (外径 × 内孔 × 厚)	Φ300 × Φ30 × 3.2mm
10. 外形尺寸 (长 × 宽 × 高)	2350 × 900 × 1600mm
11. 重量	1380kg

Main technical parameters:

1. worktable dimension (l × w)	500 × 320mm
2. max. cutting stroke	1380mm
3. total power of motor	6 × 2.2kW
4. motor rotaty speed	2480r/min
5. operation air pressure	0.6~0.65Mpa (adjustable)
6. cutting the window material number each time	10-12 root
7. material pressing cylinder working pressure	0.6~0.65mpa
8. cutter size (diameter × bore × thickness)	Φ250 × Φ30 × 6.5(4.0)mm
9. vertical saw blade (diameter × bore × thickness)	Φ300 × Φ30 × 3.2mm
10. Overall dimension (l × w × h)	2350 × 900 × 1600mm
11. weight	1380kg

KE-393B

重型高精度仿形铣

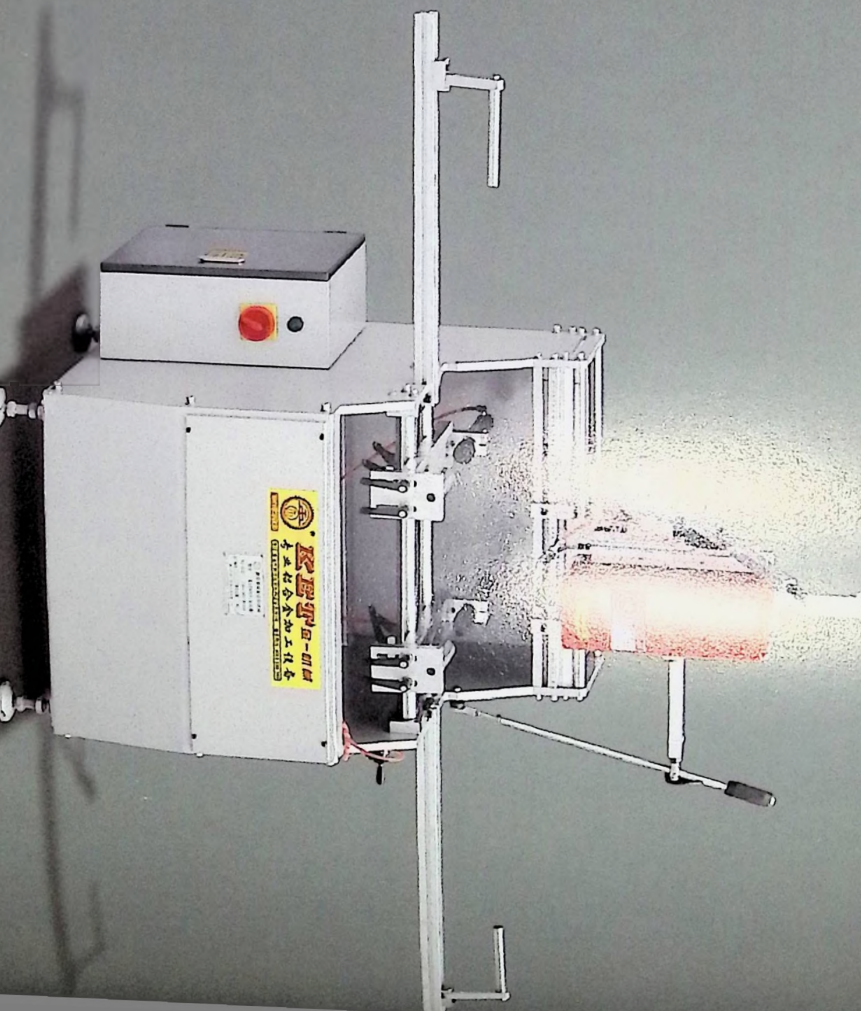
High Precision Copy Router in heavy duty



加工精度 ▲

本机床采用加工中心专用2.2KW主轴电机，进口变频器，特大加工尺寸，精度高，特别用于铝合金型材和超大洁具材料的各种形状上，一次可铣5mm厚料。

This machine adopts 2.2KW spindle motor for machining center and imported frequency converter. Large processing size, high precision, especially for the profiles and superlarge sanitary ware materials, using the template to copy the shape of the hole to the workpiece at a ratio of 1:1, and milling 5mm at a time. Thick material.



Milling equipment series
 铣削设备系列

主要技术参数

1.工作台面积 (长×高)	660 x 300mm
2.立铣头左、右移动最大距离	260mm
3.立铣头前、后移动最大距离	160 (230) mm
4.立铣头上、下移动最大距离	160mm
5.立铣刀直径 (常用)	Φ8mm
6.电动机转速 (可用)	Φ3-Φ10mm
7.电动机功率	12000r/min
8.工作气压	N=2.2kw
9.外型尺寸 (长×宽×高)	0.6-0.8Mpa
10.机床重量	700 (2200) x 1080 x 1720mm
	650kg

28
 KINGGE

Main technical parameters:

1. worktable dimension (L×w)	660 x 300mm
2. Max. Distance of milling head from left to right	260mm
3. Max. Distance of milling head from front to rear	160 (230) mm
4. Max. Space height of milling head	160mm
5. milling cutter diameter (common)	Φ8mm
6. motor rotary speed (optional)	Φ3-Φ10mm
7. motor power	12000r/min
8. operation air pressure	N=2.2kw
9. Overall dimension (L×w×h)	0.6-0.8Mpa
10. Weight	700 (2200) x 1080 x 1720mm
	650kg

The complex pass copy to the workpiece, adjusting the vertical of the block and copying bracket positioning, capable of milling power are on linear motion axis moving, copying needs can portability, starting switch mounted on the operating handle, operation is simple and convenient, hand uses pneumatic automation, high rotation fast positioning, can obtain the motion bearings and cutter army selection of Germany.

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调整好立铣头左侧的挡块和仿形支架上的定位条,可铣削矩形孔,各种仿形轮廓加工。仿形针可自由转动,因而操作自如,轻便灵活,启动开关安装在操作手柄上,操作简便,手用气动夹紧装置,自动化程度高,转动升高定位快,可铣削不同的铣削深度,所有直线轴承及铣刀均选用德国产品,耐用顺畅。

KE-393

单轴仿形铣

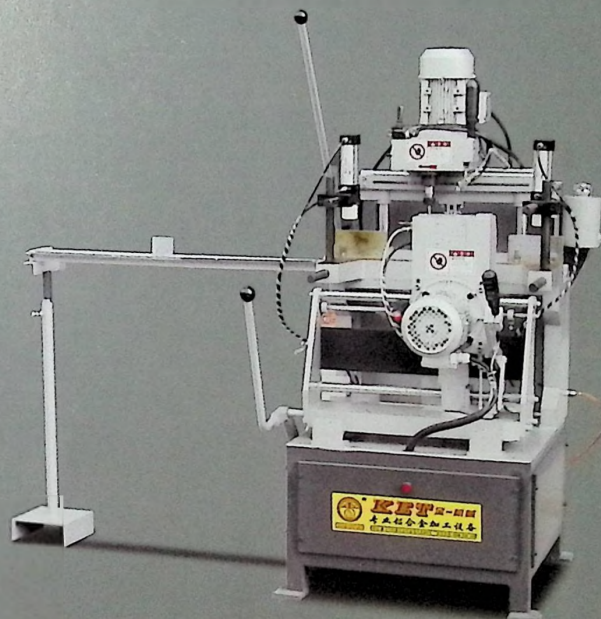
Single Axis Copy Router



KE-393A

双轴仿形铣床

Biaxial profiling machine



主要技术参数

Main technical parameters:

1.工作台面面积 (长×高)	512×170mm	1. working dimension (L×W)	512×170mm
2.立铣头左右移动最大距离	260mm	2. max. distance of milling head head from left to right	260mm
3.立铣头前后移动最大距离	130mm	3. max. distance of milling head head from front to rear	130mm
4.立铣头上下移动最大距离	100mm	4. max. distance of milling head head from up to down	100mm
5.立铣刀直径 (最大)	Φ8mm	5. max. milling cutter diameter	Φ8mm
(最小)	Φ5mm	min milling cutter diameter	Φ5mm
6.电动机转速	12000r/min	6. milling cutter rotary speed	12000r/min
7.电动机功率	N=1.1kw	7. motor power	N=1.1kw
8.电动机转速	N=2840r/min	8. motor rotary speed	N=2840r/min
9.工作气压	0.6~0.8Mpa	9. working pressure	0.6~0.8Mpa
10.外型尺寸 (长×宽×高)	640×660×1400mm	10. Overall dimension (L×W×H)	640×660×1400mm
11.机床重量	250kg	11. Weight	250kg

主要技术参数

Main technical parameters:

1.垂直立铣头左右移动最大距离	260mm	1. Vertical milling head left and right to move the maximum distance	260mm
2.垂直立铣头前后移动最大距离	120mm	2. Front vertical milling head, after moving the maximum distance	120mm
3.垂直立铣头上下移动最大距离	120mm	3. Vertical milling head, the next move the maximum distance	120mm
4.水平立铣头左右移动最大距离	220mm	4. Horizontal milling head left and right to move the maximum distance	220mm
5.水平立铣头前后移动最大距离	200mm	5. Level before milling head, after moving the maximum distance	200mm
6.水平立铣头上下移动最大距离	120mm	6. Horizontal milling head, the next move the maximum distance	120mm
7.立铣刀直径 (最大)	Φ8mm	7. max. milling cutter diameter	Φ8mm
(最小)	Φ3mm	min milling cutter diameter	Φ3mm
8.立铣刀转速	12000r/min	8. milling cutter rotary speed	12000r/min
9.电动机功率	2*1.1KW	9. motor power	2*1.1KW
10.电动机转速	n=2840r/min	10. motor rotary speed	n=2840r/min
11.工作气压	0.6~0.65Mpa	11. working pressure	0.6~0.65Mpa
12.外型尺寸 (长×宽×高)	1020x780x1500mm	12. Overall dimension (L×W×H)	1020x780x1500mm
13.机床重量	450kg	13. Weight	450kg



KINGYEE

ment series 铣削设备系列

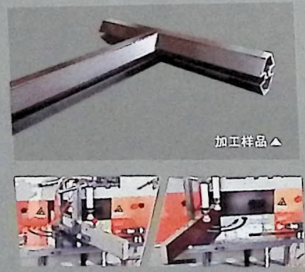
本机床采用特制3KW主轴一体电机，可手动（气动）进给，特大加工尺寸精度高，特别适用于铝合金型材和超大幕墙料的靠位板角度，可铣削带角度型材榫口。根据客户要求可加装气动进给装置，用于铣削十字花槽及特殊组合刀具切削。
The machine tool spindle motor using a special 3KW integration, manually (pneumatic) feed, large processing size and high precision, is particularly suitable for road and golden section and large sanitary ware materials various notch processing, using the blade washer can be combined into different sizes of the notch size, adjustable by a plate. According to the customer request can be mounted pneumatic feeding device, used for milling the flowers trough and the special combination of cutting.

刀片垫圈可组合成不同尺寸的槽口尺寸，调节

ly suitable for road and golden section and large sanitary ware can be angled tanon milling material. According to the customer



KE-313C-M
幕墙料端面铣床
End-milling machine for cutrain wall



KE-313C-A
幕墙料端面铣床
End-milling machine for cutrain wall



主要技术参数

1.工作台面积 (长×宽)	270×300mm
2.工作台上下调节高度	80mm
4.最大刀片尺寸 (单片)	Φ300×Φ32×10×60T
5.可加工型材端面 (长×宽)	160×270mm
6.可加工型材深度	90mm
7.电机轴伸高度	130mm
8.电机转速	2850r/min
9.电机功率	N=3kw
10.工作气压	0.6~0.8mpa
11.外形尺寸 (长×宽×高)	1830×720×1480mm
12.机床重量	500kg

Main technical parameters:

1. worktable dimension (L×w)	270×300mm
2. up and down adjusting for the work table	80mm
3. max. blade size (single blade)	Φ300×Φ32×10×60T
4. workable section material terminal face (W×h)	160×270mm
5. workable section material depth	90mm
6. shaft extension of electric motor	130mm
7. motor rotary speed	2850r/min
8. motor power	N=3kw
9. operation ari pressure	0.6~0.8mpa
10. Overall dimension (l×w×h)	1830×720×1480mm
11. Weight	500kg

KE-113D/6

走刀式六刀六轴端面铣床(快速高精)

Walk in Six Six-axis Cutter end Milling Machine



1.采用合资C.M.特制电机,铣刀轴轴向不窜,提高铣削精度和刀具寿命。2.根据所需的槽口尺寸,铣刀可分别作上、下和前、后调整,并增加垂直式锯片作切回用,所有调节都带机械式数字显示;方便快捷。3.加大台面尺寸至800,可成排料批量铣削。4.采用台湾产滚珠丝杠和直线导轨精度高,进给平稳,配合丹佛斯变频器和松下PLC,进给平稳和快速返回,可实现80秒一个来回行程。5.丝杠进给解决气动进给抖动和速度慢的问题,大幅度提升生产能力。6.走刀式铣削。7.带定位板后退功能,不会刮料。8.可带数控进给调节系统。

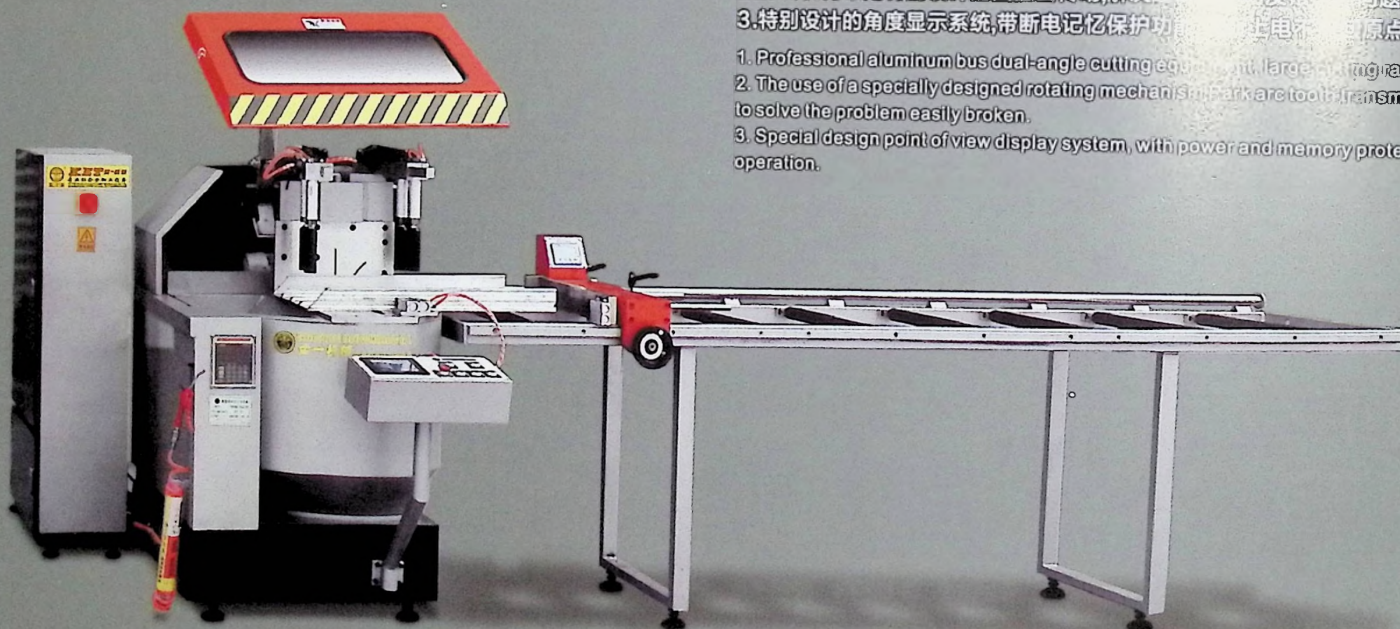
1. The joint-venture C.M. special motor is adopted to prevent the axial movement of the milling cutter shaft, which improves the milling accuracy and tool life. 2. According to the required mortise size, the milling cutter can be adjusted up, down, front and back respectively, and a vertical saw blade is added for cutting. All adjustments are equipped with mechanical digital display; convenient and quick. 3. Increase the size of the table to 800, which can be milled in batches. 4. It adopts Taiwan-made ball screw and linear guide with high precision and stable feeding. With Danfoss inverter and Panasonic PLC, the feeding is stable and fast return, and a back and forth stroke of 80 seconds can be achieved. 5. Lead screw feed solves the problems of pneumatic feed jitter and slow speed, greatly improving production capacity. 6. Feed milling. 7. With positioning plate back function, no scraping. 8. It can be equipped with CNC feed adjustment system.

主要技术参数

1.料台面积	800 × 320mm
2.主电动机功率(带支口切断锯片)	6 × 2.2KW
3.刀轴转速	2840r/min
4.每次切削窗料数	15~18根
5.压料气缸工作气压	0.6~0.65Mpa
6.进给丝杠最大行程	1380mm
7.铣刀尺寸	250x30x6.5(4.0)mm
8.锯片尺寸	300x30x3.2mm
9.外形尺寸(长x宽x高)	3600x1500x1650mm
10.机床重量	1600kg

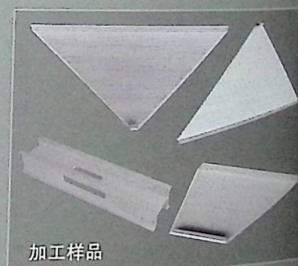
Main technical parameters:

1. Feeding station area	800 × 320mm
2. Main motor power (with a branch opening cut blade)	6 × 2.2KW
3. Spindle speed	2840r/min
4. Each cut window material number	15~18根
5. Binder cylinder working pressure	0.6~0.65Mpa
6. Feed screw stroke	1380mm
7. Milling cutter size	250x30x6.5(4.0)mm
8. saw blade dimension	300x30x3.2mm
9. Overall dimension(LxWxH)	3600x1500x1650mm
10. Weight	1600kg



1. 专业铝母线双角度切割设备, 超大切割范围, 可安装Φ600锯片。
2. 旋转机构采用特别设计的圆弧齿传动, 解决皮带传动易磨损问题。
3. 特别设计的角度显示系统, 带断电记忆保护功能, 断电后能自动归零, 方便用户操作。

1. Professional aluminum bus dual-angle cutting equipment, large cutting range, can be installed Φ600 blade
2. The use of a specially designed rotating mechanism with arc gear transmission, transmission belts imported machines to solve the problem easily broken.
3. Special design point of view display system, with power and memory protection, re-power without homing, user-friendly operation.



加工样品

KE-328F/DB

重型数控任意角单头锯 (铝母线专用设备)

(锯片摆动90°-45°) + (工作台旋转30°-135°任意角)

Heavy CNC any angle Single Head Saw

主要技术参数

1. 锯切长度	50(90°)-4000mm
2. 锯切 (宽度 × 高度)	300x180(600)/310x150(550)/370x130(600)mm
3. 主电机功率	4.0KW
4. 主电机转速	2840r/min
5. 使用锯片尺寸	Φ600 × Φ38 × 140T
6. 锯片进给速度	0-3m/min
7. 锯片返回速度	2-3m/min
8. 工作台旋转角度	(45° - 90° - 135°) (数控任意角)
9. 锯片摆动角度	(90° - 45°) (气动控制)
10. 工作气压	0.6-0.8Mpa
11. 工作电压	380v
12. 外形尺寸	11500 × 1800 × 1650mm
13. 机床重量	1100kg

Main technical parameters:

1. saw cutting length	50(90°)-4000mm
2. saw cutting (w x h)	300x180(600)/310x150(550)/370x130(600)mm
3. main motor power	4.0KW
4. main motor speed	2840r/min
5. saw blade size	Φ600 × Φ38 × 140T
6. saw feeding speed	0-3m/min
7. saw the return rate	2-3m/min
8. table can be rotated angle	(45° - 90° - 135°) (NC arbitrary angle)
9. Saw swing angle	(90° - 45°) (Pneumatic control)
10. working pressure	0.6-0.8Mpa
11. working voltage	380v
12. Overall dimension (l x w x h)	11500 × 1800 × 1650mm
13. Weight	1100kg



KINGSY

bus copper processing equipment series 母线铜排加工

1. 合资GMT特制(双轴承主轴直出)
2. 进口HAUPT锯片。
3. 施耐德低压电器。
4. 气液阻尼缸进给系统+直线导轨。
5. CE标准24V控制电路。

Linear spindle straight out) Motor

Linear guide.



KE-128C

重型铜排切割单头锯 (90° 切割)

Heavy copper Single Head Cutting Saw

主要技术参数

1. 锯切长度	10-4000mm
2. 锯切 (宽度 × 高度)	230 × 100mm
3. 主电机功率	4.0/5.8KW(双轴承直出电机)
4. 主电机转速	2850r/min
5. 使用锯片尺寸	Φ500 × Φ30 × 120T
6. 锯片进给速度	0-3m/min
7. 锯片返回速度	2-3m/min
8. 工作气压	0.6-0.8Mpa
9. 工作电压	380v
10. 外形尺寸	800 × 900 × 1400mm
11. 机床重量	950kg

Main technical parameters:

1. saw cutting length	10-4000mm
2. saw cutting (w x h)	230 x 100mm
3. main motor power	4.0/5.8KW(双轴承直出电机)
4. main motor speed	2850r/min
5. saw blade size	Φ500 × Φ30 × 120T
6. saw feeding speed	0-3m/min
7. saw the return rate	2-3m/min
8. working pressure	0.6-0.8Mpa
9. working voltage	380v
10. Overall dimension (l × w × h)	800 × 900 × 1400mm
11. Weight	950kg



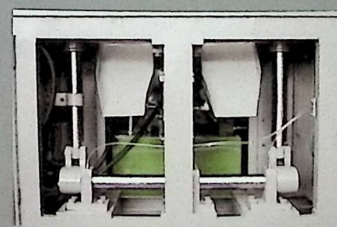
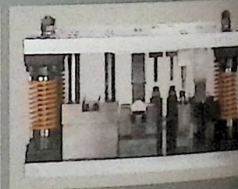
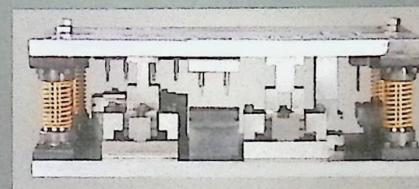
KINGYEE

Stamping equipment series 冲压设备系列



在该冲床的台面上可完成各种相应推拉窗或平开窗铝合金型材全孔和缺口的冲裁加工。该设备结构紧凑、操作简便，是铝窗型材加工的理想设备。该机采用大功率台湾液压动力。

In the punch is arranged series of aluminum combination mode, can complete each kind of corresponding aluminum alloy profile complete hole and the gap blanking process. The machine structure compact, simple, is the aluminum window profiles of the ideal processing equipment. The machine adopts high power hydraulic power in Taiwan, no fever, can work continuously.



KE-373C

液压双柱冲床

Hydraulic double cylinder press

主要技术参数

1. 冲裁厚度	1~3mm
2. 工作行程	60mm
3. 最大冲裁力	15吨
4. 油泵额定压力	20Mpa
5. 电机功率	5HP
6. 使用电压	380V~50HZ
7. 外形尺寸 (长×宽×高)	1500×900×1500mm
8. 工作台尺寸 (长×宽)	1500x410mm
9. 机床重量	900kg

Main technical parameters:

1. punching thickness	1~3mm
2. The working stroke	60mm
3. Max. punching travel	15ton
4. rated pressure of oil pump	20Mpa
5. motor power	5HP
6. motor power voltage	380V~50HZ
7. Overall dimension (l x w x h)	1500 x 900 x 1500mm
8. table size (l x w)	1500x410mm
9. weight	900kg



冲压设备

Stamping equipment serie. 冲压设备

在该冲床的台面上安装各系列铝型材单模、组合模，可完成各种相应推拉窗或平开窗铝型材全部孔和缺口的冲裁加工，该机平稳性好、精度高，更换组合模块快捷、简便，是铝型材加工的理想设备。

In the punch is arranged on the table board of the series of aluminum single mode, combination mode, can complete each kind of corresponding sliding sash or casement windows aluminum complete hole and the gap blanking process, the machine is of good stability, high precision, fast, easy replacement of combination of touch, is the ideal equipment for aluminum processing.



KE-373A

四柱液压冲床

Four-column Hydraulic Punching Machine

主要技术参数		Main technical parameters:	
1. 冲裁厚度	1-2.5mm	1. punching thickness	1-2.5mm
2. 冲裁最大长度	400mm	2. Max. punching length	400mm
3. 冲裁工位数	14个	3. Punching tool bits	14个
4. 最大冲裁行程	60mm	4. Max. punching travel	60mm
5. 油缸直径	80mm	5. diameter of oil cylinder	80mm
6. 油缸活塞行程	60mm	6. piston travel of oil cylinder	60mm
7. 油箱容量	40L	7. oil cylinder capacity	40L
8. 电动机功率	5HP	8. motor power	5HP
9. 油泵额定压力	20Mpa	9. oil pump rated pressure	20Mpa
10. 最大冲剪力	10吨	10. max. punching shear pressure	10ton
11. 外形尺寸 (长×宽×高)	1000×760×1580mm	11. Overall dimension (l×w×h)	1000×760×1580mm
12. 机床重量	700kg	12. Weight	700kg



KE-373B

座式液压冲床

Seated Oil Hydraulic Punching Machine

主要技术参数		Main technical parameters:	
1. 冲裁厚度	1-2.5mm	1. punching thickness	1-2.5mm
2. 最大冲裁工位数	4-8个	2. Max. punching length	4-8个
3. 有效工作台面 (长×宽)	720×300mm	3. effective working area (l×h)	720×300mm
4. 最大冲裁行程	60mm	4. Max. punching travel	60mm
5. 油缸直径	80mm	5. diameter of oil cylinder	80mm
6. 油缸活塞行程	60mm	6. piston travel of oil cylinder	60mm
7. 最大密封高度	240-300mm	7. Max. sealing height	240-300mm
8. 油箱容量	40L	8. oil tank capacity	40L
9. 电动机功率	5HP	9. motor power	5HP
10. 油泵额定压力	20Mpa	10. oil pump rated pressure	20Mpa
11. 最大冲剪力	10吨	11. Max. punching shear pressure	10ton
12. 机床重量	600kg	12. Weight	600kg
13. 外形尺寸 (长×宽×高)	720×450×1785mm	13. Overall dimension (l×w×h)	720×450×1785mm



KINGYEE

Sanitary ware equipment series 卫浴洁具设备系列

KE-313J

三刀洁具料接口锯

Three-blade Notching saw for sanitary ware materials

用三把硬质合金锯片组成组合刀具,一次性铣削行程,在洁具铝材和窗料上铣出正确的榫口,根据所需的榫口尺寸,铣刀可分别做上、下和前、后调整增加垂直立式锯片作切口和切断用,因而加工范围更大,适合性广,生产率高,带随动托料架,可双刀叠开U字槽。

Use three carbide saw blades to form a combined tool. One-time milling stroke, milling the correct tenon on the aluminum material and window material of sanitary ware, according to the required tenon size, the milling cutter can be adjusted up, down, front and back respectively, adding a vertical vertical saw blade for cutting and it is used for cutting, so the processing range is larger, the suitability is wide, and the productivity is high. With the follow-up material rack, the U-shaped groove can be superimposed by two knives.



主要技术参数		Main technical parameters:	
1. 料台面积	500 × 320mm	1. Size of material table	500 × 320mm
2. 最大切削行程	950mm	2. Max. cutting stroke	950mm
3. 主电动机功率 (带支口切削锯片)	3 × 2.2Kw	3. Main motor power	3 × 2.2Kw
4. 刀轴转速	2840r/min	4. Blade axis rotary speed	2840r/min
5. 每次可切削	10 ~ 12根	5. Millable each time	10 ~ 12root
6. 工作气压	0.6 ~ 0.65Mpa	6. Operation pressure of	0.6 ~ 0.65Mpa
7. 水平锯片尺寸 (外径 × 内孔 × 厚)	Φ250 × Φ30 × 3.2	7. Dimension of level saw blade	Φ250 × Φ30 × 3.2
8. 垂直锯片尺寸 (外径 × 内孔 × 厚)	Φ300 × Φ30 × 3.2	8. Dimension of vertical saw blade	Φ300 × Φ30 × 3.2
9. 机床外形尺寸 (长 × 宽 × 高)	2200 × 1040 × 1640mm	9. Overall dimension (L × W × H)	2200 × 1040 × 1640mm
10. 机床重量	1080Kg	10. Weight	1080Kg

KE-398J

重型转盘式裁边机 (洁身器)

Heavy rotary cutting edge machine (sanitary ware)

本机床为蒸汽房、按摩浴缸缸体加工设备,工作台分为:2000X2000mm工作台及2400X2400mm工作台,适应不同规格缸体加工,可使用普通砂轮片,硬质合金锯片及特殊金刚砂轮片,因而使用范围广。采用整体焊接,应力处理加工台面,加工精度高。缸体周边无接口出现。本机床可按客户要求增加转臂升降显数装置,是洁具生产厂家更新换代之首选。

This machine is a special equipment for steam room and massage bathtub cylinder body trimming. According to the workbench, it can be divided into 2000X2000mm workbench and 2400X2400mm workbench. It is suitable for cylinder body trimming of different sizes. It can use ordinary grinding wheel blades, carbide saw blades and Special diamond wheels, so it can be used in a wide range. Adopting integral welding, stress treatment processing table, high processing accuracy. There is no interface around the cylinder. This machine tool can be equipped with a rotary arm lifting and lowering display device according to customer requirements, which is the first choice for the replacement of sanitary ware manufacturers.



主要技术参数		Main technical parameters:	
1. 工作台面积 (长 × 宽)	2000 × 2000 (2400 × 2400)mm	1. Worktable area (L × W)	2000 × 2000 (2400 × 2400)mm
2. 工作台中心距立臂最大的距离	1500mm	2. Max. Distance between worktable center and vertical arm	1500mm
3. 工作台距压料板最大的距离	1120mm	3. Max. Distance between worktable and pressure plate	1120mm
4. 工作台旋转速度 (可调)	0 ~ 2r/min	4. Worktable rotary speed (adjustable)	0 ~ 2r/min
5. 转臂最大升降距离	50 ~ 400mm	5. Max. Distance of the tumbler from up to down	50 ~ 400mm
6. 常用锯片尺寸	Φ400 × Φ25.4mm	6. Dimension of common used saw	Φ400 × Φ25.4mm
7. 主轴转速	3650r/min	7. Main axis rotary speed	3650r/min
8. 主电动机功率	N=3Kw	8. Main motor power	N=3Kw
9. 工作台旋转电机功率	N=0.37Kw	9. Motor power of worktable	N=0.37Kw
10. 转臂升降电机功率	N=0.37Kw	10. Power of tumbler (moving from up to down)	N=0.37Kw
11. 工作气压	0.4 ~ 0.6Mpa	11. Operation air pressure	0.4 ~ 0.6Mpa
12. 外形尺寸 (长 × 宽 × 高)	3280 × 2400 × 2850mm	12. Overall dimension (L × W × H)	3280 × 2400 × 2850mm
13. 机床重量	1300Kg	13. weight	1300Kg

KE-383J

数显圆弧料双头切割锯 (清)

Digital Display Double Mitre Saw For Arc Material

主要用于铝合金圆弧料、蒸汽房圆弧料及铝合金料的切割下料,可用于塑料型材的切割下料,使用硬质合金锯片,外径可达16",线速度高,加工精度高。本机床带数显装置,因而定位尺寸准确。本机床工作台可作-90°~0°+45°之间的旋转,特别适合用于切割不同角度的蒸汽房圆弧料。

It is mainly used for cutting aluminum alloy arc material, steam room arc material and aluminum alloy material. It can be used for cutting and cutting plastic profiles. It uses cemented carbide saw blades with an outer diameter of up to 16", high linear speed, and processing High precision. The machine tool is equipped with a digital display device, so the positioning size is accurate. The worktable of this machine tool can be rotated between -90°~0°+45°, which is especially suitable for cutting arc materials in steam rooms with different angles.



主要技术参数

1. 锯切长度	650~2500mm
2. 锯切 (宽度 × 高度)	126 × 120mm/156 × 100mm
3. 主电机功率	2 × 1.5KW
4. 主电机转速	2840r/min
5. 使用锯片尺寸	Φ400 × Φ30 × 120T
6. 锯片进给速度	0~3m/min
7. 锯片返回速度	2~3m/min
8. 工作台可旋转角度	0° ~90° ~135°
9. 工作气压	0.6~0.8Mpa
10. 工作电压	380v
11. 外形尺寸	3500 × 1100 × 1550mm
12. 机床重量	900kg

Main technical parameters:

1. saw cutting length	650~2500mm
2. saw cutting (w × h)	126×120mm/156×100mm
3. main motor power	2×1.5KW
4. main motor speed	2840r/min
5. saw blade size	Φ400×Φ30×120T
6. saw feeding speed	0-3m/min
7. saw the return rate	2-3m/min
8. table can be rotated angle	0°~90° ~135°
9. working pressure	0.6-0.8Mpa
10. working voltage	380v
11. Overall dimension (l × w × h)	3500×1100×1550mm
12. Weight	900kg

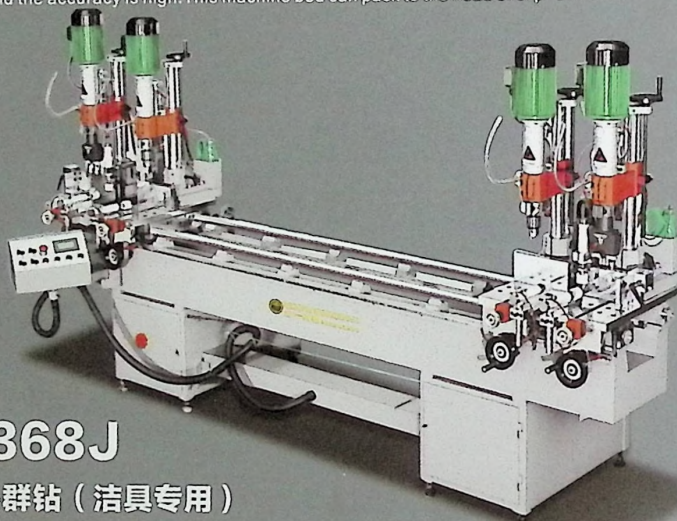


KINGYEE

Sanitary ware equipment series 卫浴洁具设备系列

本设备主要用于加工洁具铝合金型材上的通孔或不通孔，亦可加工中间部份腰形孔，作薄片铣孔用，以取代原冲孔功能。由于采用台湾原装电机~气缸直联式输出动力头，因而钻孔更平稳，精度高，本机床可装钻夹头和多孔器，使钻孔时更加方便。

This equipment primarily used for processing the bore or non-bore on the profiles of curtain wall and aluminum alloy. It may also process industry type material anticipates with the window, because of adopting the motor and the directly-style oututs of cylinder, drilling hole is more steady and the accuracy is high. This machine bed can pack to the head of clip-drill and the drills with many bores, convenient for drilling holes.



KE-368J

气动多头群钻 (洁具专用)

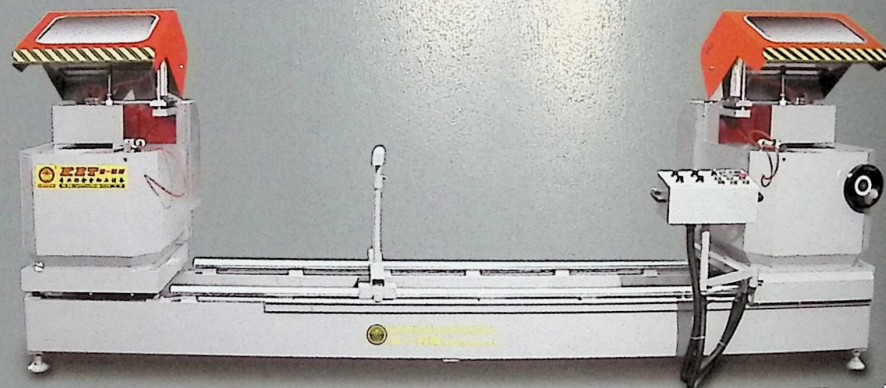
Pneumatic Multihead drilling Machine (Special For Sanitary Ware Materials)

主要技术参数		Main technical parameters:	
1. 动力头数量	4个	1. Quantity of the power head	4 pieces
2. 工作台尺寸(长×宽)	240×220mm	2. Worktable dimension	240×220mm
3. 钻头前后移动最大距离	90mm	3. Max. Distance for the front and back moving of augiles	90mm
4. 动力头上下移动最大距离	150mm	4. Max. Distance or the front and back moving of augiles	150mm
5. 钻头转速(动力头)(钻铝)	2800r/min	5. Rotary speed of the augiles(power head)	2800r/min
6. 每组孔最小距离	245mm	6. Min. Distance of each hole group	245mm
7. 单组孔最小距离	台湾产多孔器15~96mm	7. Min. Distance of single hole group Taiwan power head	15~96mm
8. 钻头进给速度(可调)	0.1~0.2mm/r	8. Feeding speed of the augiles (adjustable)	0.1~0.2mm/r
9. 最大钻孔孔径	Φ15mm(单孔)	9. Max. Drilling aperture	Φ15mm (Single hole)
10. 最小钻孔孔径	Φ3mm	10. Min. Drilling aperture	Φ3mm
11. 加工铝型材最大断面尺寸	200×260mm	11. The largest cross section size of processing aluminum	200×260mm
12. 加工铝型材最大长度	2500mm	12. Max. Length of processing aluminum	2500mm
13. 电动机功率	4×1.5kw	13. Motor rotary speed	4×1.5kw
14. 电动机转速	2800r/min	14. Motor rotary speed	2800r/min
15. 机床重量	约1000Kg	15. Weight	about 1000Kg

1、主要用于淋浴房、蒸汽房铝合金型材切割下料，亦可用于铝合金门窗料的切割下料。使用硬质合金锯片，外径可达20"，线速度高，加工精度高。机床工作时，两锯头锯片可同时进行切割，亦可单独切割。 3、锯片可摆90°~45°的角。本机配备数显装置，因而尺寸更精确。

4、使用平板压料，可进行成捆加工。

1. Primarily used for cutting aluminum profiles for shower and steam room, may also used for cutting aluminum door and window profiles. Adopted the hard alloy saw blade, the external diameter can reach 20", the linear speed is high, the accuracy of processing is high. When the machine works, the left and right sawing units can cut aluminum profiles simultaneously or separately. 3. Saw blade swing angle between 90°~45°. This machine equipped with digital display device, therefore ensure precised positioning. 4. Adopted flat shqpe profile-pressing block, therefore can be processed in bundle profiles.



KE-383B-J

数显双头切割锯 (洁具专用)

Digital Display Double Mitre Saw (Special For Sanitary Ware Materials)

主要技术参数		Main technical parameters:	
1. 锯切长度	430~2500mm	1. Saw cutting length	430~2500mm
2. 锯切宽度×高度	230×150mm	2. saw cutting(W×H)	230×150mm
	250×135mm		250×135mm
3. 主电机功率	3.0KW×2台	3. Main motor power	3.0KW×2台
4. 主电机转速	2840r/min	4. Main motor rotation speed	2840r/min
5. 使用锯片尺寸	Φ500×Φ30×120T	5. Saw blade dimension	Φ500×Φ30×120T
6. 锯片可摆动角度	90°~45°	6. Saw blade swing angle range	90°~45°
7. 锯片进给速度	0~3m/min	7. Saw blade feeding speed	0~3m/min
8. 锯片返回速度	2~3m/min	8. Saw blade return speed	2~3m/min
9. 工作气压	0.6~0.8Mpa	9. Working air pressure	0.6~0.8Mpa
10. 工作电压	380V50Hz	10. Working voltage	380V50Hz
11. 外形尺寸(长×宽×高)	3750×1300×1360mm	11. Overall dimension(L×W×H)	3750×1300×1360mm
12. 机床重量	1200kg	12. Weight	1200kg

KE-333F/A

重型隔热型材撞角机 (数字调节)

Thermal-break Profile Corner Crimping Machine

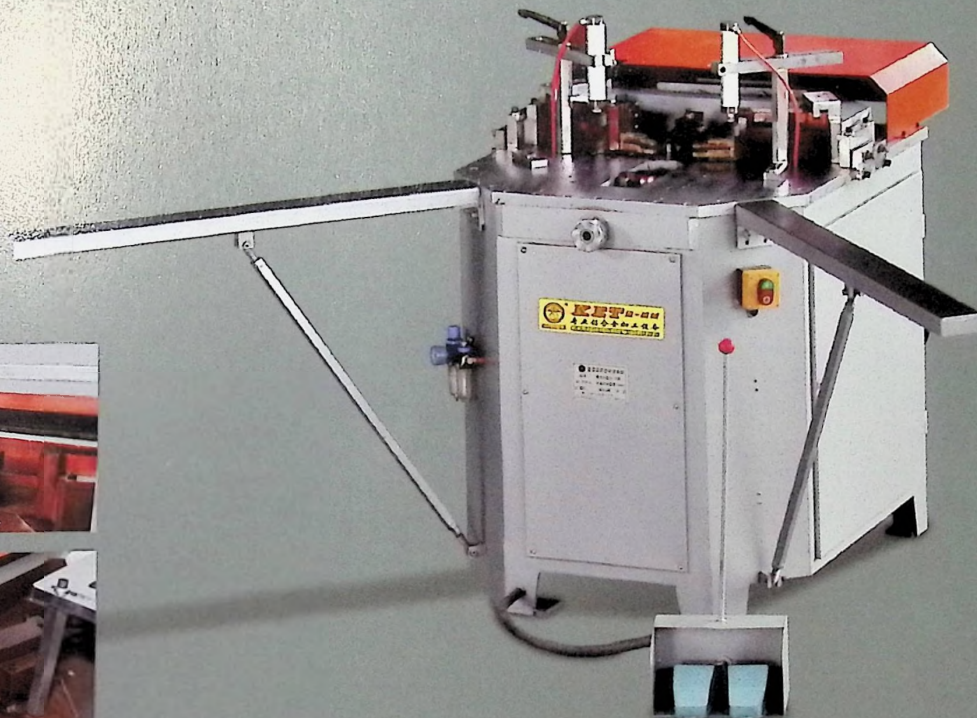
(Adjustment)



加工样品▲

把两根已切割成45°的铝合金窗料,利用放入窗内的角码,移动撞叉,将两根窗料挤压钉紧,牢固地形成30°角,该机采用大功率台湾液压动力,不发热,可连续工作。该机根据角码特点,可设计成单边四点撞,因而挤压更加牢固,由于加大尺寸和撞力,特别适合用于隔热型材框料以及超厚料墙料的组角。

Take two aluminum alloy window materials that have been cut to 45°, use the angle code put into the window, move the striker, and squeeze the two window materials tightly to form a 30° angle firmly. This machine uses high-power Taiwan Hydraulic power, no heat, can work continuously. According to the characteristics of the corner code, the machine can be designed as a single-sided four-point collision, so the extrusion is more firm. Due to the enlarged size and impact force, it is especially suitable for the corner assembly of thermal insulation profile frame materials and ultra-thick wall materials.



主要技术参数

1.油泵电机功率	5Hp
2.油泵额定压力	20Mpa
3.工作使用气压	0.6~0.7Mpa
4.最大工作行程	60mm
5.最大工作推力	10吨
6.撞点可调范围	8~75mm
7.机床重量	650kg
8.机床外形尺寸 (长×宽×高)	1100×1000×1350mm

Main technical parameters:

1. motor power of oil pump	5Hp
2. rated pressure of oil pump	20Mpa
3. operation ari pressure	0.6~0.7Mpa
4. max. working stroke	60mm
5. max. working thrust	10 ton
6. Impact point adjustable range	8~75mm
7. Weight	650kg
8. Overall dimension (l×w×h)	1100×1000×1350mm



KE-318B

幕墙角接口切割锯

Curtain Wall Notching Saw



主要用于铝合金型材的接口加工，也可用于塑料型材的接口加工。使用硬质合金锯片，外径可达22"，线速度高，加工精度高，角度显示装置和原装意大利专用电机，因而加工尺寸范围大，切割精度高，光洁度好，更适宜铝合金幕墙料窗料的接口加工。

Mainly used for aluminum alloy profile interface processing, it can also be used for plastic profile interface processing. The use of carbide saw blades, the outer diameter can reach up to 22", the line speed is high, the processing precision is high, the machine is equipped with an angle display device and the original Italy special motor, so the processing size range is large, the cutting precision is high, the surface finish is good, more suitable for aluminum alloy curtain wall material window material interface processing.



主要技术参数

1. 锯切 (宽度 × 高度)	260 × 210mm (90°) / 260 × 146mm (45°)
2. 主电机功率	2 × 2.6KW
3. 主电机转速	2840r/min
4. 使用锯片尺寸	Φ550 (Φ500) × Φ30 × 120T
5. 锯片进给速度	0~3m/min
6. 锯片返回速度	2~3m/min
7. 锯片可旋转角度	±45°
8. 工作台可旋转角度	±45°
9. 工作气压	0.6~0.8Mpa
10. 工作电压	380v 50Hz
11. 外形尺寸 (长 × 宽 × 高)	2500 × 1300 × 1800mm
12. 机床重量	1000kg

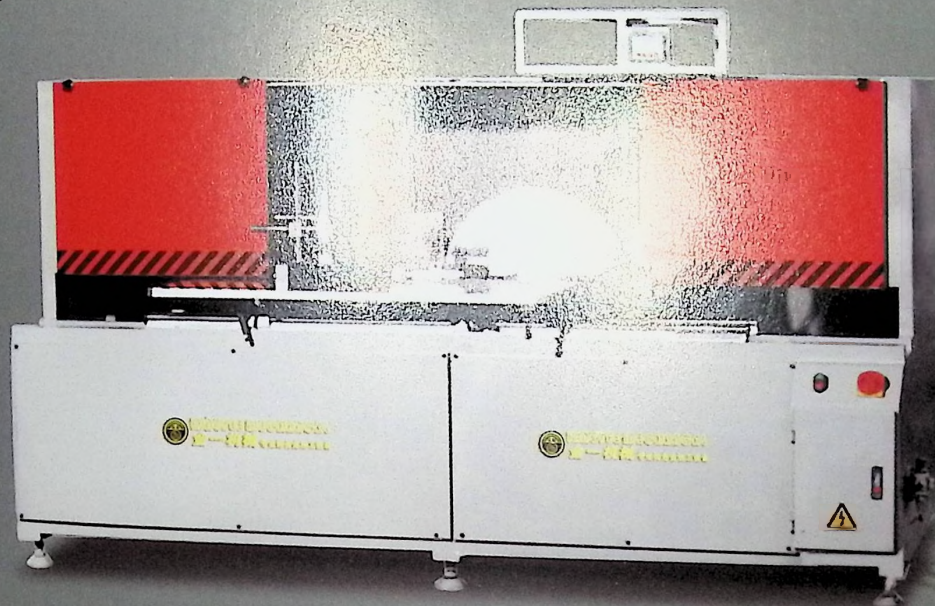
Main technical parameters:

1. saw cutting (w × h)	260 × 210mm (90°) / 260 × 146mm (45°)
2. main motor power	2 × 2.6KW
3. main motor speed	2840r/min
4. saw blade size	Φ550 (Φ500) × Φ30 × 120T
5. saw feeding speed	0~3m/min
6. saw the return rate	2~3m/min
7. Tilting angle of saw blade	±45°
8. swing angle of work table	±45°
9. operation ari pressure	0.6~0.8Mpa
10. operation voltage	380v 50Hz
11. Overall dimension (l × w × h)	2500 × 1300 × 1800mm
12. Weight	1000kg

KE-318C

任意角单头锯 (幕墙专用)

Single Head Saw (Random Cutting Angle Special For Curtain Wall Projects)



- 1.该机床是为适应铝合金幕墙型材及采光天窗型材而开发的新型机器;
- 2.采用意大利原装直出电动机和角度显示仪,可根据加工需要,一把锯刀可在 $(-0^{\circ}) \sim (90^{\circ}) \sim (+180^{\circ})$ 之间的任意角度进行切削;
- 3.操作简单,性能可靠,技术先进。是铝合金幕墙型材及采光天窗型材加工的理想设备。

1. The machine is adapted for aluminum alloy curtain wall profiles and rooflights in profile and the development of new machines;
2. The Italy original straight out of the motor and the angle display instrument, which can be processed according to need, a saw blade in $(-0^{\circ}) \sim (90^{\circ}) \sim (+180^{\circ})$ between arbitrary angle cutting;
3. Has the advantages of simple operation, reliable performance, advanced technology. Aluminum curtain wall profiles and skylight profile of the ideal processing equipment.

主要技术参数

1.刀轴转速	2840r/min
2.电机功率	4KW
3.锯片摆动角度	$0^{\circ} \sim 90^{\circ} \sim 180^{\circ}$
4.硬质合金锯片规格	$\Phi 600 \times \Phi 30 \times 4.6T$
5.工作台尺寸 (长×宽)	1200×600mm
6.锯片进给方式	手动进给
7.刀头进给行程	1500mm
8.工作气压	0.55~0.6Mpa
9.最大切削深度	235mm
10.机床重量	1150kg
11.外形尺寸 (长×宽×高)	2700×1705×1650mm

Main technical parameters:

1. main motor rotation speed	2840r/min
2. main motor power	4KW
3. saw blade swing angle range	$0^{\circ} \sim 90^{\circ} \sim 180^{\circ}$
4. saw blade dimension	$\Phi 600 \times \Phi 30 \times 4.6T$
5. worktable size (l × w)	1200 × 600mm
6. blade stroke type	manual
7. blade stroke stroke	1500mm
8. working pressure	0.55~0.6Mpa
9. Max. cutting depth (verical)	235mm
10. Weight	1150kg
11. Overall dimension (l × w × h)	2700 × 1705 × 1650mm

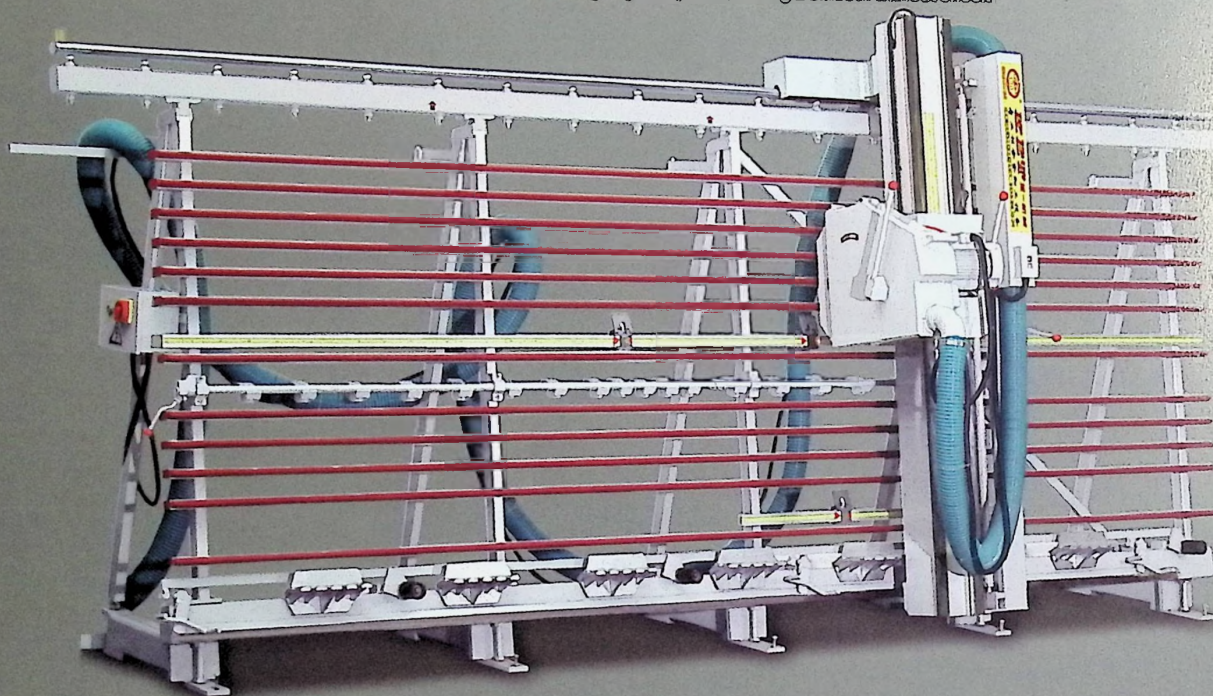


KINGYEE

Composite aluminum equipment series 复合铝板设备系

本机采用特制进口硬质合金刀片刀具, 工作时高速平衡性能优越, 加工精度高, 经久耐用, 可根据客户要求加工蜂窝板槽口, 刀片锯槽深度可从0-8mm无级调节, 具有开槽和切断两种功能, 可做水平和竖直切削, 在水平和竖直切削时可安全定位, 整机刚性优越, 切削平稳无震痕。

The machine adopts imported tungsten carbide cutter blades work, high-speed balancing superior performance, high processing precision, durable, with modern design level. Can according to the customer request processing honeycomb board slot, the blade groove sawing depth from 0-8mm electrodeless adjustable grooving and cutting, has two functions: can do horizontal and vertical cutting, in the horizontal and vertical cutting can be securely positioned, the complete machine rigidity is superior, cutting a smooth without shock.



KE-971

复合铝板开槽切断机

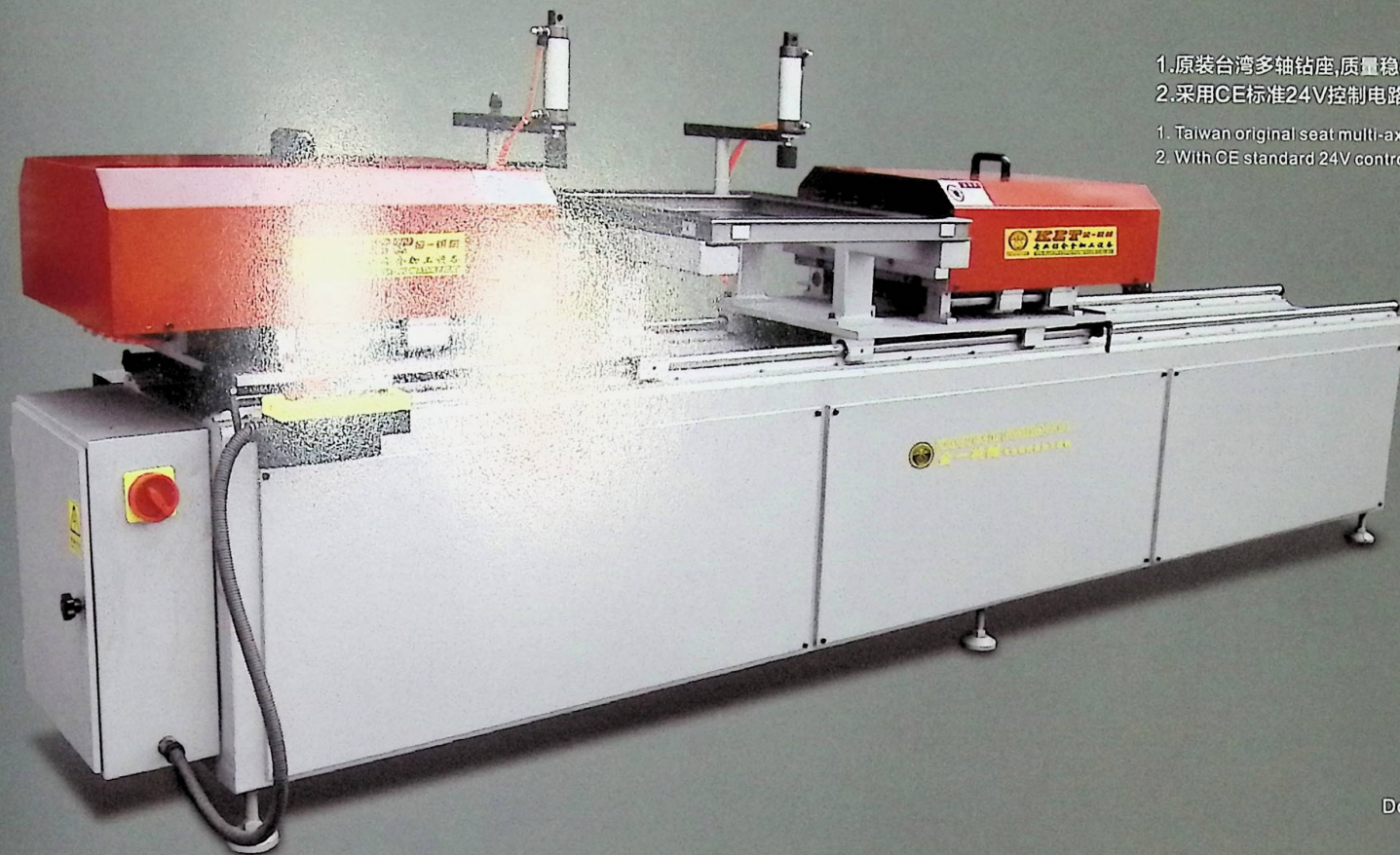
Aluminum Composite Panel Grooving Cutting Machine

主要技术参数

1. 切割长度	4100mm
切割宽度	1600mm
2. 可做竖直切削和水平切削	
两水平槽与两竖直槽所形成的矩形对角线	2000mm时, 偏差 ≤ 1.5 mm
上述均符合国家标准 (GB 3035-1996)	> 2000mm时, 偏差 ≤ 2.5 mm
3. 刀具尺寸	$\Phi 250 \times 30 \times 15$ mm (用于开槽)
4. 锯片尺寸	$\Phi 250 \times 30 \times 3$ mm (用于切断)
5. 电动机功率	3kw
6. 电动机转速	2840r/min
7. 外形尺寸	5100 × 1000 × 2450mm
8. 机床重量	780kg

Main technical parameters:

1. Saw cutting length	4100mm
Saw cutting width	1600mm
2. Diagonal deflection	$\leq 2000\text{mm} \leq 1.5\text{mm}$, deviation
	> 2000mm, deviation $\leq 2.5\text{mm}$
3. Blade dimension (fo grooving)	$\Phi 250 \times 30 \times 15\text{mm}$ (slotted)
4. Blade dimension (fo cutting)	$\Phi 250 \times 30 \times 3\text{mm}$ (to cut)
5. Motor power	3kw
6. Motor rotary speed	2840r/min
7. Overall dimension (l x w x h)	5100 × 1000 × 2450mm
8. Weight	780kg



1. 原装台湾多轴钻座, 质量稳定, 精度高.
2. 采用CE标准24V控制电路, 操作安全.

1. Taiwan original seat multi-axis drilling, stable quality, high precision.
2. With CE standard 24V control circuit, safe operation.



KE-168

双端铰链钻 (精密型)

Double-ended Hinge Drill (Precision)

主要技术参数

1. 动力头数量	双端4个 × 2
2. 最大加工长度	1800 mm
3. 两钻头距离	20~220 mm
4. 钻头转速(动力头)	2850r/min
5. 钻头进给速度(可调)	0.1~0.2 mm/r
6. 最大钻削孔径	Φ11 mm(单孔)
7. 最小钻削孔径	Φ3 mm
8. 电动机功率	2x2.2KW
9. 电动机转速	2850r/min
10. 机床重量	≈900kg

Main technical parameters:

1. Number of power head	Double-ended 4 × 2
2. Max length	1800 mm
3. Two drill distance	20~220 mm
4. Drill speed (power head)	2850r/min
5. Drill feed rate (adjustable)	0.1~0.2 mm/r
6. Drilling maximum aperture	Φ11 mm(Hole)
7. Minimum aperture drilling	Φ3 mm
8. Motor power	2x2.2KW
9. Motor rotary speed	2850r/min
10. Weight	≈900kg

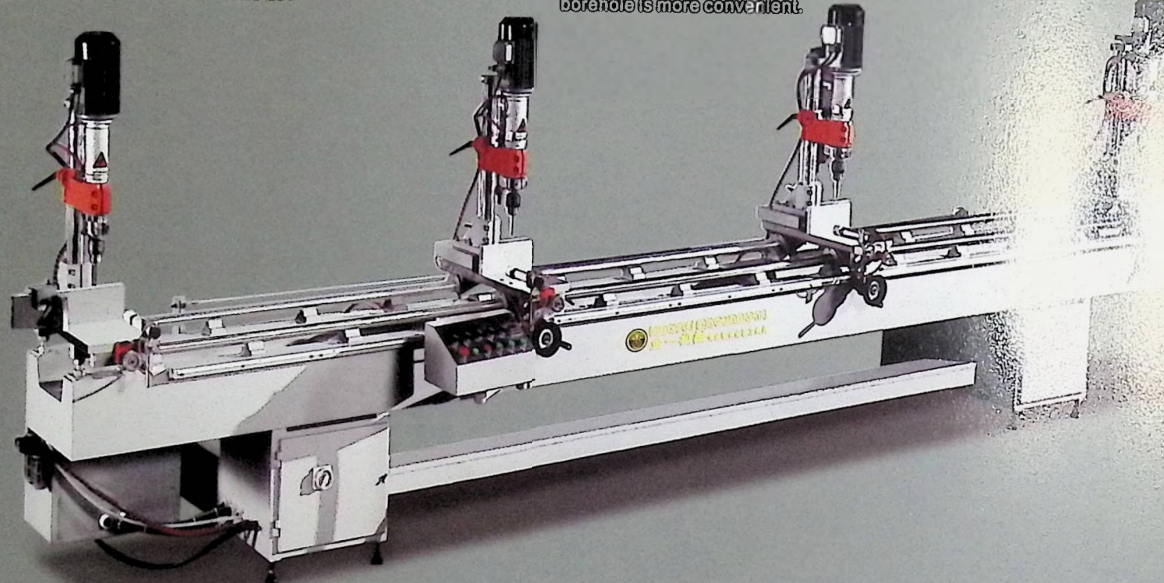


KINGYEE

Curtain wall equipment series 门窗幕墙设备系列

本设备主要用于加工幕墙、铝合金型材上的通孔或不通孔，也可加工工业型材和窗料，由于采用台湾原装机头、气缸直连式输出动力头，因而钻孔更平稳，精度高。本机床可装钻夹头和多孔器，使钻孔更加方便。

This equipment is mainly used for processing curtain wall, aluminum alloy profile on the through holes or blind holes, can also be processing industry profiles and window materials, due to the adoption of the motor, cylinder type output power head, therefore the drill hole is smooth, high precision. The machine can be mounted drill chuck and porous, so that the borehole is more convenient.



KE-368B

气动多头群钻

Pneumatic Multi-head Drilling Machine

主要技术参数

1.动力头数量	4-8个
2.工作台尺寸(长×宽)	240×220mm
3.钻头前后移动最大距离	90mm
4.动力头上下移动最大距离	150mm
5.钻头转速(动力头)(钻铝)	2800r/min
(钻铁)	1400r/min
6.每组孔最小距离	245mm
7.单组孔最小距离	台湾产多孔器20-112mm
8.钻头进给速度(可调)	0.1-0.2mm/r
9.最大钻孔孔径	Φ15mm(单孔)
10.最小钻孔孔径	Φ3mm
11.加工铝型材最大断面尺寸	200×260mm
12.加工铝型材最大长度	5700mm
13.电动机功率	4×1.5kw
14.电动机转速	2800/1400r/min
15.机床重量	约1500kg

Main technical parameters:

1. power head number	4-8pieces
2. table size (l × w)	240×220mm
3. bits before and after the move the maximum distance	90mm
4. power head moves up and down the maximum distance	150mm
5. bit speed (head) (drill aluminum)	2800r/min
(drill iron)	1400r/min
6. each hole minimum distance	245mm
7. single hole minimum distance	Taiwan production of porous20-112mm
8. bit feed rate (adjustable)	0.1-0.2mm/r
9. Maximum drilling diameter	Φ15mm(single hole)
10. smallest drilling aperture	Φ3mm
11. processing aluminum maximum cross-section size	200×260mm
12. processing of aluminum profiles the maximum length	5700mm
13. motor power	4×1.5kw
14. motor speed	2800/1400r/min
15. weight	about1500kg

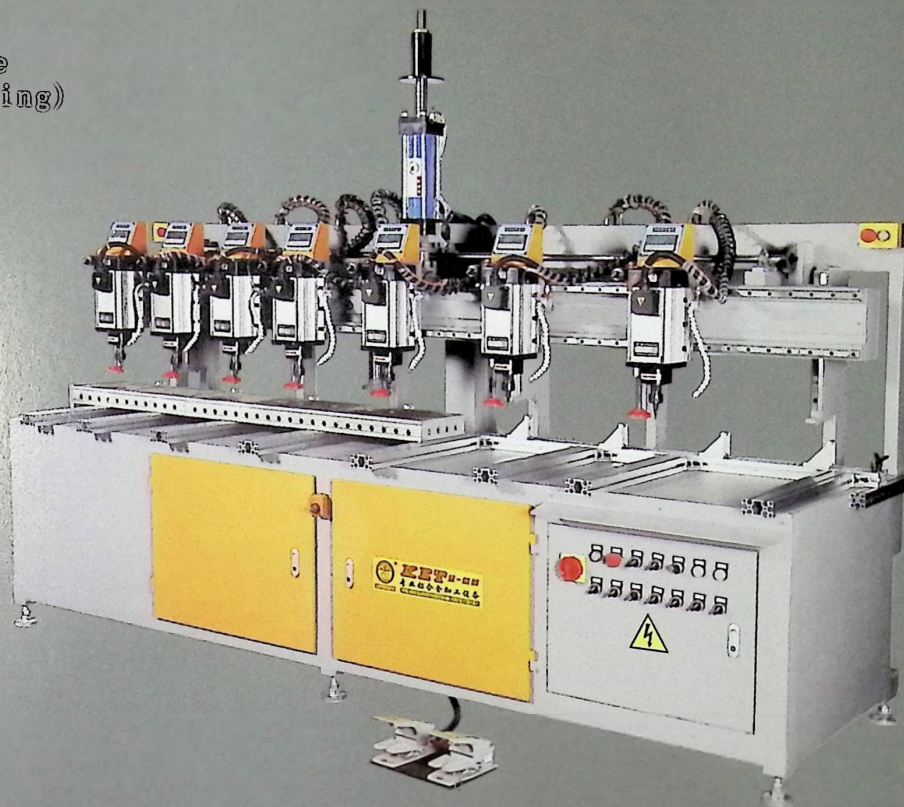
KE-168A/7

铝模板穿墙螺杆孔打孔机(特别为铝模板加工设计)

Aluminum template wall screw hole punching machine
(Specially designed for aluminum template processing)

专用大功率钻削直出电机,起动钻削平稳
精密加工导轨座尺寸精准。
特别为铝模板穿墙螺杆孔打孔机数显装置

Special high-power drilling straight-out motor, starting drilling is smooth
Precisely machined guide rail seat, accurate size
Digital display device of screw hole punching machine



主要技术参数

1.工作台面积 (长X宽)	3000X800mm
2.钻头上下调节高度	100mm
3.钻削尺寸调节	数显
4.加工型材最大端面尺寸 (宽X高)	600X65mm
5.工作行程	200mm
6.电机转速	2850r/min
7.电动机功率	N=2.2KwX7
8.工作气压	0.6~0.8Mpa
9.外型尺寸 (长X宽X高)	3000X1000X2200mm
10.机床重量	1300Kg

Main technical parameters:

1.Workbench area (length X width)	3000X800mm
2.Adjust the height of the drill up and down	100mm
3.Drilling size adjustment	Digital display
4.Maximum end face size of processed profile (width X height)	600X65mm
5.work plan	200mm
6.Motor Power	2850r/min
7.working pressure	N=2.2KwX7
8.Maximum size of saw blade	0.6~0.8Mpa
9. Machine dimensions (length X width X height)	3000X1000X2200mm
10. Machine weight	1300Kg



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Aluminum template processing equipment series

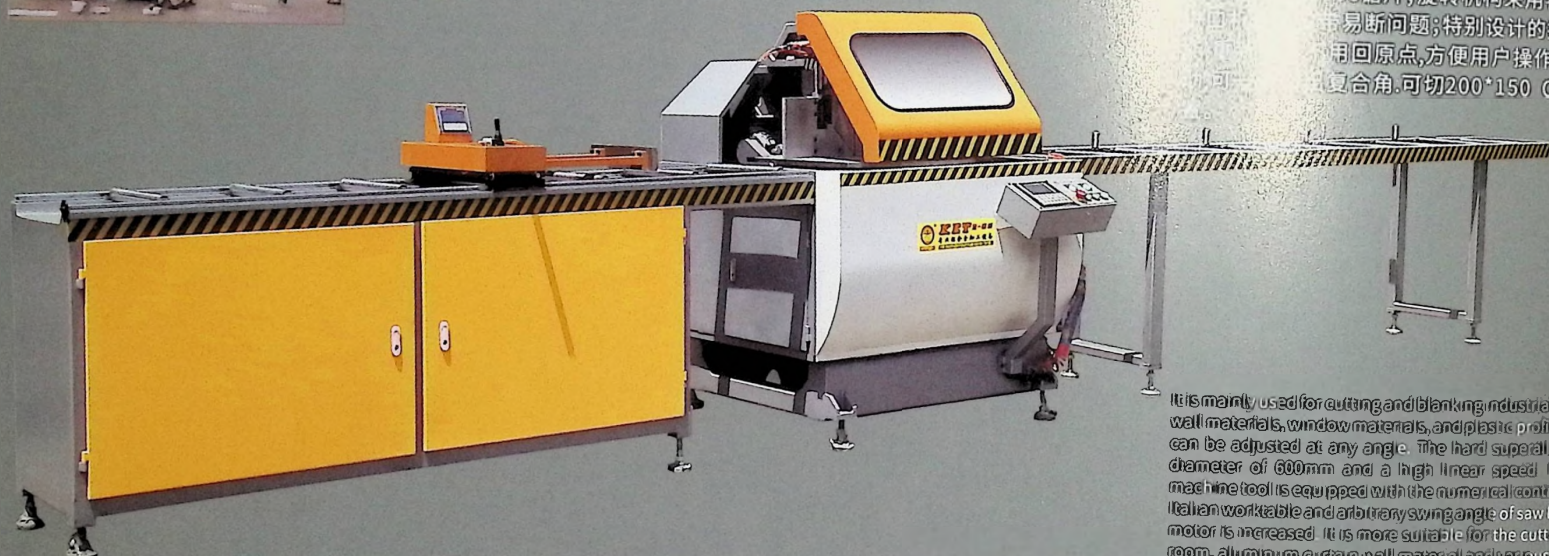
铝模板加工设备系列



KE-128F/DG600

重型数控任意角单头锯(双角度数控)

Heavy-duty CNC arbitrary angle single head saw (double angle CNC)



采用合资G.M.特制4KW电机,达到进口机水平;超大600锯片;旋转机构采用特别设计的圆弧齿传动,解决易断问题;特别设计的摆角系统,带断电记忆保护,用回原点,方便用户操作使用;可实现真正的双轴复合角,可切200°150°C槽双角度;可带数显定位。

It is mainly used for cutting and blanking industrial profiles, aluminum alloy curtain wall materials, window materials, and plastic profiles. The worktable and saw blade can be adjusted at any angle. The hard super alloy blade is used, with an outer diameter of 600mm and a high linear speed. High machining precision. The machine tool is equipped with the numerical control system of arbitrary rotation of Italian worktable and arbitrary swing angle of saw blade, and the size of 4kw special motor is increased. It is more suitable for the cutting of industrial profile, sunlight room, aluminum curtain wall material and various arbitrary angles and the cutting of composite angle of aluminum curtain wall.

主要技术参数

1. 锯切长度	100 (90°) - 2750mm (数显)
2. 锯切宽度x高度(bxh)	220°200mm
3. 主电机功率	4.0KW
4. 主电机转速	2840r/min
5. 使用锯片尺寸	φ600xφ38x144T
6. 锯片进给速度	0-3m/min
7. 锯片返回速度	2-3m/min
8. 工作台旋转角度	(30°-90°-135°) (数控任意角)
9. 锯片摆动角度	(90°-45°) (数控任意角)
10. 工作气压	0.6-0.8Mpa
11. 工作电压	380V
12. 外形尺寸(长x宽x高)	8500x1800x1650mm
13. 机床重量	1100Kg

Main technical parameters:

1. Cutting length	100 (90°) - 2750mm (Digital display)
2. Sawing width x height (BXH)	220°200mm
3. Main motor speed	4.0KW
4. Main motor speed	2840r/min
5. Saw blade size	φ600xφ38x144T
6. Saw blade feed rate	0-3m/min
7. Return speed of saw blade	2-3m/min
8. Table rotation angle	(30°-90°-135°) (CNC arbitrary angle)
9. Swing angle of saw blade	(90°-45°) (CNC arbitrary angle)
10. Working pressure	0.6-0.8Mpa
11. working voltage	380V
12. Dimensions (L x W x H)	8500x1800x1650mm
13. Machine weight	1100Kg



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Aluminum template processing equipment series 铝模板加工设备系列

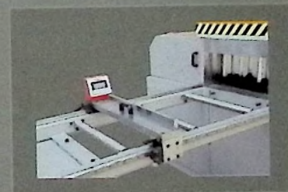
KE-128F500

重型数显定位单头锯(直线)

Heavy-duty digital display positioning

1. 锯切产品厚度4--8毫米
2. 锯切宽度*高度: 300*200/500*80MM
3. 带数显定位装置及托料架, 并按要求配合理压料装置。
4. 采用油压进给系统, 切削更平稳 (特别增加配置)
5. 长度定位精度 $\pm 0.1\text{mm}$

1. Sawing product thickness 4 - 8 mm
2. Sawing width * height: 300*200/500*80MM
3. With digital display positioning device and supporting rack, and equipped with reasonable material pressing device as required.
4. Using hydraulic feed system, cutting more smoothly (specially increase the configuration)
5. Length positioning accuracy $\pm 0.1\text{mm}$



主要技术参数

1. 锯切长度	200-3000mm
2. 锯切宽度X高度(bxh)	300X200/500X80mm
3. 主电机功率	5.8KW
4. 主电机转速	2840r/min
5. 使用锯片尺寸	$\phi 600 \times \phi 30 \times 120\text{T}$
6. 锯片进给速度	0-3m/min
7. 锯片返回速度	2-3m/min
8. 工作气压	0.6-0.8Mpa
9. 工作电压	380V
10. 外形尺寸(长x宽x高)	7600x1800x1500mm
11. 机床重量	1300Kg
12. 锯切油缸行程	60mm

Main technical parameters:

1. Cutting length	200-3000mm
2. Sawing width x height (BXH)	300X200/500X80mm
3. Main motor speed	5.8KW
4. Main motor speed	2840r/min
5. Saw blade size	$\phi 600 \times \phi 30 \times 120\text{T}$
6. Saw blade feed rate	0-3m/min
7. Return speed of saw blade	2-3m/min
8. Working pressure	0.6-0.8Mpa
9. working voltage	380V
10. Dimensions (L x W x H)	7600x1800x1500mm
11. Machine weight	1300Kg
12. Sawing cylinder stroke	60mm



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Aluminum template processing equipment series

铝模板加工设备系列

KE-128E

铝模45度倒角锯 (铝模板加强筋专用倒角)

45 degree chamfer saw aluminum mold

1. 采用意大利原装直出电机, 锯片直接锯切, 精度高。 2. 锯切产品可成排倒角 3. 锯切宽度*倒角: 320*20MM 4. 并按要求配备合理定位和压料装置。 5. 可配铝屑吸尘装置。

1. The use of the Italian original straight out of high motor, saw direct sawing, precision.
2. sawing products can be lined chamfer. 3. chamfer cutting width *: 320 * 20MM.
4. accordance with the requirements of reasonable positioning and pressing device.
5. The cleaning device can be equipped with aluminum scrap.



主要技术参数

1. 锯切行程	450mm
2. 锯切宽度	320mm
3. 主电机功率	3.0KW
4. 主电机转速	2840r/min
5. 使用锯片尺寸	Φ405 x Φ30 x 120T
6. 锯片进给速度	0-3m/min
7. 锯片返回速度	2-3m/min
8. 工作气压	0.6-0.8Mpa
9. 工作电压	380v
10. 外形尺寸	1500x920x1280mm
11. 机床重量	450kg

Main technical parameters:

1. Sawing stroke	450mm
2. Cutting width	320mm
3. main motor power	2.6KW
4. main motor speed	2840r/min
5. saw blade size	Φ405 x Φ30 x 120T
6. saw feeding speed	0-3m/min
7. saw the return rate	2-3m/min
8 working pressure	0.6-0.8Mpa
9. working voltage	380v
10. Overall dimension	1500x920x1280mm
11. Weight	450kg



KINGYEE

Aluminum template processing equipment series

铝模板加工

KE-128A355

铝模板精密推台锯(剖板机)

Aluminum template precision sliding table saw (board cutting machine)



1. 锯切产品厚度4-8毫米。
2. 锯切宽度x高度：2800x65MM。
3. 带锯切冷却喷雾系统，并配合合理压料装置。
4. 可配铝屑吸尘装置。
5. 可带角度数显装置。

1. Cutting 4-8mm Thickness.
2. Cutting width*height: 2800 * 65MM.
3. The band sawing spray cooling system, and with a reasonable pressure device.
4. The suction device can be equipped with aluminum scrap.
5. With angle digital display device.

主要技术参数

1.料台面积	3000*320mm
2.主电机功率	5.5KW
3.主轴转速	4200r/min
4.切割最大行程	3000mm
5.锯片最大尺寸	350mm
6.外形尺寸	2350x900x1600mm
7.机床重量	980kg

Main technical parameters:

1 .Feeding station area	3000*320mm
2.Main motor power	4.0KW
3 .Spindle speed	4200r/min
4 .Cutting stroke	3000mm
5. Max size of the blade	350mm
10. Overall dimension	2350x900x1600mm
11.Weight	980kg



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Aluminum template processing equipment series 铝模板加工设备系列



E-128F/D600

定尺切割锯 (直线轨直推式)
Ruler cutting saw (straight line push type)

1. 锯切产品厚度 4-10毫米
2. 锯切宽度高度 400*160MM/600*80MM
3. 3.2米数控定位和4米托料架, 并按要求配合理压料装置。
4. 采用静音油压系统, 带反向缓冲阀, 切削更平稳。
5. 带铝屑吸尘装置 (特别增加配置)。
6. 特别配置长度偏差报警系统
7. 带自动冷却循环装置。
8. 带自动导轨润滑装置

1. Saw cutting product thickness 4-10 mm.
2. Cutting width * height 400*160MM/600*80MM.
3. 3.2m numerical control positioning frame and 4 meter supporting frame, and according to the requirements of reasonable pressure feeding device.
4. With the static oil pressure feed system, with the reverse buffer valve, the cutting is more stable.
5. Dust removal device with aluminum dust (special increase configuration).
6. Special configuration length deviation alarm system.
7. Automatic cooling cycle device.
8. With the automatic guide lubrication device.

主要技术参数

1. 锯切长度	200~3000mm(数控定位)
2. 锯切 (宽度 x 高度)	400x200mm
3. 主电机功率	5.8KW(直连电机)
4. 主电机转速	2850r/min
5. 使用锯片尺寸	$\Phi 600 \times \Phi 5.0 \times \Phi 30 \times 120T$
6. 锯片进给速度	0-3m/min
7. 锯片返回速度	2-3m/min
8. 工作气压	0.6-0.8Mpa
9. 工作电压	380v
10. 外形尺寸 (长度 x 宽度 x 高度)	7850 x 1950 x 1500 mm
11. 机床重量	1500Kg
12. 锯切油缸行程	700mm

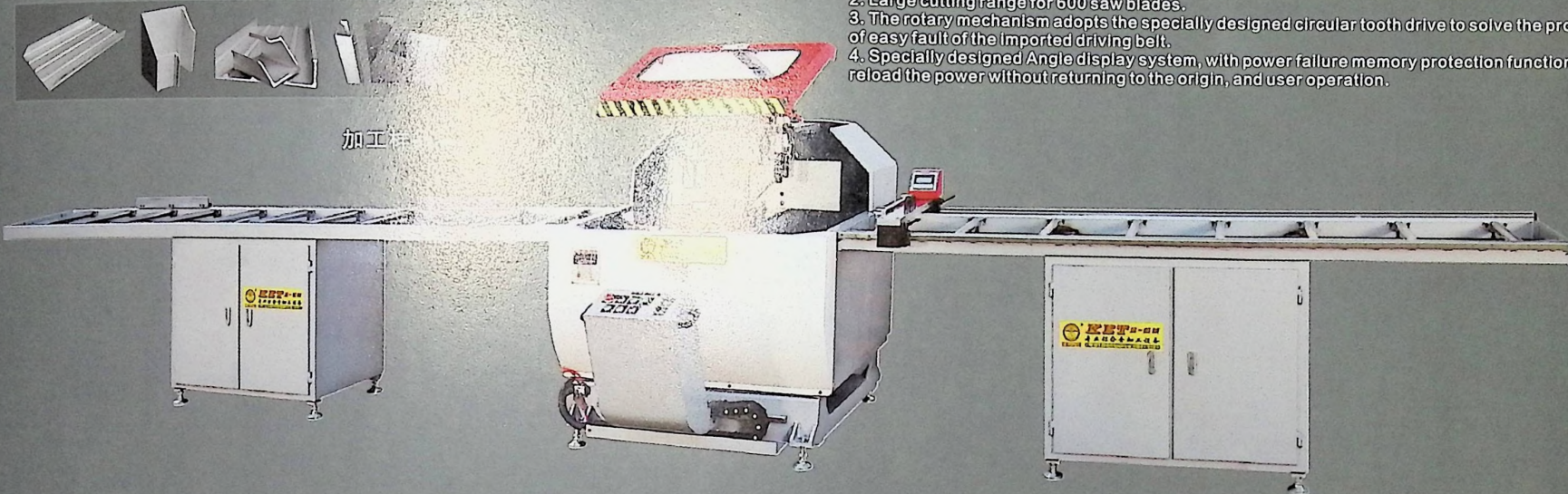
Main technical parameters:

1. saw cutting length	200~3000mm(NC positioning)
2. saw cutting (w x h)	400x200mm
3. main motor power	5.8KW(Direct-connected motor)
4. main motor speed	2850r/min
5. saw blade size	$\Phi 600 \times \Phi 5.0 \times \Phi 30 \times 120T$
6. saw feeding speed	0-3m/min
7. saw the return rate	2-3m/min
8. Work pressure	0.6-0.8Mpa
9. Working voltage	380v
10. Dimensions (length x width x height)	7850 x 1950 x 1500 mm
11. Machine weight	1500Kg
12. Cutting oil cylinder stroke	700mm



KE-128F/DB600

重型数显任意角单头锯 (铝模板专用任意角度锯)
Heavy duty digital display arbitrary Angle single head saw



1. 采用特别设计的合资G.M.特制4KW电机, 达到进口机水平。
2. 超大切削范围, 可装 $\phi 600$ 锯片
3. 旋转机构采用特别设计的圆弧齿传动, 解决进口机传动皮带易断问题。
4. 特别设计的角度显示系统, 带断电记忆保护功能, 重新装上电不用回原点, 方便用户操作使用

1. Specially designed 4KW motor for G.M., to reach the level of import machine.
2. Large cutting range for 600 saw blades.
3. The rotary mechanism adopts the specially designed circular tooth drive to solve the problem of easy fault of the imported driving belt.
4. Specially designed Angle display system, with power failure memory protection function, reload the power without returning to the origin, and user operation.

主要技术参数

1. 锯切长度	100(90°)—2750mm (数显)
2. 锯切 (宽度×高度)	300x180(90)/400x65(45°)mm
3. 主电机功率	4.0KW
4. 主电机转速	2840r/min
5. 使用锯片尺寸	$\phi 600 \times 4.8 \times \phi 38 \times 144$ T
6. 锯片进给速度	0—3m/min
7. 锯片返回速度	2—3m/min
8. 工作台旋转角度	(30°—90°—135°) (数显任意角)
9. 锯片摆动角度	(90°—45°) (气控)
10. 工作气压	0.6—0.8Mpa
11. 工作电压	380v
12. 外形尺寸	8500x1800x1650mm
13. 机床重量	1300Kg

Main technical parameters:

1. saw cutting length	100(90°)—2750mm (数显)
2. saw cutting (w x h)	300x180(90)/400x65(45°)mm
3. main motor power	4.0KW
4. main motor speed	2840r/min
5. saw blade size	$\phi 600 \times 4.8 \times \phi 38 \times 144$ T
6. saw feeding speed	0—3m/min
7. saw the return rate	2—3m/min
8. table can be rotated angle	(30°—90°—135°) (数显任意角)
9. Saw swing angle	(90°—45°) (气控)
10. working pressure	0.6—0.8Mpa
11. working voltage	380v
12. Overall dimension	8500x1800x1650mm
13. Weight	1300Kg



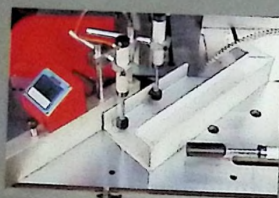
KINGYEE

Aluminum template processing equipment series 铝模板加工设备系列

KE-323A/B600

大型手动切割任意角度单头锯

KE-323A/B600 large manual single-head saw for cutting any angle



本机床采用意大利原装直出电机,手动进给切割,特大加工尺寸,精度高,特别适用于铝合金幕墙料、窗料、采光天窗和超大洁具材料的各种角度切割和下料。可根据客户要求加装角度数量。

This machine adopts Italian original straight-out motor, manual feed cutting, extra large processing size, high precision, especially suitable for various angle cutting of aluminum alloy curtain wall materials, window materials, daylighting skylights and super sanitary ware materials. Cutting and cutting. The number of angles can be added according to customer requirements.



主要技术参数

1.工作台尺寸(长×宽)	1980×1000mm
2.锯片上下调节高度	200mm
3.工作台靠板可调节角度	(-15°)~90°~(+15°)
4.最大锯片尺寸	Φ600×Φ30×144T
5.工作行程	1000mm
6.加工型材最大端面尺寸(宽×高)	560×200mm
7.电机转速	2850r/min
8.电动机功率	N=4KW
9.工作气压	0.6~0.8Mpa
10.外形尺寸(长×宽×高)	1980×1220×1280mm
11.机床重量	700kg

Main technical parameters:

1. table size (l × w)	1980×1000mm
2. saw adjust the height	200mm
3. working table plate angle adjustable	(-15°)~90°~(+15°)
4. blade size	Φ600×Φ30×144T
5. Work through	1000mm
6. material processing maximum end size (W × H)	560×200mm
7. main motor rotation speed	2850r/min
8. main motor power	N=4KW
9. working air pressure	0.6~0.8Mpa
10. Overall dimension (l × w × h)	1980×1220×1280mm
11. Weight	700kg



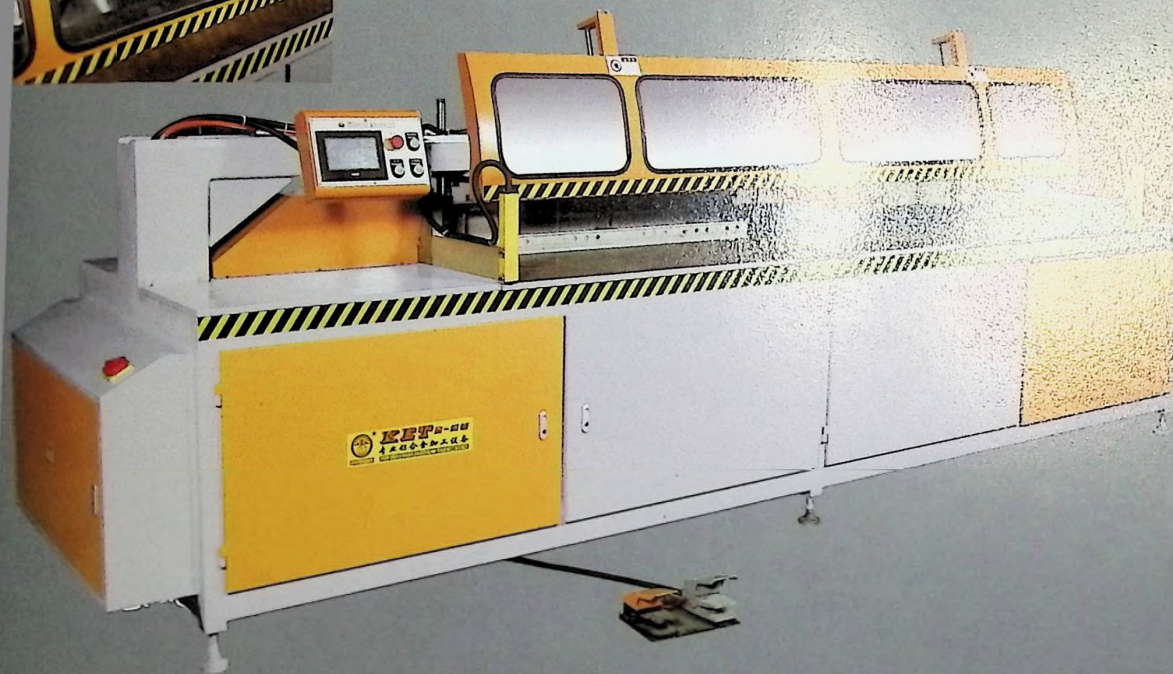
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Aluminum template processing equipment series 铝模板加工设备系列

KE-128AD3000

数控铝模板剖板机(志特专利授权生产)

CNC aluminum template cutting machine (production authorized by Zhite patent)



1. 锯切产品厚度4~20毫米
2. 锯切宽度*高度:3000*160MM
3. 锯片可调角度: 90°-45° (手动任意角度数显)
4. 配合理压料装置,适合中心点切割
5. 切割进给采用伺服控制,控制进给速度和切割长度。
6. 定位靠板采用伺服控制
7. 锯片切割完成后自动降下,安全方便
8. 带安全防护罩和安全光栅,防止误操作和人身伤害
9. 导轨行走清扫毛民并带锯片冷却喷雾装置

1. Sawing product thickness: 4 ~ 20mm
2. Sawing width * height: 3000 * 160MM
3. The adjustable angle of the saw blade: 90°-45° (manual digital display at any angle)
4. Equipped with reasonable material pressing device, suitable for center point cutting
5. The cutting feed adopts servo control to control the feed speed and cutting length
6. The positioning backing board adopts servo control
7. The saw blade automatically lowered after cutting safe and convenient
8. With safety shield and safety grating to prevent misoperation and personal injury
9. The guide rail walks and sweeps the hair and the band saw blade cooling spray device

主要技术参数

1. 料台面积	3200X1200mm
2. 最大锯切高度	160mm
3. 主电动机功率	5.5KW
4. 行走伺服电机功率	1KW
5. 靠板定位伺服电机	750W
6. 主轴转速	2850r/min
7. 切割最大行程	3100mm
8. 锯片最大尺寸	600mm
9. 锯片可调角度	(90°—45°) (数显任意角带通讯)
10. 机床外形尺寸 (长X宽X高)	4750X(1850-2500)X1700mm
11. 机床重量	2500Kg

Main technical parameters:

1. Material table area	3200X1200mm
2. Maximum cutting height	160mm
3. Main motor power	5.5KW
4. Walking servo motor power	1KW
5. Servo motor for positioning against plate	750W
6. Spindle speed	2850r/min
7. Maximum cutting stroke	3100mm
8. Maximum size of saw blade	600mm
9. Saw blade adjustable angle	(90°—45°) (CNC any corner with communication)
10. Machine dimensions (length X width X height)	4750X(1850-2500)X1700mm
11. Machine weight	2500Kg



KINGYEE

Solar border processing equipment

太阳能边框加工设备

KE-173E/9

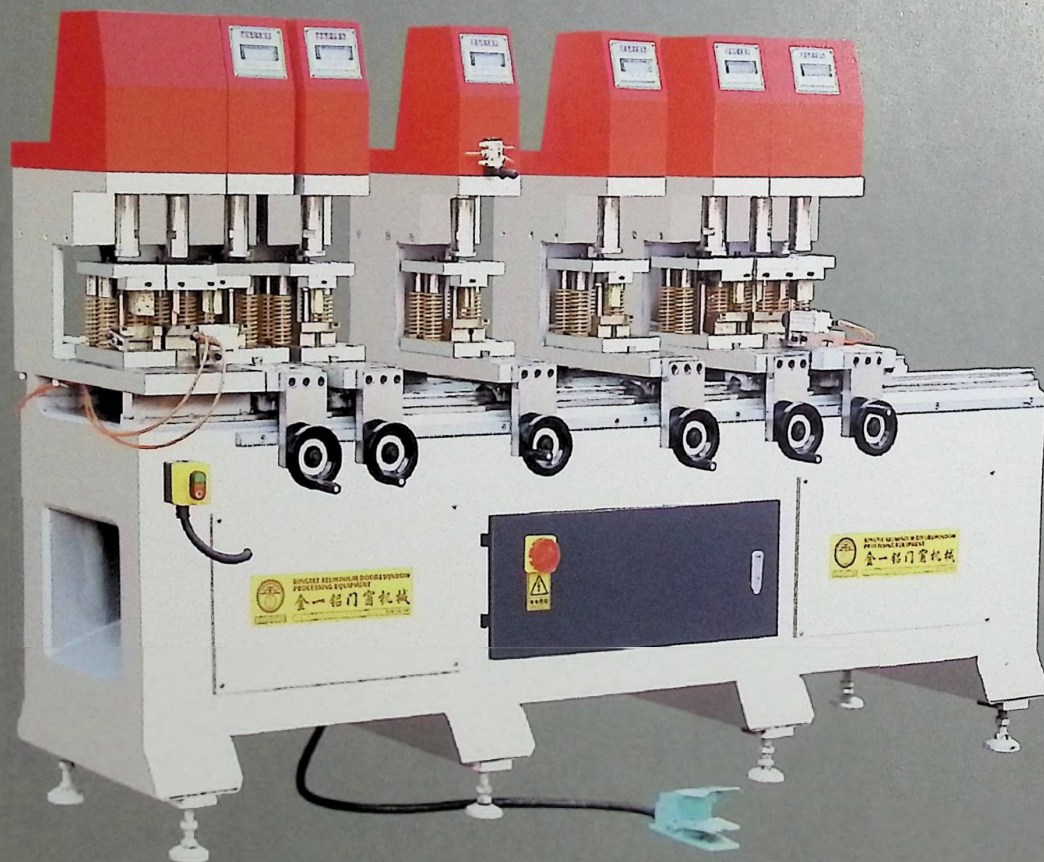
液压多头冲床(太阳能边框专用)

Hydraulic long press (solar frame only)



该冲床采用台湾液压动力的高低压泵组,可装9工位冲压模具根据不
同的太阳能边框,对冲床台面上安装的各工位冲压模进行调节,可完
成各种太阳能边框的孔、缺口、排气孔和接地标志的冲裁加工,操
作方便快捷、简便,方便并带有数字显示调节尺寸,是
太阳能边框加工的理想更新换代设备。

This hydraulic power presses Taiwan high-low pressure
pump equipped 9 station stamping die depending on the
size of the solar frame of the press table is installed in each
station. According to die adjustment, can complete a variety of
solar border corresponding holes, notches, vents and
ground symbol punching. The aircraft split mold
replacement fast, easy and convenient. With a digital display
and adjust the size of the word, it is the ideal replacement
solar border processing equipment.



主要技术参数

1.冲裁厚度	1~3mm
2.最大冲裁型材	40mm
3.最大封闭高度	250mm
4.油箱容量	100L
5.电动机功率	5.5KW
6.油泵额定压力	16Mpa
7.最大冲剪力	12T
8.可冲边框长度	2300mm
9.外形尺寸(长x宽x高)	2500x1300x1600mm
10.机床重量	2000Kg

Main technical parameters

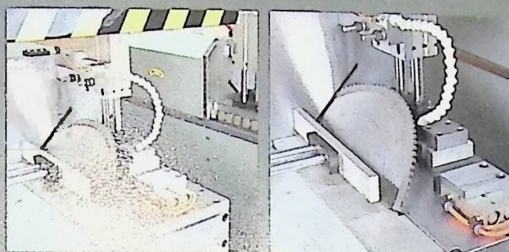
1. Punching thickness	1~3mm
2. Maximum blanking profiles	40mm
3. Maximum closed height	250mm
4. Fuel tank capacity	100L
5. Motor Power	5.5KW
6. The pump rated pressure	16Mpa
7. Maximum punching shear	12T
8. The length of the border can be washed	2300mm
9. Dimensions (L x W x H)	2500x1300x1600mm
10. Machine weight	2000Kg



KE-183TB/45

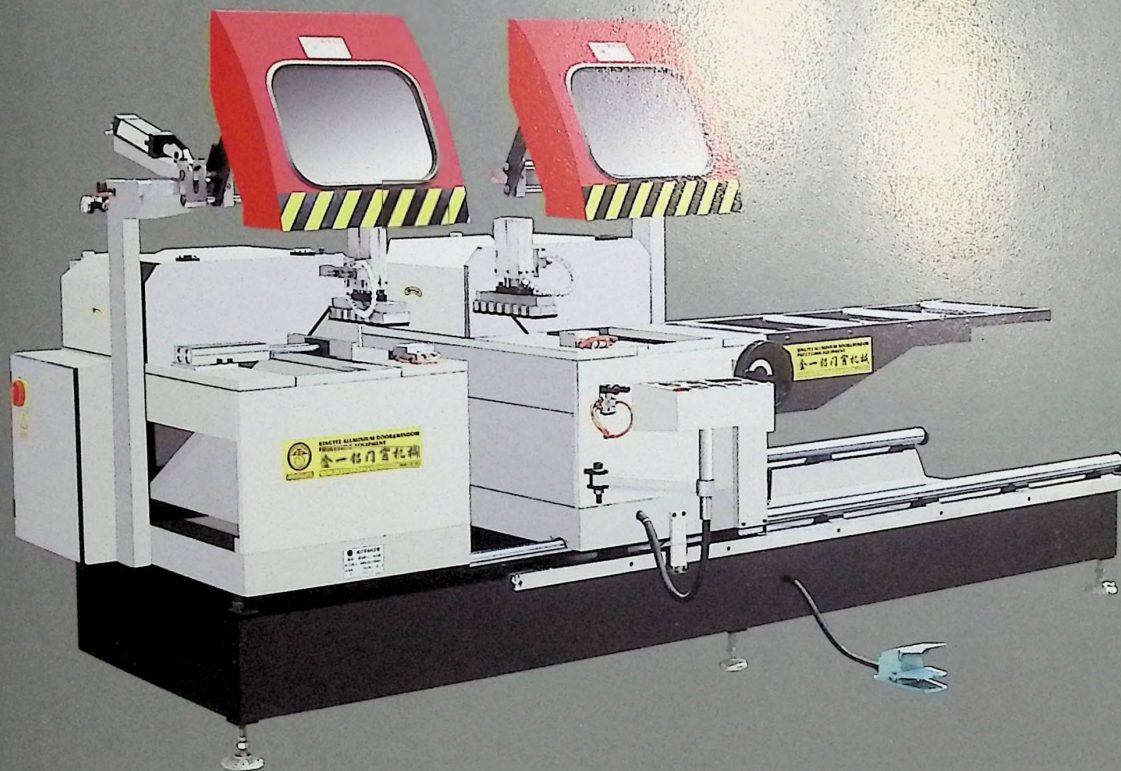
太阳能边框数显双头45度锯(太阳能边框专用)

Double the number of significant solar border saw 45 degrees



主要用于太阳能边框内角45度切割下料, 采用原装意大利直出电机, 台湾进口直线导轨送料, 一次可加工8-10支料加工精度高, 角度精确表面无毛刺效率是普通机的一倍。加装进口数字显示系统定位精度高, 是太阳能边框45°切割下料更新换代的首选

Mainly used for solar frame interior angle of 45 degrees cut the material, using the original meaning of the motor too straight Lee, Taiwan imported linear guide feed, once processed 8-10 branched materials, high precision, accurate angle, burr-free surface, efficiency ordinary machine twice. Installation of imported digital display and high precision positioning systems, solar energy is the preferred frame 45° cutting stock replacement



主要技术参数

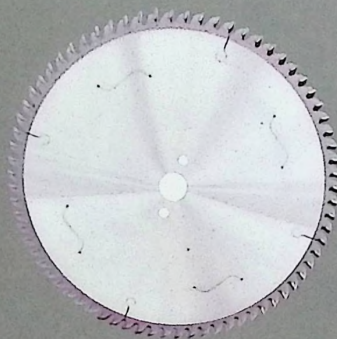
1. 锯切长度	430—2300mm
2. 锯切宽度X高度(bxh)	320°40(45°内角)mm
3. 主电机功率	2.6KWx2台
4. 主电机转速	2840r/min
5. 使用锯片尺寸	Φ450xΦ30x120T
6. 锯片角度	45°内角专用
7. 锯片进给速度	0-3m/min
8. 锯片返回速度	1-3m/min
9. 工作压力	0.6-0.8Mpa
10. 工作电压	380V
11. 外形尺寸(长x宽x高)	3250x1700x1600mm
12. 机床重量	1500Kg

Main technical parameters

1. Cutting length	430—2300mm
2. Cutting width X height (bxh)	320°40 (45° interior angle) mm
3. Main motor power	2.6KWx2 Taiwan
4. The main motor speed	2840r/min
5. Blade size	Φ450xΦ30x120T
6. The blade angle	45° interior angle dedicated
7. The blade feed rate	0-3m/min
8. The blade return speed	1-3m/min
9. Working pressure	0.6-0.8Mpa
10. The working voltage	380V
11. Dimensions (L x W x H)	3250x1700x1600mm
12. Machine weight	1500Kg

配件、刀具

Accessories, milling tools

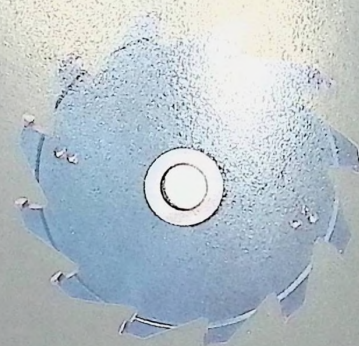


高精度铝材专用锯片

Dedicated high-precision saw webs for aluminum

锯片规格 Specifications of web

250x40Tx6.5x ϕ 25.4/30	18"x100T/120Tx ϕ 25.4/30
10"x100T/120Tx ϕ 25.4/30	20"x100T/120Tx ϕ 25.4/30
12"x100T/120Tx ϕ 25.4/30	22"x100T/120Tx ϕ 30/38
14"x100T/120Tx ϕ 25.4/30	24"x100T/120Tx ϕ 30/38
16"x100T/120Tx ϕ 25.4/30	26"x100T/120Tx ϕ 30/38



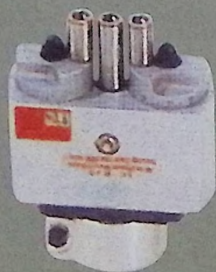
槽刀规格

Specifications of slotting knife

250x12Tx16x ϕ 30/90°
250x12Tx18x ϕ 30/91°
250x12Tx35x ϕ 30/135°

高精度成型刀 (开槽刀)

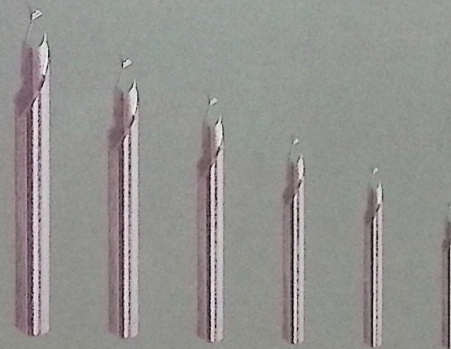
High-precision forming tool (slotting knife)



M8牙三孔可调钻座
CL-20-112



M8牙两孔可调钻座
CL-20-112



单双刃铣刀规格

Specifications of slotting -edge and double-edge cutters

3x8x60/80	6x8x80/100
4x8x60/80	8x8x80/100
5x8x60/80	10x8x80/100
5x8x60/90	

加工中心 (仿形铣) 铝材专用铣刀 (德国)

Processing center (copying milling) dedicated milling cutter for aluminum (Germany)

Chairman message 董事长寄语

一个企业的价值，正如一个人的价值一样，在很大程度上并不取决于它已经成就了什么，而在于它真正的使命是什么？
十余年，正是我们金一从不懈怠追求的过程，也在改变着我们每个人的命运。
我们在这条道路上永不止步，不断挑战自己，因为我们选择了明天！

The value of a business, as the value of a man, to a large extent does not depend on what it has achieved, what is it the real mission?
More than ten years, it is our constant pursuit of the dream of Jin Yi,
We need to dream on the road will never stop,
We need to dream on the road will never stop, constantly challenge ourselves, because we chose to tomorrow!

董事长：（签名）

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SEIMEC

SEJINIGB

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